

 **BOEING**
COMPONENT
MAINTENANCE MANUAL

TO: ALL HOLDERS OF OUTBOARD PSU OXYGEN/LIGHT PANEL ASSY COMPONENT MAINTENANCE
MANUAL 25-23-10

REVISION NO. 13 DATED JUL 01/05

HIGHLIGHTS

All data formerly in manual 25-23-03 is now included in this manual 25-23-10.

Pages which have been added or revised are outlined below together with the highlights of the revision. Remove and insert the affected pages as listed and enter Revision No. and date on the Record of Revision Sheet.

CHAPTER/SECTION

AND PAGE NO.

DESCRIPTION OF CHANGE

TITLE PAGE

Added top assemblies 417T3052-473B, -474B.

1

101-104

305-307

401

REPAIR 2-1

602-603

REPAIR 3-1

602-604

REPAIR 4-1

601-602

REPAIR 5-2

602-604

REPAIR 6-1

601-610

706-715

801

1003-1038,1040-1041,

1046,1049-1080Q,

1082C-1082L,1082S-1084B,

1084D-1084Y,1085-1086S,

1086U

25-23-10

HIGHLIGHTS

01.1

Page 1

Jul 01/05

 **BOEING**
COMPONENT
MAINTENANCE MANUAL

CHAPTER/SECTION

AND PAGE NO.

DESCRIPTION OF CHANGE

DESCRIPTION & OPERATION Edited without technical change.

1

25-23-10

HIGHLIGHTS

01.1

Page 2

Jul 01/05

OUTBOARD PASSENGER SERVICE UNIT OXYGEN/LIGHT PANEL ASSEMBLY

PART NUMBERS 417T3052-33SP,-34SP,-37SP,-38SP,
-41SP,-43SP,-44SP,-46SP,
-47SP,-133SP,-141SP,
-143SP,-144SP,-146SP,
-147SP,-151SP,-153SP,
-155SP,-157SP,-160SP,
-163SP THRU -166SP,-341SP,
-347SP,-355SP,-357SP,
-363SP,-364SP,-365SP,
-366SP,-441SP,-445SP,
-447SP,-455SP,-457SP,
-463SP THRU -470SP,-472B,
-473B,-474B

COMPONENT MAINTENANCE MANUAL
WITH
ILLUSTRATED PARTS LIST

25-23-10

TITLE PAGE

01.1

Page 1

Jul 01/05



REVISION RECORD

- Retain this record in front of manual. On receipt of revision, insert revised pages in the manual, and enter revision number, date inserted and initial.

REVISION NUMBER	REVISION DATE	DATE FILED	BY	REVISION NUMBER	REVISION DATE	DATE FILED	BY


BOEING
 COMPONENT
 MAINTENANCE MANUAL
TEMPORARY REVISION AND SERVICE BULLETIN RECORD

BOEING SERVICE BULLETIN	BOEING TEMPORARY REVISION	OTHER DIRECTIVE	DATE OF INCORPORATION INTO MANUAL
767-35-10 767-35-12 767-25-0114		PRR B10616 PRR B10644 PRR VDCT0154 PRR B11812 PRR B11700-3 MC B125294K PRR B11700-503 MC 3520MP6060	JAN 10/83 JAN 10/83 JAN 10/83 OCT 01/90 OCT 01/90 OCT 01/90 APR 01/92 APR 01/92 JUL 01/92 JUL 01/92 MAR 01/99

25-23-10

TR & SB RECORD

01.1

Page 1

Mar 01/99


BOEING
 COMPONENT
 MAINTENANCE MANUAL

PAGE	DATE	CODE	PAGE	DATE	CODE
25-23-10			DISASSEMBLY		CONT.
TITLE PAGE			*306	JUL 01/05	01.1
*1	JUL 01/05	01.1	*307	JUL 01/05	01.1
2	BLANK		*308	BLANK	
REVISION RECORD			CLEANING		
1	OCT 01/88	01.1	*401	JUL 01/05	01.1
2	BLANK		402	BLANK	
TR & SB RECORD			REPAIR-GENERAL		
1	MAR 01/99	01.1	601	OCT 01/90	01.1
2	BLANK		602	DEC 01/96	01.1
LIST OF EFFECTIVE PAGES			REPAIR 1-1		
*1	JUL 01/05	01	601	OCT 01/88	01.1
THRU LAST PAGE			602	BLANK	
CONTENTS			REPAIR 2-1		
1	OCT 01/88	01.1	601	JAN 01/94	01.1
2	BLANK		*602	JUL 01/05	01.1
INTRODUCTION			*603	JUL 01/05	01.1
1	OCT 01/88	01.1	*604	BLANK	
2	BLANK		REPAIR 3-1		
DESCRIPTION & OPERATION			601	JAN 01/94	01.1
*1	JUL 01/05	01.1	*602	JUL 01/05	01.1
2	BLANK		*603	JUL 01/05	01.1
TESTING & TROUBLE SHOOTING			*604	JUL 01/05	01.1
*101	JUL 01/05	01.1	REPAIR 4-1		
*102	JUL 01/05	01.1	*601	JUL 01/05	01.1
*103	JUL 01/05	01.1	*602	JUL 01/05	01.1
*104	JUL 01/05	01.1	REPAIR 5-1		
DISASSEMBLY			601	APR 01/92	01.1
301	NOV 01/02	01.1	602	JAN 01/94	01.1
302	NOV 01/02	01.1	*602	JUL 01/05	01.1
303	NOV 01/02	01.1	*603	JUL 01/05	01.1
304	JAN 01/94	01.1	*604	JUL 01/05	01.1
*305	JUL 01/05	01.1	REPAIR 5-2		
			601	JAN 01/94	01.1
			*602	JUL 01/05	01.1
			*603	JUL 01/05	01.1
			*604	JUL 01/05	01.1

* = REVISED, ADDED OR DELETED

25-23-10

EFFECTIVE PAGES
CONTINUED Page 1
01 Jul 01/05

PAGE	DATE	CODE	PAGE	DATE	CODE
REPAIR 6-1			ILLUSTRATED PARTS LIST		CONT.
*601	JUL 01/05	01.1	*1009	JUL 01/05	01.1
*602	JUL 01/05	01.1	*1010	JUL 01/05	01.1
*603	JUL 01/05	01.1	*1011	JUL 01/05	01.1
*604	JUL 01/05	01.1	*1012	JUL 01/05	01.1
*605	JUL 01/05	01.1	*1013	JUL 01/05	01.1
*606	JUL 01/05	01.1	*1014	JUL 01/05	01.1
*607	JUL 01/05	01.1	*1015	JUL 01/05	01.1
*608	JUL 01/05	01.1	*1016	JUL 01/05	01.1
*609	JUL 01/05	01.1	*1017	JUL 01/05	01.1
*610	JUL 01/05	01.1	*1018	JUL 01/05	01.1
			*1019	JUL 01/05	01.1
ASSEMBLY			*1020	JUL 01/05	01.1
701	MAR 01/04	01.1	*1021	JUL 01/05	01.1
702	NOV 01/02	01.101	*1022	JUL 01/05	01.1
703	MAR 01/04	01.1	*1023	JUL 01/05	01.1
704	JAN 01/94	01.1	*1024	JUL 01/05	01.1
705	JAN 01/94	01.1	*1025	JUL 01/05	01.1
*706	JUL 01/05	01.1	*1026	JUL 01/05	01.1
*707	JUL 01/05	01.1	*1027	JUL 01/05	01.1
*708	JUL 01/05	01.1	*1028	JUL 01/05	01.1
*709	JUL 01/05	01.1	*1029	JUL 01/05	01.1
*710	JUL 01/05	01.1	*1030	JUL 01/05	01.1
*711	JUL 01/05	01.1	*1031	JUL 01/05	01.1
*712	JUL 01/05	01.1	*1032	JUL 01/05	01.1
*713	JUL 01/05	01.1	*1033	JUL 01/05	01.1
*714	JUL 01/05	01.1	*1034	JUL 01/05	01.1
*715	JUL 01/05	01.1	*1035	JUL 01/05	01.1
*716	BLANK		*1036	JUL 01/05	01.1
			*1037	JUL 01/05	01.1
FITS AND CLEARANCES			*1038	JUL 01/05	01.1
*801	JUL 01/05	01.1	*1039	JUL 01/05	01.1
802	BLANK		*1040	JUL 01/05	01.1
			*1041	JUL 01/05	01.1
ILLUSTRATED PARTS LIST			*1042	JUL 01/05	01.1
1001	OCT 01/88	01.1	*1043	JUL 01/05	01.1
1002	JUL 01/04	01.1	*1044	JUL 01/05	01.1
*1003	JUL 01/05	01.1	*1045	JUL 01/05	01.1
*1004	JUL 01/05	01.1	*1046	JUL 01/05	01.1
*1005	JUL 01/05	01.1	*1047	JUL 01/05	01.1
*1006	JUL 01/05	01.1	*1048	JUL 01/05	01.1
*1007	JUL 01/05	01.1	*1049	JUL 01/05	01.1
*1008	JUL 01/05	01.1	*1050	JUL 01/05	01.1

* = REVISED, ADDED OR DELETED

25-23-10

EFFECTIVE PAGES
CONTINUED Page 2
01 Jul 01/05


BOEING
 COMPONENT
 MAINTENANCE MANUAL

PAGE	DATE	CODE	PAGE	DATE	CODE
ILLUSTRATED PARTS LIST		CONT.	ILLUSTRATED PARTS LIST		CONT.
*1051	JUL 01/05	01.1	*1080M	JUL 01/05	01.1
*1052	JUL 01/05	01.1	*1080N	JUL 01/05	01.1
*1053	JUL 01/05	01.1	*1080O	JUL 01/05	01.1
*1054	JUL 01/05	01.1	*1080P	JUL 01/05	01.1
*1055	JUL 01/05	01.1	*1080Q	JUL 01/05	01.1
*1056	JUL 01/05	01.1	*1080R	BLANK	
*1057	JUL 01/05	01.1	*1080S	JUL 01/05	01.1
*1058	JUL 01/05	01.1	*1080T	JUL 01/05	01.1
*1059	JUL 01/05	01.1	*1080U	JUL 01/05	01.1
*1060	JUL 01/05	01.1	*1080V	JUL 01/05	01.1
*1061	JUL 01/05	01.1	*1080W	JUL 01/05	01.1
*1062	JUL 01/05	01.1	*1080X	JUL 01/05	01.1
*1063	JUL 01/05	01.1	*1080Y	JUL 01/05	01.1
*1064	JUL 01/05	01.1	*1080Z	JUL 01/05	01.1
*1065	JUL 01/05	01.1	*1081	JUL 01/05	01.1
*1066	JUL 01/05	01.1	*1082	JUL 01/05	01.1
*1067	JUL 01/05	01.1	*1082A	JUL 01/05	01.1
*1068	JUL 01/05	01.1	*1082B	JUL 01/05	01.1
*1069	JUL 01/05	01.1	*1082C	JUL 01/05	01.1
*1070	JUL 01/05	01.1	*1082D	JUL 01/05	01.1
*1071	JUL 01/05	01.1	*1082E	JUL 01/05	01.1
*1072	JUL 01/05	01.1	*1082F	JUL 01/05	01.1
*1073	JUL 01/05	01.1	*1082G	JUL 01/05	01.1
*1074	JUL 01/05	01.1	*1082H	JUL 01/05	01.1
*1075	JUL 01/05	01.1	*1082I	JUL 01/05	01.1
*1076	JUL 01/05	01.1	*1082J	JUL 01/05	01.1
*1077	JUL 01/05	01.1	*1082K	JUL 01/05	01.1
*1078	JUL 01/05	01.1	*1082L	JUL 01/05	01.1
*1079	JUL 01/05	01.1	*1082M	BLANK	
*1080	JUL 01/05	01.1	*1082N	JUL 01/05	01.1
*1080A	JUL 01/05	01.1	*1082O	JUL 01/05	01.1
*1080B	JUL 01/05	01.1	*1082P	JUL 01/05	01.1
*1080C	JUL 01/05	01.1	*1082Q	JUL 01/05	01.1
*1080D	JUL 01/05	01.1	*1082R	JUL 01/05	01.1
*1080E	JUL 01/05	01.1	*1082S	JUL 01/05	01.1
*1080F	JUL 01/05	01.1	*1082T	JUL 01/05	01.1
*1080G	JUL 01/05	01.1	*1082U	JUL 01/05	01.1
*1080H	JUL 01/05	01.1	*1082V	JUL 01/05	01.1
*1080I	JUL 01/05	01.1	*1082W	JUL 01/05	01.1
*1080J	JUL 01/05	01.1	*1082X	JUL 01/05	01.1
*1080K	JUL 01/05	01.1	*1082Y	JUL 01/05	01.1
*1080L	JUL 01/05	01.1	*1082Z	JUL 01/05	01.1

* = REVISED, ADDED OR DELETED

25-23-10

EFFECTIVE PAGES
CONTINUED Page 3
01 Jul 01/05

PAGE	DATE	CODE	PAGE	DATE	CODE
ILLUSTRATED PARTS LIST		CONT.	ILLUSTRATED PARTS LIST		CONT.
*1083	JUL 01/05	01.1	*1086M	JUL 01/05	01.1
*1084	JUL 01/05	01.1	*1086N	JUL 01/05	01.1
*1084A	JUL 01/05	01.1	*1086O	JUL 01/05	01.1
*1084B	JUL 01/05	01.1	*1086P	JUL 01/05	01.1
*1084C	BLANK		*1086Q	JUL 01/05	01.1
*1084D	JUL 01/05	01.1	*1086R	JUL 01/05	01.1
*1084E	JUL 01/05	01.1	*1086S	JUL 01/05	01.1
*1084F	JUL 01/05	01.1	*1086T	JUL 01/05	01.1
*1084G	JUL 01/05	01.1	*1086U	JUL 01/05	01.1
*1084H	JUL 01/05	01.1	*1086V	BLANK	
*1084I	JUL 01/05	01.1			
*1084J	JUL 01/05	01.1			
*1084K	JUL 01/05	01.1			
*1084L	JUL 01/05	01.1			
*1084M	JUL 01/05	01.1			
*1084N	JUL 01/05	01.1			
*1084O	JUL 01/05	01.1			
*1084P	JUL 01/05	01.1			
*1084Q	JUL 01/05	01.1			
*1084R	JUL 01/05	01.1			
*1084S	JUL 01/05	01.1			
*1084T	JUL 01/05	01.1			
*1084U	JUL 01/05	01.1			
*1084V	JUL 01/05	01.1			
*1084W	JUL 01/05	01.1			
*1084X	JUL 01/05	01.1			
*1084Y	JUL 01/05	01.1			
*1084Z	BLANK				
*1085	JUL 01/05	01.1			
*1086	JUL 01/05	01.1			
*1086A	JUL 01/05	01.1			
*1086B	JUL 01/05	01.1			
*1086C	JUL 01/05	01.1			
*1086D	JUL 01/05	01.1			
*1086E	JUL 01/05	01.1			
*1086F	JUL 01/05	01.1			
*1086G	JUL 01/05	01.1			
*1086H	JUL 01/05	01.1			
*1086I	JUL 01/05	01.1			
*1086J	JUL 01/05	01.1			
*1086K	JUL 01/05	01.1			
*1086L	JUL 01/05	01.1			

* = REVISED, ADDED OR DELETED

25-23-10

EFFECTIVE PAGES
 LAST PAGE Page 4
 01 Jul 01/05

TABLE OF CONTENTS

<u>Paragraph Title</u>	<u>Page</u>
Description and Operation.	1
Testing and Trouble Shooting	101
Disassembly.	301
Cleaning	401
Check. * [1]	
Repair	601
Assembly	701
Fits and Clearances.	801
Special Tools (not applicable)	
Illustrated Parts List	1001

* [1] Special instructions not required. Use standard industry practices.

25-23-10

CONTENTS

01.1

Page 1

Oct 01/88



INTRODUCTION

The instructions in this manual provide the information necessary to perform maintenance functions ranging from simple checks and replacement to complete shop-type repair.

This manual is divided into separate sections:

- | | |
|--|------------------------------|
| 1. Title Page | 4. List of Effective Pages |
| 2. Record of Revisions | 5. Table of Contents |
| 3. Temporary Revision &
Service Bulletin Record | 6. Introduction |
| | 7. Procedures & IPL Sections |

Refer to the Table of Contents for the page location of applicable sections. An asterisked flagnote *[] in place of the page number indicates that no special instructions are provided since the function can be performed using standard industry practices.

The beginning of the REPAIR section includes a list of the separate repairs and a list of applicable standard Boeing practices.

An explanation of the use of the Illustrated Parts List is provided in the Introduction to that section.

All weights and measurements used in the manual are in English units, unless otherwise stated. When metric equivalents are given they will be in parentheses following the English units.

Design changes, optional parts, configuration differences and Service Bulletin modifications create alternate part numbers. These are identified in the Illustrated Parts List (IPL) by adding an alphabetical character to the basic item number. The resulting item number is called an alpha-variant. Throughout the manual, IPL basic item number references also apply to alpha-variants unless otherwise indicated.

Verification:

Testing/Trouble Shooting	
Disassembly	Aug 30/82
Assembly	Aug 30/82

25-23-10

INTRODUCTION

01.1

Page 1

Oct 01/88



OUTBOARD PASSENGER SERVICE UNIT OXYGEN/LIGHT PANEL ASSEMBLY

DESCRIPTION AND OPERATION

1. Description and Operation

A. The outboard passenger service unit panel assembly is composed of an oxygen door panel with actuator, a light face panel, reading light, call light, hinges, and frames. Two of the outboard panels include a gasper outlet. The panel assembly contains individual reading lights, attendant call lights, air outlets, and emergency oxygen equipment.

2. Leading Particulars (approximate)

Length -- 20 inches
Height -- 3 inches
Width -- 12 inches
Weight -- 4 pounds

25-23-10

DESCRIPTION & OPERATION

01.1

Page 1

Jul 01/05

TESTING AND TROUBLE SHOOTING

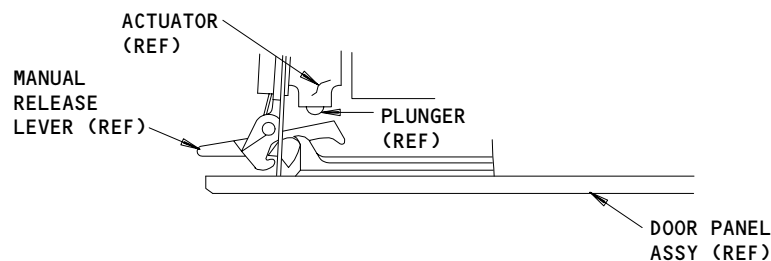
1. Test Equipment

- A. DC power supply, variable output—range 5 to 28 vdc.
- B. PSU test fixture (locally fabricated).

2. Oxygen Door Check

CAUTION: DOOR ASSY IS VISIBLE FROM CABIN INTERIOR. SPECIAL CARE MUST BE TAKEN TO PREVENT MARRING VISIBLE SURFACES.

- A. With PSU in test fixture, check that oxygen door (345 or 406, IPL Fig. 1; 470, IPL Fig. 2; 675, IPL Fig. 4; 520, IPL Fig. 5) opens freely and without binding by operating manual release lever (Fig. 101). Check also that manual release lever returns to normal position without binding or sticking.
- B. Close oxygen door. Check that door latches easily and smoothly without binding.
- C. Deleted
- D. Apply 18 vdc to input leads (red—power, green—ground) of actuator (60D, IPL Fig. 1; 120, IPL Fig. 2; 370, IPL Fig. 4; 170, IPL Fig. 5). Check that door latch disengages freely and door assembly opens smoothly without binding.
- E. Reset actuator by pushing plunger back to its original position. Close and latch door.

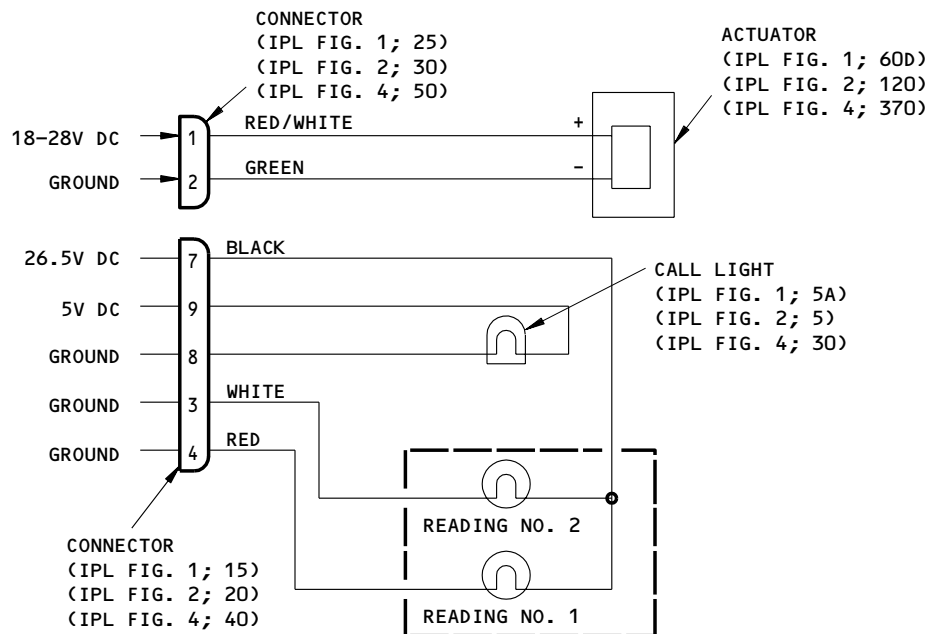


Oxygen Door Check
Figure 101

25-23-10

TESTING & TROUBLE SHOOTING
01.1 Page 101
Jul 01/05

3. Lamp Check For 417T3052-33, 34, -37, -38, -43, -46, -47, -133, -143, -146, -147, -151, -155, -160, -163, -165, -347, -355, -363, -365, -445, -447, -455, -463, -465, -467, -469, -470, -472, -473 (Fig. 102, IPL Fig. 1, IPL Fig. 2 and IPL Fig. 4)
- A. Apply 26.5 volts to pin 7 and ground to pin 3 of connector (15, IPL Fig. 1; 20, IPL Fig. 2; 40, IPL Fig. 4). Check that lamp 2 lights.
 - B. Remove ground from pin 3 and apply to pin 4. Check that lamp 1 lights.
 - C. Remove 26.5 volts from pin 7 and ground from pin 4.
 - D. Apply 5 volts to pin 9 and ground to pin 8. Check that lamp lights.
 - E. Remove 5 volts from pin 9 and ground from pin 8.



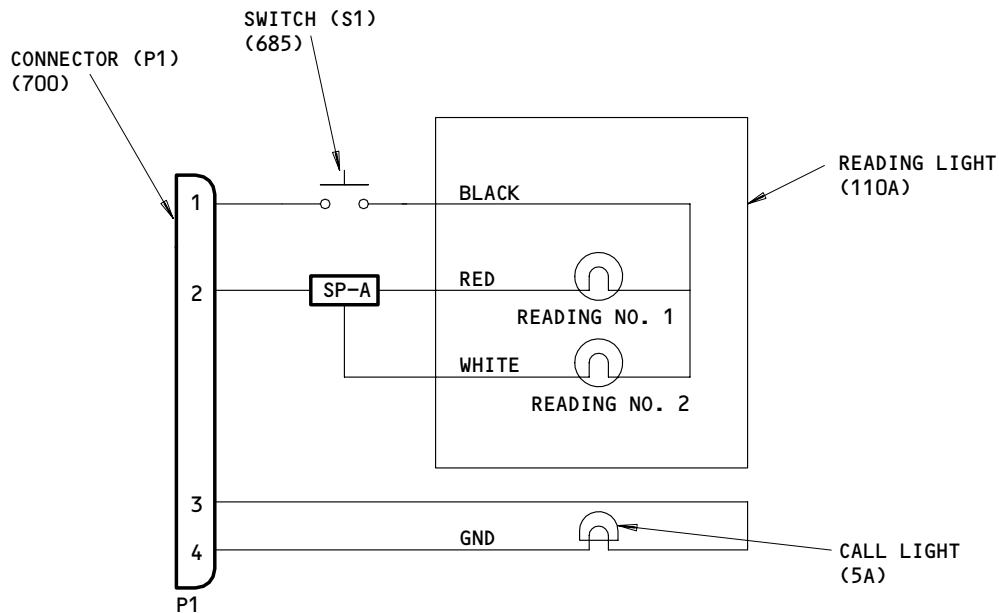
417T3052-33,-34,-37,-38,-43,-46,-47,-133,-143,-146,-147,-151,-155,-160,-163,-165,-347,-355,-363,-365,-445,-447,-455,-463,-465,-467,-469,-470,-472,-473

Schematic Diagram
 Figure 102

70183

25-23-10

4. Lamp Check for 417T3052-157, -357, -457 (Fig. 103 and IPL Fig. 1)
 - A. Apply 26.5 volts to pin 1 and ground to pin 2 of connector (700). Depress switch (685) and check that lamps No. 1 and No. 2 light.
 - B. Remove 26.5 volts from pin 1 and remove ground from pin 2.
 - C. Apply 5 volts to pin 3 and ground to pin 4. Check that lamp lights.
 - D. Remove 5 volts from pin 3 and ground from pin 4.



ITEM NUMBERS REFER TO IPL FIG. 1 417T3052-157,-357,-457

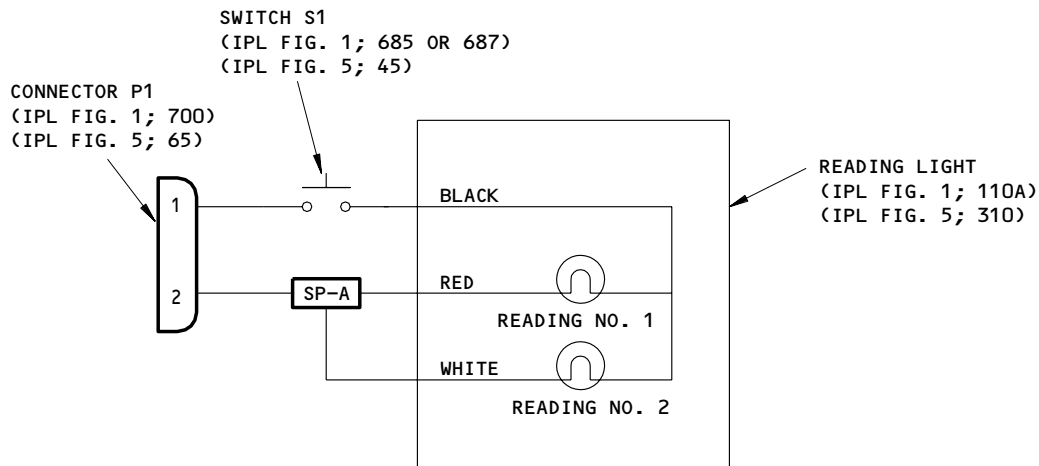
Schematic Diagram
Figure 103

5. Lamp Check for 417T3052-41, -44, -141, -144, -153, -164, -166, -341, -364, -366, -441, -464, -466, -468, -474 (Fig. 104, IPL Fig. 1 and IPL Fig. 5)

- A. Apply 26.5 volts to pin 1 and ground to pin 2 of connector (700, IPL Fig. 1; 65, IPL Fig. 5). Depress switch (685 or 687, IPL Fig. 1; 45, IPL Fig. 5) and check that lamps No. 1 and No. 2 light.
- B. Remove 26.5 volts from pin 1 and remove ground from pin 2.

25-23-10

TESTING & TROUBLE SHOOTING
01.1 Page 103
Jul 01/05



417T3052-41,-44,-141,-144,-153,-164,-166,-341,-364,-366,-441,-464,-466,-468,-474
 Schematic Diagram
 Figure 104

781635

25-23-10

TESTING & TROUBLE SHOOTING
 01.1 Page 104
 Jul 01/05

DISASSEMBLY1. Disassembly (IPL Fig. 1)

- A. Remove hose (676) from gasper outlet assy (655A).
- B. Remove screws (660) and washers (665). Remove gasper outlet assy.
- C. Remove Call Light (5A)
 - (1) Remove lens and lamp from light assy.
 - (2) Unsolder wires from light assy.
 - (3) Remove mounting nut and call light (5A).
 - (4) Re-install lamp and lens into light assy.
- D. Disconnect connector (15), remove screw (37A), nut (42), washers (38), spacer (39), and clamps (46). Remove screws (125) and washers (130), loosen nut (115) and lift out reading light (110A).
- E. Remove screws (225D), washers (230C), and (227A), and nuts (235A). Remove tie bar (340).
- F. Remove screws (290A, 295A) and latch assy (285) from the tie bar (340).
NOTE: Do not remove pins (300, 305, 310) from latch assy (285) unless necessary for repair or replacement.
- CAUTION:** OXYGEN DOOR PANEL ASSY (345) OR (406) IS VISIBLE FROM CABIN INTERIOR. TAKE SPECIAL CARE TO AVOID MARRING VISIBLE SURFACES DURING REMOVAL AND OVERHAUL.
- G. Remove hinge pins (180), springs (185, 190), panel assy (345) or (406), and hinge assy (195).
- H. Remove studs (205), grommets (210), retaining rings (200), and hinge mount (275A).
- I. Remove screws (34) and clamps (35A). Remove screws (140A, and 63B) and washers (143, 145, 64 and 66). Remove actuator (60D) and latch (175A) and attached parts (150 thru 170).
- J. Remove screw (71), nut (73A), and washer (72A), if applicable. Remove Lanyard assy (70).

25-23-10

DISASSEMBLY

01.1

Page 301

Nov 01/02

CAUTION: LIGHT FACE PANEL ASSEMBLY (410 or 412) IS VISIBLE FROM CABIN INTERIOR. TAKE SPECIAL CARE TO AVOID MARRING VISIBLE SURFACES DURING REMOVAL AND OVERHAUL.

K. Remove retaining ring (460), adjusting sleeve (465), grommet (470), and panel assy (410 or 412).

NOTE: Do not remove gap cover (415) or studs (420) from panel assy (410 or 412) unless necessary for repair or replacement.

L. Disassemble frame assy (429, 430A, 431, or 432A).

NOTE: Do not remove rivets (445, 455A, 542, 565, 590, 605, 640A) from frame assy unless necessary for repair or replacement.

(1) Remove screws (575) and washers (580). Remove aft cross bracket (570).

(2) Remove screws (480B) and latch assys (475).

NOTE: Do not remove pins (490, 495), inserts (520), or rubber pad (485) from latch assy (475) unless necessary for repair or replacement.

(3) Remove screws (625), washers (630), nuts (635), and brackets (645).

M. Disassemble Lanyard Assy (70 thru 70D).

(1) Remove clip (80, 87).

(2) Remove sleeves (75).

(3) Withdraw cord (95) from clip (83, 85, 90).

25-23-10

DISASSEMBLY

01.1

Page 302

Nov 01/02

| N. Disassemble Lanyard Assy (70E, 70F).

| (1) Remove clip (87).

| (2) Remove sleeves (76, 78) and withdraw cord (96).

2. Disassembly (IPL Fig. 2)

A. Remove Call Light (5)

(1) Remove lens and lamp from light assy.

(2) Unsolder wires from light assy.

(3) Remove mounting nut and call light (5).

(4) Re-install lamp and lens into light assy.

B. Disconnect connector (20), remove screw (70), nut (90), washers (75), spacer (80), and clamps (95). Remove screws (180) and washers (190), loosen nut (195) and lift out reading light (175).

C. Remove screws (310), washers (315) and (322), and nuts (320). Remove tie bar (455).

D. Remove screws (405, 410) and latch assy (400) from the tie bar (455).

NOTE: Do not remove pins (415, 420, 425) from latch assy (400) unless necessary for repair or replacement.

CAUTION: OXYGEN DOOR PANEL ASSY (470) IS VISIBLE FROM CABIN INTERIOR. TAKE SPECIAL CARE TO AVOID MARRING VISIBLE SURFACES DURING REMOVAL AND OVERHAUL.

E. Remove hinge pins (265), springs (270, 275), panel assy (470), and hinge assy (280).

F. Remove studs (290), grommets (295), retaining rings (285), and hinge mount (385).

G. Remove screws (60) and clamps (65). Remove screws (215 and 125) and washers (220, 225, 130 and 135). Remove actuator (120) and latch (260) and attached parts (235 thru 255).

H. Remove screw (145), nut (155), and washer (150). Remove lanyard assy (140).

25-23-10

DISASSEMBLY

01.1

Page 303

Nov 01/02

CAUTION: LIGHT FACE PANEL ASSEMBLY (505) IS VISIBLE FROM CABIN INTERIOR. TAKE SPECIAL CARE TO AVOID MARRING VISIBLE SURFACES DURING REMOVAL AND OVERHAUL.

I. Remove retaining ring (570), adjusting sleeve (575), grommet (580), and panel assy (505).

NOTE: Do not remove gap cover (510) or studs (515) from panel assy (505) unless necessary for repair or replacement.

J. Disassemble frame assy (525).

NOTE: Do not remove rivets (565, 665, 690, 715A, 725, 745, 747) from frame assy unless necessary for repair or replacement.

(1) Remove screws (700) and washers (705). Remove aft cross bracket (695).

(2) Remove screws (595) and latch assys (590).

NOTE: Do not remove pins (615, 620), inserts (645), or rubber pad (610) from latch assy (590) unless necessary for repair or replacement).

(3) Remove screws (700), washers (705) and bracket (695).

K. Disassemble Lanyard Assy (140)

(1) Remove clip (160).

(2) Remove sleeves (172).

(3) Withdraw cord (170) from clip (165).

25-23-10

DISASSEMBLY

01.1

Page 304

Jan 01/94

3. Disassembly (IPL Fig. 4)**A. Remove Call Light (30)**

- (1) Remove lens and lamp from light assy.
- (2) Unsolder wires from light assy.
- (3) Remove mounting nut and call light (30).
- (4) Re-install lamp and lens into light assy.

B. Remove screws (325) and washers (330, 335), loosen nut (340) and lift out reading light (345).**C. Remove screws (235), washers (240), and nuts (250). Remove tie bar (312).****D. Remove screws (260, 265) and latch assy (270) from the tie bar (312).**

NOTE: Do not remove pins (275, 280, 305) from latch assy (270) unless necessary for repair or replacement.

CAUTION: OXYGEN DOOR PANEL ASSY (675) IS VISIBLE FROM CABIN INTERIOR. TAKE SPECIAL CARE TO AVOID MARRING VISIBLE SURFACES DURING REMOVAL AND OVERHAUL.

E. Remove hinge pins (135), springs (140, 145), panel assy (675), and hinge assy (150).**F. Remove studs (155), grommets (165), retaining rings (160), and hinge mount (232).****G. Remove screws (80) and clamps (115). Remove screws (355 and 375) and washers (360, 365, 380, 385). Remove actuator (370) and latch (415) and attached parts (395 thru 420).**

CAUTION: LIGHT FACE PANEL ASSEMBLY (715) IS VISIBLE FROM CABIN INTERIOR. TAKE SPECIAL CARE TO AVOID MARRING VISIBLE SURFACES DURING REMOVAL AND OVERHAUL.

H. Remove retaining ring (590), adjusting sleeve (585), grommet (580), and panel assy (715).

NOTE: Do not remove gap cover (735) or studs (720) from panel assy (715) unless necessary for repair or replacement.

25-23-10

DISASSEMBLY

01.1

Page 305

Jul 01/05

I. Disassemble frame assy (465).

NOTE: Do not remove the rivets from the frame assy unless necessary for repair or replacement.

(1) Remove screws (565) and washers (570). Remove aft cross bracket (575).

(2) Remove screws (475) and latch assys (470).

NOTE: Do not remove pins (490, 495), inserts (525), or rubber pad (520) from latch assy (470) unless necessary for repair or replacement.

J. Disassemble Lanyard Assy (440).

(1) Remove clip (445).

(2) Remove sleeves (450, 455) and withdraw cord (460).

4. Disassembly (IPL Fig. 5)

A. Remove screws (290) and washers (295), loosen nut (305) and lift out reading light (310).

B. Remove screws (405), washers (415), and nuts (420). Remove tie bar (505).

C. Remove screws (445, 460) and latch assy (450) from the tie bar (505).

NOTE: Do not remove pins (465, 470, 475) from latch assy (450) unless necessary for repair or replacement.

CAUTION: OXYGEN DOOR PANEL ASSY (520) IS VISIBLE FROM CABIN INTERIOR. TAKE SPECIAL CARE TO AVOID MARRING VISIBLE SURFACES DURING REMOVAL AND OVERHAUL.

D. Remove hinge pins (365), springs (370, 375), panel assy (520), and hinge assy (380).

E. Remove studs (390), grommets (395), retaining rings (385), and hinge mount (440).

F. Remove screws (100) and clamps (105). Remove screws (155 and 320) and washers (160, 165, 325 and 330). Remove actuator (170) and latch (360) and attached parts (335 thru 355).

G. Remove screw (175), nut (185), and washer (180), if applicable. Remove lanyard assy (265).

25-23-10

DISASSEMBLY

01.1

Page 306

Jul 01/05

CAUTION: LIGHT FACE PANEL ASSEMBLY (560) IS VISIBLE FROM CABIN INTERIOR. TAKE SPECIAL CARE TO AVOID MARRING VISIBLE SURFACES DURING REMOVAL AND OVERHAUL.

H. Remove retaining ring (720), adjusting sleeve (715), grommet (710), and panel assy (560).

NOTE: Do not remove gap cover (585) or studs (565) from panel assy (560) unless necessary for repair or replacement.

I. Disassemble frame assy (595).

NOTE: Do not remove the rivets from the frame assy unless necessary for repair or replacement.

(1) Remove screws (695) and washer (700). Remove aft cross bracket (705).

(2) Remove screws (605) and latch assys (600).

NOTE: Do not remove pins (620, 625), inserts (655), or rubber pad (650) from latch assy (600) unless necessary for repair or replacement.

J. Disassemble Lanyard Assy (215, 240, 265)

(1) Remove clip (230, 255, 280).

(2) Remove sleeves (220, 245, 270).

(3) Withdraw cord (235, 260, 285) from clip (225, 250, 275).

K. Disassemble Lanyard Assy (190).

(1) Remove clip (200).

(2) Remove sleeves (195) and withdraw cord (210).

25-23-10

DISASSEMBLY

01.1

Page 307

Jul 01/05



CLEANING

1. Clean all parts except plastic and interior decorative surfaces using standard industry practices (Ref 20-30-03) and additional procedures in following steps.

CAUTION: USE ONLY LISTED CLEANING MATERIALS. USE OF OTHER MATERIALS OR PROCESSES MAY DAMAGE PARTS. DETERIORATION OF PLASTIC MAY BE INSTANTANEOUS THOUGH NOT VISUALLY DETECTABLE.

2. Clean panel assemblies (345, 406, 410, 412, IPL Fig. 1; 470, 505, IPL Fig. 2; 675, 715, IPL Fig. 4; 560, 590, IPL Fig. 5) per 20-30-03, using procedures for cleaning of interior painted and plastic surfaces.

25-23-10

01.1
CLEANING
Page 401
Jul 01/05

REPAIR – GENERAL1. Content

- A. Repair, refinish and replacement procedures are included in separate repair sections as follows:

<u>P/N</u>	<u>NAME</u>	<u>REPAIR</u>
NO ASSIGNED PART NUMBER	DECORATIVE PLASTIC PARTS	1-1
417T3058	LATCH ASSY	2-1
417T3058	LATCH ASSY	3-1
417T3073	LIGHT FACE PANEL ASSY	4-1
417T3070	OXYGEN DOOR PANEL ASSY	5-1, 5-2
- - -	MISCELLANEOUS PARTS	6-1

2. Standard Practices

- A. Refer to the following standard practices as applicable, for details of procedures in individual repairs.

20-11-02 Repair of Electrical Connectors
 20-11-03 Repair of Electrical Terminations and Electrical Bonding Areas
 20-12-01 Soldering Electrical Connections
 20-30-03 General Cleaning Procedures
 20-41-01 Decoding Table for Boeing Finish Codes
 20-41-04 Application and Repair of Interior Decorative Finishes
 20-43-01 Chromic Acid Anodizing
 20-50-07 Lubrication
 20-50-08 Application of Dry Lubricant
 20-50-10 Application of Stencils, Insignia, Silk Screen, Part Numbering and Identification Markings
 20-50-12 Application of Adhesives
 20-70-01 Protection, Storage and Handling of Airplane Components

3. Materials

NOTE: Equivalent substitutes may be used.

- A. Enamel -- BMS 10-83, type 2, BAC7409 off-white (Ref 20-60-02)

25-23-10

REPAIR-GENERAL

01.1

Page 601

Oct 01/90

- B. Enamel -- Dupont Dulux 83 series, black, color match not required
(Ref 20-50-10)
- C. Lubricant, solid film -- MIL-L-46010 (Ref 20-60-03)
- D. Primer -- BMS 10-11, type 1 (Ref 20-60-02)
- E. Primer -- BMS 10-83, type 1 (Ref 20-60-02)
- | F. Adhesive -- type 89 (Ref 20-50-12)
- G. Polish -- Automotive (any commercial source)
- H. Alcohol -- Cetyl (Ref 20-60-03)

25-23-10

REPAIR-GENERAL

01.1

Page 602

Dec 01/96



DECORATIVE PLASTIC PARTS – REPAIR 1-1

No Assigned Part Number

NOTE: Refer to REPAIR-GEN for list of applicable standard practices.

1. Decorative Plastic Parts Repair

- A. Remove light scratches from smooth finishes by polishing lightly with a good quality automotive polish.
- B. Remove light scratches from matte finish by the following method:
 - (1) Equipment – any commercial grit blast cabinet equipped with source of filtered air at 80 to 100 psi.
 - (a) Equipment should be thoroughly cleaned prior to processing polycarbonate decorative parts.
 - (b) A means of screening out dust and grit fines shall be provided to maintain proper grit size.
 - (c) Grit blast media shall be used only for plastic parts.
 - (2) Process
 - (a) Remove surface dirt or foreign matter per CLEANING. Dry thoroughly.
 - (b) Position air nozzle three-to-five inches above part. Maintain a 45- to 90-degree impingement angle.
 - (c) Move nozzle in steady, sweeping motion across part surface, overlapping each preceding pass until entire surface is covered. Two cross coats should provide adequate coverage.

25-23-10

REPAIR 1-1

01.1

Page 601

Oct 01/88

LATCH ASSEMBLY - REPAIR 2-1

417T3058-103, -127

NOTE: Refer to REPAIR-GEN for list of applicable standard practices.

1. Pin Replacement (490, 495, 497, IPL Fig. 1)

- A. Remove pins.
- B. Assemble trigger (510), trigger spring (500), and cam (515) and press fit pin (490) into cam (515).
- C. Assemble cam (515), cam spring (505), and base (525) and press fit pin (495, 497) into base (525, 527).

2. Pad Replacement (485, IPL Fig. 1)

- A. Pull stem of rubber pad (485) through hole in base (525, 527) until pad fits snugly on base top. Release approximately half the pull-through tension from stem, and cut stem off flush with base bottom. After cutting, the stem must be flush or below flush with base bottom.

3. Insert Replacement (520, IPL Fig. 1)

- A. Press inserts (520) into base (525, 527) so that inserts are flush or below flush with base bottom.

| 4. Pin Replacement (615, 620, IPL Fig. 2)

- | A. Remove pins.
- | B. Assemble trigger (635), trigger spring (625), and cam (640) and press-fit pin (615) into cam (640).

25-23-10

REPAIR 2-1

01.1

Page 601

Jan 01/94

C. Assemble cam (640), spring (630) and base (650) and press-fit pin (620) into base (650).

5. Pad Replacement (610, IPL Fig. 2)

A. Pull stem of rubber pad (610) through hole in base (650) until pad fits snugly on base top. Release approximately half the pull-through tension from stem, and cut stem off flush with base bottom. After cutting, the stem must be flush or below flush with base bottom.

6. Insert Replacement (645, IPL Fig. 2)

A. Press inserts (645) into base (650) so that inserts are flush or below flush with base bottom.

7. Pin Replacement (490, 495, IPL Fig. 4)

A. Remove pins.

B. Assemble trigger (510), trigger spring (500), and cam (515) and press fit pin (490) into cam (515).

C. Assemble cam (515), cam spring (505), and base (530) and press fit pin (495) into base (530).

8. Pad Replacement (520, IPL Fig. 4)

A. Pull stem of rubber pad (520) through hole in base (530) until pad fits snugly on base top. Release approximately half the pull-through tension from stem, and cut stem off flush with base bottom. After cutting, the stem must be flush or below flush with base bottom.

9. Insert Replacement (525, IPL Fig. 4)

A. Press inserts (525) into base (530) so that inserts are flush or below flush with base bottom.

25-23-10

REPAIR 2-1

01.1

Page 602

Jul 01/05

10. Pin Replacement (620, 625, IPL Fig. 5)

- A. Remove pins.
- B. Assemble trigger (640), trigger spring (630), and cam (645) and press fit pin (620) into cam (645).
- C. Assemble cam (645), cam spring (635), and base (660) and press fit pin (625) into base (660).

11. Pad Replacement (650, IPL Fig. 5)

- A. Pull stem of rubber pad (650) through hole in base (660) until pad fits snugly on base top. Release approximately half the pull-through tension from stem, and cut stem off flush with base bottom. After cutting, the stem must be flush or below flush with base bottom.

12. Insert Replacement (655, IPL Fig. 5)

- A. Press inserts (655) into base (660) so that inserts are flush or below flush with base bottom.

25-23-10

REPAIR 2-1

01.1

Page 603

Jul 01/05

LATCH ASSEMBLY – REPAIR 3-1

417T3058-105

NOTE: Refer to REPAIR-GEN for list of applicable standard practices.

1. Pin Replacement (300, 305, 310, IPL Fig. 1)

- A. Remove pins.
- B. Lubricate pin (300) with cetyl alcohol and press pin into base (335). After pin is installed, base of pin must be flush or below flush with base material.
- C. Assemble trigger (325), trigger spring (315), and cam (330) and press fit pin (305) into cam (330).
- D. Assemble cam (330), cam spring (320), and base (335) and press fit pin (310) into base (335).

2. Refinish

- A. Pin (300) -- Chromic acid or sulfuric acid anodize (F-17.05). Material: Aluminum alloy.
- B. Base (335) -- Chromic acid or sulfuric acid anodize (F-17.05). Apply solid film lubricant, MIL-L-46010, per 20-50-08, and Fig. 601. Material: Aluminum alloy.

| 3. Pin Replacement (415, 420, 425, IPL Fig. 2)

- | A. Remove pins.
- | B. Lubricate pin (415) with cetyl alcohol and press pin into base (450). After pin is installed, base of pin must be flush or below flush with base material.

25-23-10

REPAIR 3-1

01.1

Page 601

Jan 01/94

- C. Assemble trigger (440), trigger spring (430), and cam (445) and press-fit pin (420) into cam (445).
- D. Assemble cam (445), cam spring (435), and base (450) and press-fit pin (425) into base (450).

4. Refinish

- A. Pin (415) -- Chromic acid or sulfuric acid anodize (F-17.05). Material: Aluminum alloy.
- B. Base (450) -- Chromic acid or sulfuric acid anodize (F-17.05). Apply solid film lubricant, MIL-L-46010, per 20-50-08, and Fig. 601. Material: Aluminum alloy.

5. Pin Replacement (275, 280, 305, IPL Fig. 4)

- A. Remove pins.
- B. Lubricate pin (305) with cetyl alcohol and press pin into base (310). After pin is installed, base of pin must be flush or below flush with base material.
- C. Assemble trigger (295), trigger spring (285), and cam (300) and press fit pin (275) into cam (300).
- D. Assemble cam (300), cam spring (290), and base (310) and press fit pin (280) into base (310).

6. Refinish

- A. Pin (305) -- Chromic acid or sulfuric acid anodize (F-17.05). Material: Aluminum alloy.

25-23-10

REPAIR 3-1

01.1

Page 602

Jul 01/05

- B. Base (310) -- Chromic acid or sulfuric acid anodize (F-17.05). Apply solid film lubricant, MIL-L-46010, per 20-50-08, and Fig. 601. Material: Aluminum alloy.

7. Pin Replacement (465, 470, 475, IPL Fig. 5)

- A. Remove pins.
- B. Lubricate pin (465) with cetyl alcohol and press pin into base (500). After pin is installed, base of pin must be flush or below flush with base material.
- C. Assemble trigger (490), trigger spring (480), and cam (495) and press fit pin (470) into cam (495).
- D. Assemble cam (495), cam spring (485), and base (500) and press fit pin (475) into base (500).

8. Refinish

- A. Pin (465) -- Chromic acid or sulfuric acid anodize (F-17.05). Material: Aluminum alloy.
- B. Base (500) -- Chromic acid or sulfuric acid anodize (F-17.05). Apply solid film lubricant, MIL-L-46010, per 20-50-08, and Fig. 601. Material: Aluminum alloy.

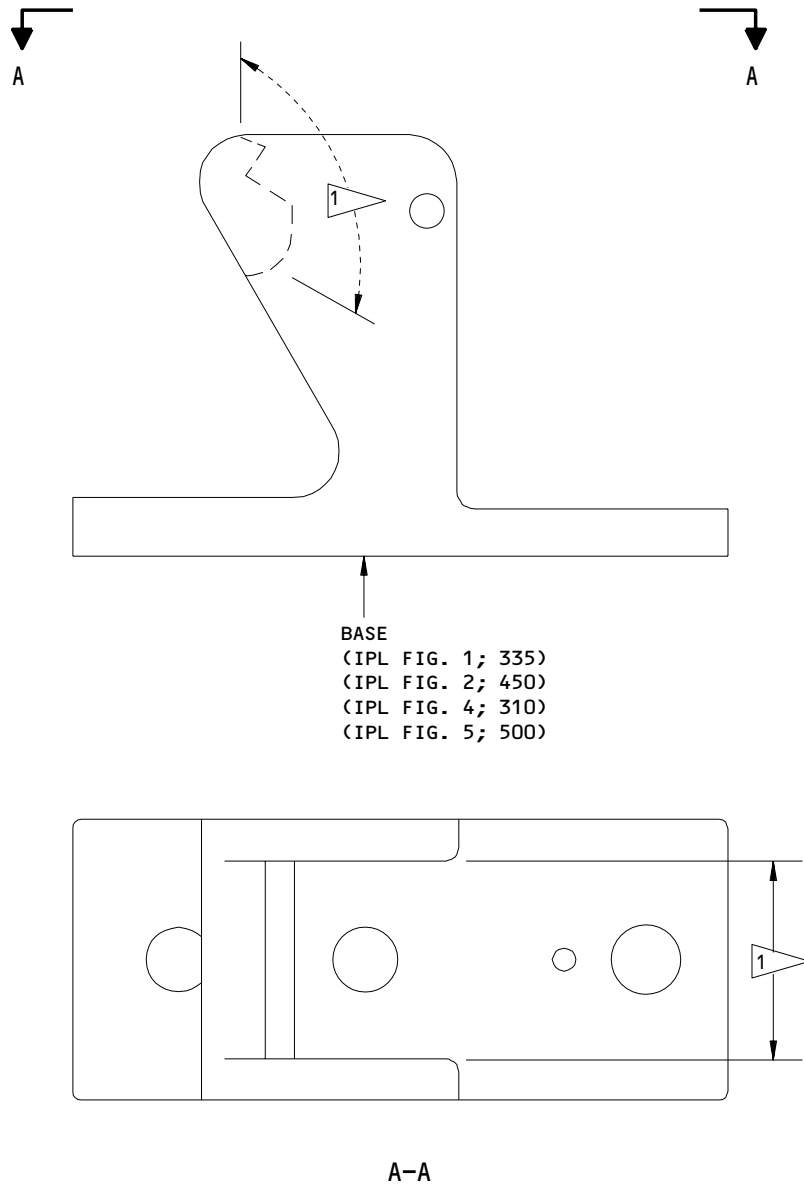
25-23-10

REPAIR 3-1

01.1

Page 603

Jul 01/05



1 APPLY DRY SOLID FILM LUBRICANT, MIL-L-46010,
TO THIS AREA. OVERSPRAY IS PERMISSIBLE.

417T3058-105
Lubricant Application
Figure 601

25-23-10

REPAIR 3-1

Page 604

Jul 01/05

01.1

LIGHT FACE PANEL ASSEMBLY – REPAIR 4-1

417T3073-1SP, -11SP, -14SP, -16SP, -21SP, -31SP, -34SP, -36SP,
-38SP, -221SP, -231SP, -234SP, -236SP, -238SP, -241SP

NOTE: Refer to REPAIR-GEN for list of applicable standard practices.

1. Panel Assembly Replacement (IPL Fig. 1)

- A. Bond gap cover (415) to panel (425, 426A or 427) per 20-50-12, type 82, optional use type 89, type II.
- B. Adhesive squeeze-out must not extend beyond the visible edge of panel (425 or 427).
- C. Bond studs (420) to panel (425, 426A or 427) per 20-50-12, type 89. Bond line is to be 0.010 inch thick.
- D. On face panel assemblies (410A, 410B, 410E, 410F and 410K) bond bracket (417) per 20-50-12 type 82, optional, use type 89, type II.

2. Panel Assembly Replacement (IPL Fig. 2)

- A. Bond gap cover (510) to panel (520) per 20-50-12, type 82, optional use type 89, type II.
- B. Adhesive squeeze-out must not extend beyond the visible edge of panel (520).
- C. Bond studs (515) to panel (520) per 20-50-12, type 89. Bond line is to be 0.010 inch thick.

3. Panel Assembly Replacement (IPL Fig. 4)

- A. Bond gap cover (735) to panel (740) per 20-50-12, type 82, optional use type 89, type II.

25-23-10

REPAIR 4-1

01.1

Page 601

Jul 01/05

B. Bond studs (720) to panel (740) per 20-50-12, type 89. Bond line is to be 0.010 inch thick.

4. Panel Assembly Replacement (IPL Fig. 5)

A. Bond gap cover (585) to panel (590) per 20-50-12, type 82, optional use type 89, type II.

B. Adhesive squeeze-out must not extend beyond the visible edge of panel (590).

C. Bond studs (565) to panel (590) per 20-50-12, Type 89. Bond line is to be 0.010 inch thick.

25-23-10

REPAIR 4-1

01.1

Page 602

Jul 01/05

OXYGEN DOOR PANEL ASSEMBLY – REPAIR 5-1

417T3070-1SP

NOTE: Refer to REPAIR-GEN for list of applicable standard practices.

1. Stiffener Assembly (350) Replacement

- A. Rivet striker (355) with rivets (360), hinge half (385) with rivets (375, 390), clips (365, 370) with rivets (380) to frame (395).

2. Oxygen Door Panel (345) Replacement

CAUTION: MAKE SURE TO PRIME SURFACE WITH TYPE 99 PRIMER PRIOR TO BONDING TO ASSURE PROPER ADHESION.

- A. Bond sandwich assy (400) to stiffener assy (350) per 20-50-12 type 82. Bond line is to be 0.01 inch thick, maximum.
- B. Bond stiffener assy (350) to panel (405) per 20-50-12, type 82 adhesive or optional adhesive type 89, with hinge tangs in contact with panel edge and no adhesive under tang. Bond line is to be 0.01 inch thick, maximum.
- C. Adhesive squeeze-out required per Fig. 601. Bead is to be 0.03 to 0.08 inch thick.

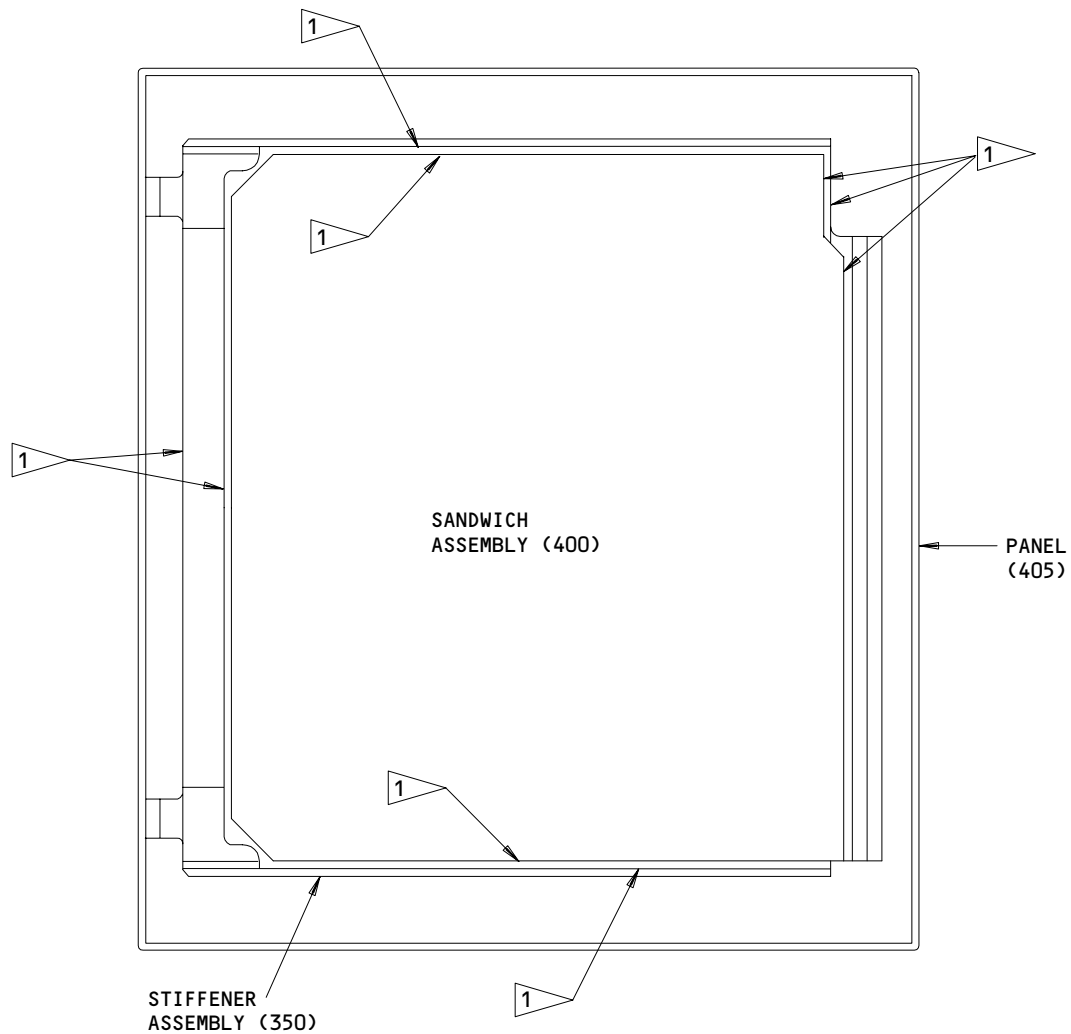
25-23-10

REPAIR 5-1

01.1

Page 601

Apr 01/92



1 ADHESIVE SQUEEZE-OUT REQUIRED THIS EDGE.

ITEM NUMBERS REFER TO IPL FIG. 1

417T3070-1SP

Adhesive Application
Figure 601

25-23-10

REPAIR 5-1

01.1

Page 602

Jan 01/94

OXYGEN DOOR PANEL ASSEMBLY – REPAIR 5-2

417T3070-9SP, -29SP, -30SP, -69SP -70SP, -79SP, -80SP
-89SP, -90SP

NOTE: Refer to REPAIR-GEN for list of applicable standard practices.

NOTE: Due to design improvements, the Oxygen Door Panel Assemblies 417T3070-29SP, -69SP, and -79SP may be replaced with optional 417T3070-89SP, and 417T3070-30SP, -70SP and -80SP may be replaced with optional 417T3070-90SP. See ASSEMBLY section for replacement instructions.

1. Oxygen Door Panel Assembly (406) Replacement (IPL Fig. 1)

CAUTION: MAKE SURE TO PRIME SURFACE WITH TYPE 99 PRIMER PRIOR TO BONDING TO ASSURE PROPER ADHESION.

- A. Bond sandwich assembly (408, 408A) to panel (409, 409A) per 20-50-12 type 82 adhesive or optional adhesive type 89, and no adhesive should be under the tang. Bond line is to be 0.01 inch thick, maximum.
- B. Adhesive squeeze out required per Fig. 601. Bead is to be 0.03 to 0.08 inch thick.
- C. On panel assemblies (406A, 406B, 406C, 406D and 406F) bond washers (409J) per 20-50-12 type 82 adhesive or optional adhesive type 89. Bond line is to be 0.01 inch thick, minimum. On panel assembly (406E) bond spacer (409K) per 20-50-12 type 89 adhesive. Bond line is to be 0.01 inch thick, maximum.

2. Oxygen Door Panel Assembly (406) Hinge (407J) Repair

CAUTION: MAKE SURE TO PRIME PANEL (409) SURFACE WITH TYPE 99 PRIMER PRIOR TO BONDING TO ASSURE PROPER ADHESION.

- A. Bond hinge (407J) to panel (409, 409A) per 20-50-12 type 82 adhesive or optional adhesive type 89 and no adhesive should be under the tang. Bondline is to be 0.04 inch thick, maximum.

25-23-10

REPAIR 5-2

01.1

Page 601

Jan 01/94

B. Adhesive squeeze-out required per Fig. 601. Bead is to be 0.03 to 0.08 inch thick.

3. Oxygen Door Panel Assembly (470) Replacement (IPL Fig. 2)

CAUTION: MAKE SURE TO PRIME SURFACE WITH TYPE 99 PRIMER PRIOR TO BONDING TO ASSURE PROPER ADHESION.

A. Bond sandwich assembly (485) to panel (490) per 20-50-12 type 82 adhesive or optional adhesive type 89, and no adhesive under tang. Bondline is to be 0.01 inch thick, maximum.

B. Adhesive squeeze-out required per Fig. 601. Bead is to be 0.03 to 0.08 inch thick.

4. Oxygen Door Panel Assembly (470) Hinge (480) Repair

CAUTION: MAKE SURE TO PRIME PANEL (490) SURFACE WITH TYPE 99 PRIMER PRIOR TO BONDING TO ASSURE PROPER ADHESION.

A. Bond hinge (480) to panel per 20-50-12 type 82 adhesive or optional adhesive type 89 and no adhesive should be under the tang. Bondline is to be 0.04 inch thick, maximum.

B. Adhesive squeeze-out required per Fig. 601. Bead is to be 0.03 to 0.08 inch thick.

5. Oxygen Door Panel Assembly (675) Replacement (IPL Fig. 4)

CAUTION: MAKE SURE TO PRIME SURFACE WITH TYPE 99 PRIMER PRIOR TO BONDING TO ASSURE PROPER ADHESION.

A. Bond sandwich assembly (705) to panel (710) per 20-50-12 type 89, and no adhesive should be under the tang. Bond line is to be 0.01 inch thick, maximum.

25-23-10

REPAIR 5-2

01.1

Page 602

Jul 01/05

- B. Adhesive squeeze-out required per Fig. 601. Bead is to be 0.03 to 0.08 inch thick.
- C. Bond spacer (680) per 20-50-12 type 89 adhesive. Bondline is to be 0.01 inch thick, maximum.

6. Oxygen Door Panel Assembly (675) Hinge (695) Repair

CAUTION: MAKE SURE TO PRIME PANEL (710) SURFACE WITH TYPE 99 PRIMER PRIOR TO BONDING TO ASSURE PROPER ADHESION.

- A. Bond hinge (695) to panel (710) per 20-50-12 type 82 adhesive or optional adhesive type 89 and no adhesive should be under the tang. Bond line is to be 0.04 inch thick, maximum.
- B. Adhesive squeeze-out required per Fig. 601. Bead is to be 0.03 to 0.08 inch thick.

7. Oxygen Door Panel Assembly (520) Replacement (IPL Fig. 5)

CAUTION: MAKE SURE TO PRIME SURFACE WITH TYPE 99 PRIMER PRIOR TO BONDING TO ASSURE PROPER ADHESION.

- A. Bond sandwich assembly (550) to panel (555) per 20-50-12 type 89, and no adhesive should be under the tang. Bond line is to be 0.01 inch thick, maximum.
- B. Adhesive squeeze-out required per Fig. 601. Bead is to be 0.03 to 0.08 inch thick.
- C. Bond spacer (525) per 20-50-12 type 89 adhesive. Bond line is to be 0.01 inch thick, maximum.

8. Oxygen Door Panel Assembly (520) Hinge (540) Repair

CAUTION: MAKE SURE TO PRIME PANEL (555) SURFACE WITH TYPE 99 PRIMER PRIOR TO BONDING TO ASSURE PROPER ADHESION.

- A. Bond hinge (540) to panel (555) per 20-50-12 type 89 and no adhesive should be under the tang. Bond line is to be 0.04 inch thick, maximum.
- B. Adhesive squeeze-out required per Fig. 601. Bead is to be 0.03 to 0.08 inch thick.

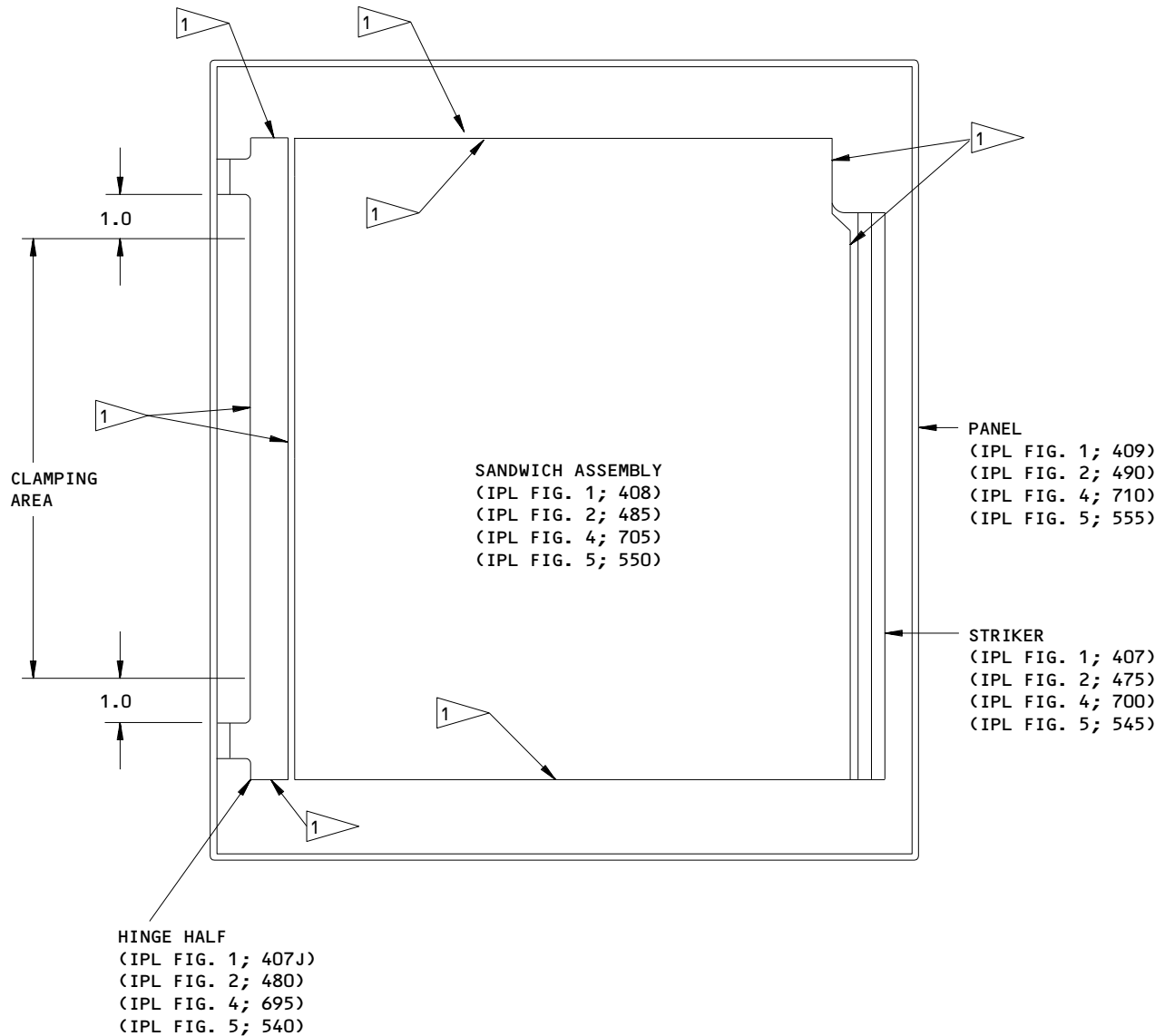
25-23-10

REPAIR 5-2

01.1

Page 603

Jul 01/05



1 ADHESIVE SQUEEZE-OUT REQUIRED THIS EDGE.

ALL DIMENSIONS ARE IN INCHES

417T3070-9SP,-29SP,-30SP,-69SP,-70SP,-79SP,-80SP,-89SP,-90SP
 Adhesive Application
 Figure 601

25-23-10

REPAIR 5-2

01.1

Page 604

Jul 01/05

MISCELLANEOUS PARTS - REPAIR 6-1

1. Repair of parts listed in Fig. 601 consists of restoration of the original finish.

IPL FIG. & ITEM	MATERIAL	FINISH
<u>Fig. 1</u>		
Spring (155)	302 CRES	Passivate (F-17.09).
Latch (175A)	Nylon molding	Apply BMS 10-83, Type 1 primer and BMS 10-83, Type 2 enamel, BAC7409 off-white (F-22.05-7409) per Fig. 602.
Hinges (215,385, 435A,440A), hinge mount (275A), tie bar (340), striker (355), (407), clips (365, 370), frame (395), brackets (260,272, 545A,555,560,570, 595,600,645,650), rails (615A,620A)	Al alloy	Chromic acid anodize. Apply one coat BMS 10-11, Type 1 primer (F-18.13) all over.
Frame assembly (429,430A,431, 432A)		Touch up damaged primer using BMS 10-11, Type 1 primer (F-18.13).
Sleeve (465)	Al alloy	Sulfuric acid anodize (F-17.03).
Panel assembly (1) hinge mount assembly (220A), tie bar assembly (280)		Apply BMS 10-83, Type 2 enamel, BAC7409 off-white (F-22.06-7409) to surfaces indicated (Fig. 604, 605). Use special care; surfaces visible to cabin interior must be free of blemishes, discoloration, scratches, marks, and dents. Stencil information per 20-50-10 on panel assembly (1) per Fig. 606 using Dupont Dulux 83 series enamel, black, color match not required.

Refinish Details
 Figure 601 (Sheet 1)

25-23-10

REPAIR 6-1

01.1

Page 601

Jul 01/05

IPL FIG. & ITEM	MATERIAL	FINISH
<u>Fig. 2</u>		
Spring (240)	302 CRES	Passivate (F-17.09).
Latch (260)	Nylon molding	Apply BMS 10-83, Type 1 primer and BMS 10-83, Type 2 enamel, BAC7409 off-white (F-22.05-7409) per Fig. 602.
Hinges (300,480) hinge mount (385), tie bar (455), striker (475), brackets (355,380, 670,675,680,695, 599,740,730,735), rails (750,755)	Al alloy	Chromic acid anodize. Apply one coat BMS 10-11, type 1 primer (F-18.13) all over.
Sleeve (575)	Al alloy	Sulfuric acid anodize (F-17.03).
Panel assembly (1) hinge mount assembly (305), tie bar assembly (395)		Apply BMS 10-83, Type 2 enamel, BAC7409 off-white (F-22.06-7409) to surfaces indicated (Fig. 604, 605). Use special care; surfaces visible to cabin interior must be free of blemishes, discoloration, scratches, marks, and dents. Stencil information per 20-50-10 on panel assembly (1) per Fig. 606 using Dupont Dulux 83 series enamel, black, color match not required.

Refinish Details
 Figure 601 (Sheet 2)

25-23-10

REPAIR 6-1

01.1

Page 602

Jul 01/05


BOEING
 COMPONENT
 MAINTENANCE MANUAL

IPL FIG. & ITEM	MATERIAL	FINISH
<u>Fig. 4</u>		
Spring (400)	302 CRES	Passivate (F-17.09).
Latch (415)	Nylon molding	Apply BMS 10-83, Type 1 primer and BMS 10-83, Type 2 enamel, BAC7409 off-white (F-22.05-7409) per Fig. 602.
Hinges (170,555, 560,695), hinge mount (232), tie bar (312), striker (700), clips (635), brackets (200,220, 575,640,650,655, 660) rails (665,670)	Al alloy	Chromic acid anodize. Apply one coat BMS 10-11, Type 1 primer (F-18.13) all over.
Frame assembly (465)		Touch up damaged primer using BMS 10-11, Type 1 primer (F-18.13).
Sleeve (585)	Al alloy	Sulfuric acid anodize (F-17.03).

Refinish Details
 Figure 601 (Sheet 3)

25-23-10

REPAIR 6-1

01.1

Page 603

Jul 01/05

IPL FIG. & ITEM	MATERIAL	FINISH
<u>Fig. 4</u> (Cont.) Panel assembly (1A), hinge mount assembly (175), tie bar assembly (255)		Apply BMS 10-83, Type 2 enamel, BAC7409 off-white (F-22.06-7409) to surfaces indicated (Fig. 604, 605). Use special care; surfaces visible to cabin interior must be free of blemishes, discoloration, scratches, marks, and dents. Stencil information per 20-50-10 on panel assembly (1) per Fig. 606 using Dupont Dulux 83 series enamel, black, color match not required.
<u>Fig. 5</u> Spring (340)	302 CRES	Passivate (F-17.09).
Latch (360)	Nylon molding	Apply BMS 10-83, Type 1 primer and BMS 10-83, Type 2 enamel, BAC7409 off-white (F-22.05-7409) per Fig. 602.
Hinges (400,540, 685,690), hinge mount (440), tie bar (505), striker (545), clips (770), brackets (570,705, 775,780,785,790, 795), rails (800,805)	Al alloy	Chromic acid anodize. Apply one coat BMS 10-11, Type 1 primer (F-18.13) all over.

Refinish Details
 Figure 601 (Sheet 4)

25-23-10

REPAIR 6-1

01.1

Page 604

Jul 01/05


BOEING
 COMPONENT
 MAINTENANCE MANUAL

IPL FIG. & ITEM	MATERIAL	FINISH
<p><u>Fig. 5</u> (Cont.)</p> <p>Frame assembly (595)</p> <p>Sleeve (715)</p> <p>Panel assembly (1A), hinge mount assembly (425), tie bar assembly (445)</p>	Al alloy	<p>Touch up damaged primer using BMS 10-11, Type 1 primer (F-18.13).</p> <p>Sulfuric acid anodize (F-17.03).</p> <p>Apply BMS 10-83, Type 2 enamel, BAC7409 off-white (F-22.06-7409) to surfaces indicated (Fig. 604, 605). Use special care; surfaces visible to cabin interior must be free of blemishes, discoloration, scratches, marks, and dents. Stencil information per 20-50-10 on panel assembly (1) per Fig. 606 using Dupont Dulux 83 series enamel, black, color match not required.</p>

Refinish Details
 Figure 601 (Sheet 5)

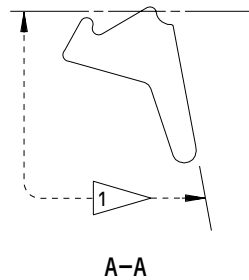
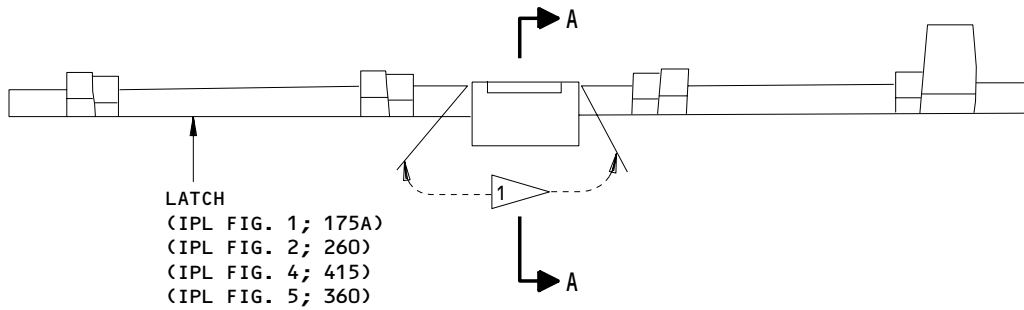
25-23-10

REPAIR 6-1

01.1

Page 605

Jul 01/05



1 APPLY PRIMER AND ENAMEL TO THIS AREA.

417T3058-123
Latch Refinish
Figure 602

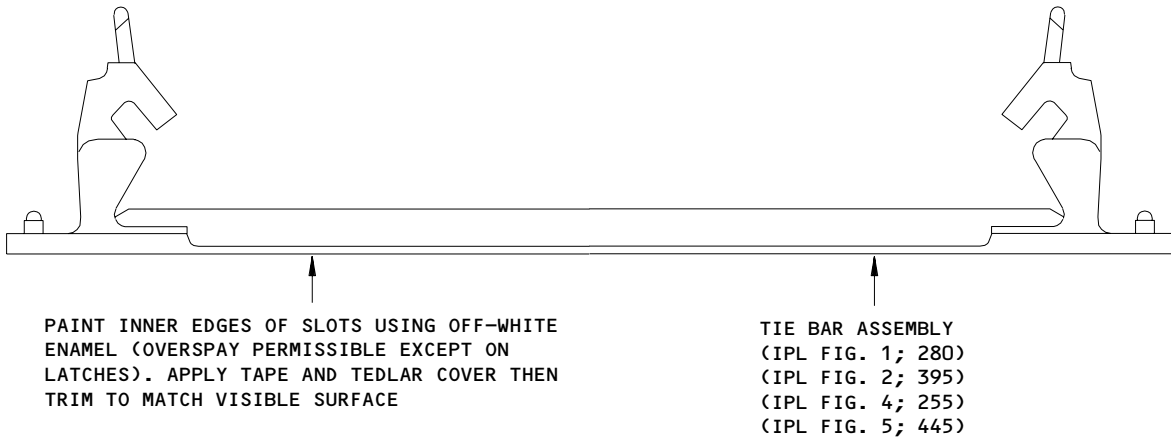
25-23-10

REPAIR 6-1

Page 606

Jul 01/05

01.1



417T3052-3
 Tie Bar Assembly Refinish
 Figure 603

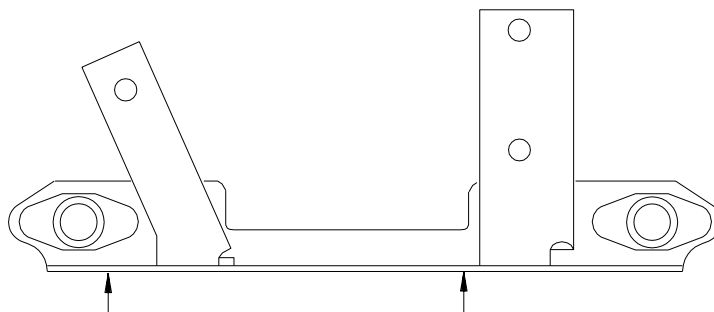
25-23-10

REPAIR 6-1

Page 607

Jul 01/05

01.1



HINGE MOUNT
ASSEMBLY
(IPL FIG. 1; 220A)
(IPL FIG. 2; 305)
(IPL FIG. 4; 175)
(IPL FIG. 5; 425)

PAINT THIS SURFACE INCLUDING
ALL SCREW HEADS AND INNER EDGES
OF SLOTS USING OFF-WHITE ENAMEL.

417T3052-24,-54
Hinge Mount Assembly Refinish
Figure 604

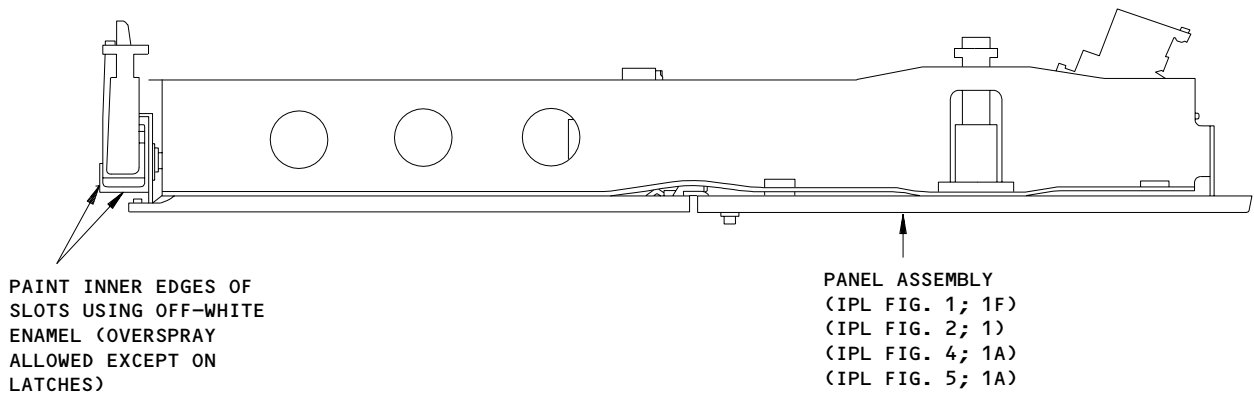
25-23-10

REPAIR 6-1

Page 608

Jul 01/05

01.1



Panel Assembly Refinish
Figure 605

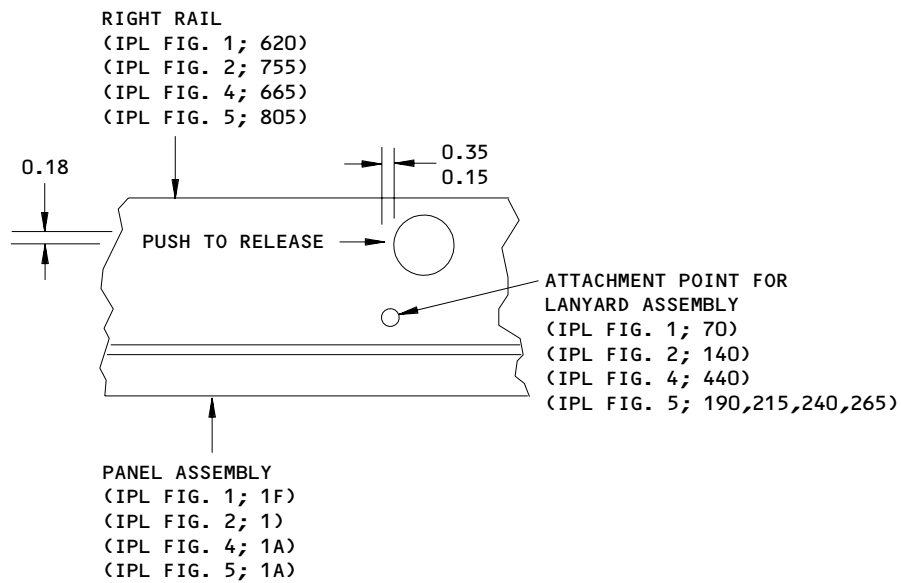
25-23-10

REPAIR 6-1

01.1

Page 609

Jul 01/05



ALL DIMENSIONS ARE IN INCHES

Stencil Information for Panel Assembly
Figure 606

25-23-10

REPAIR 6-1

01.1

Page 610

Jul 01/05

ASSEMBLY1. Assembly (IPL Fig. 1)

A. Assemble Lanyard Assy (70)

(1) Assemble lanyard assemblies (70 thru 70D) as follows:

(a) Thread cord (95) through clip (83, 85, 90). Loop cord around clip (80, 87), secure loop by crimping sleeve (75) around cord (both ends).

(b) If needed, heat seal both ends of cord (95).

(2) Assemble Lanyard Assy (70E and 70F) as follows:

(a) Loop cord (96) around the clip (87). Secure loop by crimping sleeve (76) on one end and sleeve (78) on the other end.

(b) If needed, heat seal both ends of cord (96).

B. Assemble Frame Assy (429, 430A, 431, or 432A)

(1) Connect brackets (645) to brackets (650) with screws (625), washers (630), and nuts (635).

(2) Attach latch assy (475) with screws (480B).

(3) Attach aft cross bracket (570) with screws (575) and washers (580).

CAUTION: LIGHT FACE PANEL ASSY (410 or 412) IS VISIBLE FROM CABIN INTERIOR. USE SPECIAL CARE TO PREVENT MARRING VISIBLE SURFACES DURING INSTALLATION.

C. Install Panel Assy (410 or 412)

(1) Insert studs (420) on panel (425, 426A, 427, or 428A) into frame assy (429, 430A, 431, or 432A) if removed at disassembly.

(2) Attach retaining ring (460), grommet (470) and adjusting sleeve (465).

D. For lanyard assemblies (70 thru 70D), insert screw (71) through clip (83, 85, 90), frame assy (429, 430A, 431 or 432A), and washer (72A). Tighten nut (73A).

E. Install inserts (160, 165) into latch mount (170) as shown in Fig. 701. Insert hinge pin (150) through latch mount (170), latch (175A), and spring (155). Attach latch mount (170) to frame assy (429, 430A, 431, 432A) with screws (140A) and washers (143, 145). Attach actuator (60D) to frame assy and latchmount with screw (63B) and washers (64 and 66).

25-23-10ASSEMBLY
01.1 Page 701
Mar 01/04

- F. Attach actuator cable to frame assy (429, 430A, 431, 432A) with clamps (35A) and screw (34).
- G. Insert studs (205) through washer (210), hinge (215), locking ring (200), hinge mount (275A), and receptacle (240).

CAUTION: OXYGEN DOOR PANEL ASSEMBLY (345) AND (406) IS VISIBLE FROM CABIN INTERIOR. TAKE SPECIAL CARE TO AVOID MARRING VISIBLE SURFACES DURING INSTALLATION.

- H. Insert hinge pins (180) through hinge assy (195), panel assy (345) or (406) and springs (185, 190). Install hinge pins (180) such that pins are flush with hinge (215) on outside edge.

NOTE: Oxygen Door Panel Assembly (406), part numbers 417T3070-29SP, -69SP and -79SP may be replaced with optional 417T3070-89SP; 417T3070-30SP, -70SP and -80SP may be replaced with optional 417T3070-90SP.

- (1) To replace old oxygen door panel assembly, partially extract hinge pins (180) until hinge separates and old door (406) can be removed. Position new 417T3070-89SP or -90SP door (406) in place and reinsert hinge pins (180).

- I. Attach latch assy's (285) to tie bar (340) with screws (290A, 295A). Attach tie bar (340) with screws (225D), washers (230C), and nuts (235A).

- J. Attach Reading Light (110A)

- (1) Slip stud on reading light housing into light bracket (560). Slip washers (130, 120) onto stud and tighten nut (115).

- (2) Install screws (125) and washers (130).

- K. Adjust hinge mount assy (220A) on tie bar assy (280) to dimension shown (Fig. 703). This provides nominal alignment of latch index pins (300) and face panel mold lines.

- L. Adjust hex-head sleeve grommet assys (465, 470) to produce face panel assy (410 or 412) location noted (Fig. 704). This location controls the highly visible panel-to-panel alignment on installation and so must be consistent from assy to assy.

- M. Adjust cross member (570) to rest on panel assy (410 or 412) after adjusting panel assy per step L. Cross member should not load panel assy.

- N. Adjust latch assy (135A) to align panel mold lines of oxygen door panel assy (345) or (406) with light face panel assy (410 or 412). Full edge contact should be maintained between latch (175A) and striker (355) or (407).

25-23-10

ASSEMBLY
Page 702
Nov 01/02

01.101

- O. Tighten screws (63B) to 6-8 pound-inches and screws (140A) to 15-20 pound-inches.
- P. Install Call Light (5A)
- (1) Remove lens and lamp from light assy.
 - (2) Attach light assy to panel assy (410 or 412) with mounting nut.
 - (3) Solder wires to light assy as shown in Fig. 705.
 - (4) Re-install lamp and lens.
 - (5) Route wires through wire clamps (46) and secure clamps to frame assy with screw (37A), filler plug (40), spacer (39), and nut (42).
- Q. Install gasper outlet assy on outboard PSU panel assy 417T3052.
- (1) Install gasper outlet assy (655A) with screws (660) and washers (665A). contact between gasper assy and light face panel assy (412) shall not cause more than 0.01 inch deflection of face panel assy (see Fig. 706).
 - (2) Attach hose (676) to gasper outlet assy's (655A) plenum.
2. Assembly (IPL Fig. 2)
- A. Assembly Lanyard Assy (140)
- (1) Thread cord (170) through clip (165). Loop cord around clip (160), secure loop by crimping sleeve (172) around cord (both ends).
 - (2) If needed, heat seal both ends of cord (170).
- B. Assembly Frame Assy (525)
- (1) Connect bracket to rails (750, 755) with screws (700) and washers (705).

25-23-10ASSEMBLY
Page 703
Mar 01/04

01.1

(2) Attach latch assy (590) with screws (595).

(3) Attach aft cross bracket (695) with screws (700) and washers (705).

CAUTION: LIGHT FACE PANEL ASSY (505) IS VISIBLE FROM CABIN INTERIOR. USE SPECIAL CARE TO PREVENT MARRING VISIBLE SURFACES DURING INSTALLATION.

C. Install Panel Assy (505)

(1) Insert studs (515) on panel (520) into frame assy (525) if removed at disassembly.

(2) Attach retaining ring (570), grommet (580) and adjusting sleeve (575).

D. Insert screw (145) through washer (150), clip (165), and frame assy (525). Tighten nut (155).

E. Install inserts (245, 250) into latch mount (255) as shown in Fig. 701. Insert hinge pin (235) through latch mount (255), latch (260), and spring (240). Attach latch mount (255) to frame assy (525) with screws (215) and washers (220, 225). Attach actuator (120) to frame assy and latchmount with screw (125) and washers (130, 135).

F. Attach actuator cable to frame assy (525) with clamps (65) and screw (60).

G. Insert studs (290) through washer (295), hinge (300), locking ring (285), hinge mount (385), and receptacle (325).

CAUTION: OXYGEN DOOR PANEL ASSEMBLY (470) IS VISIBLE FROM CABIN INTERIOR. TAKE SPECIAL CARE TO AVOID MARRING VISIBLE SURFACES DURING INSTALLATION.

H. Insert hinge pins (265) through hinge assy (280), panel assy (470) and springs (270, 275). Install hinge pins (265) such that pins are flush with hinge (300) on outside edge.

NOTE: Oxygen Door Panel Assembly (470), part number 417T3070-79SP, may be replaced with optional door 417T3070-89SP.

(1) To replace old oxygen door panel assembly, partially extract hinge pins (265) until hinge separates and old door (470) can be removed. Position new 417T3070-89SP door (470) in place and reinsert hinge pins (265).

I. Attach latch assy (400) to tie bar (455) with screws (405, 410). Attach tie bar (455) with screws (310), washers (315), and nuts (320).

25-23-10

ASSEMBLY
Page 704
Jan 01/94

01.1

J. Attach Reading Light (175)

(1) Slip stud on reading light housing into light bracket (680). Slip washers (185, 190) onto stud and tighten nut (195).

(2) Install screws (180) and washers (190).

K. Adjust hinge mount assy (305) on tie bar assy (395) to dimension shown (Fig. 703). This provides nominal alignment of latch index pins (415) and face panel mold lines.**L. Adjust hex-head sleeve grommet assys (575, 580) to produce face panel assy (505) location noted (Fig. 704). This location controls the highly visible panel-to-panel alignment on installation and so must be consistent from assy to assy.****M. Adjust crossmember (695) to rest on panel assy (505) after adjusting panel assy per step L. Crossmember should not load panel assy.****N. Adjust latch assy (210) to align panel mold lines of oxygen door panel assy (470) with light face panel assy (505). Full edge contact should be maintained between latch (260) and striker (510).****O. Tighten screws (125) to 6-8 pound-inches and screws (215) to 15-20 pound-inches.****P. Install call light (5)**

(1) Remove lens and lamp from light assy.

(2) Attach light assy to panel assy (505) with mounting nut.

(3) Solder wires to light assy as shown in Fig. 705.

(4) Re-install lamp and lens.

(5) Route wires through wire clamps (95) and secure clamps to frame assy with screw (70), filler plug (85), spacer (80), washers (75) and nut (90).

25-23-10ASSEMBLY
Page 705
Jan 01/94

01.1

3. Storage

- A. Use standard industry practices for storage of this component and additional procedure in following steps.

CAUTION: PLASTIC PARTS VISIBLE TO CABIN INTERIOR WHEN INSTALLED MUST BE SUITABLY PROTECTED DURING STORAGE.

- B. Wrap entire unit vapor barrier paper and seal airtight in a temperature of 60–90°F and 90% relative humidity, maximum.
- C. Protect unit from handling damage with adequate structure or packing.
- D. For further information, refer to 20–70–01, Protection, Storage and Handling of Airplane Components, and to 20–44–02, Temporary Protective Coatings.

4. Assembly (IPL Fig. 4)

- A. Assemble Lanyard Assy (440)

- (1) Assemble Lanyard Assy (440) as follows:

(a) Loop cord (460) around the clip (445). Secure loop by crimping sleeve (450) on one end and sleeve (455) on the other end.

(b) If needed, heat seal both ends of cord (460).

- B. Assemble Frame Assy (465)

- (1) Attach latch assy (470) with screws (475).

- (2) Attach aft cross bracket (575) with screws (565) and washers (570).

25-23-10

ASSEMBLY
Page 706
Jul 01/05

01.1

**BOEING**
COMPONENT
MAINTENANCE MANUAL

CAUTION: LIGHT FACE PANEL ASSY (715) IS VISIBLE FROM CABIN INTERIOR. USE SPECIAL CARE TO PREVENT MARRING VISIBLE SURFACES DURING INSTALLATION.

C. Install Panel Assy (715)

- (1) Insert studs (720) on panel (740) into frame assy (465) if removed at disassembly.
- (2) Attach retaining ring (590), grommet (580) and adjusting sleeve (585).

D. Install inserts (405, 410) into latch mount (420) as shown in Fig. 701. Insert hinge pin (395) through latch mount (420), latch (415), and spring (400). Attach latch mount (420) to frame assy (465) with screws (375) and washers (380, 385). Attach actuator (370) to frame assy and latch mount with screw (355) and washers (360 and 365).

E. Attach actuator cable to frame assy (465) with clamps (115) and screw (80).

F. Insert studs (155) through washer (165), hinge (170), locking ring (160), hinge mount (232), and receptacle (230).

CAUTION: OXYGEN DOOR PANEL ASSEMBLY (675) IS VISIBLE FROM CABIN INTERIOR. TAKE SPECIAL CARE TO AVOID MARRING VISIBLE SURFACES DURING INSTALLATION.

G. Insert hinge pins (135) through hinge assy (150), panel assy (675) and springs (140, 145). Install hinge pins (135) such that pins are flush with hinge (170) on outside edge.

- (1) To replace old oxygen door panel assembly, partially extract hinge pins (135) until hinge separates and old door (675) can be removed. Position new 417T3070-90SP door (675) in place and reinsert hinge pins (135).

H. Attach latch assy's (270) to tie bar (312) with screws (260, 265). Attach tie bar (312) with screws (235), washers (240), and nuts (250).

I. Attach Reading Light (345)

- (1) Slip stud on reading light housing into light bracket (660). Slip washers (330, 335) onto stud and tighten nut (340).
- (2) Install screws (325) and washers (330).

J. Adjust hinge mount assy (175) on tie bar assy (255) to dimension shown (Fig. 702). This provides nominal alignment of latch index pins (305) and face panel mold lines.

25-23-10ASSEMBLY
Page 707
Jul 01/05

01.1

- K. Adjust hex-head sleeve grommet assys (580, 585) to produce face panel assy (715) location. This location controls the highly visible panel-to-panel alignment on installation and so must be consistent from assy to assy.
- L. Adjust cross member (575) to rest on panel assy (715) after adjusting panel assy per step L. Cross member should not load panel assy.
- M. Adjust latch assy (390) to align panel mold lines of oxygen door panel assy (675) with light face panel assy (715). Full edge contact should be maintained between latch (415) and striker (700).
- N. Tighten screws (355) to 6-8 pound-inches and screws (375) to 15-20 pound-inches.
- O. Install Call Light (30)
 - (1) Remove lens and lamp from light assy.
 - (2) Attach light assy to panel assy (715) with mounting nut.
 - (3) Solder wires to light assy as shown in Fig. 704.
 - (4) Re-install lamp and lens.
 - (5) Route wires through wire clamps (55) and secure clamps to frame assy with screw (85), filler plug (105), spacer (90), and nut (100).

5. Assembly (IPL Fig. 5)

- A. Assemble Lanyard Assy (265)
 - (1) Assemble lanyard assemblies (265) as follows:
 - (a) Thread cord (285) through clip (275). Loop cord around clip (280), secure loop by crimping sleeve (270) around cord (both ends).
 - (b) If needed, heat-seal both ends of cord (285).
- B. Assemble Frame Assy (595)
 - (1) Attach latch assy (600) with screws (605).
 - (2) Attach aft cross bracket (705) with screws (695) and washers (700).

25-23-10

ASSEMBLY
Page 708
Jul 01/05

01.1

**BOEING**
COMPONENT
MAINTENANCE MANUAL

CAUTION: LIGHT FACE PANEL ASSY (560) IS VISIBLE FROM CABIN INTERIOR. USE SPECIAL CARE TO PREVENT MARRING VISIBLE SURFACES DURING INSTALLATION.

C. Install Panel Assy (560)

- (1) Insert studs (565) on panel (590) into frame assy (595) if removed at disassembly.
- (2) Attach retaining ring (720), grommet (710) and adjusting sleeve (715).

D. For lanyard assemblies (210, 240, 265), insert screw (175) through clip (225, 250, 275), frame assy (595), and washer (180). Tighten nut (185).

E. Install inserts (345, 350) into latch mount (355) as shown in Fig. 701. Insert hinge pin (335) through latch mount (355), latch (360), and spring (340). Attach latch mount (355) to frame assy (595), with screws (320) and washers (325, 330). Attach actuator (170) to frame assy and latch mount with screw (155) and washers (160 and 165).

F. Attach actuator cable to frame assy (595) with clamps (105) and screw (100).

G. Insert studs (390) through washer (395), hinge (400), locking ring (385), hinge mount (440), and receptacle (435).

CAUTION: OXYGEN DOOR PANEL ASSEMBLY (520) IS VISIBLE FROM CABIN INTERIOR. TAKE SPECIAL CARE TO AVOID MARRING VISIBLE SURFACES DURING INSTALLATION.

H. Insert hinge pins (365) through hinge assy (380), panel assy (520) and springs (370, 375). Install hinge pins (365) such that pins are flush with hinge (400) on outside edge.

NOTE: Oxygen Door Panel Assembly (520A), part numbers 417T3070-80SP may be replaced with optional 417T3070-90SP.

- (1) To replace old oxygen door panel assembly, partially extract hinge pins (365) until hinge separates and old door (520A) can be removed. Position new 417T3070-90SP door (520) in place and reinsert hinge pins (365).

I. Attach latch assy's (450) to tie bar (505) with screws (445, 460). Attach tie bar (505) with screws (405), washers (415), and nuts (420).

J. Attach Reading Light (310)

- (1) Slip stud on reading light housing into light bracket (795). Slip washers (295, 300) onto stud and tighten nut (305).

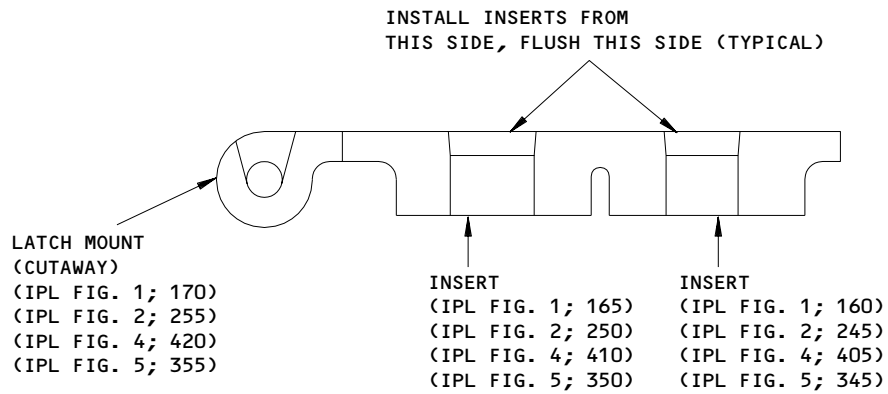
25-23-10ASSEMBLY
Page 709
Jul 01/05

01.1

- (2) Install screws (290) and washers (295).
- K. Adjust hinge mount assy (425) on tie bar assy (445) to dimension shown (Fig. 702). This provides nominal alignment of latch index pins (465) and face panel mold lines.
- L. Adjust hex-head sleeve grommet assys (715) to produce face panel assy (560) location. This location controls the highly visible panel-to-panel alignment on installation and so must be consistent from assy to assy.
- M. Adjust cross member (705) to rest on panel assy (560) after adjusting panel assy per step L. Cross member should not load panel assy.
- N. Adjust latch assy (315) to align panel mold lines of oxygen door panel assy (520) with light face panel assy (560). Full edge contact should be maintained between latch (360) and striker (545).
- O. Tighten screws (155) to 6-8 pound-inches and screws (320) to 15-20 pound-inches.

25-23-10ASSEMBLY
Page 710
Jul 01/05

01.1

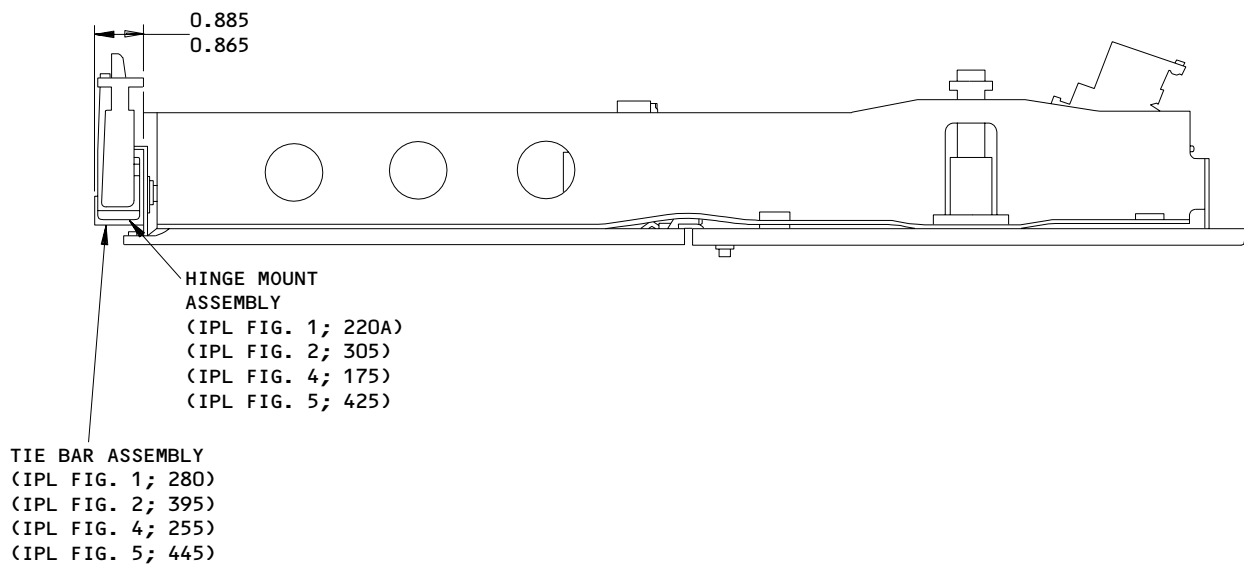


Insert Installation
 Figure 701

25-23-10

ASSEMBLY
 Page 711
 Jul 01/05

01.1



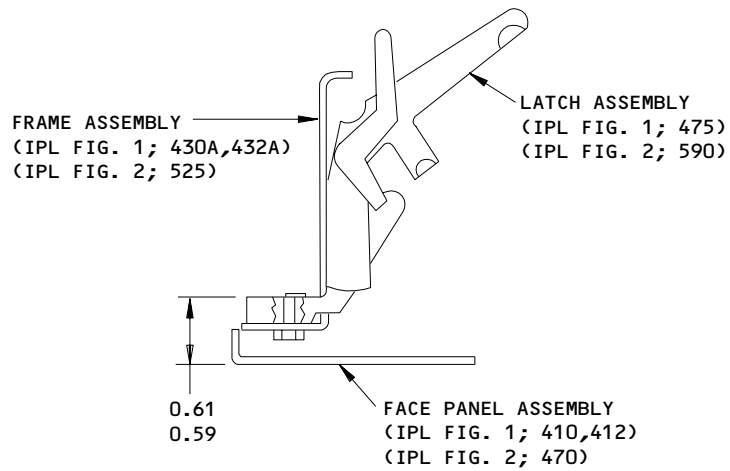
ALL DIMENSIONS ARE IN INCHES

Panel Assembly Alignment
Figure 702

25-23-10

ASSEMBLY
Page 712
Jul 01/05

01.1



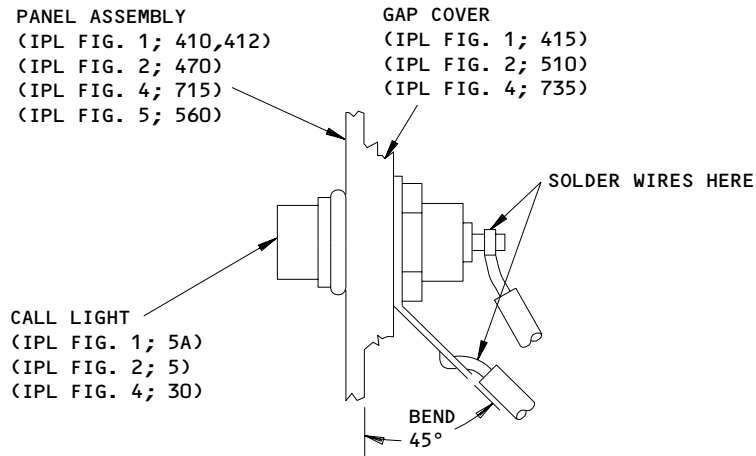
ALL DIMENSIONS ARE IN INCHES

Face Panel Assembly Alignment
 Figure 703

25-23-10

ASSEMBLY
 Page 713
 Jul 01/05

01.1

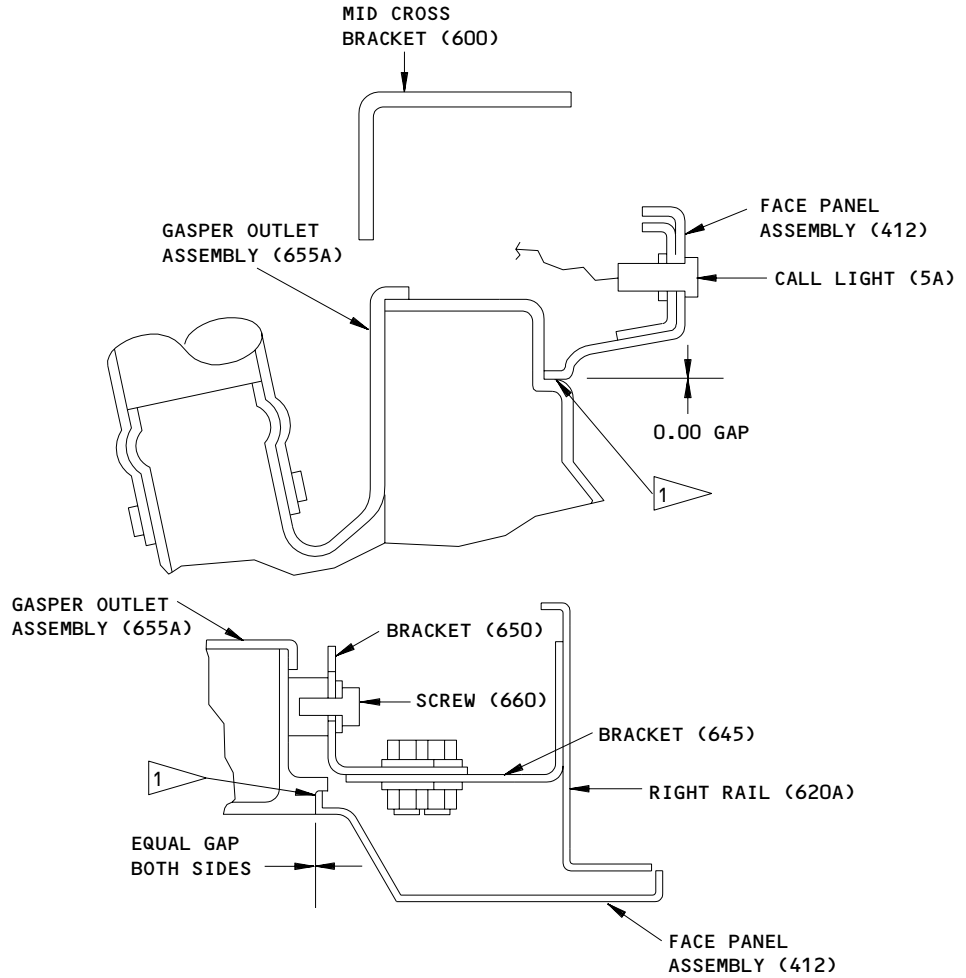


Indicator Light Installation
Figure 704

25-23-10

ASSEMBLY
Page 714
Jul 01/05

01.1



1 CONTACT BETWEEN GASPER OUTLET ASSEMBLY (655A) AND FACE PANEL ASSEMBLY (412) SHALL NOT CAUSE MORE THAN 0.01-INCH DEFLECTION OF FACE PANEL ASSEMBLY (412).

ITEM NUMBERS REFER TO IPL FIG. 1
 ALL DIMENSIONS ARE IN INCHES

Gasper Assembly Placement
 Figure 705

25-23-10

ASSEMBLY
 Page 715
 Jul 01/05

01.1

FITS AND CLEARANCES

FOR TORQUE VALUES OF STANDARD FASTENERS, REFER TO 20-50-01			
ITEM NO. Fig.	NAME	TORQUE	
		POUND-INCHES	POUND-FEET
63B, IPL Fig. 1; 125, IPL Fig. 2; 355, IPL Fig. 4; 155, IPL Fig. 5	Screw	6-8	
140A, IPL Fig. 1; 215, IPL Fig. 2; 375, IPL Fig. 4; 320, IPL Fig. 5	Screw	15-20	

Torque Table
Figure 801

25-23-10

FITS AND CLEARANCES
01.1 Page 801
Jul 01/05

ILLUSTRATED PARTS LIST

1. This section lists and illustrates replaceable or repairable component parts. The Illustrated Parts Catalog contains a complete explanation of the Boeing part numbering system.

2. Indentures show parts relationships as follows:

Assembly

Detail Parts for Assembly

Subassembly

Attaching Parts for Subassembly

Detail Parts for Subassembly

Detail Installation Parts (Included only if installation parts may be returned to shop as part of assembly)

3. One use code letter (A, B, C, etc.) is assigned in the EFF CODE column for each variation of top assembly. All listed parts are used on all top assemblies except when limitations are shown by use code letter opposite individual part entries.

4. Letter suffixes (alpha-variants) are added to item numbers for optional parts, Service Bulletin modification parts, configuration differences (except left- and right-hand parts), product improvement parts, and parts added between two sequential item numbers. The alpha-variant is not shown on illustrations when appearance and location of all variants of the part is the same.

5. Service Bulletin modifications are shown by the notations PRE SB XXXX and POST SB XXXX.

A. When a new top assembly part number is assigned by Service Bulletin, the notations appear at the top assembly level only. The configuration differences at detail part level are then shown by use code letter.

B. When the top assembly part number is not changed by the Service Bulletin, the notations appear at the detail part level.

6. Parts Interchangeability

Optional
(OPT)

The parts are optional to and interchangeable with other parts having the same item number.

Supersedes, Superseded By
(SUPSDS, SUPSD BY)

The part supersedes and is not interchangeable with the original part.

Replaces, Replaced By
(REPLS, REPLD BY)

The part replaces and is interchangeable with, or is an alternate to, the original part.

25-23-10

ILLUSTRATED PARTS LIST

01.1

Page 1001

Oct 01/88

7. BOEING PROPRIETARY COLOR CODED PARTS

Color coded parts are identified with an alph "SP" suffix. This entry represents consolidation of all color codes applicable for a given usage. Orders for color coded parts should include the registry number of the airplane for which the parts are ordered.

25-23-10

ILLUSTRATED PARTS LIST
01.1 Page 1002
Jul 01/04

VENDORS

S5006 KOITO MFG CO LTD
4-8-3 TAKANAWA MINATO KU
TOKYO, 108 JAPAN
FORMERLY V0810B

00779 TYCO ELECTRONICS CORP
2800 FULLING MILL ROAD PO BOX 3608
MIDDLETOWN, PENNSYLVANIA 17057
FORMERLY AMP INC; FORMERLY V04618

01556 EMHART FASTENING SYSTEMS GROUP HELI-COIL DIV
SHELTER ROCK LANE
DANBURY, CONNECTICUT 06810
FORMERLY HELI-COIL DIV OF BLACK AND DECKER

02660 AMPHENOL CORP INDUSTRIAL TECHNOLOGY DIV
358 HALL AVENUE PO BOX 384
WALLINGFORD, CONNECTICUT 06492
FORMERLY BUNKER RAMO CORP, ELTRA CORP AMPHENOL AND
AMPHENOL CORP COMM AND IND DIV

06383 PANDUIT CORPORATION
17301 RIDGELAND AVENUE
TINLEY PARK, ILLINOIS 60477-3048

08717 SLOAN COMPANY, THE
4835-B COLT ST
VENTURA, CALIFORNIA 93003
FORMERLY IN SUN VALLEY, CA

08806 GENERAL ELECTRIC CO MINIATURE LAMP PRODUCTS DEPT
NELA PARK
CLEVELAND, OHIO 44112

09790 EATON CORP VALVE AND ACTUATOR DIV
2338 ALASKA AVENUE
EL SEGUNDO, CALIFORNIA 90245-4896
FORMERLY CONSOLIDATED CONTROLS CORPORATION

1FF12 CIRCUIT SYSTEMS CO
2621 COLORADO CIR PO BOX 171322
ARLINGTON, TEXAS 76017

1GK47 R AND B ELECTRONICS INC
2374 NW DALLAS STREET
GRAND PRAIRIE, TEXAS 75050

25-23-10ILLUSTRATED PARTS LIST
01.1 Page 1003
Jul 01/05

VENDORS

1047B NORAM CORP
204 SOUTH MOTOR AVENUE
AZUSA, CALIFORNIA 91702

11815 CHERRY AEROSPACE FASTENERS DIV OF TEXTRON
1224 EAST WARNER AVENUE PO BOX 2157
SANTA ANA, CALIFORNIA 92707-0157
FORMERLY IN LOS ANGELES, CALIF , FORMERLY CHERRY FASTENERS
TOWNSEND DIV OF TEXTRON INC V71087

12357 BURNDY CORP OMATON DIV SEE BURNDY CORP V09922

13556 LABINAL COMPONENTS AND SYS CINCH MILITARY AEROSPACE DIV
8821 SCIENCE CENTER DRIVE
MINNEAPOLIS, MINNESOTA 55428-3619
FORMERLY TRW CINCH MFG CO, FORMERLY IN NEW HOPE, MINNESOTA
FORMERLY CINCH CYLINDRICAL DIV OF LABINAL COMP & SYS

15653 ALOCA GLOBAL FASTEMERS INC DIV KAYNARE PRODUCTS
800 S STATE COLLEGE BLVD
FULLERTON, CALIFORNIA 92831-3001
FORMERLY VK6405 MICRODOT AEROSP LTD; FORMERLY KAYNAR TECH
FORMERLY FAIRCHILD FASTENERS KAYNAR DIV

17744 GULTON IND LUMINATOR DIV SEE LUMINATOR HOLDING VOVDA9

50738 WIRE-PRO
23 FRONT STREET
SALEM, NEW JERSEY 08079-1047

52828 REPUBLIC FASTENER MFG CORP
1300 RANCHO CONEJO BLVD
NEWBURY PARK, CALIFORNIA 91320-1405
FORMERLY IN SYLMAR, CALIFORNIA

53670 ROCKWELL COLLINS
2001 WEST MISSION BLVD
POMONA, CALIFORNIA 91766-1020
FORMERLY HUGHES AIRCRAFT MICROELECTRONIC SYS

54473 MATSUSHITA ELECTRIC CORP OF AMERICA
2 PANASONIC WAY M/S 74-4
SECAUCUS, NEW JERSEY 07094
FORMERLY IN BOTHELL, WASHINGTON

25-23-10

ILLUSTRATED PARTS LIST
01.1 Page 1004
Jul 01/05


BOEING
 COMPONENT
 MAINTENANCE MANUAL
VENDORS

56501 THOMAS AND BETTS CORP
 8155 T AND B BLVD
 MEMPHIS, TENNESSEE 38125
 FORMERLY V 06865 AND V59730 THOMAS AND BETTS CORP

59703 SEE V18843

60119 MONADNOCK CO THE
 18301 ARENTH AVENUE
 ROWLAND HEIGHTS, CALIFORNIA 91748-1288
 FORMERLY UNITED CARR FASTENER CORP VB0051 VB0056 VB0076
 FORMERLY TRW ELECTRONIC COMPONENTS CINCH-MONADNOCK DIV
 FORMERLY CINCH-MONADNOCK DIV OF TRW INC V76530
 FORMERLY IN CITY OF INDUSTRY, CALIFORNIA

71087 BOOTS ACFT NUT DIV TOWNSEND CO SEE TEXTRON INC CHERRY
 FASTENER TOWNSEND DIV V11815

71268 CALIFORNIA FRUIT GROWERS SEE V 92376 SUNKIST GROWERS INC

71286 ALCOA GLOBAL FASTENERSS INC
 3014 W LOMITAA BLVD
 TORRANCE, CALIFORNIA 90505
 FORMERLY REXNORD INC SPECIALITY FASTENER DIV IN HASBROUCK
 HEIGHTS, NEW JERSEY

72794 DFCI SOLUTIONS INC
 425 UNION BLVD
 WEST ISLIP, NEW YORK 11795-3116
 FORMERLY DZUS FASTENER

72962 HARVARD INDUSTRIES INC
 3 WERNER WAY SUITE 210
 LEBANON, NEW JERSEY 08833
 FORMERLY ESNA V7A079
 FORMERLY ELASTIC STOP NUT IN UNION, NJ

75345 KIRKHILL RUBBER CO
 300 EAST CYPRESS STREET
 BREA, CALIFORNIA 92821-4097
 FORMERLY L.A. STANDARD RUBBER CO V84914

76381 MINNESOTA MINING AND MFG CO
 3M CENTER
 ST. PAUL, MINNESOTA 55144-1000
 FORMERLY MINNESOTA MINING & MFG CO BUSINESS PRODUCTS
 SALES DIV V28218

25-23-10

 ILLUSTRATED PARTS LIST
 01.1 Page 1005
 Jul 01/05

VENDORS

80539 SPS TECHNOLOGIES INC DIV AERPSOACE - SANTA ANA
2701 SOUTH HARBOR BOULEVARD
SANTA ANA, CALIFORNIA 92704-5803
FORMERLY NUTT-SHEL DIV OF SPC WESTERN CO V80539
AND STANDARD PRESSED STEEL WESTERN DIV V17279

84914 LOS ANGELES STD RUBBER CO SEE KIRKHILL RUBBER CO V75345

91812 ESTERLINE MASON
13955 BALVOA ROAD
SYLMAR, CALIFORNIA 91342
FORMERLY JANCO CORPORATION

92215 FAIRCHILD IND INC FAIRCHILD AEROSPACE FASTENER DIV
3010 W LOMITA BLVD
TORRANCE, CALIFORNIA 90505-5102
FORMERLY VOI-SHAN IN CULVER CITY, CALIF

95272 STILLMAN SEL CORP
6020 AVENIDA ENCINAS
CARLSBAD, CALIFORNIA 92009-1001
FORMERLY SARGENT IND

97393 SHUR-LOK CORPORATION
2541 WHITE ROAD PO BOX 19584
IRVINE, CALIFORNIA 92623-9584
FORMERLY SHUR LOK CORP VB0060
FORMERLY IN SANTA ANA, CALIFORNIA 92714

97464 INDUSTRIAL RETAINING RING COMPANY
57 CORDIER STREET
IRVINGTON, NEW JERSEY 07111-4035

99742 PERMACEL DIVISION JOHNSON AND JOHNSON
US HIGHWAY MO 1 PO BOX 671
NEW BRUNSWICK, NEW JERSEY 08903
FORMERLY JOHNSON AND JOHNSON, INC PERMACEL DIV
FORMERLY PERMACEL TAPE CORP

25-23-10

ILLUSTRATED PARTS LIST
01.1 Page 1006
Jul 01/05

REFERENCE DESIGNATOR INDEX (SEE SCHEMATIC DIAGRAM)		
REFERENCE DESIGNATOR	PART NUMBER	FIG-ITEM
L1	387	5-40
P1	BACC45FN10A5P	1-700
P1	BACC45FN10A5P	5-65
P1	BACC45FN10D5P	1-701
S1	L18366-12	685
S1	L18366-12	687
S1	L18366-12	5-45

25-23-10

ILLUSTRATED PARTS LIST

01.1

Page 1007

Jul 01/05

PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
AN960JD10		1	230E	2
AN960JD6L		1	66A	2
AN960JD8		1	38	2
		1	72A	1
		1	128	2
		1	130A	3
		1	145A	1
		1	703A	2
AN960PD10		1	230D	2
		1	665	4
AN960PD6		1	447	4
AN960PD6L		1	66	2
AN960PD8		1	38B	2
		1	129	1
		1	130	3
		1	145	1
		1	146	1
		1	580	4
AN960PD8L		1	483	4
		2	605	4
AN960P10L		1	230C	2
A11330-10-3		3	280	4
BACC10DK3		1	35A	1
		1	46	1
		2	65	1
		2	95	1
		4	115	2
		5	105	1
		5	135	1
BACC10DK4		1	46A	1
		1	47	1
		1	133	1
		2	105	1
		4	110	1
		5	150	1

25-23-10

 ILLUSTRATED PARTS LIST
 01.1 Page 1008
 Jul 01/05


BOEING
 COMPONENT
 MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
BACC10GH08		1	30	1
		2	50	1
BACC10GH08		4	55	1
		5	75	1
BACC45FN10A5P		1	700	1
		5	65	1
BACC45FN10D5P		1	701	1
BACC45FT8-2P		1	25A	1
BACC63BN8-2P		1	25	1
		2	30	1
		4	50	1
		5	70	1
BACD40P4A150		1	676	1
BACG20ZA000475		1	27B	1
		2	40A	1
		4	70	1
		5	85	1
BACG20ZA000500		1	26B	1
		2	35A	1
		4	75	1
		5	80	1
BACG20ZA000790		1	28B	1
		2	45B	1
		4	65	1
		5	90	1
BACJ40AB20-16		4	15A	1
		5	15A	1
BACJ40A11-16		4	15	1
		5	15	1
BACN10FX22		3	280	4
BACN10JC08		1	42	1
BACN10JC3		1	635	6
		3	260	6
BACN10JN06		1	257	2
		1	270	1
		2	350	2
		2	375	1
		4	195	2
		4	215	1

25-23-10

ILLUSTRATED PARTS LIST

01.1

Page 1009

Jul 01/05

PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
BACN10JN08		1	535	2
		1	585	4
		2	660	2
		2	710	4
		3	135	2
BACN10JN08		3	185	4
		4	600	6
		5	735	6
BACN10JP3A		1	532	3
		2	655	2
		3	130	2
		4	605	2
		5	730	2
BACP20BA1		1	40	1
		1	48	1
		1	132	1
		2	85	1
		2	110	1
		4	105	2
		5	125	1
		5	145	1
		1	255	4
		1	267	2
BACR15BA3AD		1	360	17
		1	375	6
		1	390	15
		1	455A	8
		1	542	6
		1	565	10
		2	345	4
		2	370	2
		2	565	8
		2	665	8
		2	715A	8
		2	747	4
		3	40	8
		3	140	8
		3	165	5
		3	167	13
		3	190A	8
		3	232	1
		4	190	4
		4	210	2
	4	225	4	
	4	595	24	
	5	725	24	
	5	755	9	

25-23-10

 ILLUSTRATED PARTS LIST
 01.1 Page 1010
 Jul 01/05


BOEING
 COMPONENT
 MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
BACR15BA4AD		1	245A	4
		2	330	4
		5	430	4
BACR15BB3AD		1	380	4
		1	566	4
		1	590	8
		1	597	4
		1	605	12
		2	690	14
		2	725	4
		2	745	8
		3	192	3
		3	205	4
		3	230	4
		4	620	26
		4	630	4
		5	750	17
		5	765	4
BACR15BB4AD		1	640A	8
		3	285	8
BACS12BP08BP6		1	71B	1
		1	225G	2
BACS13S149C		1	75	2
		1	76	1
		2	172	2
		4	450	1
		5	195	1
		5	220	2
		5	245	2
		5	270	2
BACT12AR202		1	680	2
		1	682	2
		5	50	2
BACW10J3		1	409J	4
		2	501	4
		4	690	4
		5	535	4

25-23-10

ILLUSTRATED PARTS LIST

01.1

Page 1011

Jul 01/05

PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
BAC27TPPS5187		1	705	1
		1	710	1
		5	810	1
BCREF5417		1	5A	1
		2	5	1
		4	30	1
BRC500-10-3		3	280	4
		1	257	2
BRFM20A06L		1	270	1
		2	350	2
BRFM20A06L		2	375	1
		4	195	2
		4	215	1
		1	535	2
BRFM20A08		1	585	4
		2	660	2
		2	710	4
		3	135	2
		3	185	4
		4	600	6
		5	735	6
		1	42	1
BRH10A08		1	635	6
		3	260	6
BRH10A3		1	532	3
		2	655	2
BRM200A3		3	130	2
		4	605	2
		5	730	2
		1	25	1
		2	30	1
C0909A08-02PN		4	50	1
		5	70	1
		3	280	4
F49322-3-22				

25-23-10

 ILLUSTRATED PARTS LIST
 01.1 Page 1012
 Jul 01/05


BOEING
 COMPONENT
 MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ	
GSC149		1	75	2	
		1	76	1	
		2	172	2	
		4	450	1	
		5	195	1	
		5	220	2	
		5	245	2	
		5	270	2	
	H10-08BAC		1	42	1
	H10-3BAC		1	635	6
L18366-12		3	260	6	
		1	685	1	
		1	687	1	
MF1000-06BAC		5	45	1	
		1	257	2	
		1	270	1	
		2	350	2	
		2	375	1	
MF1000-06BAC		4	195	2	
		4	215	1	
MF1000-08BAC		1	535	2	
		1	585	4	
		2	660	2	
		2	710	4	
		3	135	2	
		3	185	4	
		4	600	6	
		5	735	6	
MF53049-06		4	195	2	
		4	215	1	
MF53049-08		3	135	2	
		3	185	4	
		4	600	6	
		5	735	6	
		1	532	3	
MK1000-3BAC		2	655	2	
		3	130	2	
		4	605	2	
		4	605	2	
		5	730	2	

25-23-10

ILLUSTRATED PARTS LIST

01.1

Page 1013

Jul 01/05

PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
MS20253-2-942		1	150	1
		2	235	1
		4	395	1
		5	335	1
		1	497	2
MS20253P2-095		2	620	2
		3	95	2
		4	495	2
		5	625	2
		1	180	2
MS20253P2-350		2	265	2
		4	135	2
		5	365	2
		1	305	2
		1	490	2
MS20253P2-54		2	420	2
		2	615	2
		3	90	2
		4	275	2
		4	490	2
		5	470	2
		5	620	2
		1	310	2
		1	495	2
		2	425	2
MS20253P2-76		4	280	2
		5	475	2
		1	78	1
		4	455	1
		5	205	1
MS21042-08		1	73A	1
		1	695A	2
		1	697A	2
		5	60	2
		1	42A	1
MS21042L04		1	73B	1
		2	90	1
		2	155A	1
		4	100	1
		4	435	1
		5	130	1
		5	185	1
		1	449	4
		2	555	4
		3	30	4
MS25082-1		4	550	4
		5	680	4

25-23-10

 ILLUSTRATED PARTS LIST
 01.1 Page 1014
 Jul 01/05


BOEING
 COMPONENT
 MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
MS25082-2		1	115	1
		2	195	1
		4	340	1
		5	305	1
MS3367-1-9		1	10E	1
		1	49B	1
		1	51B	1
MS3367-4-9		1	11	3
		1	11J	2
		1	12	4
		2	10A	8
		4	25	8
		5	25	5
MS35333-37		1	64	2
		1	448	4
		2	130	2
		2	550	4
MS35333-37		3	25	4
		4	365	2
		4	545	4
		5	160	2
		5	675	4
		1	120	1
		1	143	2
		1	227A	2
MS35333-38		1	482	4
		2	185	1
		2	220	2
		2	322	2
		2	600	4
		3	75	4
		4	245	2
		4	335	1
		4	385	2
		4	480	4
		5	300	1
		5	325	2
		5	410	2
		5	610	4
		MS35649-282		1
2	320			2
4	250			2
5	420			2
NAS1149DN616J		1	66D	2
		2	135A	2
		4	360	2
		5	165	2

25-23-10

ILLUSTRATED PARTS LIST

01.1

Page 1015

Jul 01/05

PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
NAS1149DN632H		4	10	2
		5	10	2
NAS1149DN632J		1	276J	3
		1	447A	4
		2	388	3
		2	545A	4
		3	20	4
		4	125	3
		4	540	4
		5	670	4
NAS1149DN816J		1	483A	4
		3	80	4
		4	485	4
		5	615	4
NAS1149DN832J		1	38C	2
NAS1149DN832J		1	38J	1
		1	72B	1
		1	130D	3
		1	145C	1
		1	146A	1
		1	580A	4
		2	75A	2
		2	150A	1
		2	190A	3
		2	225A	2
		2	705A	4
		3	180	4
		4	95	1
		4	330	3
		4	380	2
		4	430	1
		4	570	4
		5	120	1
		5	180	1
		5	295	3
		5	330	2
		5	700	4
NAS1149D0363J		1	230G	2
		1	630A	12
		1	632	4
		1	665A	4
		2	315A	2
		3	255	12
		3	275	4
		4	240	2
		5	415	2

25-23-10

ILLUSTRATED PARTS LIST

01.1

Page 1016

Jul 01/05


BOEING
 COMPONENT
 MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
NAS1399D4-2		1	252B	6
		1	265B	4
		2	340	6
		2	365	4
		4	180	10
NAS1801-04-4		1	690	2
		1	692	2
		5	55	2
NAS1801-06-4		1	446A	4
		2	540	4
		3	15A	4
NAS1801-06-5		1	446	4
		3	15	4
		4	535	4
NAS1801-06-5		5	665	4
NAS1801-06-6		1	63B	2
		2	125	2
		4	355	2
		5	155	2
NAS1801-06-7		1	276	3
		2	387	3
		4	120	3
		4	5	1
NAS1801-06-9		5	5	1
		1	480B	4
		2	595	4
NAS1801-08-5		3	70	4
		4	475	4
		5	605	4
		1	140A	2
		2	215	2
NAS1801-08-6		4	375	2
		5	320	2
		1	125	2
NAS1801-08-7		1	575	4
		2	180	2
		2	700	4
		3	175	4
		4	325	2
		4	565	4
		5	290	2
		5	695	4

25-23-10

ILLUSTRATED PARTS LIST

01.1

Page 1017

Jul 01/05

PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
NAS1801-08-8		1	125A	2
		1	702	2
NAS1801-3-7		1	660	4
NAS1801-3-8		1	34	1
		1	46T	1
		1	625	6
		1	627	4
		2	60	1
		2	100	1
		3	250	6
		3	270	4
		4	80	2
		5	100	1
		5	140	1
NAS42DD3-16		1	39A	1
		2	80	1
NAS43DD3-16		4	90	1
		5	115	1
NAS514P832-12		1	37A	1
		2	70	1
		4	85	1
		5	110	1
NAS514P832-3		2	405	2
NAS514P832-4		1	291	2
		4	265	2
		5	455	2
NAS514P832-5		1	295A	2
		2	410	2
		4	260	2
		5	460	2
		1	71	1
NAS514P832-6		1	225D	2
		2	145	1
		2	310	2
		4	235	2
		4	425	1
		5	175	1
		5	405	2

25-23-10

 ILLUSTRATED PARTS LIST
 01.1 Page 1018
 Jul 01/05


BOEING
 COMPONENT
 MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
NS103197-02		1	532	3
		2	655	2
		3	130	2
		4	605	2
		5	730	2
NS103218-62		1	257	2
		1	270	1
		2	350	2
		2	375	1
		4	195	2
NS103218-82		4	215	1
		1	535	2
		1	585	4
		2	660	2
		2	710	4
NS202101-02		3	135	2
		3	185	4
		4	600	6
		5	735	6
		1	635	6
NS202101-82		3	260	6
		1	42	1
		1	40	1
		1	48	1
		1	132	1
N2088		2	85	1
		2	110	1
		4	105	2
		5	125	1
		5	145	1
P55		1	341	1
		2	460	1
RBEJ40AB20-16		5	510A	1
		4	15A	1
		5	15A	1

25-23-10

ILLUSTRATED PARTS LIST

01.1

Page 1019

Jul 01/05

PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
RDAX5301A		1	277	1
		2	390	1
		4	130	1
RDAX5303 RMA9201M3		1	277C	1
		1	532	3
		2	655	2
		3	130	2
		4	605	2
RMF9201M62		5	730	2
		1	257	2
		1	270	1
		2	350	2
		2	375	1
RMF9201M82		4	195	2
		4	215	1
		1	535	2
		1	585	4
		2	660	2
		2	710	4
		3	135	2
		3	185	4
RMLH9075-3W		4	600	6
		5	735	6
		1	635	6
RMLH9075-82W		3	260	6
		1	42	1
R4T		1	200	2
		2	285	2
R4T		4	160	2
		5	385	2
SL241-3-1		3	280	4
SL6164-08-3		1	420	4
		2	515	4
		4	720	4
		5	565	4

25-23-10

 ILLUSTRATED PARTS LIST
 01.1 Page 1020
 Jul 01/05


BOEING
 COMPONENT
 MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
SST15MM		1	10F	1
		1	49F	1
		1	51F	1
SZ7105		1	40	1
		1	48	1
		1	132	1
		2	85	1
		2	110	1
		4	105	2
		5	125	1
S220T111-501		5	145	1
		1	277	1
		2	390	1
		4	130	1
S220T111-503 S3-150		1	277C	1
		1	450	4
		2	560	4
		3	35	4
		4	610	4
		5	740	4
S417T402-3		1	60D	1
		2	120	1
		4	370	1
		5	170	1
		1	110A	1
S417T505-1		2	175	1
		4	345	1
		5	310	1
		80	1	RF
		1	10C	1
TY90		1	49A	1
		1	51A	1
		1	10D	1
TY903-5		1	49	1
		1	51	1
		1	635	6
T6S1032J		3	260	6
		1	42	1
T6S832J T8076S1032		1	532	3
		2	655	2
		3	130	2
		4	605	2
		5	730	2

25-23-10

ILLUSTRATED PARTS LIST

01.1

Page 1021

Jul 01/05

PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
T8124S06S		1	257	2
		1	270	1
		2	350	2
		2	375	1
		4	195	2
		4	215	1
T8124S08S		1	535	2
		1	585	4
		2	660	2
		2	710	4
		3	135	2
		3	185	4
VN202A1-02		4	600	6
		5	735	6
		1	532	3
		2	655	2
		3	130	2
		4	605	2
VN252A62L		5	730	2
		1	257	2
		1	270	1
VN252A62L		2	350	2
		2	375	1
		4	195	2
VN252A82		4	215	1
		1	535	2
		1	585	4
		2	660	2
		2	710	4
		3	135	2
		3	185	4
		4	600	6
		5	735	6

25-23-10

 ILLUSTRATED PARTS LIST
 01.1 Page 1022
 Jul 01/05


BOEING
 COMPONENT
 MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ		
VN303A02		1	635	6		
		3	260	6		
VN303A82 Y0C90		1	42	1		
		1	75	2		
		1	76	1		
		2	172	2		
		4	450	1		
		5	195	1		
		5	220	2		
		5	245	2		
		5	270	2		
		4	15A	1		
100220-16		5	15A	1		
		1	5A	1		
102SKWLUCSTDFB1		2	5	1		
		4	30	1		
1103070-120 1200-25CD		1	277B	1		
		1	460	4		
		2	570	4		
		3	45	4		
		4	590	4		
		5	720	4		
		1200-25ZD		1	460B	4
				2	570A	4
				3	45A	4
				4	590A	4
5	720A			4		
130062		3	280	4		
1308		80	20	2		
17-20090-1		1	15	1		
		2	20	1		
17-20090-1		4	40	1		

25-23-10

 ILLUSTRATED PARTS LIST
 01.1 Page 1023
 Jul 01/05

PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
17-310-01		1	13	1
		2	15	1
		4	35	1
17-529		1	20	1
		2	25A	1
		4	45	1
214-16N		1	240	2
		2	325	2
		4	230	2
		5	435	2
214T4200-12SP 22395-1		1	655H	1
		1	420B	4
		2	515A	4
		4	720A	4
		5	565A	4
3M850		1	341C	1
		2	174	1
		4	350	1
		5	307	1
		1	8	1
387		5	40	1
		1	655K	1
3930-23B 40G20-11		1	210	2
		2	295	2
		4	165	2
		5	395	2
		1	205	2
4002-5W		2	290	2
		4	155	2
		5	390	2
		1	210A	2
		2	295A	2
4002T11		4	165B	2
		5	395A	2

25-23-10

 ILLUSTRATED PARTS LIST
 01.1 Page 1024
 Jul 01/05


BOEING
 COMPONENT
 MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
4002T11S		4	165A	2
4002T115		1	210B	2
		2	295B	2
		5	395B	2
417T3012-1		1	409L	2
		2	500	2
		4	680	2
		5	525	2
417T3051-10		1	190	1
		2	275	1
		4	145	1
		5	370	1
417T3051-12		1	70	1
		5	265	1
417T3051-13		1	95	1
		2	170	1
		5	235	1
		5	260	1
		5	285	1
417T3051-249		1	70B	1
		2	140	1
		5	215	1
417T3051-295		1	70E	1
		2	140A	1
		4	440	1
		5	190	1
417T3051-296		1	96	1
		4	460	1
		5	210	1
417T3051-49		1	70A	1
		5	240	1
417T3051-9		1	185	1
		2	270	1
		4	140	1
		5	375	1
417T3052-1000		3	245	1
417T3052-1002		3	265	1
417T3052-133SP		1	1S	RF
417T3052-141SP		1	1T	RF
417T3052-143SP		1	1U	RF
417T3052-144SP		1	1W	RF
417T3052-146SP		1	1X	RF
417T3052-147SP		1	1V	RF
417T3052-151SP		1	1Y	RF
417T3052-152		1	429	1
417T3052-152		3	1A	RF

25-23-10

 ILLUSTRATED PARTS LIST
 01.1 Page 1025
 Jul 01/05

PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
417T3052-153SP		1	2D	RF
417T3052-154		1	433A	1
		3	1B	RF
417T3052-155SP		1	1Z	RF
417T3052-156		1	429A	1
		5	595	1
417T3052-157SP		1	2E	RF
417T3052-167		1	429B	1
		4	465	1
417T3052-23		1	343	1
		2	465	1
		4	320	1
		5	515	1
417T3052-24		1	220A	1
417T3052-26		1	430A	1
417T3052-28		1	432A	1
417T3052-3		1	280	1
		2	395	1
		4	255	1
		5	445	1
417T3052-33SP		1	1F	RF
417T3052-341SP		1	2F	RF
417T3052-347SP		1	2Y	RF
417T3052-35		1	431	1
417T3052-355SP		1	2Z	RF
417T3052-357SP		1	3	RF
417T3052-36		1	433	1
417T3052-363SP		1	2G	RF
417T3052-364SP		1	2H	RF
417T3052-365SP		1	2J	RF
417T3052-366SP		1	2K	RF
417T3052-37SP		1	1K	RF
417T3052-38SP		1	1L	RF
417T3052-41SP		1	1M	RF
417T3052-42		1	220B	1
417T3052-43SP		1	1N	RF
417T3052-44SP		1	1P	RF
417T3052-441SP		1	2L	RF
417T3052-445SP		1	2M	RF
417T3052-447SP		1	2N	RF
417T3052-45		1	431A	1
417T3052-455SP		1	2P	RF
417T3052-457SP		1	2Q	RF
		5	20	1
417T3052-46SP		1	1Q	RF

25-23-10

 ILLUSTRATED PARTS LIST
 01.1 Page 1026
 Jul 01/05


BOEING
 COMPONENT
 MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
417T3052-463SP		1	2R	RF
417T3052-464SP		1	2S	RF
417T3052-465SP		1	2T	RF
417T3052-466SP		1	2U	RF
417T3052-467SP		1	2V	RF
417T3052-468SP		1	3A	RF
417T3052-469SP		1	3B	RF
		2	1	RF
417T3052-47SP		1	1R	RF
417T3052-470SP		1	3C	RF
		4	20	1
417T3052-472B		1	3D	RF
		4	1A	RF
417T3052-474B		1	3F	RF
		5	1A	RF
417T3052-48		1	431B	1
417T3052-5		1	195	1
		2	280	1
		4	150	1
		5	380	1
417T3052-52		1	220C	1
		5	425	1
417T3052-54		1	220E	1
		2	305	1
		4	175	1
417T3052-58		2	525	1
417T3052-6		1	32	1
		2	55	1
		4	60	1
		5	95	1
417T3054-115		1	407K	1
		4	695	1
		5	540	1
417T3054-14		1	215	1
		2	300	1
		4	170	1
		5	400	1

25-23-10

 ILLUSTRATED PARTS LIST
 01.1 Page 1027
 Jul 01/05

PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
417T3054-15		1	385	1
		1	407J	1
		2	480	1
		5	540A	1
		5	540A	1
417T3054-16		1	355	1
		1	407	1
		2	475	1
		5	545B	1
		5	545B	1
417T3054-23		1	340	1
		2	455	1
		4	312	1
		5	505	1
		5	505	1
417T3054-28		1	440A	1
		2	535	1
		3	10	1
		4	555	1
		5	690	1
417T3054-29		1	435A	1
		2	530	1
		3	5	1
		4	560	1
		5	685	1
417T3054-31		1	275A	1
417T3054-52		1	596	1
		2	720	1
		3	195	1
		3	195	1
		3	195	1
417T3054-53		1	599	1
		2	735	1
		3	215	1
417T3054-56		1	596J	1
		3	200	1
		4	625	1
		5	760	1
		5	760	1
417T3054-57		1	599J	1
		3	220	1
		4	640	1
		4	640	1
		5	775	1

25-23-10

 ILLUSTRATED PARTS LIST
 01.1 Page 1028
 Jul 01/05


BOEING
 COMPONENT
 MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
417T3054-61		1	275B	1
		2	385	1
		4	232	1
		5	440	1
		5	440	1
417T3054-66		1	407C	1
		2	475A	1
		4	700	1
		5	545	1
		5	545	1
417T3058-103		1	475	2
417T3058-105		1	285	2
		2	400	2
		4	270	2
		5	450	2
		5	450	2
417T3058-111		1	335	2
		2	450	2
		4	310	2
		5	500	2
		5	500	2
417T3058-112		1	525	2
417T3058-113		1	515	2
		2	640	2
		3	115	2
		4	515	2
		5	645	2
417T3058-114		1	330	2
		2	445	2
		4	300	2
		5	495	2
		5	495	2
417T3058-115		1	325	2
		1	510	2
		2	440	2
		2	635	2
		3	110	2
		4	295	2
		4	510	2
		5	490	2
		5	490	2
		5	640	2

25-23-10

ILLUSTRATED PARTS LIST

01.1

Page 1029

Jul 01/05

PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
417T3058-116		1	485	2
		2	610	2
		3	85	2
		4	520	2
		5	650	2
417T3058-117		1	300	2
		2	415	2
417T3058-117		4	305	2
		5	465	2
417T3058-120		1	320	2
		1	505	2
		2	435	2
		2	630	2
		3	105	2
		4	290	2
		4	505	2
		5	485	2
		5	635	2
		417T3058-121		1
1	500			2
2	430			2
2	625			2
3	100			2
4	285			2
4	500			2
5	480			2
5	630			2
417T3058-123				1
		2	260	1
		4	415	1
		5	360	1
		1	477	2
417T3058-127		2	590	2
		3	65	2
		4	470	2
		5	600	2

25-23-10

 ILLUSTRATED PARTS LIST
 01.1 Page 1030
 Jul 01/05


BOEING
 COMPONENT
 MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
417T3058-128		1	527	2
		2	650	2
		3	125	2
		4	530	2
		5	660	2
417T3058-21		1	135A	1
		2	210	1
		4	390	1
		5	315	1
417T3058-5		1	155	1
		2	240	1
		4	400	1
		5	340	1
417T3058-6		1	170	1
		2	255	1
		4	420	1
417T3058-6 417T3059-1		5	355	1
		1	470	4
		2	580	4
		3	55	4
		4	580	4
417T3070-1SP 417T3070-10 417T3070-120 417T3070-142		5	710	4
		1	345	1
		1	408	1
		1	408F	1
		1	408E	1
417T3070-150		4	705	1
		5	550	1
		1	409T	2
		4	685	2
		5	530	2
417T3070-20		1	408B	1
		2	485	1
417T3070-23SP		1	409D	1
417T3070-29SP		1	406A	1
417T3070-3SP		1	405	1
		1	409	1
417T3070-30SP		1	406B	1
417T3070-31SP		1	409A	1
417T3070-32		1	408A	1
417T3070-4		1	350	1
417T3070-42		1	408C	1
		5	550A	1

25-23-10

ILLUSTRATED PARTS LIST

01.1

Page 1031

Jul 01/05

PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
417T3070-5		1	400	1
417T3070-63SP		1	409B	1
		2	490	1
417T3070-69SP		1	406C	1
417T3070-71SP		1	409C	1
		4	710	1
		5	555	1
417T3070-79SP		1	406E	1
		2	470	1
417T3070-80SP		1	406F	1
		5	520A	1
417T3070-89SP		1	406G	1
		4	675	1
417T3070-90SP		5	520	1
417T3073-1SP		1	410	1
417T3073-11SP		1	412	1
417T3073-13SP		1	427	1
417T3073-14SP		1	410A	1
417T3073-15SP		1	425A	1
417T3073-16SP		1	412A	1
417T3073-17SP		1	427A	1
417T3073-204SP		1	415A	1
		2	510	1
		4	735	1
		5	585	1
417T3073-21SP		1	410C	1
417T3073-223SP		1	426F	1
		2	520	1
		4	740	1
417T3073-23SP		1	425C	1
417T3073-231SP		1	410G	1
417T3073-233SP		1	426B	1
417T3073-234SP		1	410F	1
417T3073-235SP		1	426D	1
417T3073-236SP		1	410H	1

25-23-10

 ILLUSTRATED PARTS LIST
 01.1 Page 1032
 Jul 01/05


BOEING
 COMPONENT
 MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
417T3073-237SP		1	426E	1
417T3073-238SP		1	410K	1
		5	560	1
417T3073-239SP		1	426G	1
		5	590	1
417T3073-241SP		1	410L	1
		2	505	1
		4	715	1
417T3073-242SP		1	422	1
		5	575	1
417T3073-252SP		1	422A	1
		2	522	1
		4	725	1
417T3073-274		5	580	1
417T3073-275		4	730	1
417T3073-3SP		1	425	1
417T3073-31SP		1	412B	1
417T3073-32SP		1	428A	1
417T3073-33SP		1	427B	1
417T3073-34SP		1	410B	1
417T3073-35SP		1	425B	1
417T3073-36SP		1	410D	1
417T3073-37SP		1	426A	1
417T3073-38SP		1	410E	1
417T3073-39SP		1	426C	1
417T3073-4SP		1	415	1
417T3084-1		1	80	1
		5	280	1
417T3084-13		1	90	1
		2	165	1
		5	225	1

25-23-10

ILLUSTRATED PARTS LIST

01.1

Page 1033

Jul 01/05

PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
417T3084-2		1	85	1
		5	275	1
417T3084-3		1	83	1
		5	250	1
417T3084-4		1	87	1
		2	160	1
		4	445	1
		5	200	1
		5	230	1
		5	255	1
417T3090-112		1	417	1
		5	570	1
417T3090-113		1	704	1
417T3090-114		1	595A	1
417T3090-119		1	598	2
		2	730	2
		3	210	2
		4	635	2
		5	770	2
		1	615C	1
417T3090-123		3	235A	1
		4	670	1
		5	800	1
		1	620C	1
417T3090-124		3	240A	1
		4	665	1
		5	805	1
		1	704A	1
		1	557	1
417T3090-125		2	680	1
		4	660	1
		1	560	1
		3	155	1
417T3090-22		5	795	1
		1	704B	1
		1	555	1
417T3090-238		2	675	1
		3	150	1
		4	655	1
		5	790	1
		417T3090-26		1

25-23-10

 ILLUSTRATED PARTS LIST
 01.1 Page 1034
 Jul 01/05


BOEING
 COMPONENT
 MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
417T3090-28		1	595	1
417T3090-29		1	600	1
		2	740	1
		3	225	1
		4	650	1
		5	785	1
417T3090-30		1	570	1
		2	695	1
		3	170	1
		4	575	1
		5	705	1
417T3090-35		1	395	1
417T3090-36		1	365	1
417T3090-37		1	370	1
417T3090-42		1	650	2
		3	295	2
417T3090-43		1	645	2
		3	290	2
417T3090-44		1	250	1
		2	335	1
		4	185	1
417T3090-45		1	262	1
		2	360	1
		4	205	1
417T3090-46		1	260	1
		2	355	1
		4	200	1
417T3090-47		1	272	1
		2	380	1
		4	220	1
417T3090-65		1	615A	1
417T3090-66		1	620A	1
417T3090-67		1	545A	1
417T3090-67		2	670	1
		3	145	1
		4	645	1
		5	780	1
417T3090-79		1	615B	1
		2	750	1
		3	235	1
417T3090-80		1	620B	1
		2	755	1
		3	240	1

25-23-10

ILLUSTRATED PARTS LIST

01.1

Page 1035

Jul 01/05

PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
417T3091-1		1	465	4
		2	575	4
		3	50	4
		4	585	4
		5	715	4
417T3092-6		1	471	2
		2	585	2
		3	60	2
		4	615	2
		5	745	2
48-63N8-2P		1	25	1
		2	30	1
		4	50	1
		5	70	1
		5	145	1
4841		1	40	1
		1	48	1
		1	132	1
		2	85	1
		2	110	1
		4	105	2
		5	125	1
		5	145	1
		1	341B	1
		2	460A	1
4920		4	315	1
		5	510	1
		1	680	2
		1	682	2
		5	50	2
60B40125-210		1	277B	1
6035-06BR0150		1	160	2
		2	245	2
		4	405	2
		5	345	2
6035-06BR0150		5	345	2

25-23-10

 ILLUSTRATED PARTS LIST
 01.1 Page 1036
 Jul 01/05


BOEING
 COMPONENT
 MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ	
6035-2BR0185		1	165	2	
		1	520	4	
		2	250	2	
		2	645	4	
		3	120	4	
		4	410	2	
		5	350	2	
	60352BR0185		4	525	4
			5	655	4
			4	15	1
740A11-16		5	15	1	
		1	60D	1	
78175-3		2	120	1	
		4	370	1	
		5	170	1	
	81000-13301		1	110A	1
			2	175	1
		4	345	1	
		5	310	1	
	80	1	RF		
81001-13301		80	55	1	
81007-13301		80	15	1	
81101-13301		80	60	1	
81107-13301		80	10	2	
81109-13301		80	40	2	
81110-13301		80	35	2	
81111-13301		80	50	2	
81112-13301		80	45	2	
81131-13301		80	30	4	
855307-7		1	6A	1	
		5	30	1	

25-23-10

ILLUSTRATED PARTS LIST

01.1

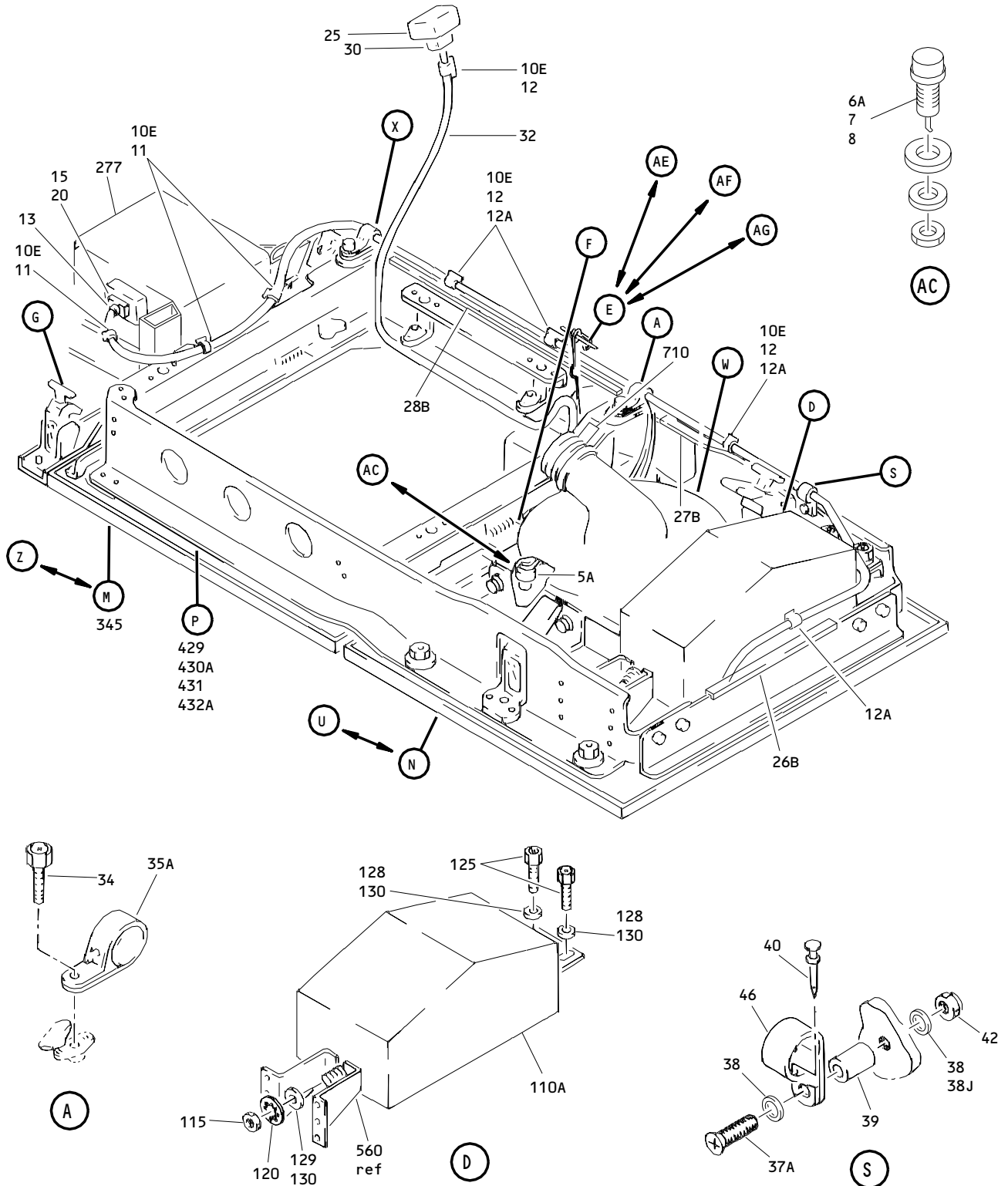
Page 1037

Jul 01/05

PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
855308-9		1	7	1
		5	35	1
89176-00002		80	5	2
89928-00020		80	25	2
940CW20-16		4	15A	1
		5	15A	1
96-02		1	635	6
		3	260	6
96-82		1	42	1

25-23-10

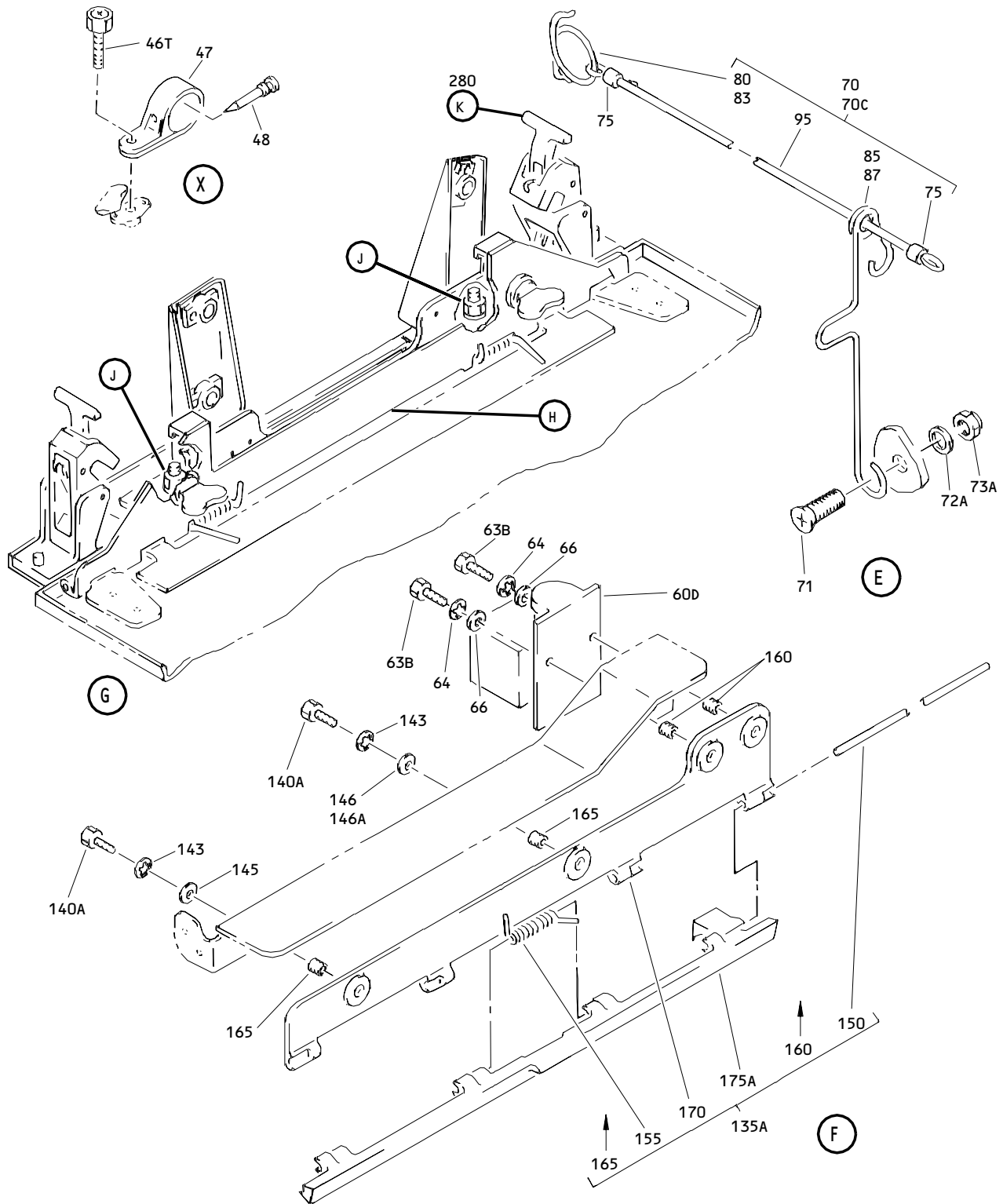
 ILLUSTRATED PARTS LIST
 01.1 Page 1038
 Jul 01/05



Outboard Passenger Service Unit Oxygen/Light Panel Assembly
 Figure 1 (Sheet 1)

25-23-10

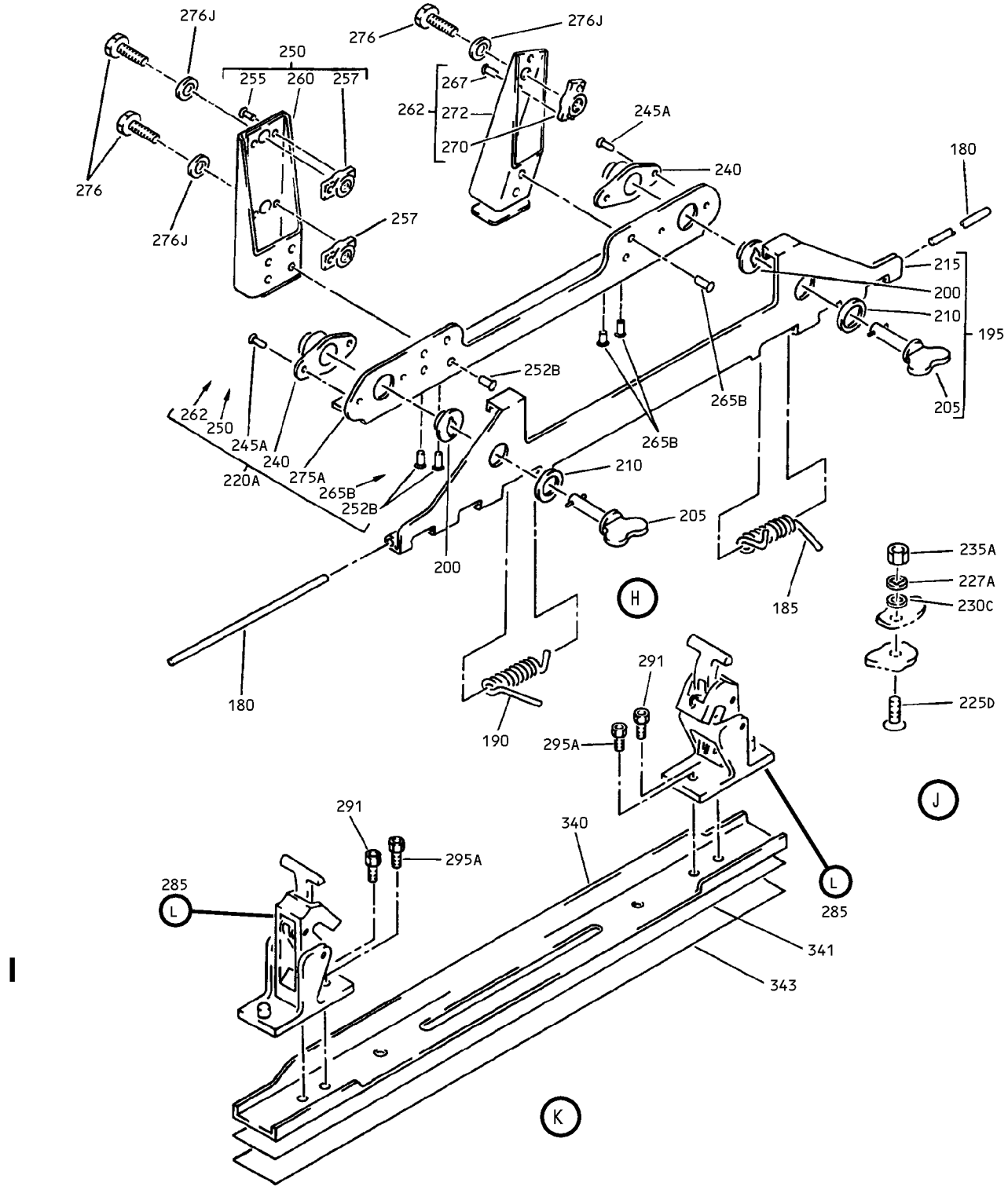
ILLUSTRATED PARTS LIST
 01.1 Page 1039
 Jul 01/05



Outboard Passenger Service Unit Oxygen/Light Panel Assembly
 Figure 1 (Sheet 2)

25-23-10

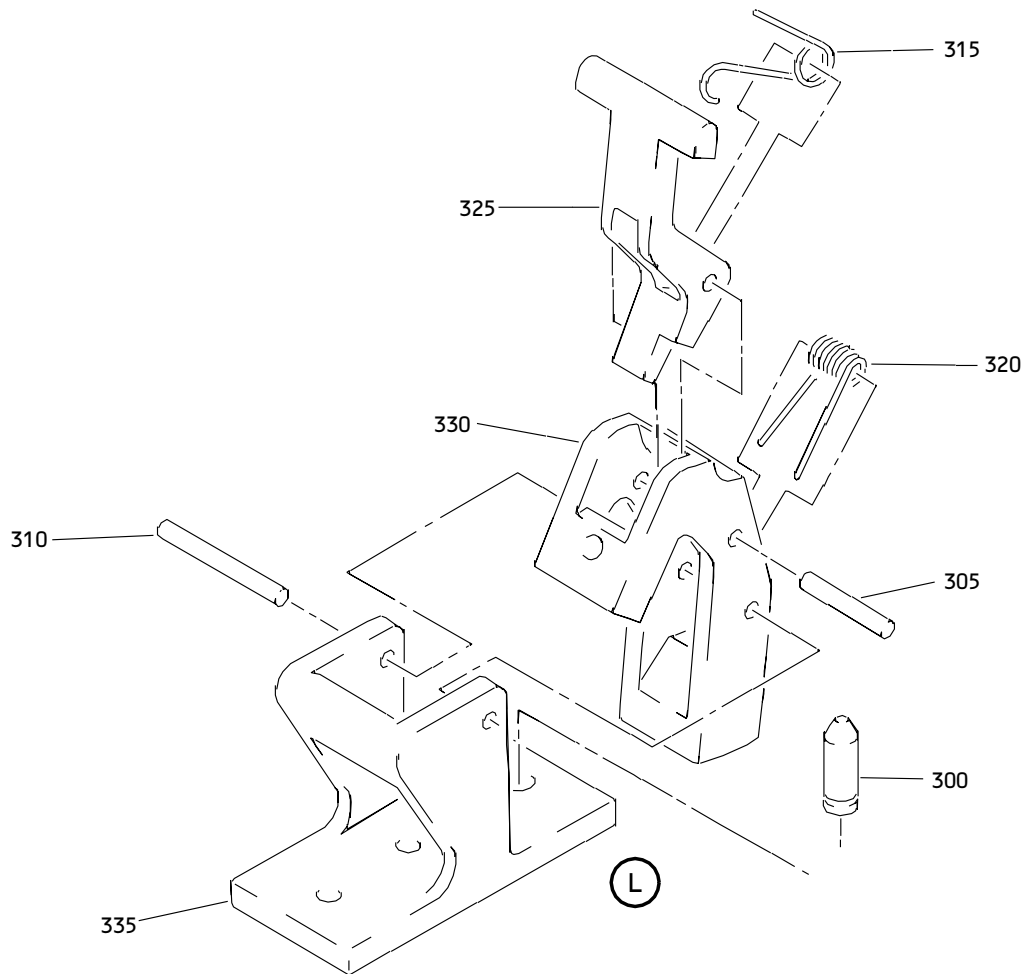
ILLUSTRATED PARTS LIST
 01.1 Page 1040
 Jul 01/05



Outboard Passenger Service Unit Oxygen/Light Panel Assembly
 Figure 1 (Sheet 3)

25-23-10

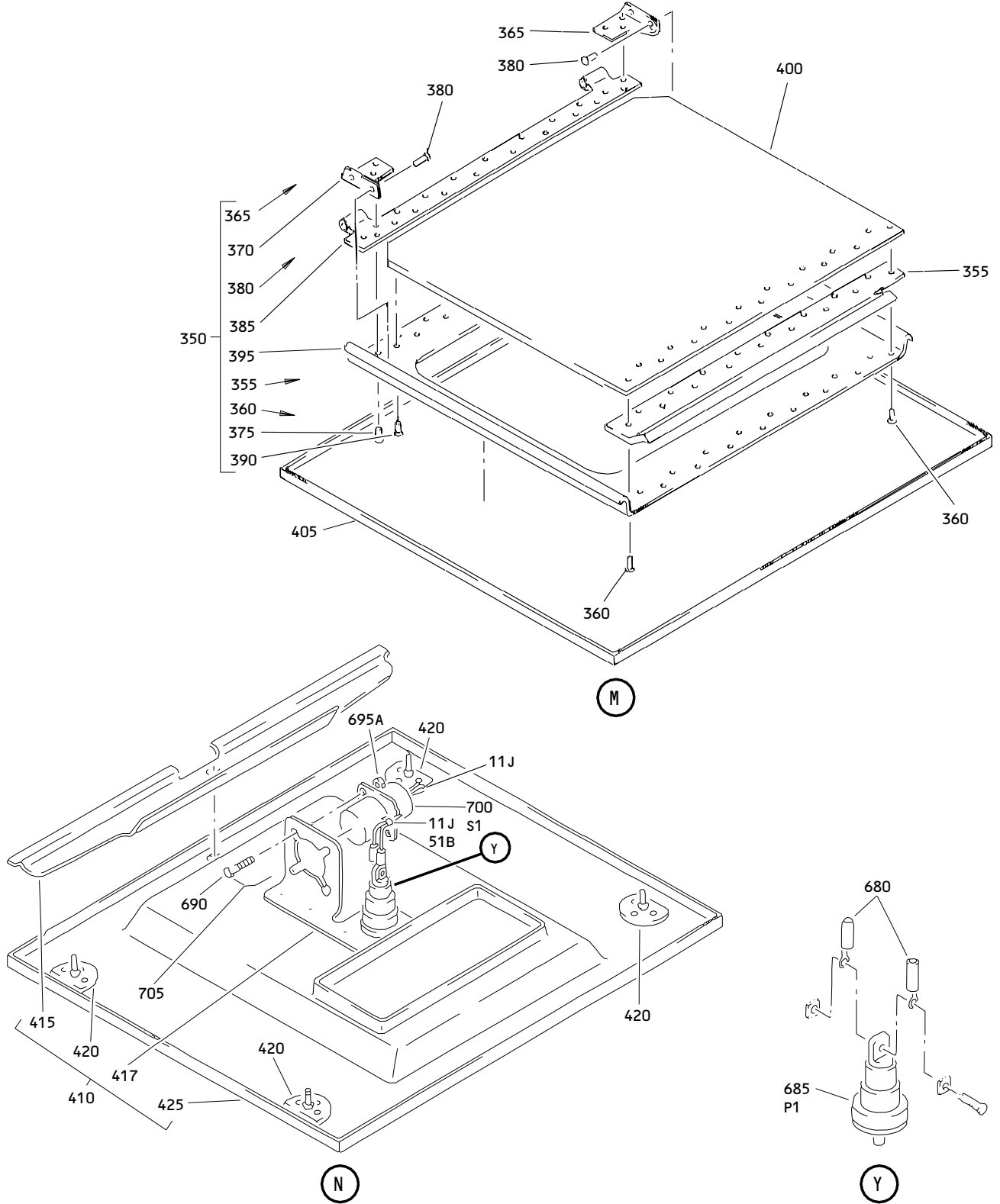
ILLUSTRATED PARTS LIST
 01.1 Page 1041
 Jul 01/05



Outboard Passenger Service Unit Oxygen/Light Panel Assembly
Figure 1 (Sheet 4)

25-23-10

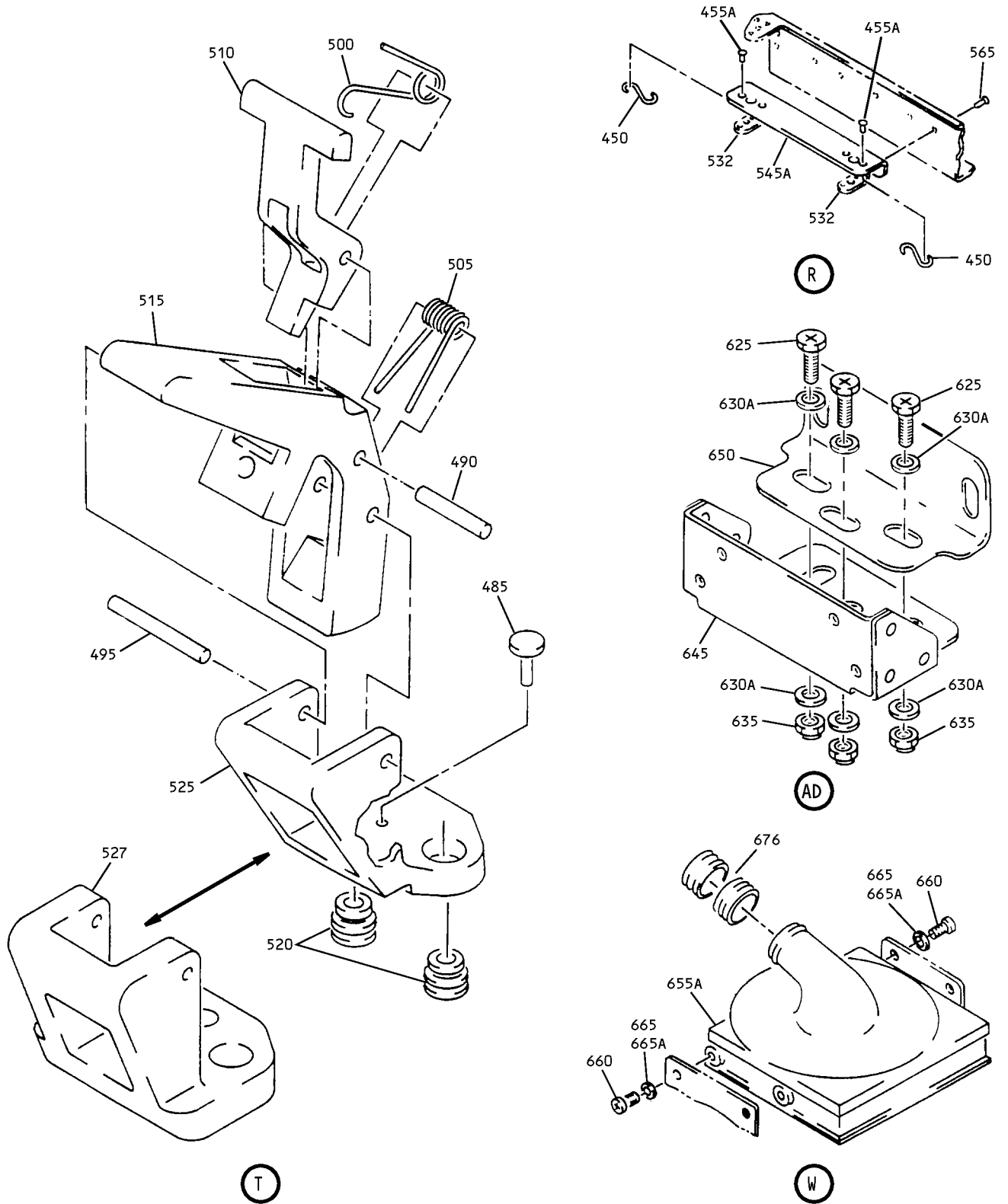
ILLUSTRATED PARTS LIST
01.1 Page 1042
Jul 01/05



Outboard Passenger Service Unit Oxygen/Light Panel Assembly
 Figure 1 (Sheet 5)

25-23-10

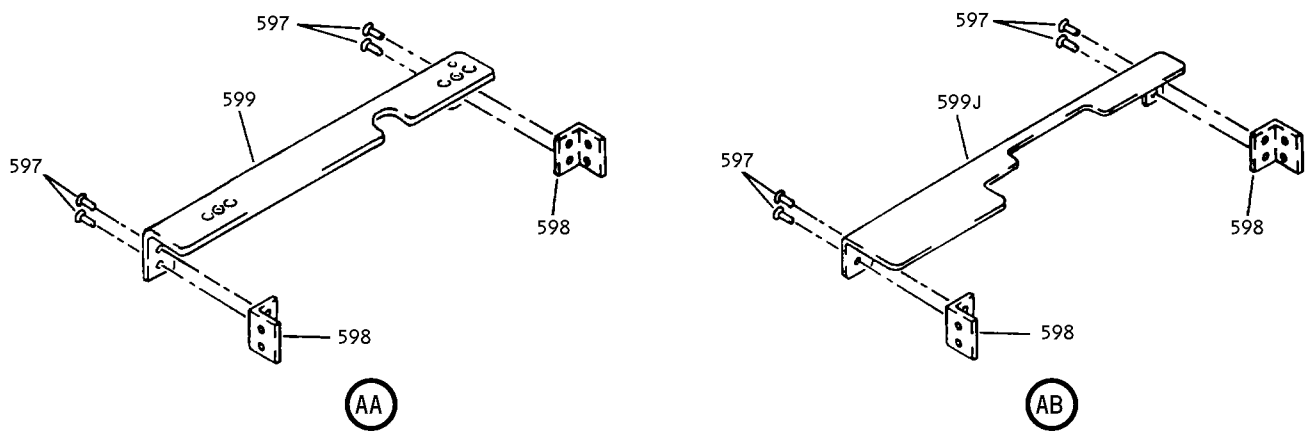
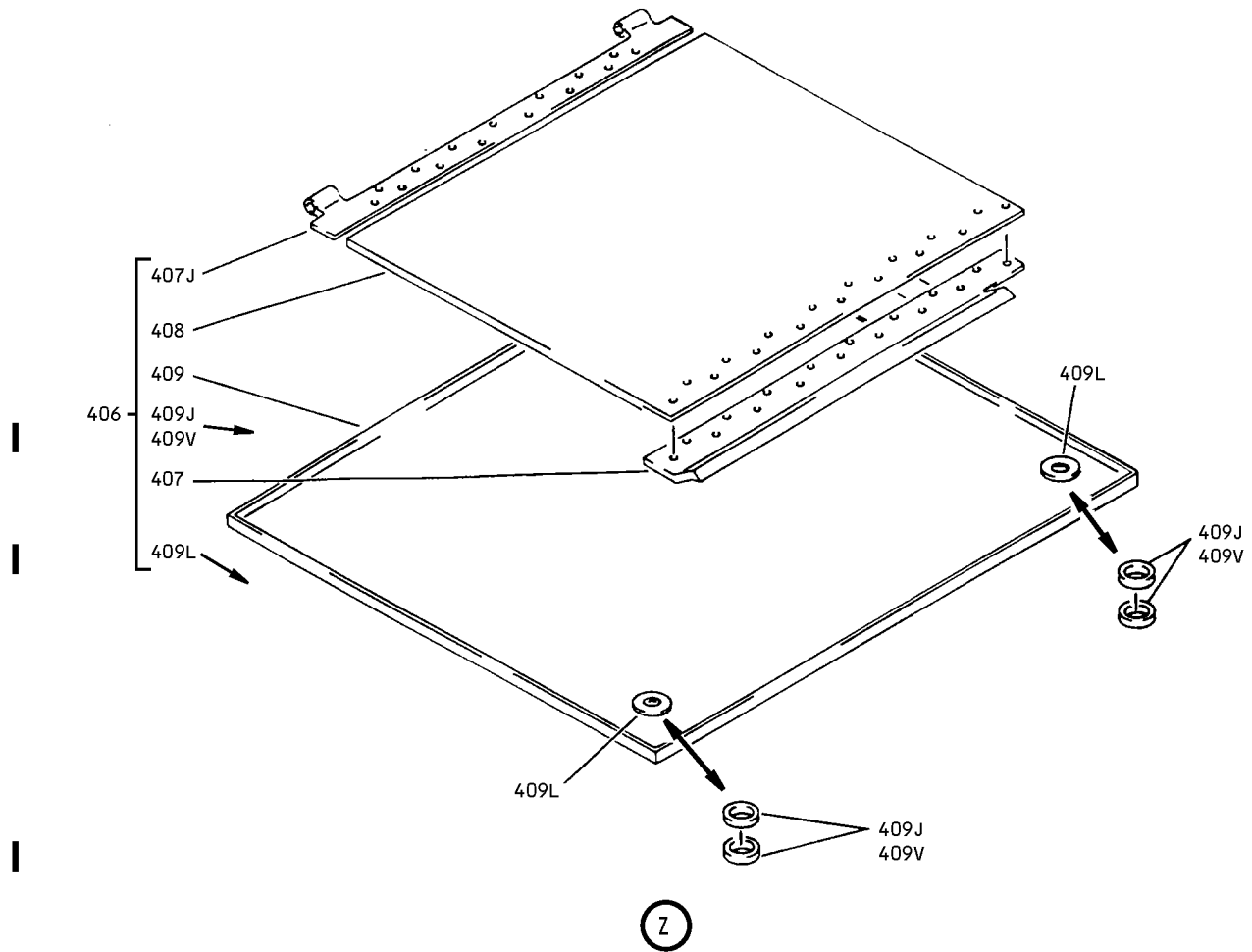
ILLUSTRATED PARTS LIST
 01.1 Page 1043
 Jul 01/05



Outboard Passenger Service Unit Oxygen/Light Panel Assembly
 Figure 1 (Sheet 7)

25-23-10

ILLUSTRATED PARTS LIST
 01.1 Page 1045
 Jul 01/05



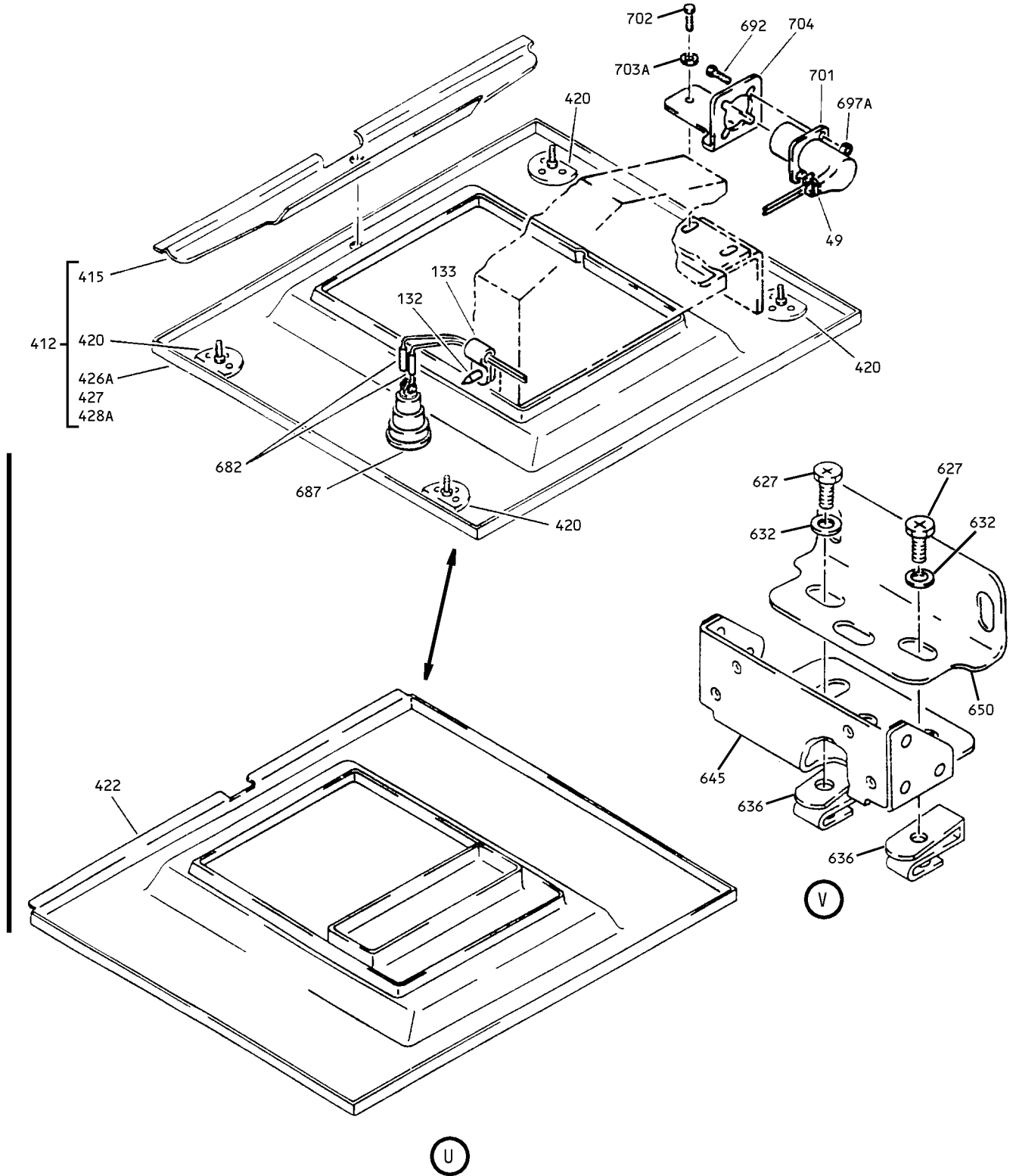
Outboard Passenger Service Unit Oxygen/Light Panel Assembly
 Figure 1 (Sheet 8)

25-23-10

ILLUSTRATED PARTS LIST
 01.1 Page 1046
 Jul 01/05

BOEING

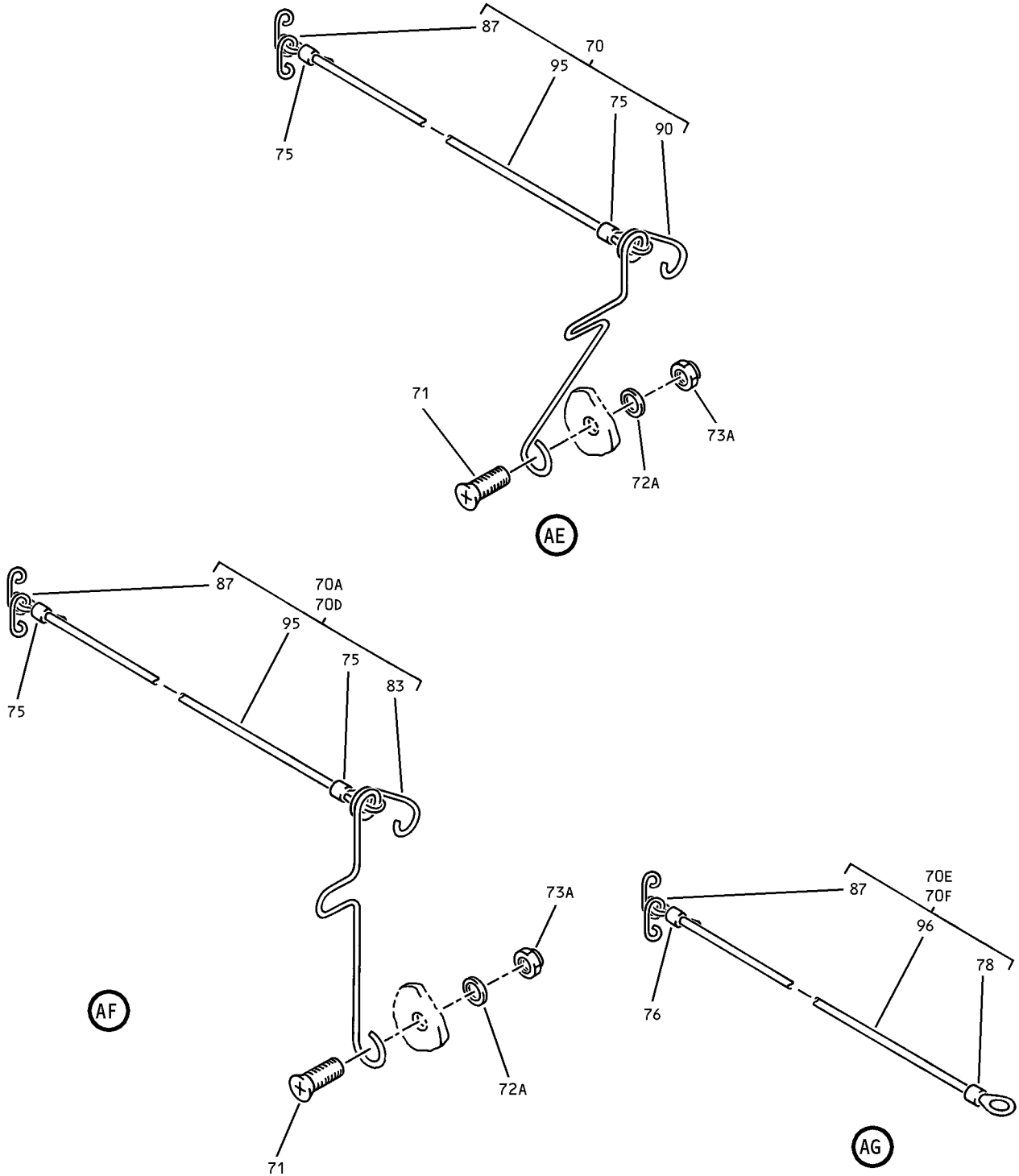
COMPONENT
MAINTENANCE MANUAL



Outboard Passenger Service Unit Oxygen/Light Panel Assembly
Figure 1 (Sheet 9)

25-23-10

ILLUSTRATED PARTS LIST
01.1 Page 1047
Jul 01/05



Outboard Passenger Service Unit Oxygen/Light Panel Assembly
 Figure 1 (Sheet 10)

25-23-10

ILLUSTRATED PARTS LIST
 01.1 Page 1048
 Jul 01/05


BOEING
 COMPONENT
 MAINTENANCE MANUAL

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-					
-1	417T3052-1SP		DELETED		
-1E	417T3052-31SP		DELETED		
-1F	417T3052-33SP		PANEL ASSY-OUTBD PASS. SVCE UNIT OXY AND LT (PRE SB 767-35-10) (PRE SB 767-35-12)	B	RF
-1G	417T3052-30SP		DELETED		
-1H	417T3052-32SP		DELETED		
-1J	417T3052-34SP		PANEL ASSY-OUTBD PASS. SVCE UNIT OXY AND LT	E	RF
-1K	417T3052-37SP		PANEL ASSY-OUTBD PASS. SVCE UNIT OXY AND LT	F	RF
-1L	417T3052-38SP		PANEL ASSY-OUTBD PASS. SVCE UNIT OXY AND LT	G	RF
-1M	417T3052-41SP		PANEL ASSY-OUTBD PASS. SVCE UNIT OXY AND LT	C	RF
-1N	417T3052-43SP		PANEL ASSY-OUTBD PASS. SVCE UNIT OXY AND LT (POST SB 767-35-10) (POST SB 767-35-12) (PRE SB 767-25-114)	D	RF
-1P	417T3052-44SP		PANEL ASSY-OUTBD PASS. SVCE UNIT OXY AND LT	H	RF
-1Q	417T3052-46SP		PANEL ASSY-OUTBD PASS. SVCE UNIT OXY AND LT	J	RF
-1R	417T3052-47SP		PANEL ASSY-OUTBD PASS. SVCE UNIT OXY AND LT	K	RF
-1S	417T3052-133SP		PANEL ASSY-OUTBD PASS. SVCE UNIT OXY AND LT	L	RF
-1T	417T3052-141SP		PANEL ASSY-OUTBD PASS. SVCE UNIT OXY AND LT	M	RF
-1U	417T3052-143SP		PANEL ASSY-OUTBD PASS. SVCE UNIT OXY AND LT	N	RF
-1V	417T3052-147SP		PANEL ASSY-OUTBD PASS. SVCE UNIT OXY AND LT	P	RF
-1W	417T3052-144SP		PANEL ASSY-OUTBD PSU WITH GASPER OXY/LT	A	RF
-1X	417T3052-146SP		PANEL ASSY-OUTBD PSU OXY/LT	Q	RF
-1Y	417T3052-151SP		PANEL ASSY-OUTBD PSU OXY/LT	R	RF
-1Z	417T3052-155SP		PANEL ASSY-OUTBD PSU OXY/LT WITH 22 MINUTE OXY PROVISION	S	RF

25-23-10

 ILLUSTRATED PARTS LIST
 01.1 Page 1049
 Jul 01/05

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- -2	417T3052-163SP		PANEL ASSY-OUTBD PSU OXY/LT	T	RF
-2A	417T3052-165SP		PANEL ASSY-OUTBD PSU OXY/LT	U	RF
-2B	417T3052-166SP		PANEL ASSY-OUTBD PSU OXY/LT	V	RF
-2C	417T3052-164SP		PANEL ASSY-OUTBD PSU OXY/LT	W	RF
-2D	417T3052-153SP		PANEL ASSY-OUTBD PASS. SVCE UNIT OXY AND LT	X	RF
-2E	417T3052-157SP		PANEL ASSY-OUTBD PASS. SVCE UNIT OXY AND LT	Y	RF
-2F	417T3052-341SP		PANEL ASSY-OUTBD PASS. SVCE UNIT OXY AND LT	Z	RF
-2G	417T3052-363SP		PANEL ASSY-OUTBD PASS. SVCE UNIT OXY AND LT	AA	RF
-2H	417T3052-364SP		PANEL ASSY-OUTBD PASS. SVCE UNIT OXY AND LT	AB	RF
-2J	417T3052-365SP		PANEL ASSY-OUTBD PASS. SVCE UNIT OXY AND LT	AC	RF
-2K	417T3052-366SP		PANEL ASSY-OUTBD PASS. SVCE UNIT OXY AND LT	AD	RF
-2L	417T3052-441SP		PANEL ASSY-OUTBD PASS. SVCE UNIT OXY AND LT	AE	RF
-2M	417T3052-445SP		PANEL ASSY-OUTBD PASS. SVCE UNIT OXY AND LT	AF	RF
-2N	417T3052-447SP		PANEL ASSY-OUTBD PASS. SVCE UNIT OXY AND LT	AG	RF
-2P	417T3052-455SP		PANEL ASSY-OUTBD PASS. SVCE UNIT OXY AND LT	AH	RF
-2Q	417T3052-457SP		PANEL ASSY-OUTBD PASS. SVCE UNIT OXY AND LT	AJ	RF
-2R	417T3052-463SP		PANEL ASSY-OUTBD PASS. SVCE UNIT OXY AND LT	AK	RF
-2S	417T3052-464SP		PANEL ASSY-OUTBD PASS. SVCE UNIT OXY AND LT	AL	RF
-2T	417T3052-465SP		PANEL ASSY-OUTBD PASS. SVCE UNIT OXY AND LT	AM	RF
-2U	417T3052-466SP		PANEL ASSY-OUTBD PASS. SVCE UNIT OXY AND LT	AN	RF
-2V	417T3052-467SP		PANEL ASSY-OUTBD PASS. SVCE UNIT OXY AND LT	AP	RF
-2W	417T3052-160SP		PANEL ASSY-OUTBD PASS. SVCE UNIT OXY AND LT (POST SB 767-25-114)	AQ	RF

25-23-10

 ILLUSTRATED PARTS LIST
 01.1 Page 1050
 Jul 01/05



BOEING
COMPONENT
MAINTENANCE MANUAL

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- -2Y	417T3052-347SP		PANEL ASSY-OUTBD PASS. SVCE UNIT OXY AND LT	AR	RF
-2Z	417T3052-355SP		PANEL ASSY-OUTBD PASS. SVCE UNIT OXY AND LT	AS	RF
-3	417T3052-357SP		PANEL ASSY-OUTBD PASS. SVCE UNIT OXY AND LT	AT	RF
-3A	417T3052-468SP		PANEL ASSY-OUTBD PASS. SVCE UNIT OXY AND LT	AU	RF
-3B	417T3052-469SP		PANEL ASSY-OUTBD PASS. SVCE READING LT FWD	AV	RF
-3C	417T3052-470SP		(FOR DETAILS SEE FIG. 2) PANEL ASSY-OUTBD PASS. SVCE READING LT FWD	AW	RF
-3D	417T3052-472B		PANEL ASSY-OUTBD PASS. SVCE READING LT FWD	AX	RF
-3E	417T3052-473B		PANEL ASSY-OUTBD PASS. SVCE UNIT OXY/LT	AY	RF
-3F	417T3052-474B		(FOR DETAILS SEE FIG. 4) PANEL ASSY-OUTBD PASS. SVCE UNIT OXY/LT	AZ	RF
5 5A	BCRE5537 BCREF5417		(FOR DETAILS SEE FIG. 5) DELETED .LIGHT-CALL (V08717) (102SKWLUCSTDFB12H5)	B,D-G ,J-L, N-U,A A,AC, AF-AH AK,AM ,AP-A S,AW, AX	1

25-23-10

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-6	855307-8		DELETED		
6A	855307-7		.LENS-PINK (V08717)	Y,AJ, AT	1
7	855308-9		.BODY ASSY-LIGHT (V08717)	Y,AJ, AT	1
8	387		.LAMP- (V08806)	Y,AJ, AT	1
10	TY25M		DELETED		
10A	STBS38G1		DELETED		
-10B	STBS38G3		DELETED		
-10C	TY90		.STRAP- (V59703) (OPT ITEMS 10D, 10E 10F)	A-V, X-Z,A Q-AT	AR
-10D	TY903-5		.CLAMP- (V06383) (OPT ITEMS 10C, 10E 10F)	A-V, X-Z,A Q-AT	AR
10E	MS3367-1-9		.STRAP- (OPT ITEMS 10C, 10D 10F)	A-V, X-Z,A T	AR
-10F	SST15MM		.TIE-CABLE (V06383) (OPT ITEM 10C, 10D, 10E)	A-V, X-Z,A T	1
-10G	MS3367-1-9		.STRAP- (OPT ITEMS 10H, 10J)	W,A A-AD, AK-AN ,AU	AR
-10H	TY903-5		.CLAMP- (V06383) (OPT ITEMS 10G, 10J)	W,A A-AD, AK-AN ,AU	AR
-10J	TY90		.STRAP- (V59703) (OPT ITEMS 10G, 10H)	W,A A-AD, AK-AN ,AU	AR

25-23-10

 ILLUSTRATED PARTS LIST
 01.1 Page 1052
 Jul 01/05


BOEING
 COMPONENT
 MAINTENANCE MANUAL

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-11	MS3367-4-9		. STRAP	AE, AF, AH-A, K, AP, AX	3
11J	MS3367-4-9		. STRAP	AJ	2
12	MS3367-4-9		. STRAP	AF-AH, AK, A, L, AN, AP, AU, AW	4
12A	MS3367-4-9		. STRAP	AW, AX	4
13	17-310-01		. CLAMP-WIRE (V02660)	B, D-G, J-L, N, P-U, Y, AA, AC, AF-AH, AK, A, M, A, P-AT, AW, AX	1
15	17-20090-1		. CONNECTOR- (V02660)	B, D-G, J-L, N, P-U, Y, AA, AC, AF-AH, AK, A, M, A, P-AT, AW, AX	1

25-23-10

ILLUSTRATED PARTS LIST

01.1

Page 1053

Jul 01/05

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-20	17-529		.LATCH-SPR (V02660)	B,D-G ,J-L, N,P-U ,Y,AA ,AC AQ-AT	1
-20A	17-857		.LATCH-SPR (V50738)	AF-AH ,AK,A M,AP, AW,AX	1
25	C0909A08-02PN		.CONNECTOR- (V13556) (SPEC BACC63BN8-2P) (OPT 48-63N8-2P (V02660)) (OPT ITEM 25A)	A-AU, AW	1
-25A	BACC45FT8-2P		.CONNECTOR- (OPT ITEM 25)	A-AU, AW	1
-25B	C0909A08-02PN		.CONNECTOR- (V13556) (SPEC BACC63BN8-2P) (OPT 48-63N8-2P (V02660))	AX	1
26	BACG20ZM0500B		DELETED		
-26A	BACG20ZA0500		DELETED		
26B	BACG20ZA000500		.GROMMET	AE-AP ,AU,A W,AX	1
27	BACG20ZM0475B		DELETED		
-27A	BACG20ZA0475		DELETED		
27B	BACG20ZA000475		.GROMMET	AE-AP ,AU,A W,AX	1
28	BACG20ZM0787B		DELETED		
-28A	BACG20ZA0787		DELETED		
28B	BACG20ZA000790		.GROMMET	AE-AP ,AU,A W,AX	1
30	BACC10GH08		.CLAMP	A-AU, AW,AX	1

25-23-10

ILLUSTRATED PARTS LIST

01.1

Page 1054

Jul 01/05


BOEING
 COMPONENT
 MAINTENANCE MANUAL

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-32	417T3052-6		. SLEEVING-NONFRAY	A-AU, AW,AX	1
34	NAS1801-3-8		. SCREW	B,D-G ,J-U, Y-AA, AC,A E-AK AM,A P-AU, AW,AX	1
35 35A	NAS1801-3-8 BACC10DK3		DELETED . CLAMP	B,D-G ,J-U, Y-AA, AC,A E-AK AM,A P-AU, AW,AX	1
37 37A	NAS514P832-11 NAS514P832-12		DELETED . SCREW	B,D-G ,J-U, Y-AA, AC,A E-AK AM,A P-AU, AW,AX	1
38	AN960JD8		. WASHER	B,D-G ,J-L, N,P-U ,Y,AA ,AC AE-AK ,AM-A Q,AS, AT AR	2
-38A	AN960JD8		. WASHER- (OPT ITEM 038B)		2

25-23-10

ILLUSTRATED PARTS LIST

01.1

Page 1055

Jul 01/05

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- -38B	AN960PD8		.WASHER- (OPT ITEM 038A)	AR	2
-38C	NAS1149DN832J		.WASHER	AG,AK ,AP,A X	2
38J	NAS1149DN832J		.WASHER	AE,AF ,AH,A J,AM, AW	1
39	NAS43DD3-16		.SPACER	B,D-G ,J-L, N,P-U ,Y,AA ,AC AF-AK ,AM,A P-AT, AW,AX	1
-39A	NAS42DD3-16		.SPACER	C,M,Z ,AE	1
40	N2088		.PLUG- (V75345) (SPEC BACP20BA1) (OPT SZ7105 (V95272)) (OPT 4841 (V84914))	B,D-G ,J-U, Y-AA, AC,A E-AK AM,A P-AT, AW,AX	1
42	H10-08BAC		.NUT- (V15653) (SPEC BACN10JC08) (OPT NS202101-82 (V80539)) (OPT RMLH9075-82W (V72962)) (OPT T6S832J (V71087)) (OPT VN303A82 (V92215)) (OPT 96-82 (V80539)) (OPT BRH10A08 (V52828))	B,D-G ,J,K, P,S,Y ,AA,A C AQ,AS ,AT	1

25-23-10

ILLUSTRATED PARTS LIST

01.1

Page 1056

Jul 01/05


BOEING
 COMPONENT
 MAINTENANCE MANUAL

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- -42A	MS21042L08		.NUT	M,Z,A E-AK, AM,AP ,AX	1
-42B	H10-08BAC		.NUT- (V15653) (SPEC BACN10JC08) (OPT NS202101-82 (V80539)) (OPT RMLH9075-82W (V72962)) (OPT T6S832J (V71087)) (OPT VN303A82 (V92215)) (OPT 96-82 (V80539)) (OPT BRH10A08 (V52828)) (OPT ITEM 42C)	L,N,Q ,R,T, U,AR	1
-42C	MS21042L08		.NUT- (OPT ITEM 42B)	L,N,Q ,R,T, U,AR	1
45	BACC10DK3		DELETED		
46	BACC10DK3		.CLAMP	B,D-G ,J-L, N,P-U ,Y,AA ,AC AF-AK ,AM,A P-AT, AW,AX	1

25-23-10

ILLUSTRATED PARTS LIST

01.1

Page 1057

Jul 01/05

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- -46A	BACC10DK4		.CLAMP	M,Z,A E	1
46T	NAS1801-3-8		.SCREW	A,Q-A U,AW, AX	1
47	BACC10DK4		.CLAMP	A,Q-A U,AW, AX	1
48	N2088		.PLUG- (V75345) (SPEC BACP20BA1) (OPT SZ7105 (V95272)) (OPT 4841 (V84914))	A,Q-A U,AW, AX	1
-49	TY903-5		.CLAMP- (V06383) (OPT ITEMS 49A, 49B)	AB,AD ,AL,A N,AU	AR
-49A	TY90		.STRAP- (V59703) (OPT ITEMS 49, 49B)	AB,AD ,AL,A N,AU	AR
49B	MS3367-1-9		.STRAP- (OPT ITEMS 49, 49A)	AB,AD ,AL,A N,AU	AR
-49C	MS3367-1-9		.STRAP- (OPT ITEMS 49D, 49E 49F)	H,X	AR
-49D	TY90		.STRAP- (V59703) (OPT ITEMS 49C, 49E 49F)	H,X	AR
-49E	TY903-5		.CLAMP- (V06383) (OPT ITEMS 49C, 49D 49F)	H,X	AR

25-23-10

ILLUSTRATED PARTS LIST

01.1

Page 1058

Jul 01/05


BOEING
 COMPONENT
 MAINTENANCE MANUAL

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- -49F	SST15MM		.TIE-CABLE (V06383) (OPT ITEMS 49C, 49D 49E)	H,X	AR
50 -51	BACC10DK2 TY903-5		DELETED .CLAMP- (V06383) (OPT ITEMS 51A, 51B)	W	AR
-51A	TY90		.STRAP- (V59703) (OPT ITEMS 51, 51B)	W	AR
51B	MS3367-1-9		.STRAP- (OPT ITEMS 51, 51A)	W	AR
-51C	MS3367-1-9		.STRAP- (OPT ITEMS 51D, 51E 51F)	A,C,M ,Q-V, Y,Z	AR
-51D	TY90		.STRAP- (V59703) (OPT ITEMS 51C, 51E 51F)	A,C,M ,Q-V, Y,Z	AR
-51E	TY903-5		.CLAMP- (V06383) (OPT ITEMS 51C, 51D, 51F)	A,C,M ,Q-V, Y,Z	AR
-51F	SST15MM		.TIE-CABLE (V06383) (OPT ITEMS 51C, 51D 51E)	A,C,M ,Q-V, Y,Z	AR
52	GTR01C8		DELETED		

25-23-10

ILLUSTRATED PARTS LIST

01.1

Page 1059

Jul 01/05

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-53	C0909A08-02PN		DELETED		
55	417T3052-6		DELETED		
60	S417T402-2		DELETED		
60A	78580-1		DELETED		
-60C	78175-21		DELETED		
60D	78175-3		.ACTUATOR- (V09790) (SPEC S417T402-3) (OPT ITEM 60E)	A-AD, AQ-AT ,AW	1
-60E	78175-4		.ACTUATOR- (V09790) (SPEC S417T402-4) (OPT ITEM 60D)	A-AD, AG-AM ,AP-A U,AW	1
-60F	78175-4		.ACTUATOR- (V09790) (SPEC S417T402-4)	AX	1
63	NAS1801-06-6B		DELETED		
63B	NAS1801-06-6		.SCREW	A-AU, AW,AX	2
64	MS35333-37		.WASHER	A-AU, AW,AX	2
66	AN960PD6L		.WASHER	B,D-G ,J,K, S-U,A C	2
-66A	AN960JD6L		.WASHER	A,M, V-X,Z ,AB,A D	2
-66B	AN960PD6L		.WASHER- (OPT ITEM 66C)	L,N-R ,AR-A T	2
-66C	AN960JD6L		.WASHER- (OPT ITEM 66B)	L,N-R ,AR-A T	2
-66D	NAS1149DN616J		.WASHER	AE-AP ,AU,A W,AX	2
			-----*-----		

25-23-10

 ILLUSTRATED PARTS LIST
 01.1 Page 1060
 Jul 01/05


BOEING
 COMPONENT
 MAINTENANCE MANUAL

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-70	417T3051-12		.LANYARD ASSY- (OPT ITEM 70A, 70B, 70E)	AE-AP ,AU	1
70A	417T3051-49		.LANYARD ASSY- (OPT ITEMS 70, 70B, 70E)	AE-AP ,AU	1
70B	417T3051-249		.LANYARD ASSY- (OPT ITEMS 70, 70A, 70E)	AE-AP ,AU	1
-70C	417T3051-12		.LANYARD ASSY- (OPT ITEM 70E)	A-AD, AQ-AT	1
-70D	417T3051-49		.LANYARD ASSY- (OPT ITEM 70C)	A-AD, AQ-AT	1
70E	417T3051-295		.LANYARD ASSY- (OPT ITEMS 70, 70A, 70B)	AE-AP ,AU	1
-70F	417T3051-295		.LANYARD ASSY ATTACHING PARTS	AW,AX	1
71	NAS514P832-6		.SCREW	AA,AC ,AE-A P,AU, AW,AX	1
-71A	NAS514P832-6		.SCREW- (OPT ITEM 71B)	D,E,G ,N, R-U,Y ,AQ,A S,AT	1
-71B	BACS12BP08BP6		.SCREW- (OPT ITEM 71A)	D,E,G ,N, R-U,Y ,AQ,A S,AT	1
72	AN960PD8		DELETED		
72A	AN960JD8		.WASHER	A-AD, AQ-AT	1
-72B	NAS1149DN832J		.WASHER	AE-AP ,AU,A W,AX	1
73	H10-08BAC		DELETED		
73A	MS21042-08		.NUT	B,F, J-L,P ,Q,AR	1
-73B	MS21042L08		.NUT	A-AU, AW,AX	1
			-----*		

25-23-10

ILLUSTRATED PARTS LIST

01.1

Page 1061

Jul 01/05

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-75	GSC149		..SLEEVE- (V56501) (SPEC BACS13S149C) (OPT Y0C90 (V12357)) (USED ON ITEMS 70, 70A, 70B, 70C, 70D)	A-AU	2
76	GSC149		..SLEEVE- (V56501) (SPEC BACS13S149C) (OPT Y0C90 (V12357)) (USED ON ITEMS 70E, 70F)	AE-AP ,AU,A W	1
-77	BACS13S101C		DELETED		
78	MS20659-104		..TERMINAL- (USED ON ITEMS 70E, 70F)	AE-AP ,AU,A W	1
80	417T3084-1		..CLIP- (USED ON ITEMS 70, 70C)	A-AU	1
83	417T3084-3		..CLIP- (USED ON ITEMS 70A, 70D)	A-AU	1
85	417T3084-2		..CLIP- (USED ON ITEMS 70, 70C)	A-AU	1
87	417T3084-4		..CLIP- (USED ON ITEMS 70A, 70B, 70D, 70E, 70F)	A-AU, AW,AX	1
90	417T3084-13		..CLIP- (USED ON ITEM 70B)	AE-AP ,AU	1
95	417T3051-13		..CORD- (USED ON ITEMS 70, 70A, 70B, 70C, 70D)	A-AU	1

25-23-10

 ILLUSTRATED PARTS LIST
 01.1 Page 1062
 Jul 01/05


BOEING
 COMPONENT
 MAINTENANCE MANUAL

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-96	417T3051-296		.CORD- (USED ON ITEMS 70E, 70F)	AE-AP ,AU,A W	1
110A	81000-13301		.LIGHT ASSY-READING (VS5006) (SPEC S417T505-1) (FOR DETAILS SEE FIG. 80) ATTACHING PARTS	A-AU, AW,AX	1
115	MS25082-2		.NUT	A-AU, AW,AX	1
120	MS35333-38		.WASHER	A-AU, AW,AX	1
125	NAS1801-08-7		.SCREW	B,D-G ,J-L, N,P-U ,Y,AA ,AC AF-AK ,AM,A P-AT, AW,AX	2
-125A	NAS1801-08-8		.SCREW	A,C,H ,M, V-X,Z ,AB,A D,AE, AL AN,AU	2

25-23-10

ILLUSTRATED PARTS LIST

01.1

Page 1063

Jul 01/05

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-128	AN960JD8		.WASHER	A,H, V-X,A B,AD	2
129	AN960PD8		.WASHER	A,H, V-X,A B,AD	1
130	AN960PD8		.WASHER	B,D-G ,J,K, R-U,Y ,AA,A C,AQ AS,AT C,M,Z	3
-130A	AN960JD8		.WASHER	L,N-Q	3
-130B	AN960PD8		.WASHER- (OPT ITEM 130C)	,AR	3
-130C	AN960JD8		.WASHER- (OPT ITEM 130B)	L,N-Q ,AR	3
-130D	NAS1149DN832J		.WASHER	AE-AP ,AU,A W,AX	3
			-----*-----		
131	NAS601-6P		DELETED		
131J	AN960PD6		DELETED		
132	N2088		.PLUG- (V75345) (SPEC BACP20BA1) (OPT SZ7105 (V95272)) (OPT 4841 (V84914))	A,H, V-X,A B,AD, AL,AN ,AU	1
133	BACC10DK4		.CLAMP	A,H, V-X,A B,AD, AL,AN ,AU	1
135	417T3058-2		DELETED		
135A	417T3058-21		.LATCH ASSY	A-AU, AW,AX	1
140	NAS1801-08-6B		ATTACHING PARTS DELETED		

25-23-10

ILLUSTRATED PARTS LIST

01.1

Page 1064

Jul 01/05

BOEING
 COMPONENT
 MAINTENANCE MANUAL

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-140A	NAS1801-08-6		.SCREW	A-AU, AW,AX	2
141	NAS1801-08-6		DELETED		
143	MS35333-38		.WASHER	A-AU, AW,AX	2
144	MS35333-38		DELETED		
145	AN960PD8		.WASHER	A-AD, AQ,AS ,AT	1
-145A	AN960JD8		.WASHER- (OPT ITEM 145B)	AR	1
-145B	AN960PD8		.WASHER- (OPT ITEM 145A)	AR	1
-145C	NAS1149DN832J		.WASHER	AE-AP ,AU,A W,AX	1
146	AN960PD8		.WASHER	A-H, L-N, R-AD, AQ,AS ,AT	1
-146A	NAS1149DN832J		.WASHER	AE-AP ,AU,A W,AX	1
150	MS20253-2-942		-----*----- ..PIN-HINGE	A-AU, AW,AX	1
155	417T3058-5		..SPRING	A-AU, AW,AX	1
160	6035-06BR0150		..INSERT- (V01556)	A-AU, AW,AX	2
165	6035-2BR0185		..INSERT- (V01556)	A-AU, AW,AX	2
170	417T3058-6		..MOUNT	A-AU, AW,AX	1
175	417T3058-7		DELETED		
175A	417T3058-123		..LATCH	A-AU, AW,AX	1
180	MS20253P2-350		.PIN-HINGE	A-AU, AW,AX	2

25-23-10

ILLUSTRATED PARTS LIST
 01.1 Page 1065
 Jul 01/05

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-185	417T3051-9		.SPRING	A-AU, AW,AX	1
190	417T3051-10		.SPRING	A-AU, AW,AX	1
195	417T3052-5		.HINGE ASSY	A-AU, AW,AX	1
200	R4T		..RING-RETAINING (V71286)	A-AU, AW,AX	2
205	4002-5W		..STUD- (V71286)	A-AU, AW,AX	2
210	40G20-11		..GROMMET- (V71286) (OPT ITEMS 210A, 210B)	A-AU, AW,AX	2
-210A	4002T11		..GROMMET- (V71286) (OPT ITEMS 210, 210B)	A-AU, AW,AX	2
-210B	4002T115		..GROMMET- (V71286) (OPT ITEMS 210, 210A)	A-AU, AW,AX	2
215	417T3054-14		..HINGE	A-AU, AW,AX	1
220A	417T3052-24		.MOUNT ASSY-HINGE	B,D-G ,J-L, N,P-U ,Y,AA ,AC AQ-AT	1
-220B	417T3052-42		.MOUNT ASSY-HINGE	A,C,H ,M, V-X,Z ,AB,A D	1
-220C	417T3052-52		.MOUNT ASSY-HINGE	AE,AL ,AN,A U	1
-220D	417T3052-52		DELETED		
-220E	417T3052-54		.MOUNT ASSY-HINGE (OPT ITEM 220F)	AF,AP	1
-220F	417T3052-24		.MOUNT ASSY-HINGE (OPT ITEM 220E)	AF,AP	1
-220G	417T3052-52		.MOUNT ASSY-HINGE	AJ	1
-220H	417T3052-54		.MOUNT ASSY-HINGE	AG,AH ,AK,A M,AW, AX	1

25-23-10

 ILLUSTRATED PARTS LIST
 01.1 Page 1066
 Jul 01/05


BOEING
 COMPONENT
 MAINTENANCE MANUAL

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-			ATTACHING PARTS		
225	BACS12BP08BP5		DELETED		
225B	NAS514P832-6		DELETED		
-225C	BACS12BP08BP5		DELETED		
225D	NAS514P832-6		.SCREW	AA-AP ,AU,A W,AX	2
-225E	NAS514P832-6		DELETED		
-225F	NAS514P832-6		.SCREW- (OPT ITEM 225G)	A,B, D-G, J-Z,A Q-AT	2
-225G	BACS12BP08BP6		.SCREW- (OPT ITEM 225F)	A,B, D-G, J-Z,A Q-AT	2
227	MS35333-38		DELETED		
227A	MS35333-38		.WASHER	A-AU, AW,AX	2
-227B	MS35333-38		DELETED		
-227C	MS35333-38		DELETED		
230	AN960PD8		DELETED		
-230A	AN960P10L		DELETED		
-230B	AN960PD10		DELETED		
230C	AN960P10L		.WASHER	B,F, J-L,P ,Q	2
-230D	AN960PD10		.WASHER	D,E,G ,S,Y, AA,AC	2
-230E	AN960JD10		.WASHER	A,C,H ,M, V-X,Z ,AB,A D	2
-230F	AN960PD10		DELETED		
-230G	NAS1149D0363J		.WASHER	AF-AK ,AM,A P,AX	2
-230H	AN960PD10		.WASHER- (OPT ITEM 230J)	L,N,P ,Q,R, T,U,A R	2

25-23-10

ILLUSTRATED PARTS LIST

01.1

Page 1067

Jul 01/05

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- -230J	AN960JD10		.WASHER- (OPT ITEM 230H)	L,N,P ,Q,R, T,U,A R	2
235	MS35649-282		DELETED		
235A	MS35649-282		.NUT	A-AU, AW,AX	2
-235B	MS35649-282		DELETED		
-235C	MS35649-282		DELETED		
240	214-16N		..RECEPTACLE- (V71286)	A-AU, AW,AX	2
245	BACR15BB4AD		DELETED		
245A	BACR15BA4AD		..RIVET- (SIZE DETERMINE ON INST) -----*-----	A-AU, AW,AX	4
250	417T3090-44		..BRACKET ASSY-DECODER	B,D-G ,J-L, N-U,Y ,AA,A C AF-AK ,AM,A P-AT, AW,AX	1
252	BACR15BA3AD		ATTACHING PARTS		
252A	NAS1399D4C2		DELETED		
252B	NAS1399D4-2		DELETED		
			..RIVET	B,D-G ,J-L, N,P-U ,Y,AA ,AC AF-AK ,AM,A P-AT, AW,AX	6
			-----*-----		

25-23-10

 ILLUSTRATED PARTS LIST
 01.1 Page 1068
 Jul 01/05


BOEING
 COMPONENT
 MAINTENANCE MANUAL

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-255	BACR15BA3AD		...RIVET- (SIZE DETERMINE ON INST)	B,D-G ,J-L, N-U,Y ,AA,A C AF-AK ,AM,A P-AT, AW,AX	4
257	BRFM20A06L		...NUTPLATE- (V52828) (SPEC BACN10JN06) (OPT MF1000-06BAC (V15653)) (OPT NS103218-62 (V80539)) (OPT RMF9201M62 (V72962)) (OPT VN252A62L (V92215)) (OPT T8124S06S (V11815)) (OPT T8124S06S (V11815))	B,D-G ,J-L, N-U,Y ,AA,A C AF-AK ,AM,A P-AT, AW,AX	2
260	417T3090-46		...BRACKET	B,D-G ,J-L, N-U,Y ,AA,A C AF-AK ,AM,A P-AT, AW,AX	1

25-23-10

ILLUSTRATED PARTS LIST

01.1

Page 1069

Jul 01/05

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-262	417T3090-45		..BRACKET ASSY-DECODER	B,D-G ,J-L, N-U,Y ,AA,A C AF-AK ,AM,A P-AT, AW,AX	1
265	BACR15BA3AD		ATTACHING PARTS DELETED		
265A	NAS1399D4C2		DELETED		
265B	NAS1399D4-2		..RIVET	B,D-G ,J-L, N-U,Y ,AA,A C AF-AK ,AM,A P-AT, AW,AX	4
267	BACR15BA3AD		-----*----- ...RIVET- (SIZE DETERMINE ON INST)	B,D-G ,J-L, N-U,Y ,AA,A C AF-AK ,AM,A P-AT, AW,AX	2

25-23-10

ILLUSTRATED PARTS LIST

01.1

Page 1070

Jul 01/05

BOEING
 COMPONENT
 MAINTENANCE MANUAL

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-270	BRFM20A06L		...NUTPLATE- (V52828) (SPEC BACN10JN06) (OPT MF1000-06BAC (V15653)) (OPT NS103218-62 (V80539)) (OPT RMF9201M62 (V72962)) (OPT VN252A62L (V92215)) (OPT T8124S06S (V11815)) (OPT T8124S06S (V11815))	B,D-G ,J-L, N-U,Y ,AA,A C AF-AK ,AM,A P-AT, AW,AX	1
272	417T3090-47		...BRACKET	B,D-G ,J-L, N-U,Y ,AA,A C AF-AK ,AM,A P-AT, AW,AX	1
275A	417T3054-31		..MOUNT- (USED ON ITEM 220F)	A-AD, AF,A P-AT	1
-275B	417T3054-61		..MOUNT	AE-AP ,AU,A W,AX	1
276	NAS1801-06-7		.SCREW	AF-AH ,AK,A M,AP, AW,AX	3
276J	NAS1149DN632J		.WASHER	AF-AH ,AK,A M,AP, AW,AX	3

25-23-10

ILLUSTRATED PARTS LIST
 01.1 Page 1071
 Jul 01/05

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-277	RDAX5301A		.DECODER-PASS. SVCE UNIT (V54473) (SPEC S220T111-501)	AG, AH , AK, A M, AU, AW	1
-277A	S220T111-503		DELETED		
-277B	1103070-120		.DECODER-PASS. SVCE UNIT (V53670) (SPEC 60B40125-210)	AF	1
-277C	RDAX5303		.DECODER-PASS. SVCE UNIT (V54473) (SPEC S220T111-503)	AP	1
-277D	1156518-152		.BOX-OVHD ELECTRONICS	AX	1
280	417T3052-3		.BAR ASSY-TIE	A-AU, AW, AX	1
285	417T3058-105		..LATCH ASSY	A-AU, AW, AX	2
			ATTACHING PARTS		
290A	NAS514P832-3		DELETED		
291	NAS514P832-4		..SCREW	A-AU, AW, AX	2
295	BACS12BP08BP5		DELETED		
295A	NAS514P832-5		..SCREW	A-AU, AW, AX	2
			-----*-----		
300	417T3058-117		...PIN-INDEX	A-AU, AW, AX	1
305	MS20253P2-54		...PIN-HINGE	A-AU, AW, AX	1
310	MS20253P2-76		...PIN-HINGE	A-AU, AW, AX	1
315	417T3058-121		...SPRING-TRIGGER	A-AU, AW, AX	1
320	417T3058-120		...SPRING-CAM	A-AU, AW, AX	1
325	417T3058-115		...TRIGGER	A-AU, AW, AX	1
330	417T3058-114		...CAM-SHORT ARM	A-AU, AW, AX	1
335	417T3058-111		...BASE-NARROW	A-AU, AW, AX	1
340	417T3054-23		..BAR	A-AU, AW, AX	1
341	P55		.TAPE-DOUBLE BACK (V99742)	A-AT, AW	AR

25-23-10

 ILLUSTRATED PARTS LIST
 01.1 Page 1072
 Jul 01/05


BOEING
 COMPONENT
 MAINTENANCE MANUAL

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- -341A	P55		.TAPE-DOUBLE BACK (V99742) (OPT ITEM 341B)	AE-AP ,AU	AR
-341B	4920		.TAPE-DOUBLE BACK (V76381) (OPT ITEM 341A)	AE-AP ,AU	AR
-341C	3M850		.TAPE-DOUBLE BACK (V76381)	A-J, L-AD, AQ-AT	AR
-341D	4920		.TAPE-DOUBLE BACK (V76381)	AX	AR
343	417T3052-23		.COVER-TEDLAR	A-AU, AW,AX	AR
345	417T3070-1SP		.PANEL ASSY-OXY DOOR FACE (OPT ITEM 406)	B-K,A Q	1
350	417T3070-4		..STIFFENER ASSY	B-K,A Q	1
355	417T3054-16		...STRIKER	B-K,A Q	1
360	BACR15BA3AD		ATTACHING PARTS ...RIVET- (SIZE DETERMINE ON INST) -----*-----	B-K,A Q	17
365	417T3090-36		...CLIP	B-K,A Q	1
370	417T3090-37		...CLIP	B-K,A Q	1
375	BACR15BA3AD		ATTACHING PARTS ...RIVET- (SIZE DETERMINE ON INST)	B-K,A Q	6
380	BACR15BB3AD		...RIVET- (SIZE DETERMINE ON INST) -----*-----	B-K,A Q	4
385	417T3054-15		...HINGE HALF	B-K,A Q	1
390	BACR15BA3AD		ATTACHING PARTS ...RIVET- (SIZE DETERMINE ON INST) -----*-----	B-K,A Q	15
395	417T3090-35		...FRAME	B-K,A Q	1
400	417T3070-5		..SANDWICH ASSY	B-K,A Q	1
405	417T3070-3SP		..PANEL	B-K,A Q	1

25-23-10

 ILLUSTRATED PARTS LIST
 01.1 Page 1073
 Jul 01/05

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-406	417T3070-9SP		.PANEL ASSY-OXY DOOR FACE (OPT ITEM 345)	B-K,A Q	1
-406A	417T3070-29SP		.PANEL ASSY-OXY DOOR FACE	A,L-Q ,T, V-X	1
-406B	417T3070-30SP		.PANEL ASSY-OXY DOOR	R,S,U ,Y	1
-406C	417T3070-69SP		.PANEL ASSY-OXY DOOR FACE	Z-AB, AD,AR	1
-406D	417T3070-70SP		.PANEL ASSY-OXY DOOR FACE	AC,AS ,AT	1
-406E	417T3070-79SP		.PANEL ASSY-OXY DOOR FACE (OPT ITEMS 406G)	AE,AG ,AK,A L,AN, AP,AU	1
-406F	417T3070-80SP		.PANEL ASSY-OXY DOOR FACE (OPT ITEM 406H)	AF,AH ,AJ,A M	1
-406G	417T3070-89SP		.PANEL ASSY-OXY DOOR FACE (OPT ITEM 406E)	AE,AG ,AK,A L,AN, AP,AU	1
-406H	417T3070-90SP		.PANEL ASSY-OXY DOOR FACE (OPT ITEM 406F)	AF,AH ,AJ,A M	1
-406J	417T3070-90SP		.PANEL ASSY-OXY DOOR FACE	AW	1
-406K	417T3070-89SP		.PANEL ASSY-OXY DOOR FACE	AX	1
407	417T3054-16		..STRIKER	A-AD, AQ-AT	1
-407A	417T3054-66		DELETED		
-407B	417T3054-16		..STRIKER- (OPT ITEM 407C) (USED ON ITEM 406E, 406F)	AE-AP ,AU	1
-407C	417T3054-66		..STRIKER- (OPT ITEM 407B) (USED ON ITEMS 406E, 406F)	AE-AP ,AU	1
-407D	417T3054-66		..STRIKER- (USED ON ITEMS 406G, 406H, 406J, 406K)	AE-AP ,AU,A W,AX	1
407J	417T3054-15		..HINGE HALF- (USED ON ITEMS 406, 406A, 406B, 406C, 406D, 406E, 406F)	A-AU	1

25-23-10

 ILLUSTRATED PARTS LIST
 01.1 Page 1074
 Jul 01/05

BOEING
 COMPONENT
 MAINTENANCE MANUAL

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- -407K	417T3054-115		..HINGE HALF- (USED ON ITEMS 406G, 406H, 406J, 406K)	AE-AP ,AU,A W,AX	1
408	417T3070-10		..SANDWICH ASSY	A-Q,T ,V-X, Z-AB, AD,AQ ,AR	1
-408A	417T3070-32		..SANDWICH ASSY	R,S,U ,Y,AC ,AS,A T	1
-408B	417T3070-20		..SANDWICH ASSY- (USED ON ITEM 406E)	AE,AG ,AK,A L,AN, AP,AU	1
-408C	417T3070-42		..SANDWICH ASSY- (USED ON ITEM 406F)	AF,AH ,AJ,A M	1
-408D	417T3070-20		DELETED		
-408E	417T3070-142		..SANDWICH ASSY- (USED ON ITEMS 406H, 406J)	AF,AH ,AJ,A M,AW	1
-408F	417T3070-120		..SANDWICH ASSY- (USED ON ITEMS 406G, 406K)	AE,AG ,AK,A L,AN, AP,AU ,AX	1
408J	417T3070-33SP		DELETED		
409	417T3070-3SP		..PANEL	B-K,A Q	1
-409A	417T3070-31SP		..PANEL	R,S,U ,Y	1
-409B	417T3070-63SP		..PANEL- (USED ON ITEMS 406C, 406E, 406G, 406K)	Z-AB, AD,AE ,AG,A K,AL, AN,AP AR,AU ,AX	1
-409C	417T3070-71SP		..PANEL- (USED ON ITEMS 406D, 406F, 406H, 406J)	AC,AF ,AH,A J,AM, AS,AT ,AW	1

25-23-10

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-					
-409D	417T3070-23SP		..PANEL	A,L-Q ,T, V-X	1
409J	BACW10J3		..WASHER- (ITEM 409J (QTY 2) OPT ITEM 409L (QTY 1))	A-AD, AQ-AT	4
409K	417T4012-1		DELETED		
409L	417T3012-1		..SPACER- (ITEM 409J (QTY 2) OPT TO 409L (QTY 1))	A-AD, AQ-AT	2
-409M	417T3012-1		..SPACER- (OPT ITEM 409T)	AE-AP ,AU,A W,AX	2
-409T	417T3070-150		..KIT ASSY-SUB (OPT ITEM 409M)	AE-AP ,AU,A W,AX	2
409V	BACW10J3		...WASHER	AE-AP ,AU,A W,AX	2
410	417T3073-1SP		.PANEL ASSY-FACE	B,F,J ,K	1
-410A	417T3073-14SP		.PANEL ASSY-FACE	C	1
-410B	417T3073-34SP		.PANEL ASSY-FACE	M	1
-410C	417T3073-21SP		.PANEL ASSY-FACE	L,P,Q ,S	1
-410D	417T3073-36SP		.PANEL ASSY-FACE READING LT, 2 GASPER	A,V-X	1
-410E	417T3073-38SP		.PANEL ASSY-FACE	Y	1
-410F	417T3073-234SP		.PANEL ASSY-FACE	Z,AE	1
-410G	417T3073-231SP		.PANEL ASSY-FACE	AA,AC ,AK,A M,AX	1
-410H	417T3073-236SP		.PANEL ASSY-FACE	AB,AD ,AL,A N,AU	1
-410J	417T3073-221SP		.PANEL ASSY-FACE	AF,AG ,AH,A P,AR, AS	1
-410K	417T3073-238SP		.PANEL ASSY-FACE	AJ,AT	1
-410L	417T3073-241SP		.PANEL ASSY-FACE	AW	1
411	417T3073-31SP		DELETED		
412	417T3073-11SP		.PANEL ASSY-FACE	D,E,G ,AQ	1
-412A	417T3073-16SP		.PANEL ASSY-FACE	H	1

25-23-10

 ILLUSTRATED PARTS LIST
 01.1 Page 1076
 Jul 01/05


BOEING
 COMPONENT
 MAINTENANCE MANUAL

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- -412B	417T3073-31SP		.PANEL ASSY-FACE	N,R,T ,U	1
413	417T3073-21SP		DELETED		
415	417T3073-4SP		..COVER-GAP	A-Y,A Q	1
-415A	417T3073-204SP		..COVER-GAP (ITEM 426D PLUS ITEM 415A OPTIONAL TO ITEM 422)	Z,AE	1
-415B	417T3073-204SP		..COVER-GAP (ITEM 426B PLUS ITEM 415B OPTIONAL TO ITEM 422A)	AA,AC ,AK,A M,AX	1
-415C	417T3073-204SP		..COVER-GAP (ITEM 426E PLUS ITEM 415C OPTIONAL TO ITEM 422B)	AB,AD ,AL,A N,AU	1
-415D	417T3073-204SP		..COVER-GAP (ITEM 426F PLUS ITEM 415D OPTIONAL TO ITEM 422C)	AF,AG ,AH,A P,AR, AS,AW	1
-415E	417T3073-204SP		..COVER-GAP (ITEM 426G PLUS ITEM 415E OPTIONAL TO ITEM 422D)	AJ,AT	1
417	417T3090-112		..BRACKET	C,M,Y ,Z,AE ,AJ,A T	1
420	SL6164-08-3		..STUD- (V97393)	A-Y,A Q	4

25-23-10

 ILLUSTRATED PARTS LIST
 01.1 Page 1077
 Jul 01/05

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- -420A	SL6164-08-3		..STUD- (V97393) (OPT ITEM 420B)	Z-AP, AR-AU ,AW,A X	4
-420B	22395-1		..STUD- (V1047B) (OPT ITEM 420A)	Z-AP, AR-AU ,AW,A X	4
422	417T3073-242SP		..PANEL- (ITEM 426D PLUS ITEM 415A OPTIONAL TO ITEM 422)	Z,AE	1
-422A	417T3073-252SP		..PANEL- (ITEM 426B PLUS ITEM 415B OPTIONAL TO ITEM 422A)	AA,AC ,AK,A M,AX	1
-422B	417T3073-252SP		..PANEL- (ITEM 426E PLUS ITEM 415C OPTIONAL TO ITEM 422B)	AB,AD ,AL,A N,AU	1
-422C	417T3073-242SP		..PANEL- (ITEM 426F PLUS ITEM 415D OPTIONAL TO ITEM 422C)	AF,AG ,AH,A P,AR, AS	1
-422D	417T3073-242SP		..PANEL- (ITEM 426G PLUS ITEM 415E OPTIONAL TO ITEM 422D)	AJ,AT	1
-422E	417T3073-262SP		..PANEL	AW	1

25-23-10

 ILLUSTRATED PARTS LIST
 01.1 Page 1078
 Jul 01/05


BOEING
 COMPONENT
 MAINTENANCE MANUAL

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-425	417T3073-3SP		..PANEL	B,F,J ,K	1
-425A	417T3073-15SP		..PANEL	C	1
-425B	417T3073-35SP		..PANEL	M	1
-425C	417T3073-23SP		..PANEL	L,P,Q ,S	1
426	417T3073-33SP		DELETED		
426A	417T3073-37SP		..PANEL	A,V-X	1
-426B	417T3073-233SP		..PANEL- (ITEM 426B PLUS ITEM 415B OPTIONAL TO ITEM 422A)	AA,AC ,AK,A M,AX	1
-426C	417T3073-39SP		..PANEL	Y	1
-426D	417T3073-235SP		..PANEL- (ITEM 426D PLUS ITEM 415A OPTIONAL TO ITEM 422)	Z,AE	1
-426E	417T3073-237SP		..PANEL- (ITEM 426E PLUS ITEM 415C OPTIONAL TO ITEM 422B)	AB,AD ,AL,A N,AU	1
-426F	417T3073-223SP		..PANEL- (ITEM 426F PLUS ITEM 415D OPTIONAL TO ITEM 422C)	AF,AG ,AH,A P,AR, AS,AW	1
-426G	417T3073-239SP		..PANEL- (ITEM 426G PLUS ITEM 415E OPTIONAL TO ITEM 422D)	AJ,AT	1
427	417T3073-13SP		..PANEL	D,E,G ,AQ	1

25-23-10

 ILLUSTRATED PARTS LIST
 01.1 Page 1079
 Jul 01/05

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-					
-427A	417T3073-17SP		..PANEL	H	1
-427B	417T3073-33SP		..PANEL	N,R,T ,U	1
428	417T3073-23SP		DELETED		
428A	417T3073-32SP		..PANEL-MOLDED, NO TRIM	N,R,T ,U	1
429	417T3052-152		.FRAME ASSY- (FOR DETAILS SEE FIG. 3)	R,U,A C,AM	1
-429A	417T3052-156		.FRAME ASSY	S,Y,A F,AH, AJ,AS ,AT	1
-429B	417T3052-167		.FRAME ASSY	AW	1
430A	417T3052-26		.FRAME ASSY	F	1
431	417T3052-35		.FRAME ASSY	B,C,L ,M,Z	1
-431A	417T3052-45		.FRAME ASSY	J,Q	1
-431B	417T3052-48		.FRAME ASSY	K,P,A G,AP, AR	1
-431C	417T3052-35		.FRAME ASSY- (OPT ITEM 431D)	AE	1
-431D	417T3052-48		.FRAME ASSY- (OPT ITEM 431C)	AE	1
432A	417T3052-28		.FRAME ASSY	G	1
-433	417T3052-36		.FRAME ASSY	A,D,E ,H,N, T,W,A A,AB, AL AQ	1
-433A	417T3052-154		.FRAME ASSY- (FOR DETAILS SEE FIG. 3)	V,X,A D,AN, AX	1
-433B	417T3052-36		.FRAME ASSY- (OPT ITEM 433C)	AK,AU	1
-433C	417T3052-154		.FRAME ASSY- (OPT ITEM 433B) (FOR DETAILS SEE FIG. 3)	AK,AU	1
435A	417T3054-29		..HINGE HALF	A-Q,S ,T,W, Y-AB, AE-AL AP-AU ,AW	1

25-23-10

 ILLUSTRATED PARTS LIST
 01.1 Page 1080
 Jul 01/05


BOEING
 COMPONENT
 MAINTENANCE MANUAL

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- 440 440A	417T3054-3 417T3054-28		DELETED ..HINGE HALF	A-Q,S ,T,W, Y-AB, AE-AL AP-AU ,AW	1
445 446	BACR15BB4AD NAS1801-06-5		ATTACHING PARTS DELETED ..SCREW	S,Y,A C,AF, AH AJ,AM ,AS,A T,AW	4
-446A	NAS1801-06-4		..SCREW	A-Q,T ,W, Z-AB, AE,AG ,AK,A L AP-AR ,AU A-J, L-N,Q ,T,W, Z-AB, AE AK,AL ,AQ,A U K,P,S ,Y,A E-AJ, AP,A R-AT, AW	4
447	AN960PD6		..WASHER- (USED ON ITEMS 430A, 431, 431A, 431C, 432A, 433, 433B)	A-Q,S ,T,W, Y-AB, AE-AL AP-AU ,AW	4
447A	NAS1149DN632J		..WASHER- (USED ON ITEMS 429A, 429B, 431B, 431D)		4
448	MS35333-37		..WASHER		4

25-23-10

ILLUSTRATED PARTS LIST

01.1 Page 1080A

Jul 01/05

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-449	MS25082-1		..NUT	A-Q,S ,T,W, Y-AB, AE-AL AP-AU ,AW	4
450	S3-150		-----*----- ..SPRING-RTNR (V72794)	A-Q,S ,T,W, Y-AB, AE-AL AP-AU ,AW	4
455 455A	BACR15BB3AD BACR15BA3AD		ATTACHING PARTS DELETED ..RIVET- (SIZE DETERMINE ON INST)	A-Q,S ,T,W, Y-AB, AE-AL AP-AU ,AW	8
460	1200-25CD		-----*----- ..RING-RETAINING (V97464) (USED ON ITEMS 430A, 431, 431A, 431C, 432A, 433, 433B)	A-J, L-N,Q ,T,W, Z-AB, AE,AK AL,AQ ,AU	4
-460A	1200-25CD		..RING-RETAINING (V97464) (OPT ITEM 460B) (USED ON ITEMS 429A, 429B, 431B, 431D)	K,P,S ,Y,A E-AJ, AP,A R-AT, AW	4
-460B	1200-25ZD		..RING-RETAINING (V97464) (OPT ITEM 460A) (USED ON ITEMS 429A, 429B, 431B, 431D)	K,P,S ,Y,A E-AJ, AP,A R-AT, AW	4

25-23-10

ILLUSTRATED PARTS LIST

01.1 Page 1080B

Jul 01/05

BOEING
 COMPONENT
 MAINTENANCE MANUAL

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-465	417T3091-1		..SLEEVE-ADJUSTING	A-Q,S ,T,W, Y-AB, AE-AL AP-AU ,AW	4
470	417T3059-1		..GROMMET	A-Q,S ,T,W, Y-AB, AE-AL AP-AU ,AW	4
471	417T3092-6		..SPACER	A-Q,S ,T,W, Y-AB, AE-AL AP-AU ,AW	2
475	417T3058-103		..LATCH ASSY	F,G	2
-477	417T3058-127		..LATCH ASSY	A-E, H-AR, AU,AW	2
480	NAS1801-08-4B		ATTACHING PARTS DELETED		
480A	NAS1801-08-4		DELETED		
480B	NAS1801-08-5		..SCREW	A-Q,S ,T,W, Y-AB, AE-AL AP-AU ,AW	4

25-23-10

ILLUSTRATED PARTS LIST
 01.1 Page 1080C
 Jul 01/05

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-482	MS35333-38		..WASHER	A-Q,S ,T,W, Y-AB, AE-AL AP-AU ,AW	4
483	AN960PD8L		..WASHER- (USED ON ITEMS 430A, 431, 431A, 431C, 432A, 433, 433B)	A-J, L-N,Q ,T, Z-AB, AE,AK AL,AQ ,AU	4
483A	NAS1149DN816J		..WASHER- (USED ON ITEMS 429A, 429B, 431B, 431D)	K,P,S ,Y,A E-AJ, AP,A R-AT, AW	4
485	417T3058-116		-----*----- ...PAD-RUBBER	A-Q,S ,T,W, Y-AB, AE-AL AP-AU ,AW	1
490	MS20253P2-54		...PIN-HINGE	A-Q,S ,T,W, Y-AB, AE-AL AP-AU ,AW	1

25-23-10

ILLUSTRATED PARTS LIST

01.1 Page 1080D

Jul 01/05

BOEING
 COMPONENT
 MAINTENANCE MANUAL

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-495	MS20253P2-76		...PIN-HINGE	F,G	1
-497	MS20253P2-095		...PIN-HINGE	A-E, H-Q,S ,T,W, Y-AB, AE-AL AP-AR ,AU,A W	1
500	417T3058-121		...SPRING-TRIGGER	A-Q,S ,T,W, Y-AB, AE-AL AP-AU ,AW	1
505	417T3058-120		...SPRING-CAM	A-Q,S ,T,W, Y-AB, AE-AL AP-AU ,AW	1
510	417T3058-115		...TRIGGER	A-Q,S ,T,W, Y-AB, AE-AL AP-AU ,AW	1
515	417T3058-113		...CAM-LONG ARM	A-Q,S ,T,W, Y-AB, AE-AL AP-AU ,AW	1
520	6035-2BR0185		...INSERT- (V01556)	A-Q,S ,T,W, Y-AB, AE-AL AP-AU ,AW	2

25-23-10

ILLUSTRATED PARTS LIST
 01.1 Page 1080E
 Jul 01/05

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- 525 527	417T3058-112 417T3058-128		...BASE-WIDE ...BASE-WIDE	F,G A-E, H-Q,S ,T,W, Y-AB, AE-AL AP-AR ,AU,A W	1 1
530 532	BACN10JP3A BRM200A3		DELETED ..NUTPLATE- (V52828) (SPEC BACN10JP3A) (OPT MK1000-3BAC (V15653)) (OPT NS103197-02 (V80539)) (OPT RMA9201M3 (V72962)) (OPT T8076S1032 (V11815)) (OPT VN202A1-02 (V92215))	A-Q,S ,T,W, Y-AB, AE-AL AP-AU ,AW	3
535	BRFM20A08		..NUTPLATE- (V52828) (SPEC BACN10JN08) (OPT MF1000-08BAC (V15653)) (OPT NS103218-82 (V80539)) (OPT RMF9201M82 (V72962)) (OPT VN252A82 (V92215)) (OPT T8124S08S (V11815)) (OPT T8124S08S (V11815))	A-Q,S ,T,W, Y-AB, AE-AL AP-AU ,AW	2

25-23-10

 ILLUSTRATED PARTS LIST
 01.1 Page 1080F
 Jul 01/05


BOEING
 COMPONENT
 MAINTENANCE MANUAL

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-					
540	BACB15BB3AD		ATTACHING PARTS DELETED		
540A	BACR15BA3AD		DELETED		
542	BACR15BA3AD		..RIVET- (SIZE DETERMINE ON INST)	A-Q,S ,T,W, Y-AB, AE-AL AP-AU ,AW	6
			-----*		
545	417T3090-33		DELETED		
545A	417T3090-67		..BRACKET-OXY	A-Q,S ,T,W, Y-AB, AE-AL AP-AU ,AW	1
555	417T3090-26		..BRACKET-LT	A-Q,S ,T,W, Y-AB, AE-AL AP-AU ,AW	1
557	417T3090-146		..BRACKET-LT	A-Q,S ,T,W, Y-AB, AE-AL AP-AU ,AW	1

25-23-10

ILLUSTRATED PARTS LIST

01.1 Page 1080G

Jul 01/05

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-560	417T3090-22		..BRACKET-LT	A-Q,S ,T,W, Y-AB, AE-AL AP-AU	1
565	BACR15BA3AD		ATTACHING PARTS ..RIVET- (SIZE DETERMINE ON INST)	A-Q,S ,T,W, Y-AB, AE-AL AP-AU ,AW	10
566	BACR15BB3AD		..RIVET- (SIZE DETERMINE ON INST)	A-Q,S ,T,W, Y-AB, AE-AL AP-AU ,AW	4
567 570	417T3092-6 417T3090-30		DELETED ..BRACKET-AFT CROSS	A-Q,S ,T,W, Y-AB, AE-AL AP-AU ,AW	1
575	NAS1801-08-7		..SCREW	A-Q,S ,T,W, Y-AB, AE-AL AP-AU ,AW	4

25-23-10

 ILLUSTRATED PARTS LIST
 01.1 Page 1080H
 Jul 01/05

BOEING
 COMPONENT
 MAINTENANCE MANUAL

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE	EFF CODE	QTY PER ASSY
01-580	AN960PD8		1234567 ..WASHER- (USED ON ITEMS 430A, 431, 431A, 431C, 432A, 433, 433B)	A-J, L-N,Q ,T,W, Z-AB, AE,AL AQ	4
580A	NAS1149DN832J		..WASHER- (USED ON ITEMS 431B, 431D)	K,P-S ,U,Y, AC,A E-AJ, AM AP-AU ,AW	4
585	BRFM20A08		-----*----- ..NUTPLATE- (V52828) (SPEC BACN10JN08) (OPT MF1000-08BAC (V15653)) (OPT NS103218-82 (V80539)) (OPT RMF9201M82 (V72962)) (OPT VN252A82 (V92215)) (OPT T8124S08S (V11815)) (OPT T8124S08S (V11815)) ATTACHING PARTS	A-Q,S ,T,W, Y-AB, AE-AL AP-AU ,AW	4
590	BACR15BB3AD		..RIVET- (SIZE DETERMINE ON INST)	A-Q,S ,T,W, Y-AB, AE-AL AP-AU ,AW	8
			-----*-----		

25-23-10

ILLUSTRATED PARTS LIST
 01.1 Page 1080I
 Jul 01/05

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-595	417T3090-28		..BRACKET-FWD CROSS (USED ON ITEMS 429B, 430A, 431A, 431C, 432A, 433, 433B)	A-H, L-N,T ,W, Z-AB, AE,AK ,AL AQ,AU ,AW	1
-595A	417T3090-114		..BRACKET-FWD OUTBD	J,Q	1
596	417T3054-52		..BRACKET ASSY-FWD OUTBD (USED ON ITEMS 433, 433B)	K,P,A E,AG, AP,AR	1
596J	417T3054-56		..BRACKET ASSY-FWD OUTBD	AF,AH ,AJ,A S,AT, AW	1
597	BACR15BB3AD		...RIVET- (SIZE DETERMINE ON INST)	K,P,A E-AJ, AP,A R-AT, AW	4
598	417T3090-119		...CLIP	K,P,A E-AJ, AP,A R-AT	2
599	417T3054-53		...BRACKET	K,P,A E,AG, AP,AR	1
599J	417T3054-57		...BRACKET	AF,AH ,AJ,A S,AT	1
600	417T3090-29		..BRACKET-MID CROSS	A-Q,S ,T,W, Y-AB, AE-AL AP-AU ,AW	1

25-23-10

ILLUSTRATED PARTS LIST

01.1 Page 1080J

Jul 01/05


BOEING
 COMPONENT
 MAINTENANCE MANUAL

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-					
605	BACR15BB3AD		ATTACHING PARTS ..RIVET- (SIZE DETERMINE ON INST)	A-Q,S ,T,W, Y-AB, AE-AL AP-AU	12
610	BACR15BA3AD		DELETED		
615A	417T3090-65		..RAIL-L	F,G	1
-615B	417T3090-79		..RAIL-L	A-E, H-Q,T ,W, Z-AB, AE,AG AK,AL ,AP-A R,AU	1
-615C	417T3090-123		..RAIL-L	AF,AH ,AJ,A S,AT, AW	1
618A	214T4200-3		DELETED		
620A	417T3090-66		..RAIL-R	F,G	1
-620B	417T3090-80		..RAIL	A-E, H-Q,T ,W, Z-AB, AE,AG AK,AL ,AP-A R,AU AU	1
-620C	417T3090-124		..RAIL	AF,AH ,AJ,A S,AT, AW	1

25-23-10

ILLUSTRATED PARTS LIST

01.1 Page 1080K

Jul 01/05

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-625	NAS1801-3-8		..SCREW	A,D,E ,G,H, N,T,W ,AA,A B AE-AL ,AP-A U	6
627	NAS1801-3-8		..SCREW	A,D,E ,G,H, N,T,W ,AA,A B AE-AL ,AP-A U	4
630 630A	AN960PD10 NAS1149D0363J		DELETED ..WASHER	A,D,E ,G,H, N,T,W ,AA,A B AE-AL ,AQ,A U	12
632	NAS1149D0363J		..WASHER	A,D,E ,G,H, N,T,W ,AA,A B AE-AL ,AQ,A U	4

25-23-10

ILLUSTRATED PARTS LIST

01.1 Page 1080L

Jul 01/05

BOEING
 COMPONENT
 MAINTENANCE MANUAL

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE	EFF CODE	QTY PER ASSY
01-635	H10-3BAC		1234567 ..NUT- (V15653) (SPEC BACN10JC3) (OPT NS202101-02 (V80539)) (OPT RMLH9075-3W (V72962)) (OPT T6S1032J (V71087)) (OPT VN303A02 (V92215)) (OPT 96-02 (V80539)) (OPT BRH10A3 (V52828))	A,D,E ,G,H, N,T,W ,AA,A B AE-AL ,AP-A R,AU	6
636	A11330-10-3		DELETED		
640	BACR15BA4AD		DELETED		
640A	BACR15BB4AD		..RIVET- (SIZE DETERMINE ON INST)	A,D,E ,G,H, N,T,W ,AA,A B,AK AL,AU	8
645	417T3090-43		..BRACKET	A,D,E ,G,H, N,T,W ,AA,A B,AK AL,AU	2
650	417T3090-42		..BRACKET	A,D,E ,G,H, N,T,W ,AA,A B,AK AL,AU	2

25-23-10

ILLUSTRATED PARTS LIST
 01.1 Page 1080M
 Jul 01/05

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-					
655A	214T4200-3		.OUTLET ASSY-GASPER	E,G,H	1
-655B	214T4200-7		.OUTLET ASSY-GASPER	D	1
-655C	214T4200-18		DELETED		
-655D	214T4200-12		DELETED		
-655E	214T4200-23		DELETED		
-655F	214T4200-23SP		.OUTLET ASSY-GASPER	AA-AD ,AK-A N,AU	1
-655G	214T4200-17SP		.OUTLET ASSY-GASPER	AQ	1
-655H	214T4200-12SP		.OUTLET ASSY-GASPER	A,N,R ,X	1
-655J	214T4200-18SP		.OUTLET ASSY-GASPER	T-W	1
-655K	3930-23B		.OUTLET ASSY-GASPER	AX	1
660	NAS1801-3-7		.SCREW	A,D,E ,G,H, N,R, T-X,A A-AQ AT,AU ,AW,A X	4
665	AN960PD10		.WASHER	A,D,E ,G,H, N,R, T-X,A A-AD AQ,AT ,AU,A W,AX	4
665A	NAS1149D0363J		.WASHER		4
			-----*		

25-23-10

 ILLUSTRATED PARTS LIST
 01.1 Page 1080N
 Jul 01/05


BOEING
 COMPONENT
 MAINTENANCE MANUAL

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-676	BACD40P4A150		.DUCT	D,E,G ,N,R, T-V,A A,AC, AD AK,AM ,AN,A Q	1
-676A	BACD40P4A200		.DUCT	A,H, V-X,A B,AL, AU,AX C,M,Y ,Z,AE ,AJ,A T	1
680	51863-3		.TERMINAL- (V00779) (SPEC BACT12AR202)	A,C,H ,W,AD ,AN,A U	2
682	51863-3		.TERMINAL- (V00779) (SPEC BACT12AR202)	C,M,V ,W,Z, AE,AJ ,AT	2
685	L18366-12		.SWITCH- (V17744) (S1)	A,H, V-X,A B,AD, AE,AJ ,AN,A U	1
687	L18366-12		.SWITCH- (V17744) (S1)		1

25-23-10

ILLUSTRATED PARTS LIST

01.1 Page 10800

Jul 01/05

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-690	NAS1801-04-4		. SCREW	C, M, Y , Z, AE , AJ, A T	2
692	NAS1801-04-4		. SCREW	A, H, V-X, A B, AD, AN, AU	2
695 695A	H10-04BAC MS21042L04		DELETED . NUT	C, M, Y , Z, AE , AJ, A T	2
697 697A	H10-04BAC MS21042L04		DELETED . NUT	A, H, V-X, A B, AD, AN, AU	2
700	BACC45FN10A5P		. CONNECTOR- (P1)	C, M, Y , Z, AE , AJ, A T	1
701	BACC45FN10D5P		. CONNECTOR- (P1)	A, H, V-X, A B, AD, AN, AU	1
702	NAS1801-08-8		. SCREW	A, H, V-X, A B, AD, AN, AU	2
703 703A	AN960PD8 AN960JD8		DELETED . WASHER	A, H, V-X, A B, AD, AN, AU	2
704 -704A	417T3090-113 417T3090-125		. BRACKET-DISC. . BRACKET-DISC	V A, H, W , X, AB , AD, A L, AN	1 1
-704B	417T3090-238		. BRACKET-DISC	AU	1

25-23-10

 ILLUSTRATED PARTS LIST
 01.1 Page 1080P
 Jul 01/05


BOEING
 COMPONENT
 MAINTENANCE MANUAL

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- 705	BAC27TPPS5187		.MARKER-ALUMINUM FOIL- M1289 ATTND WORK LTS	C,M,Y ,AE,A J,AT	1
710	BAC27TPPS5187		.MARKER-ALUMINUM FOIL- M1289 ATTND WORK LTS	A,C,H ,V-X, AB,AD ,AE,A N,AU	1

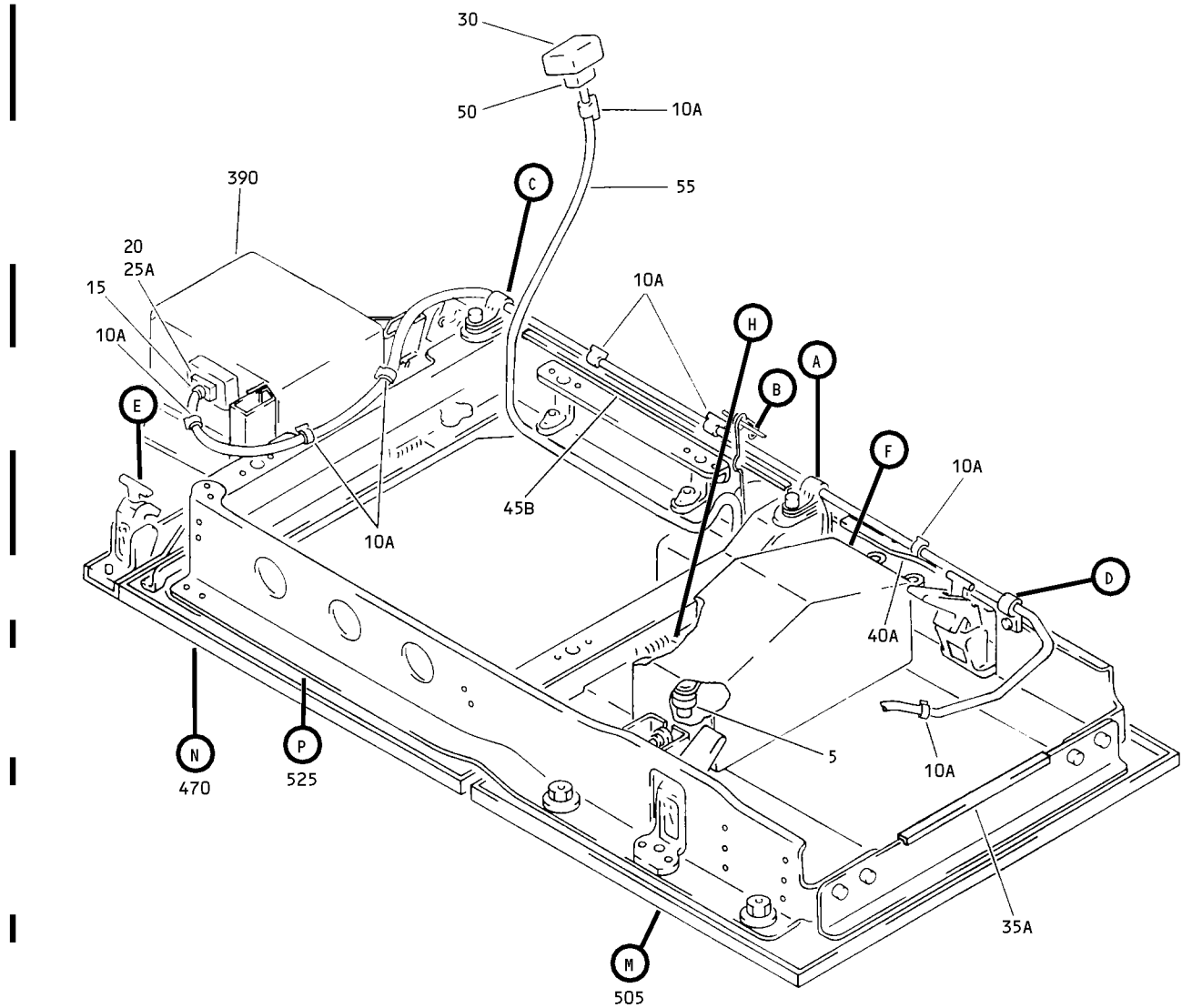
- Item Not Illustrated

25-23-10

ILLUSTRATED PARTS LIST

01.1 Page 1080Q

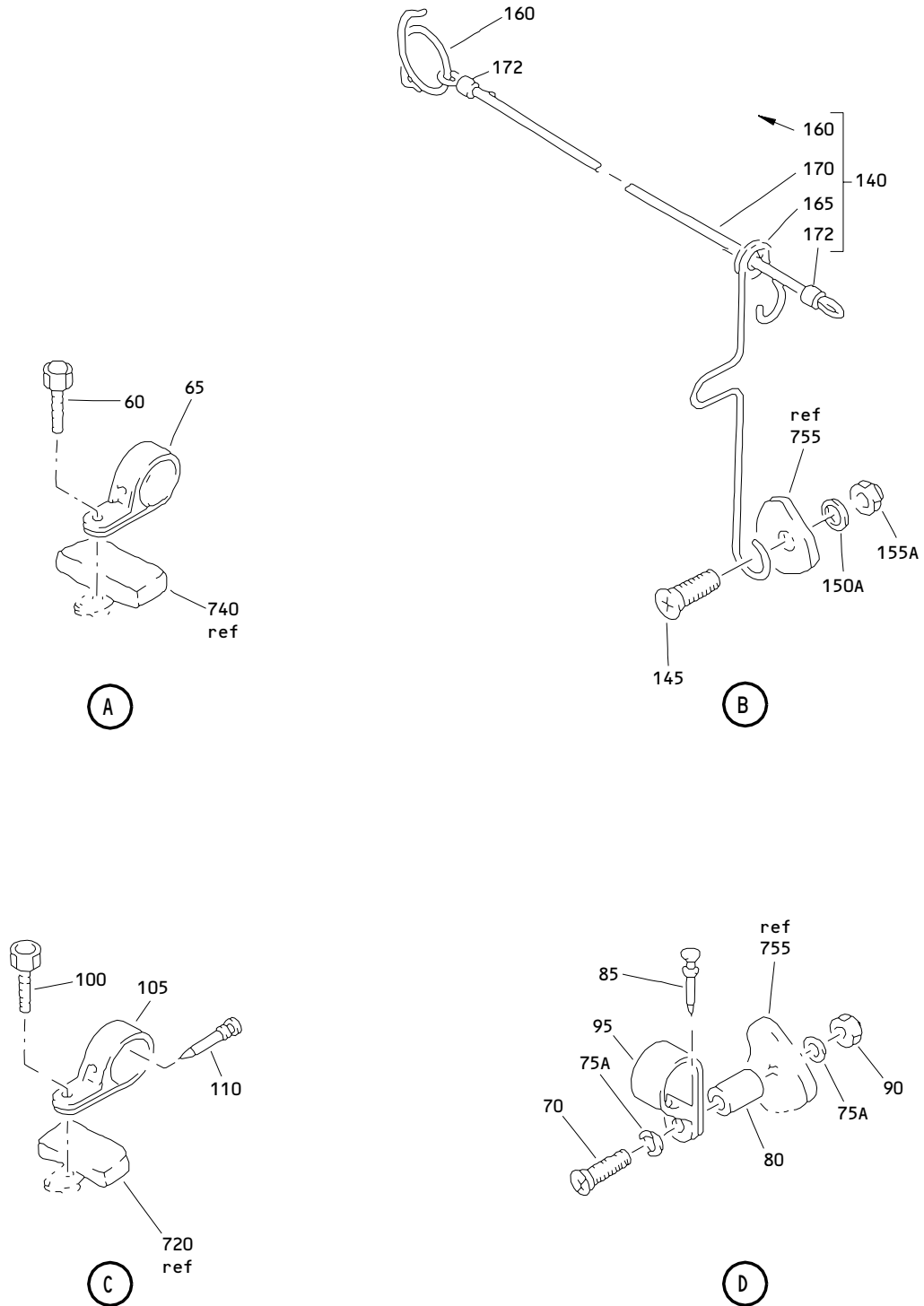
Jul 01/05



Outboard Passenger Service Unit Oxygen/Light Panel Assembly
 Figure 2 (Sheet 1)

25-23-10

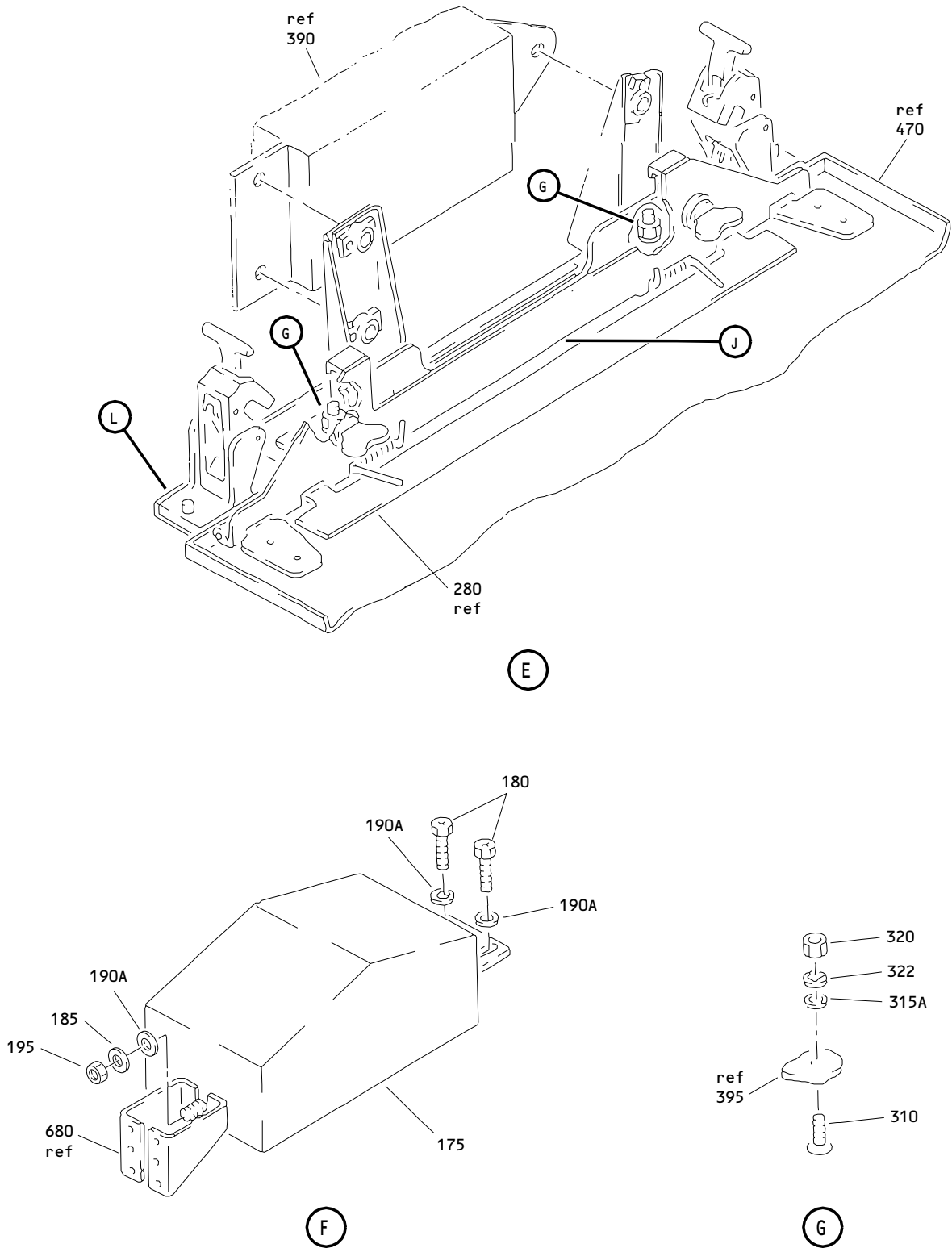
ILLUSTRATED PARTS LIST
 01.1 Page 1080S
 Jul 01/05



Outboard Passenger Service Unit Oxygen/Light Panel Assembly
 Figure 2 (Sheet 2)

25-23-10

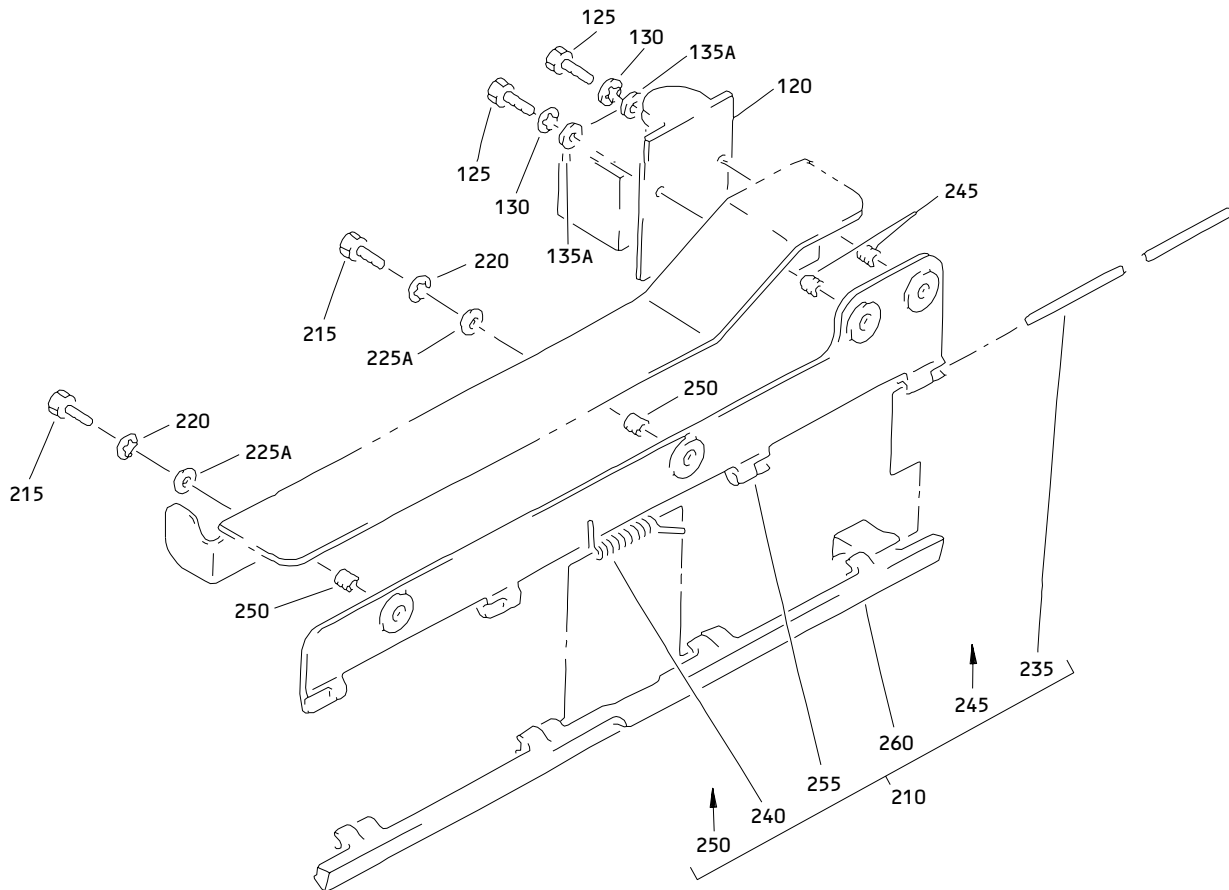
ILLUSTRATED PARTS LIST
 01.1 Page 1080T
 Jul 01/05



Outboard Passenger Service Unit Oxygen/Light Panel Assembly
Figure 2 (Sheet 3)

25-23-10

ILLUSTRATED PARTS LIST
01.1 Page 1080U
Jul 01/05

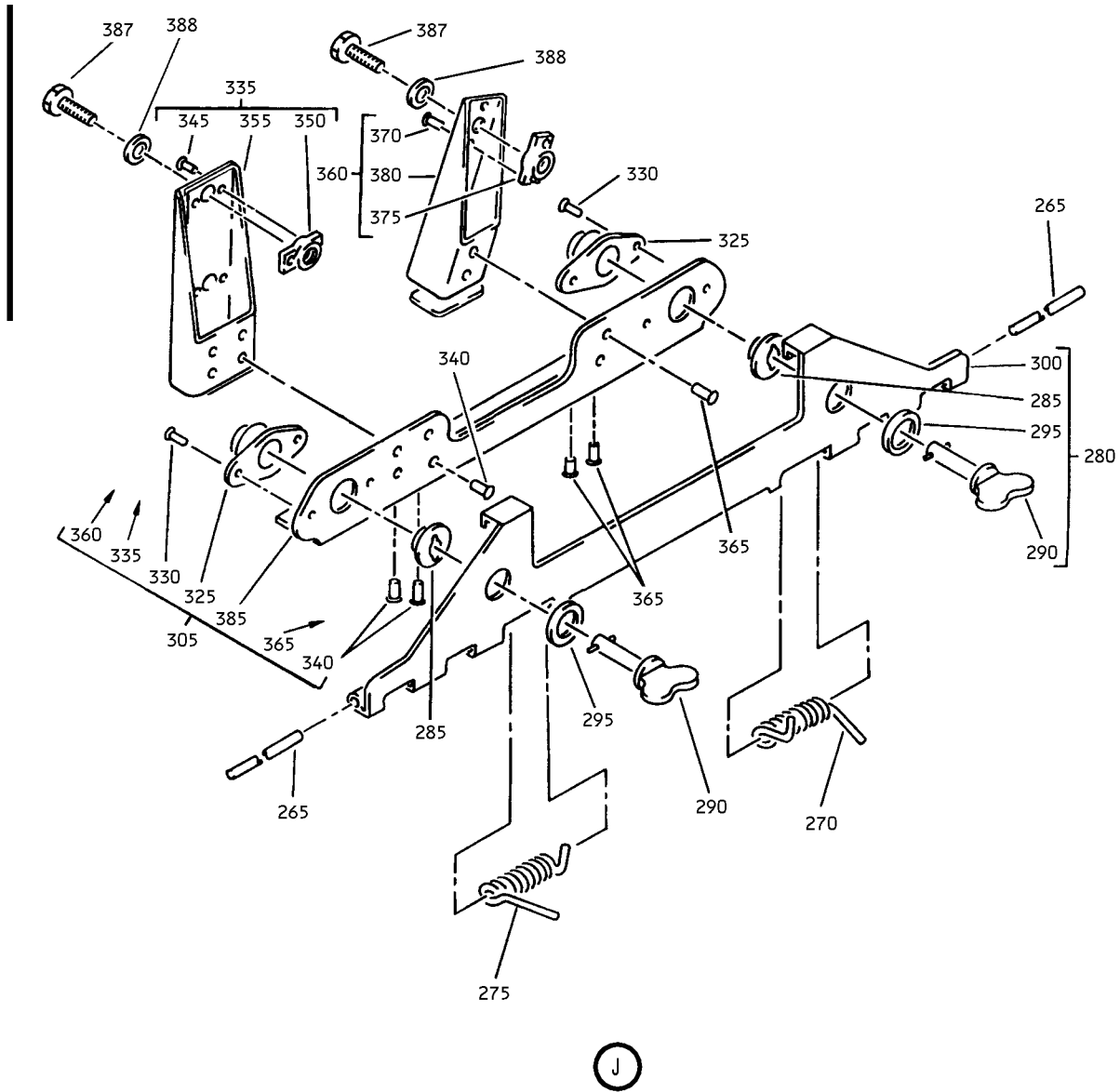


(H)

Outboard Passenger Service Unit Oxygen/Light Panel Assembly
 Figure 2 (Sheet 4)

25-23-10

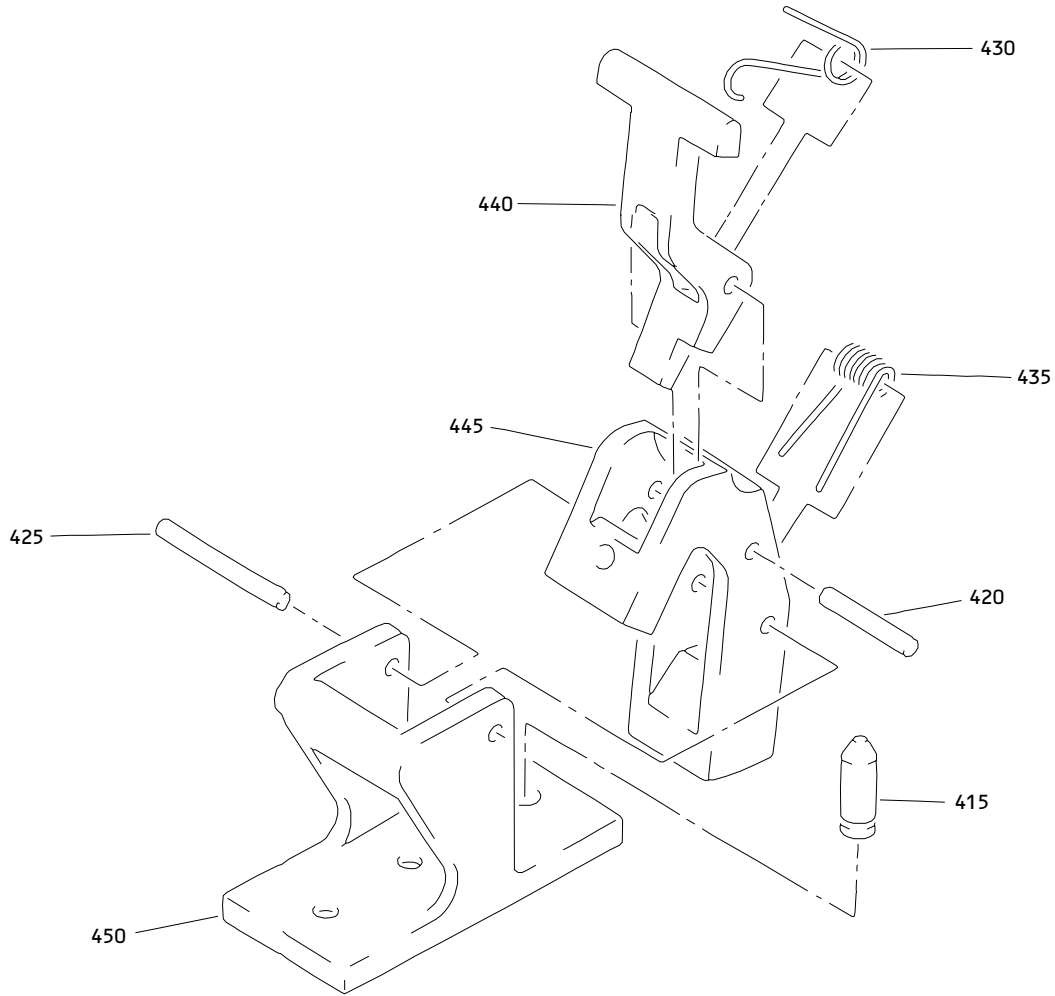
ILLUSTRATED PARTS LIST
 01.1 Page 1080V
 Jul 01/05



Outboard Passenger Service Unit Oxygen/Light Panel Assembly
 Figure 2 (Sheet 5)

25-23-10

ILLUSTRATED PARTS LIST
 01.1 Page 1080W
 Jul 01/05

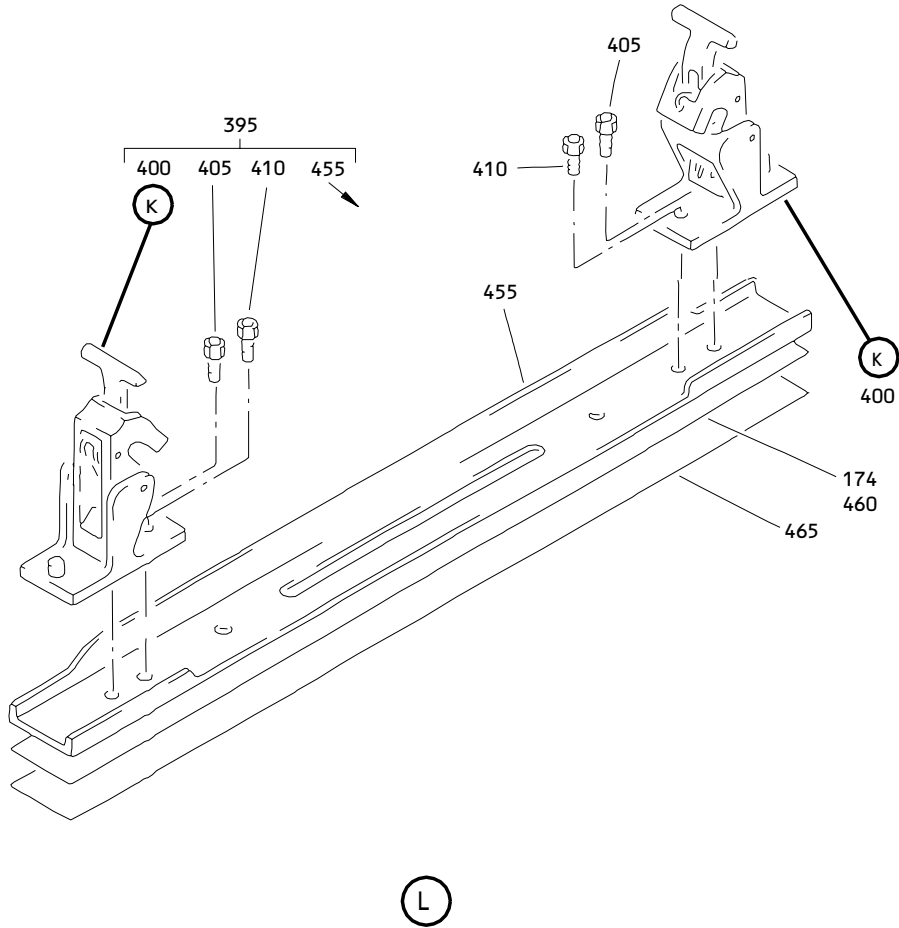


(K)

Outboard Passenger Service Unit Oxygen/Light Panel Assembly
Figure 2 (Sheet 6)

25-23-10

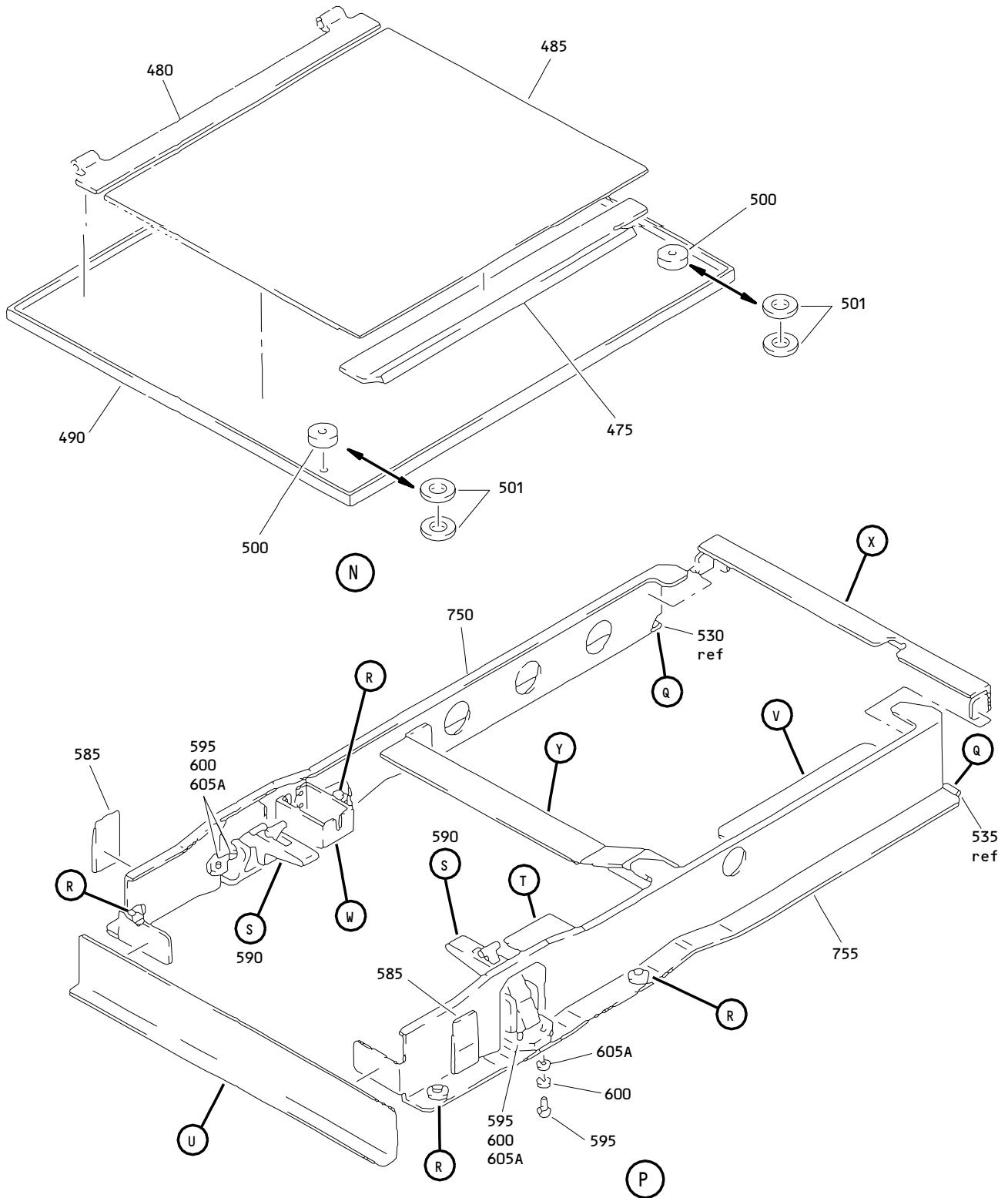
ILLUSTRATED PARTS LIST
01.1 Page 1080X
Jul 01/05



Outboard Passenger Service Unit Oxygen/Light Panel Assembly
Figure 2 (Sheet 7)

25-23-10

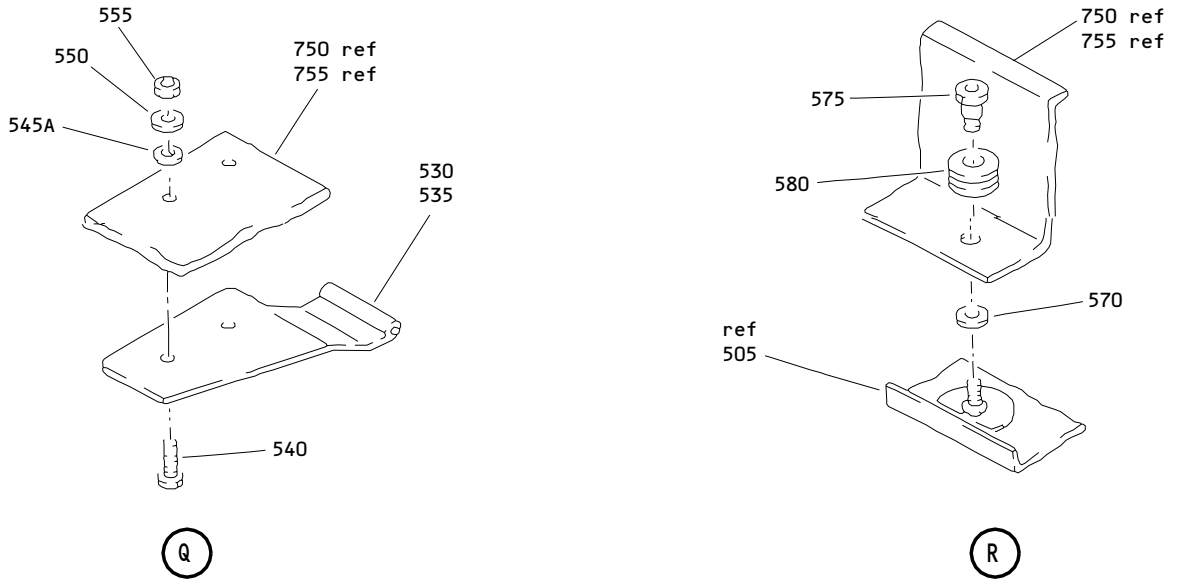
ILLUSTRATED PARTS LIST
01.1 Page 1080Y
Jul 01/05



Outboard Passenger Service Unit Oxygen/Light Panel Assembly
 Figure 2 (Sheet 8)

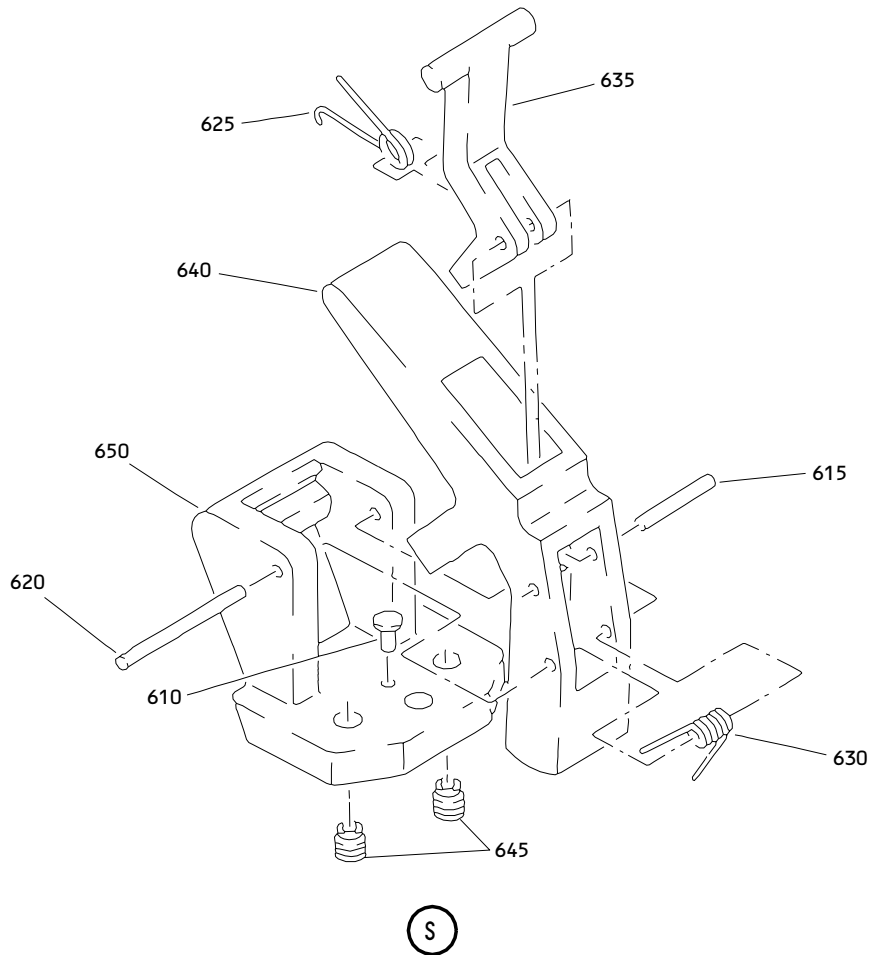
25-23-10

ILLUSTRATED PARTS LIST
 01.1 Page 1080Z
 Jul 01/05



Q

R

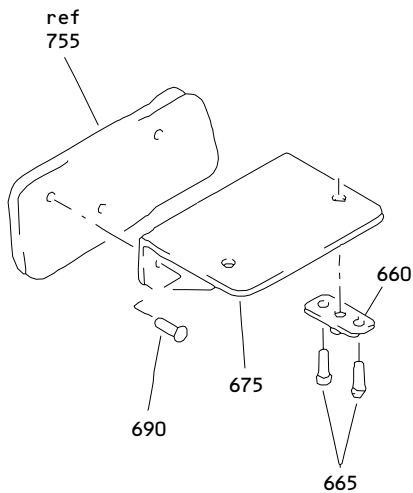


S

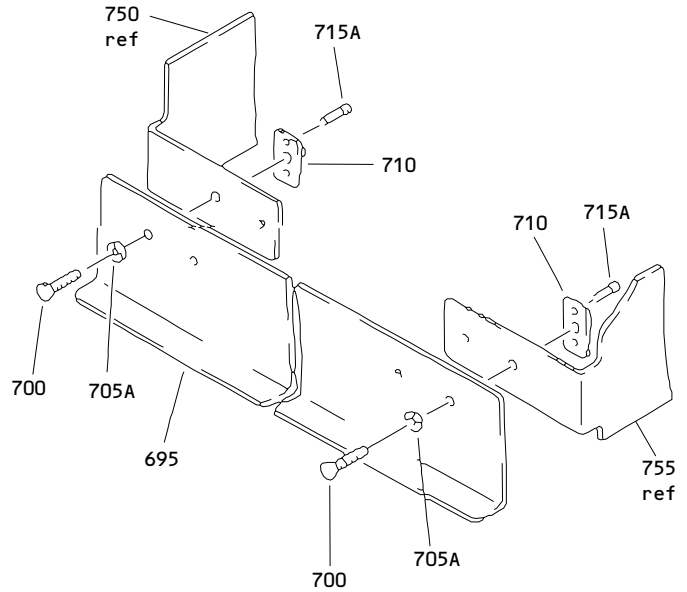
Outboard Passenger Service Unit Oxygen/Light Panel Assembly
Figure 2 (Sheet 9)

25-23-10

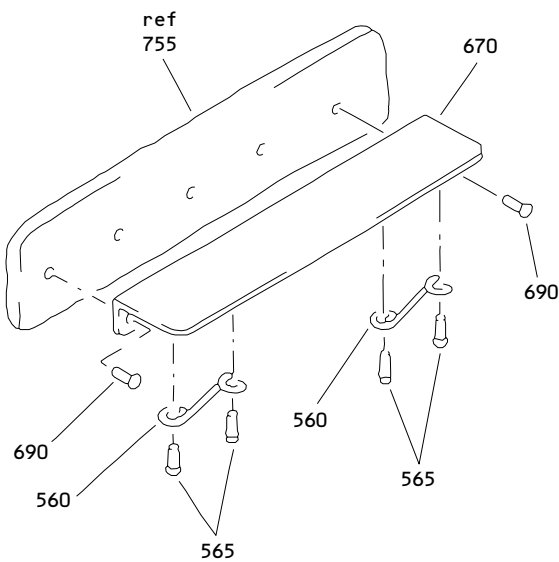
ILLUSTRATED PARTS LIST
01.1 Page 1081
Jul 01/05



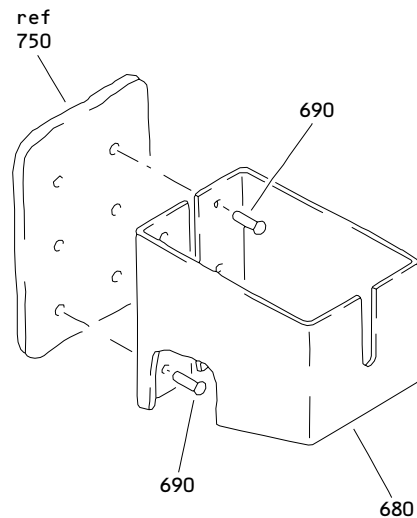
(T)



(U)



(V)

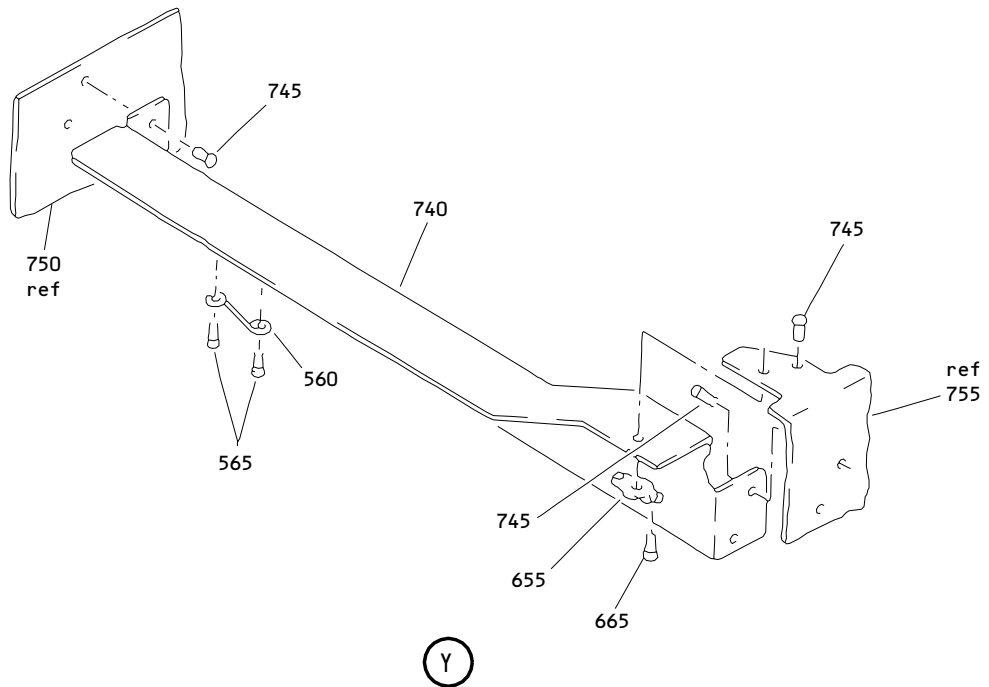
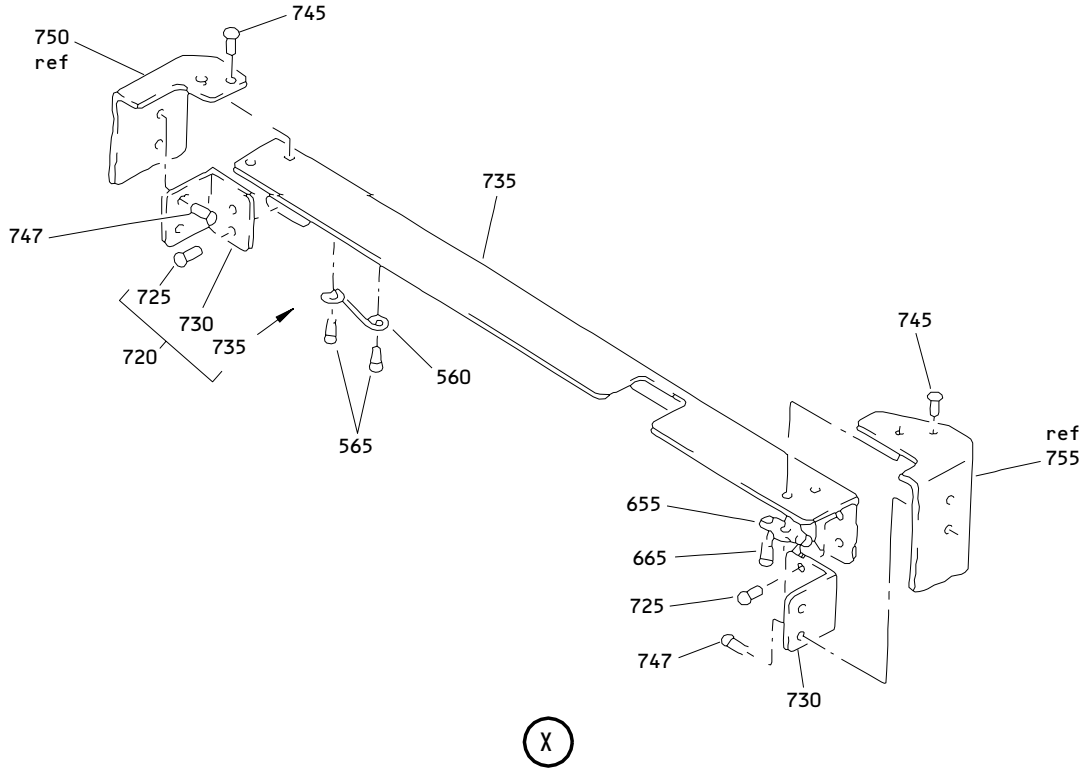


(W)

Outboard Passenger Service Unit Oxygen/Light Panel Assembly
 Figure 2 (Sheet 10)

25-23-10

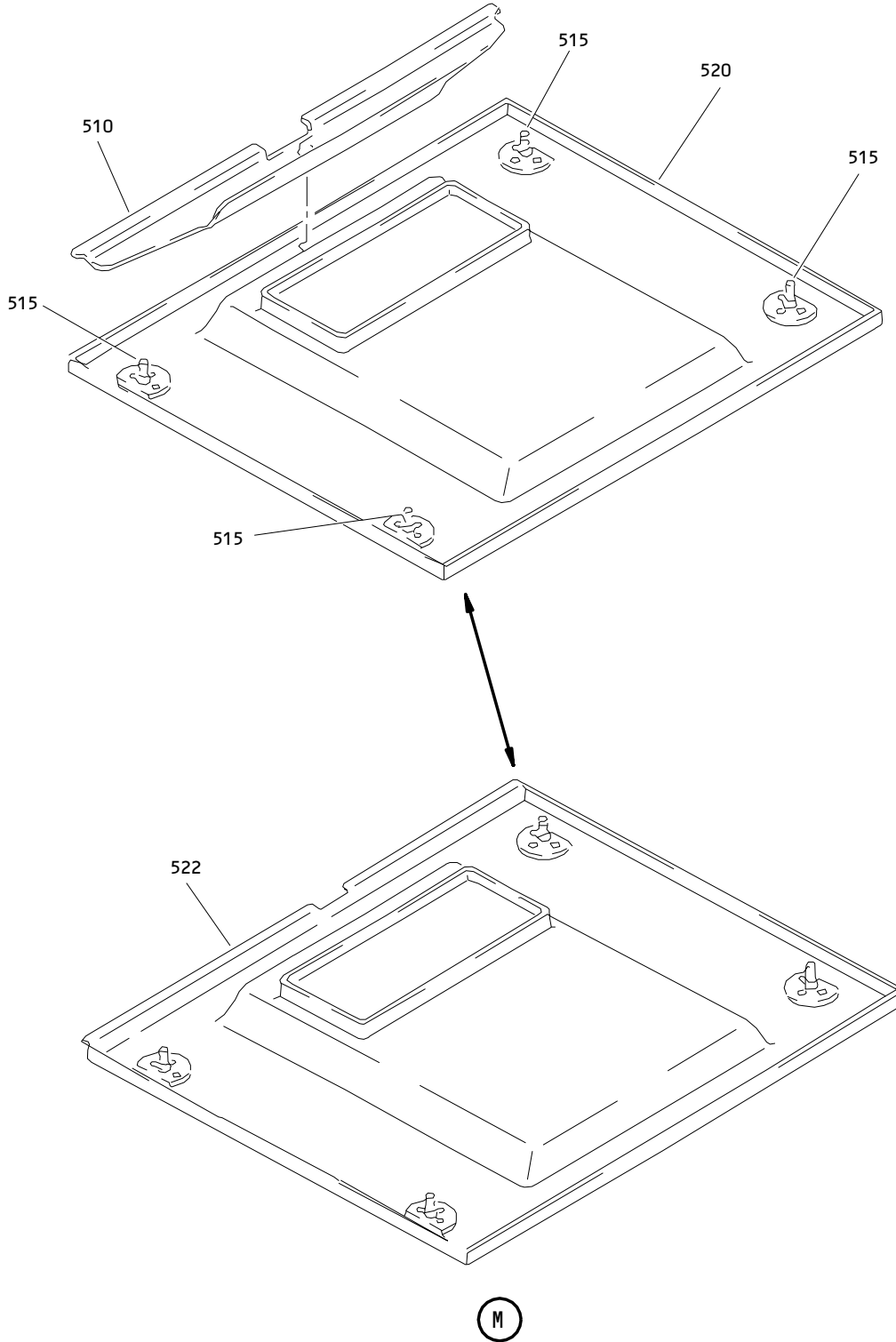
ILLUSTRATED PARTS LIST
 01.1 Page 1082
 Jul 01/05



Outboard Passenger Service Unit Oxygen/Light Panel Assembly
Figure 2 (Sheet 11)

25-23-10

ILLUSTRATED PARTS LIST
01.1 Page 1082A
Jul 01/05



Outboard Passenger Service Unit Oxygen/Light Panel Assembly
Figure 2 (Sheet 12)

25-23-10

ILLUSTRATED PARTS LIST
01.1 Page 1082B
Jul 01/05


BOEING
 COMPONENT
 MAINTENANCE MANUAL

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02- -1	417T3052-469SP		PANEL ASSY-OUTBD PASS. SVCE READING LT FWD	AV	RF
5	BCREF5417		.LIGHT-CALL (V08717) (102SKWLUCSTDFB12H5)	AV	1
10	TY903-5		DELETED		
10A	MS3367-4-9		.STRAP	AV	AR
15	17-310-01		.CLAMP-WIRE (V02660)	AV	1
20	17-20090-1		.CONNECTOR- (V02660)	AV	1
25	17-529		DELETED		
25A	17-857		.LATCH-SPR (V50738)	AV	1
30	C0909A08-02PN		.CONNECTOR- (V13556) (SPEC BACC63BN8-2P) (OPT 48-63N8-2P (V02660))	AV	1
30A	BACC45FT8-2P		DELETED		
35	BACG20ZA0500		DELETED		
35A	BACG20ZA000500		.GROMMET	AV	1
40	BACG20ZA0475		DELETED		
40A	BACG20ZA000475		.GROMMET	AV	1
45	BACG20ZM0787B		DELETED		
-45A	BACG20ZA0787		DELETED		
45B	BACG20ZA000790		.GROMMET	AV	1
50	BACC10GH08		.CLAMP	AV	1
55	417T3052-6		.SLEEVING-NONFRAY	AV	1
60	NAS1801-3-8		.SCREW	AV	1
65	BACC10DK3		.CLAMP	AV	1
70	NAS514P832-12		.SCREW	AV	1
75	AN960JD8		DELETED		
75A	NAS1149DN832J		.WASHER	AV	2
80	NAS43DD3-16		.SPACER	AV	1
85	N2088		.PLUG- (V75345) (SPEC BACP20BA1) (OPT SZ7105 (V95272)) (OPT 4841 (V84914))	AV	1
90	MS21042L08		.NUT	AV	1
95	BACC10DK3		.CLAMP	AV	1
100	NAS1801-3-8		.SCREW	AV	1

25-23-10

 ILLUSTRATED PARTS LIST
 01.1 Page 1082C
 Jul 01/05

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-					
105	BACC10DK4		.CLAMP	AV	1
110	N2088		.PLUG- (V75345) (SPEC BACP20BA1) (OPT SZ7105 (V95272)) (OPT 4841 (V84914))	AV	1
115	TY903-5		DELETED		
120	78175-4		.ACTUATOR- (V09790) (SPEC S417T402-4)	AV	1
125	NAS1801-06-6		.SCREW	AV	2
130	MS35333-37		.WASHER	AV	2
135	AN960JD6L		DELETED		
135A	NAS1149DN616J		.WASHER	AV	2
140	417T3051-249		.LANYARD ASSY- (OPT ITEM 140A)	AV	1
-140A	417T3051-295		.LANYARD ASSY- (OPT ITEM 140) ATTACHING PARTS	AV	1
145	NAS514P832-6		.SCREW	AV	1
150	AN960JD8		DELETED		
150A	NAS1149DN832J		.WASHER	AV	1
155	MS21042-08		DELETED		
155A	MS21042L08		.NUT -----*	AV	1
160	417T3084-4		..CLIP	AV	1
165	417T3084-13		..CLIP	AV	1
170	417T3051-13		..CORD	AV	1
172	GSC149		..SLEEVE- (V56501) (SPEC BACS13S149C) (OPT Y0C90 (V12357))	AV	2
174	3M850		.TAPE-DOUBLE BACK (V76381)	AV	AR
175	81000-13301		.LIGHT ASSY-READING (VS5006) (SPEC S417T505-1) (FOR DETAILS SEE FIG. 80)	AV	1
180	NAS1801-08-7		.SCREW	AV	2
185	MS35333-38		.WASHER	AV	1
190	AN960JD8		DELETED		

25-23-10

 ILLUSTRATED PARTS LIST
 01.1 Page 1082D
 Jul 01/05


BOEING
 COMPONENT
 MAINTENANCE MANUAL

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-					
190A	NAS1149DN832J		.WASHER	AV	3
195	MS25082-2		.NUT	AV	1
200	NAS601-6P		DELETED		
205	AN960PD6		DELETED		
210	417T3058-21		.LATCH ASSY ATTACHING PARTS	AV	1
215	NAS1801-08-6		.SCREW	AV	2
220	MS35333-38		.WASHER	AV	2
225	AN960PD8		DELETED		
225A	NAS1149DN832J		.WASHER -----*	AV	2
235	MS20253-2-942		..PIN-HINGE	AV	1
240	417T3058-5		..SPRING	AV	1
245	6035-06BR0150		..INSERT- (V01556)	AV	2
250	6035-2BR0185		..INSERT- (V01556)	AV	2
255	417T3058-6		..MOUNT	AV	1
260	417T3058-123		..LATCH	AV	1
265	MS20253P2-350		.PIN-HINGE	AV	2
270	417T3051-9		.SPRING	AV	1
275	417T3051-10		.SPRING	AV	1
280	417T3052-5		.HINGE ASSY	AV	1
285	R4T		..RING-RETAINING (V71286)	AV	2
290	4002-5W		..STUD- (V71286)	AV	2
295	40G20-11		..GROMMET- (V71286) (OPT ITEMS 295A, 295B)	AV	2
-295A	4002T11		..GROMMET- (V71286) (OPT ITEMS 295, 295B)	AV	2
-295B	4002T115		..GROMMET- (V71286) (OPT ITEMS 295, 295A)	AV	2

25-23-10

 ILLUSTRATED PARTS LIST
 01.1 Page 1082E
 Jul 01/05

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-					
300	417T3054-14		..HINGE	AV	1
305	417T3052-54		.MOUNT ASSY-HINGE ATTACHING PARTS	AV	1
310	NAS514P832-6		.SCREW	AV	2
315	AN960JD10		DELETED		
315A	NAS1149D0363J		.WASHER	AV	2
320	MS35649-282		.NUT -----*-----	AV	2
322	MS35333-38		.WASHER	AV	2
325	214-16N		..RECEPTACLE- (V71286)	AV	2
330	BACR15BA4AD		..RIVET- (SIZE DETERMINE ON INST)	AV	4
335	417T3090-44		..BRACKET ASSY-DECODER ATTACHING PARTS	AV	1
340	NAS1399D4-2		..RIVET -----*-----	AV	6
345	BACR15BA3AD		...RIVET- (SIZE DETERMINE ON INST)	AV	4
350	BRFM20A06L		...NUTPLATE- (V52828) (SPEC BACN10JN06) (OPT MF1000-06BAC (V15653)) (OPT NS103218-62 (V80539)) (OPT RMF9201M62 (V72962)) (OPT VN252A62L (V92215)) (OPT T8124S06S (V11815)) (OPT T8124S06S (V11815))	AV	2

25-23-10

 ILLUSTRATED PARTS LIST
 01.1 Page 1082F
 Jul 01/05


BOEING
 COMPONENT
 MAINTENANCE MANUAL

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-					
355	417T3090-46		...BRACKET	AV	1
360	417T3090-45		..BRACKET ASSY-DECODER ATTACHING PARTS	AV	1
365	NAS1399D4-2		..RIVET -----*-----	AV	4
370	BACR15BA3AD		...RIVET- (SIZE DETERMINE ON INST)	AV	2
375	BRFM20A06L		...NUTPLATE- (V52828) (SPEC BACN10JN06) (OPT MF1000-06BAC (V15653)) (OPT NS103218-62 (V80539)) (OPT RMF9201M62 (V72962)) (OPT VN252A62L (V92215)) (OPT T8124S06S (V11815)) (OPT T8124S06S (V11815))	AV	1
380	417T3090-47		...BRACKET	AV	1
385	417T3054-61		..MOUNT	AV	1
387	NAS1801-06-7		.SCREW	AV	3
388	NAS1149DN632J		.WASHER	AV	3
390	RDAX5301A		.DECODER-PASS. SVCE UNIT (V54473) (SPEC S220T111-501)	AV	1

25-23-10

 ILLUSTRATED PARTS LIST
 01.1 Page 1082G
 Jul 01/05

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-					
395	417T3052-3		.BAR ASSY-TIE	AV	1
400	417T3058-105		..LATCH ASSY	AV	2
			ATTACHING PARTS		
405	NAS514P832-3		..SCREW	AV	2
410	NAS514P832-5		..SCREW	AV	2
			-----*		
415	417T3058-117		...PIN-INDEX	AV	1
420	MS20253P2-54		...PIN-HINGE	AV	1
425	MS20253P2-76		...PIN-HINGE	AV	1
430	417T3058-121		...SPRING-TRIGGER	AV	1
435	417T3058-120		...SPRING-CAM	AV	1
440	417T3058-115		...TRIGGER	AV	1
445	417T3058-114		...CAM-SHORT ARM	AV	1
450	417T3058-111		...BASE-NARROW	AV	1
455	417T3054-23		..BAR	AV	1
460	P55		.TAPE-DOUBLE BACK (V99742) (OPT ITEM 460A)	AV	AR
-460A	4920		.TAPE-DOUBLE BACK (V76381) (OPT ITEM 460)	AV	AR
465	417T3052-23		.COVER-TEDLAR	AV	AR
470	417T3070-79SP		.PANEL ASSY-OXY DOOR FACE	AV	1
475	417T3054-16		..STRIKER-	AV	1
			(OPT ITEM 475A)		
-475A	417T3054-66		..STRIKER-	AV	1
			(OPT ITEM 475)		
480	417T3054-15		..HINGE HALF	AV	1
485	417T3070-20		..SANDWICH ASSY	AV	1
490	417T3070-63SP		..PANEL	AV	1
500	417T3012-1		..SPACER-	AV	2
			(ITEM 500 (QTY 1) OPT TO ITEM 501 (QTY 2))		
501	BACW10J3		..WASHER-	AV	4
			(ITEM 500 (QTY 1) OPT TO ITEM 501 (QTY 2))		
505	417T3073-241SP		.PANEL ASSY-FACE	AV	1
510	417T3073-204SP		..COVER-GAP	AV	1
			(ITEM 520 PLUS ITEM 510 OPTIONAL TO ITEM 522)		

25-23-10

 ILLUSTRATED PARTS LIST
 01.1 Page 1082H
 Jul 01/05


BOEING
 COMPONENT
 MAINTENANCE MANUAL

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-515	SL6164-08-3		..STUD- (V97393) (OPT ITEM 515A)	AV	4
-515A	22395-1		..STUD- (V1047B) (OPT ITEM 515)	AV	4
520	417T3073-223SP		..PANEL- (ITEM 520 PLUS ITEM 510 OPTIONAL TO ITEM 522)	AV	1
522	417T3073-262SP		..PANEL- (ITEM 520 PLUS ITEM 510 OPTIONAL TO ITEM 522)	AV	1
525	417T3052-58		.FRAME ASSY	AV	1
530	417T3054-29		..HINGE HALF	AV	1
535	417T3054-28		..HINGE HALF ATTACHING PARTS	AV	1
540	NAS1801-06-4		..SCREW	AV	4
545	AN960PD6		DELETED		
545A	NAS1149DN632J		..WASHER	AV	4
550	MS35333-37		..WASHER	AV	4
555	MS25082-1		..NUT -----*-----	AV	4
560	S3-150		..SPRING-RTNR (V72794) ATTACHING PARTS	AV	4
565	BACR15BA3AD		..RIVET- (SIZE DETERMINE ON INST) -----*-----	AV	8
570	1200-25CD		..RING-RETAINING (V97464) (OPT ITEM 570A)	AV	4
-570A	1200-25ZD		..RING-RETAINING (V97464) (OPT ITEM 570)	AV	4

25-23-10

 ILLUSTRATED PARTS LIST
 01.1 Page 1082I
 Jul 01/05

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-					
575	417T3091-1		..SLEEVE-ADJUSTING	AV	4
580	417T3059-1		..GROMMET	AV	4
585	417T3092-6		..SPACER	AV	2
590	417T3058-127		..LATCH ASSY	AV	2
			ATTACHING PARTS		
595	NAS1801-08-5		..SCREW	AV	4
600	MS35333-38		..WASHER	AV	4
605	AN960PD8L		..WASHER	AV	4
605A	NAS1149DN816J		DELETED		
610	417T3058-116		...PAD-RUBBER	AV	1
615	MS20253P2-54		...PIN-HINGE	AV	1
620	MS20253P2-095		...PIN-HINGE	AV	1
625	417T3058-121		...SPRING-TRIGGER	AV	1
630	417T3058-120		...SPRING-CAM	AV	1
635	417T3058-115		...TRIGGER	AV	1
640	417T3058-113		...CAM-LONG ARM	AV	1
645	6035-2BR0185		...INSERT-	AV	2
			(V01556)		
650	417T3058-128		...BASE-WIDE	AV	1
655	BRM200A3		..NUTPLATE-	AV	2
			(V52828)		
			(SPEC BACN10JP3A)		
			(OPT MK1000-3BAC		
			(V15653))		
			(OPT NS103197-02		
			(V80539))		
			(OPT RMA9201M3		
			(V72962))		
			(OPT T8076S1032		
			(V11815))		
			(OPT VN202A1-02		
			(V92215))		

25-23-10

ILLUSTRATED PARTS LIST

01.1 Page 1082J

Jul 01/05

BOEING
 COMPONENT
 MAINTENANCE MANUAL

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-660	BRFM20A08		..NUTPLATE- (V52828) (SPEC BACN10JN08) (OPT MF1000-08BAC (V15653)) (OPT NS103218-82 (V80539)) (OPT RMF9201M82 (V72962)) (OPT VN252A82 (V92215)) (OPT T8124S08S (V11815)) (OPT T8124S08S (V11815))	AV	2
665	BACR15BA3AD		..RIVET- (SIZE DETERMINE ON INST) -----*-----	AV	8
670	417T3090-67		..BRACKET-OXY	AV	1
675	417T3090-26		..BRACKET-LT	AV	1
680	417T3090-146		..BRACKET-LT ATTACHING PARTS	AV	1
685	BACR15BA3AD		DELETED		
690	BACR15BB3AD		..RIVET- (SIZE DETERMINE ON INST) -----*-----	AV	14
695	417T3090-30		..BRACKET-AFT CROSS ATTACHING PARTS	AV	1
700	NAS1801-08-7		..SCREW	AV	4
705	AN960PD8		DELETED		
705A	NAS1149DN832J		..WASHER -----*-----	AV	4

25-23-10

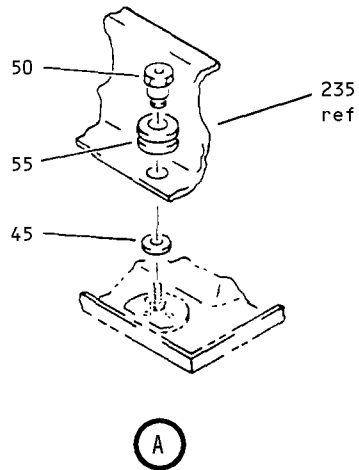
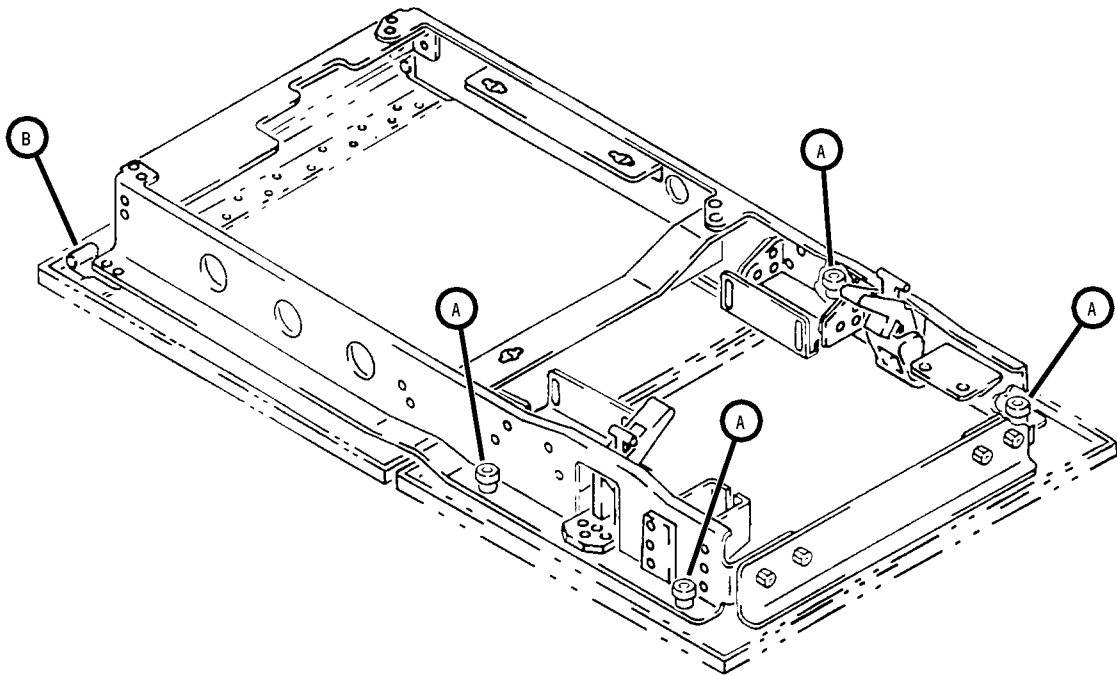
ILLUSTRATED PARTS LIST
 01.1 Page 1082K
 Jul 01/05

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-710	BRFM20A08		..NUTPLATE- (V52828) (SPEC BACN10JN08) (OPT MF1000-08BAC (V15653)) (OPT NS103218-82 (V80539)) (OPT RMF9201M82 (V72962)) (OPT VN252A82 (V92215)) (OPT T8124S08S (V11815)) (OPT T8124S08S (V11815)) ATTACHING PARTS	AV	4
715	BACR15BB3AD		DELETED		
715A	BACR15BA3AD		..RIVET- (SIZE DETERMINE ON INST) -----*-----	AV	8
720	417T3054-52		..BRACKET ASSY-FWD OUTBD	AV	1
725	BACR15BB3AD		...RIVET- (SIZE DETERMINE ON INST)	AV	4
730	417T3090-119		...CLIP	AV	2
735	417T3054-53		...BRACKET	AV	1
740	417T3090-29		..BRACKET-MID CROSS ATTACHING PARTS	AV	1
745	BACR15BB3AD		..RIVET- (SIZE DETERMINE ON INST)	AV	8
747	BACR15BA3AD		..RIVET- (SIZE DETERMINE ON INST) -----*-----	AV	4
750	417T3090-79		..RAIL-L	AV	1
755	417T3090-80		..RAIL	AV	1

- Item Not Illustrated

25-23-10

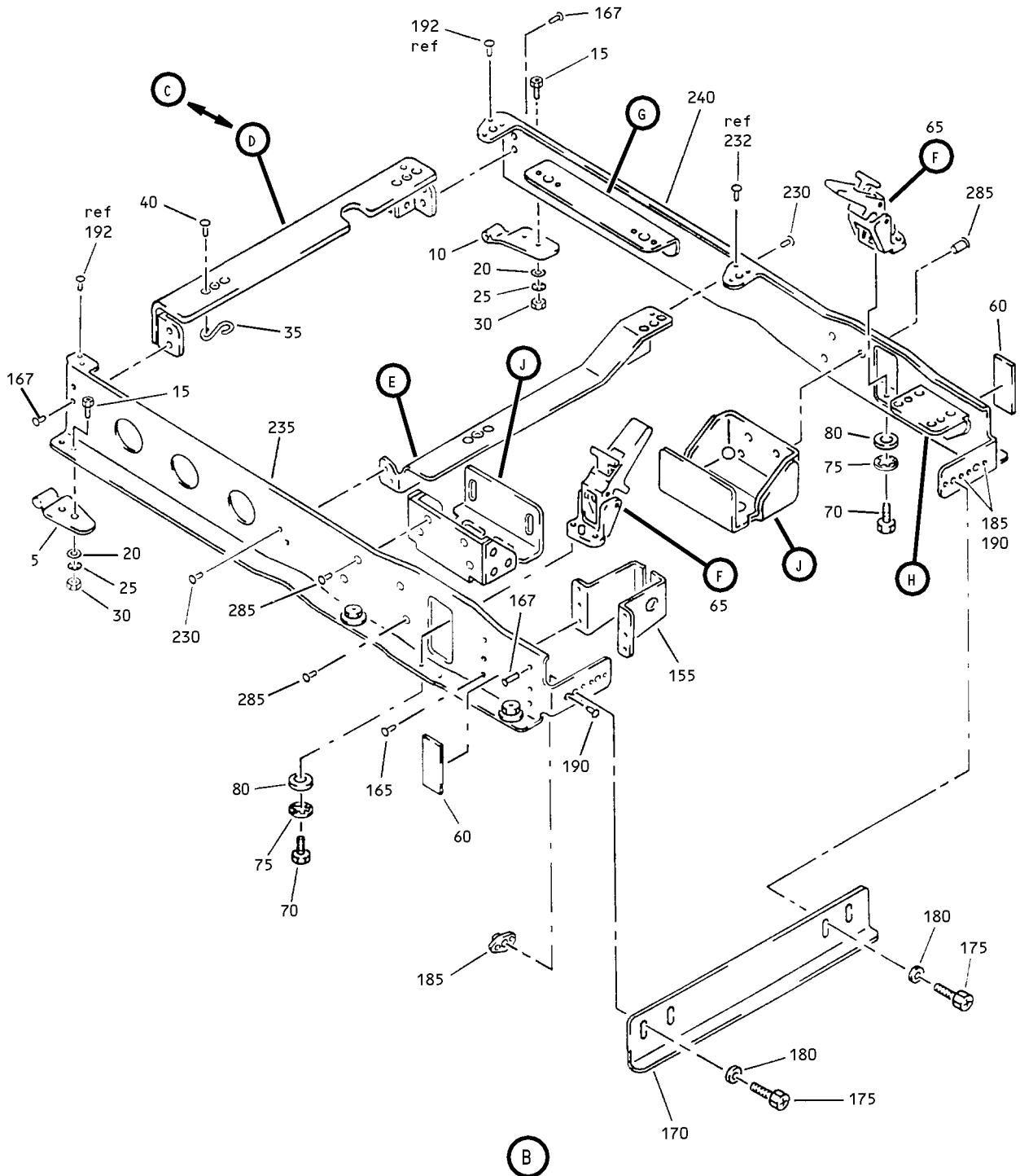
 ILLUSTRATED PARTS LIST
 01.1 Page 1082L
 Jul 01/05



Outboard Passenger Service Unit Oxygen/Light Panel Assembly
Figure 3 (Sheet 1)

25-23-10

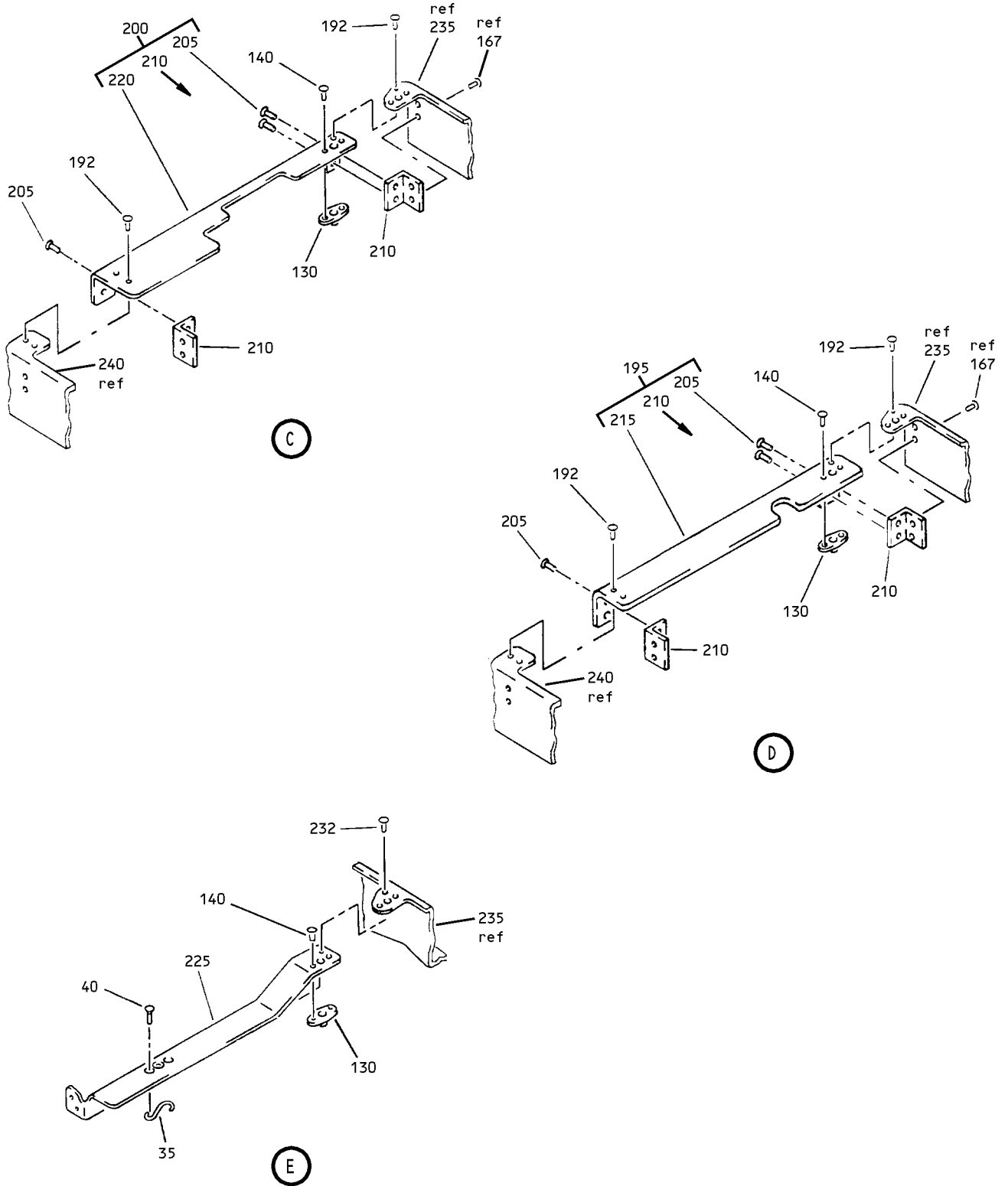
ILLUSTRATED PARTS LIST
01.1 Page 1082N
Jul 01/05



Outboard Passenger Service Unit Oxygen/Light Panel Assembly
 Figure 3 (Sheet 2)

25-23-10

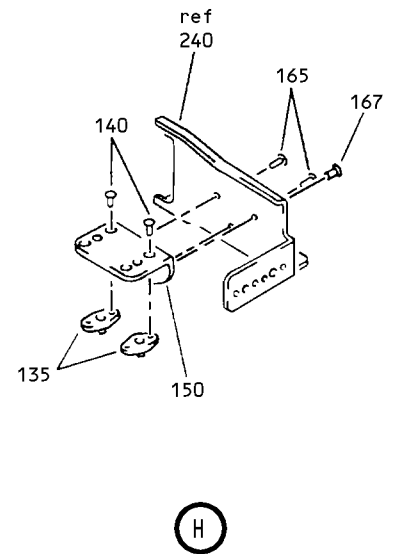
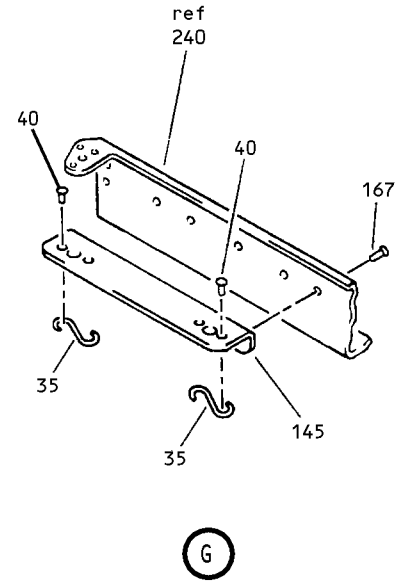
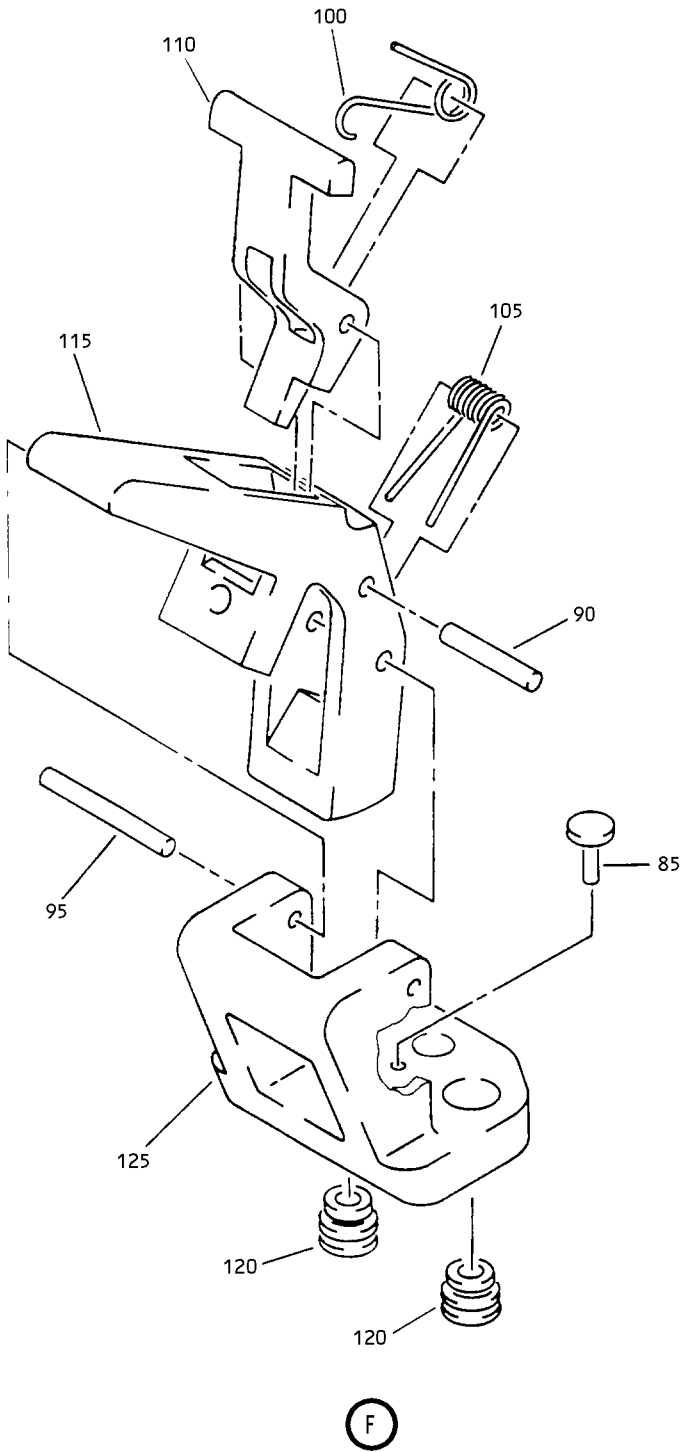
ILLUSTRATED PARTS LIST
 01.1 Page 10820
 Jul 01/05



Outboard Passenger Service Unit Oxygen/Light Panel Assembly
 Figure 3 (Sheet 3)

25-23-10

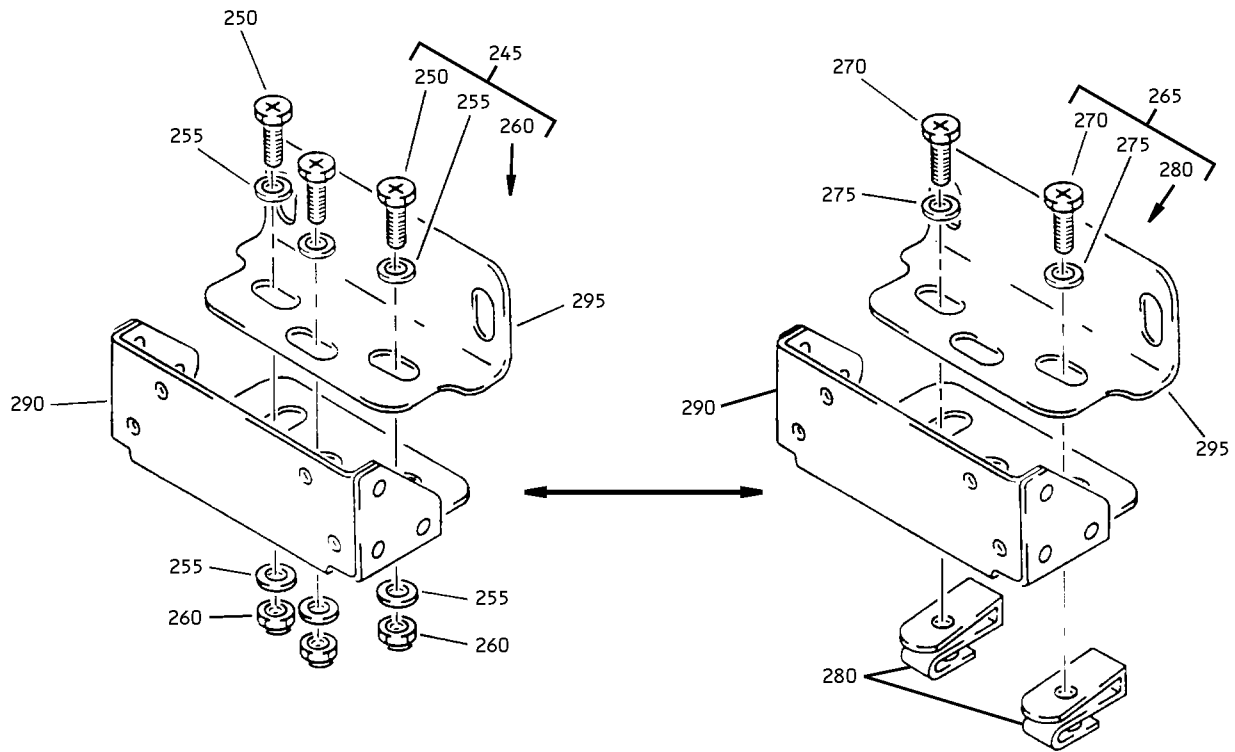
ILLUSTRATED PARTS LIST
 01.1 Page 1082P
 Jul 01/05



Outboard Passenger Service Unit Oxygen/Light Panel Assembly
 Figure 3 (Sheet 4)

25-23-10

ILLUSTRATED PARTS LIST
 01.1 Page 1082Q
 Jul 01/05



J

Outboard Passenger Service Unit Oxygen/Light Panel Assembly
Figure 3 (Sheet 5)

25-23-10

ILLUSTRATED PARTS LIST
01.1 Page 1082R
Jul 01/05


BOEING
 COMPONENT
 MAINTENANCE MANUAL

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
03- -1A	417T3052-152		FRAME ASSY	R,U,A C,AM	RF
-1B	417T3052-154		FRAME ASSY	V,X,A D,AK, AN,AU ,AX	RF
5	417T3054-29		.HINGE HALF	R,U,V ,X,AC ,AD,A K,AM, AN,AU AX	1
10	417T3054-28		.HINGE HALF	R,U,V ,X,AC ,AD,A K,AM, AN,AU AX	1
15	NAS1801-06-5		ATTACHING PARTS .SCREW	R,U,A C,AM	4
-15A	NAS1801-06-4		.SCREW	V,X,A D,AK, AN,AU ,AX	4
20	NAS1149DN632J		.WASHER	R,U,V ,X,AC ,AD,A K,AM, AN,AU AX	4

25-23-10

ILLUSTRATED PARTS LIST

01.1 Page 1082S

Jul 01/05

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
03-25	MS35333-37		.WASHER	R,U,V ,X,AC ,AD,A K,AM AN,AU AX	4
30	MS25082-1		.NUT	R,U,V ,X,AC ,AD,A K,AM AN,AU AX	4
35	S3-150		-----*----- .SPRING-RTNR (V72794)	R,U,V ,X,AC ,AD,A K,AM AN,AU AX	4
40	BACR15BA3AD		ATTACHING PARTS .RIVET- (SIZE DETERMINE ON INST)	R,U,V ,X,AC ,AD,A K,AM AN,AU AX	8
45	1200-25CD		-----*----- .RING-RETAINING (V97464) (OPT ITEM 45A)	R,U,V ,X,AC ,AD,A K,AM AN,AU AX	4
-45A	1200-25ZD		.RING-RETAINING (V97464) (OPT ITEM 45)	R,U,V ,X,AC ,AD,A K,AM AN,AU AX	4

25-23-10

 ILLUSTRATED PARTS LIST
 01.1 Page 1082T
 Jul 01/05


BOEING
 COMPONENT
 MAINTENANCE MANUAL

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
03-50	417T3091-1		.SLEEVE-ADJUSTING	R,U,V ,X,AC ,AD,A K,AM AN,AU AX	4
55	417T3059-1		.GROMMET	R,U,V ,X,AC ,AD,A K,AM AN,AU AX	4
60	417T3092-6		.SPACER	R,U,V ,X,AC ,AD,A K,AM AN,AU AX	2
65	417T3058-127		.LATCH ASSY	R,U,V ,X,AC ,AD,A K,AM AN,AU AX	2
70	NAS1801-08-5		ATTACHING PARTS .SCREW	R,U,V ,X,AC ,AD,A K,AM AN,AU AX	4
75	MS35333-38		.WASHER	R,U,V ,X,AC ,AD,A K,AM AN,AU AX	4

25-23-10

ILLUSTRATED PARTS LIST

01.1 Page 1082U

Jul 01/05

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
03-80	NAS1149DN816J		.WASHER	R,U,V ,X,AC ,AD,A K,AM AN,AU AX	4
			-----*		
85	417T3058-116		..PAD-RUBBER	R,U,V ,X,AC ,AD,A K,AM AN,AU AX	1
90	MS20253P2-54		..PIN-HINGE	R,U,V ,X,AC ,AD,A K,AM AN,AU AX	1
-95	MS20253P2-095		..PIN-HINGE	R,U,V ,X,AC ,AD,A K,AM AN,AU AX	1
100	417T3058-121		..SPRING-TRIGGER	R,U,V ,X,AC ,AD,A K,AM AN,AU AX	1
105	417T3058-120		..SPRING-CAM	R,U,V ,X,AC ,AD,A K,AM AN,AU AX	1
110	417T3058-115		..TRIGGER	R,U,V ,X,AC ,AD,A K,AM AN,AU AX	1

25-23-10

 ILLUSTRATED PARTS LIST
 01.1 Page 1082V
 Jul 01/05


BOEING
 COMPONENT
 MAINTENANCE MANUAL

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
03-115	417T3058-113		..CAM-LONG ARM	R,U,V ,X,AC ,AD,A K,AM, AN,AU AX	1
120	6035-2BR0185		..INSERT- (V01556)	R,U,V ,X,AC ,AD,A K,AM, AN,AU AX	2
125	417T3058-128		..BASE-WIDE	R,U,V ,X,AC ,AD,A K,AM, AN,AU AX	1
130	BRM200A3		.NUTPLATE- (V52828) (SPEC BACN10JP3A) (OPT MK1000-3BAC (V15653)) (OPT NS103197-02 (V80539)) (OPT RMA9201M3 (V72962)) (OPT VN202A1-02 (V92215)) (OPT T8076S1032 (V11815))	R,U,V ,X,AC ,AD,A K,AM, AN,AU AX	2

25-23-10

ILLUSTRATED PARTS LIST

01.1 Page 1082W

Jul 01/05

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
03-135	BRFM20A08		.NUTPLATE- (V52828) (SPEC BACN10JN08) (OPT MF53049-08 (V15653)) (OPT MF1000-08BAC (V15653)) (OPT NS103218-82 (V80539)) (OPT RMF9201M82 (V72962)) (OPT VN252A82 (V92215)) (OPT T8124S08S (V11815)) ATTACHING PARTS	R,U,V ,X,AC ,AD,A K,AM, AN,AU AX	2
140	BACR15BA3AD		.RIVET- (SIZE DETERMINE ON INST)	R,U,V ,X,AC ,AD,A K,AM, AN,AU AX	8
145	417T3090-67		-----*----- .BRACKET-OXY	R,U,V ,X,AC ,AD,A K,AM, AN,AU AX	1

25-23-10

ILLUSTRATED PARTS LIST

01.1 Page 1082X

Jul 01/05

BOEING
 COMPONENT
 MAINTENANCE MANUAL

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
03-150	417T3090-26		.BRACKET-LT	R,U,V ,X,AC ,AD,A K,AM, AN,AU AX	1
155	417T3090-22		.BRACKET-LT	R,U,V ,X,AC ,AD,A K,AM, AN,AU AX	1
160	417T3090-22		DELETED ATTACHING PARTS		
165	BACR15BA3AD		.RIVET- (SIZE DETERMINE ON INST)	R,U,V ,X,AC ,AD,A K,AM, AN,AU AX	5
167	BACR15BA3AD		.RIVET- (SIZE DETERMINE ON INST)	R,U,V ,X,AC ,AD,A K,AM, AN,AU AX	13
170	417T3090-30		-----*----- .BRACKET-AFT CROSS	R,U,V ,X,AC ,AD,A K,AM, AN,AU AX	1
175	NAS1801-08-7		ATTACHING PARTS .SCREW	R,U,V ,X,AC ,AD,A K,AM, AN,AU AX	4

25-23-10

ILLUSTRATED PARTS LIST

01.1 Page 1082Y

Jul 01/05

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
03-180	NAS1149DN832J		.WASHER	R,U,V ,X,AC ,AD,A K,AM AN,AU AX	4
185	BRFM20A08		-----*----- .NUTPLATE- (V52828) (SPEC BACN10JN08) (OPT MF53049-08 (V15653)) (OPT MF1000-08BAC (V15653)) (OPT NS103218-82 (V80539)) (OPT RMF9201M82 (V72962)) (OPT VN252A82 (V92215)) (OPT T8124S08S (V11815)) ATTACHING PARTS DELETED	R,U,V ,X,AC ,AD,A K,AM AN,AU AX	4
190 190A	BACR15BB3AD BACR15BA3AD		.RIVET- (SIZE DETERMINE ON INST)	R,U,V ,X,AC ,AD,A K,AM AN,AU AX	8
192	BACR15BB3AD		.RIVET- (SIZE DETERMINE ON INST)	R,U,V ,X,AC ,AD,A K,AM AN,AU AX	3
195	417T3054-52		-----*----- .BRACKET ASSY-FWD OUTBD	V,X,A D,AK AN,AU ,AX	1
200	417T3054-56		.BRACKET ASSY-FWD OUTBD	R,U,A C,AM	1

25-23-10

ILLUSTRATED PARTS LIST

01.1 Page 1082Z

Jul 01/05


BOEING
 COMPONENT
 MAINTENANCE MANUAL

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
03-205	BACR15BB3AD		..RIVET- (SIZE DETERMINE ON INST)	R,U,V ,X,AC ,AD,A K,AM AN,AU AX	4
210	417T3090-119		..CLIP	R,U,V ,X,AC ,AD,A K,AM AN,AU AX	2
215	417T3054-53		..BRACKET	V,X,A D,AK AN,AU ,AX	1
220	417T3054-57		..BRACKET	R,U,A C,AM ,AX	1
225	417T3090-29		.BRACKET-MID CROSS	R,U,V ,X,AC ,AD,A K,AM AN,AU AX	1
230	BACR15BB3AD		ATTACHING PARTS ..RIVET- (SIZE DETERMINE ON INST)	R,U,V ,X,AC ,AD,A K,AM AN,AU AX	4

25-23-10

ILLUSTRATED PARTS LIST

01.1

Page 1083

Jul 01/05

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
03-232	BACR15BA3AD		.RIVET- (SIZE DETERMINE ON INST)	R,U,V ,X,AC ,AD,A K,AM AN,AU AX	1
235	417T3090-79		-----*----- .RAIL-L	V,X,A D,AK AN,AU ,AX	1
-235A	417T3090-123		.RAIL-L	R,U,A C,AM	1
240	417T3090-80		.RAIL	V,X,A D,AK AN,AU ,AX	1
-240A	417T3090-124		.RAIL	R,U,A C,AM	1
245	417T3052-1000		.SUB KIT ASSY- (OPT ITEM 265)	R,U,V ,X,AC ,AD,A K,AM AN,AU AX	1
250	NAS1801-3-8		..SCREW	R,U,V ,X,AC ,AD,A K,AM AN,AU AX	6

25-23-10

ILLUSTRATED PARTS LIST

01.1

Page 1084

Jul 01/05


BOEING
 COMPONENT
 MAINTENANCE MANUAL

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
03-255	NAS1149D0363J		..WASHER	R,U,V ,X,AC ,AD,A K,AM AN,AU AX	12
260	H10-3BAC		..NUT- (V15653) (SPEC BACN10JC3) (OPT NS202101-02 (V80539)) (OPT RMLH9075-3W (V72962)) (OPT VN303A02 (V92215)) (OPT 96-02 (V80539)) (OPT BRH10A3 (V52828)) (OPT T6S1032J (V11815))	R,U,V ,X,AC ,AD,A K,AM AN,AU AX	6
265	417T3052-1002		..SUB KIT ASSY- (OPT ITEM 245)	R,U,V ,X,AC ,AD,A K,AM AN,AU AX	1
270	NAS1801-3-8		..SCREW	R,U,V ,X,AC ,AD,A K,AM AN,AU AX	4
275	NAS1149D0363J		..WASHER	R,U,V ,X,AC ,AD,A K,AM AN,AU AX	4

25-23-10

ILLUSTRATED PARTS LIST

01.1 Page 1084A

Jul 01/05

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
03-280	A11330-10-3		.NUT- (V72962) (SPEC BACN10FX22) (OPT BRC500-10-3 (V52828)) (OPT F49322-3-22 (V15653)) (OPT SL241-3-1 (V97393)) (OPT 130062 (V60119))	R,U,V ,X,AC ,AD,A K,AM, AN,AU AX	4
285	BACR15BB4AD		.RIVET- (SIZE DETERMINE ON INST)	R,U,V ,X,AC ,AD,A K,AM, AN,AU AX	8
290	417T3090-43		.BRACKET	R,U,V ,X,AC ,AD,A K,AM, AN,AU AX	2
295	417T3090-42		.BRACKET	R,U,V ,X,AC ,AD,A K,AM, AN,AU AX	2

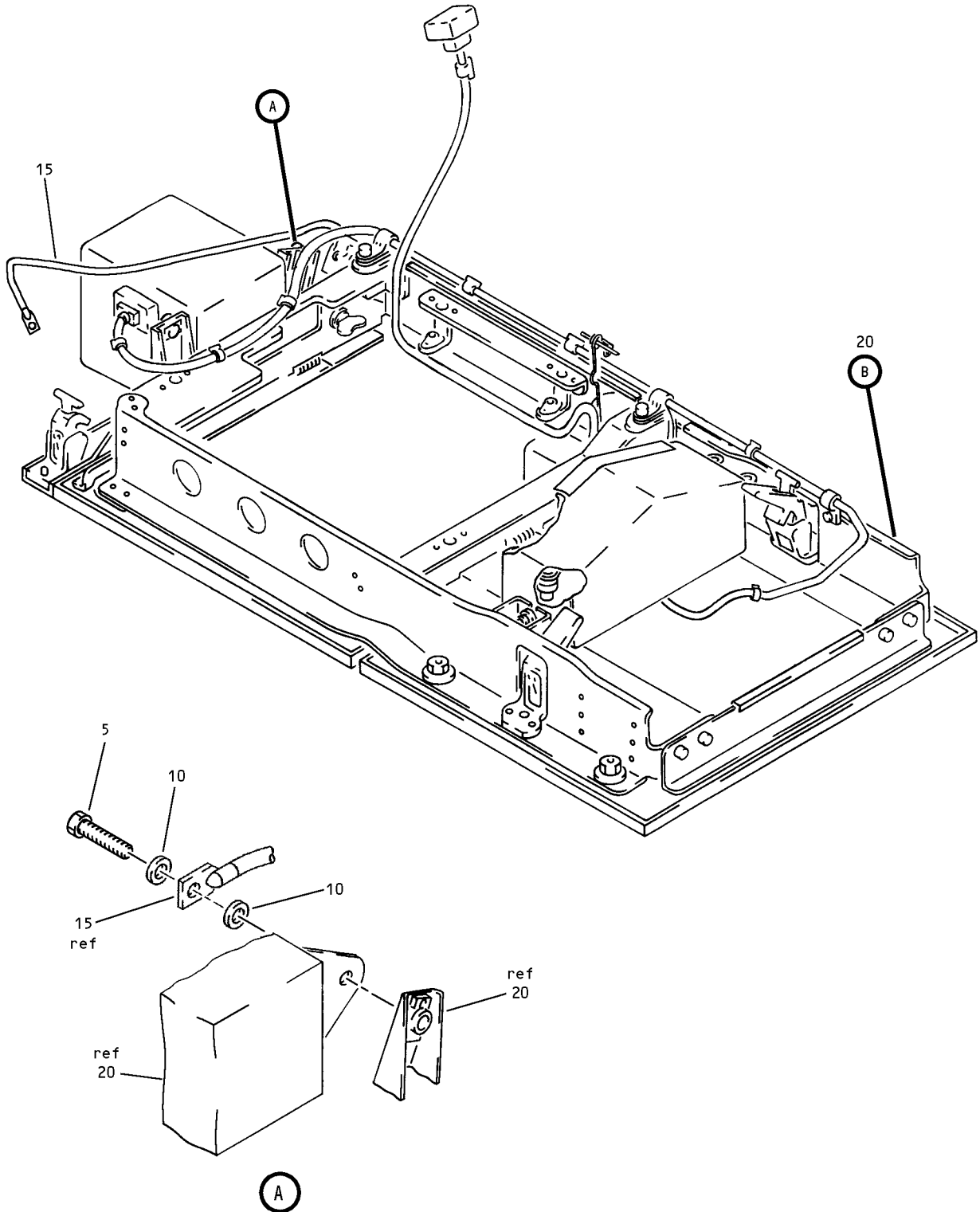
- Item Not Illustrated

25-23-10

ILLUSTRATED PARTS LIST

01.1 Page 1084B

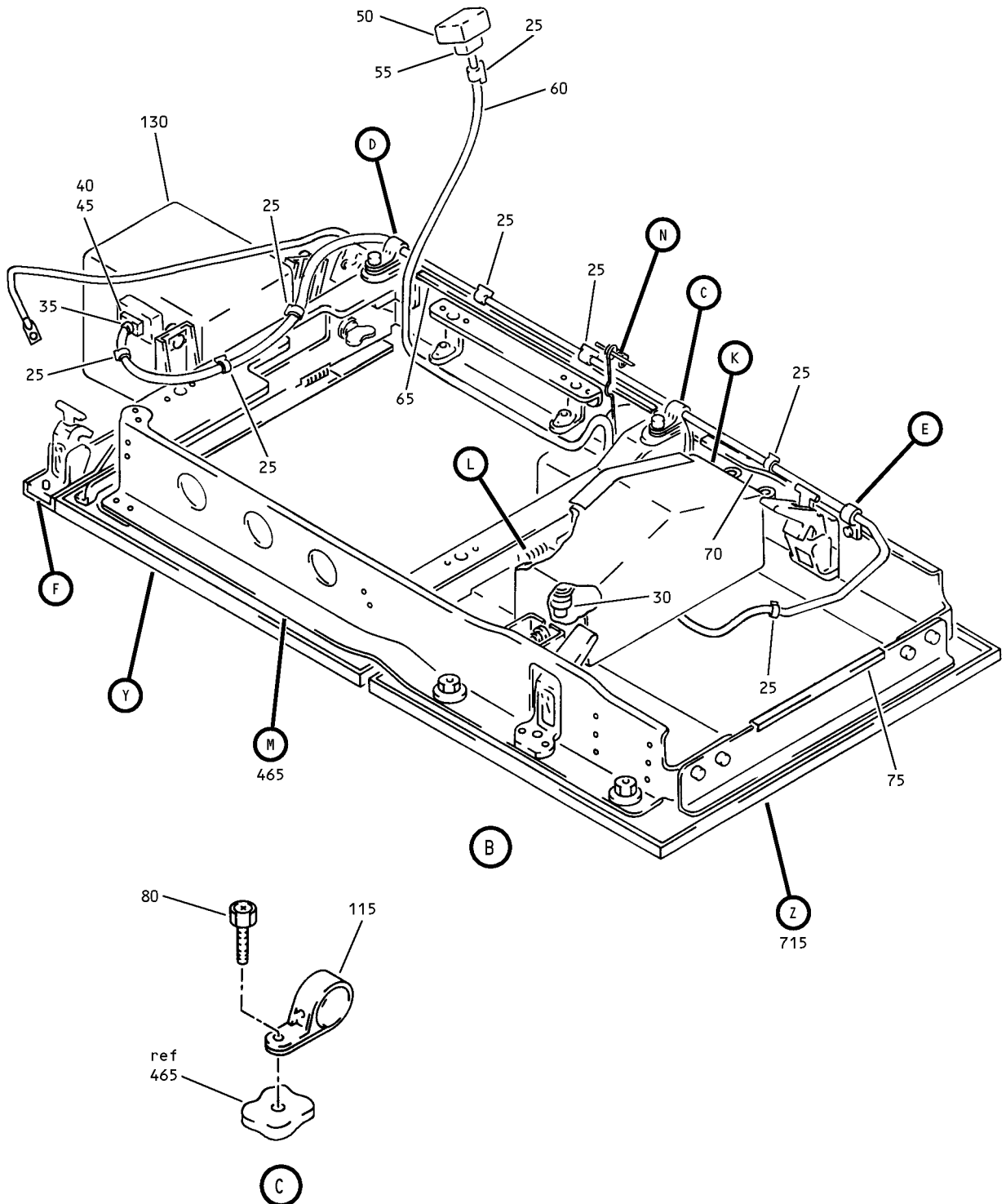
Jul 01/05



Outboard Passenger Service Unit Oxygen/Light Panel Assembly
Figure 4 (Sheet 1)

25-23-10

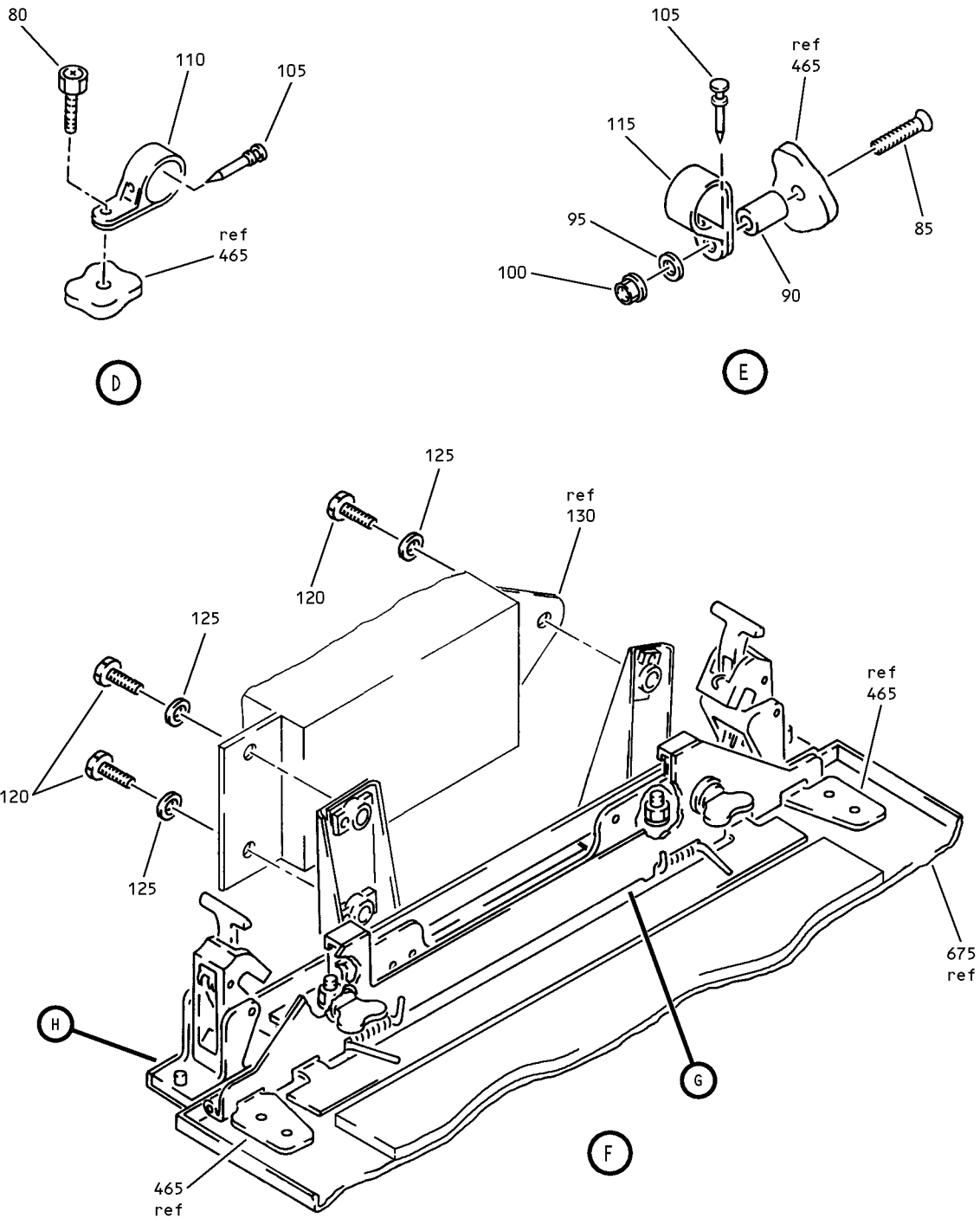
ILLUSTRATED PARTS LIST
01.1 Page 1084D
Jul 01/05



Outboard Passenger Service Unit Oxygen/Light Panel Assembly
 Figure 4 (Sheet 2)

25-23-10

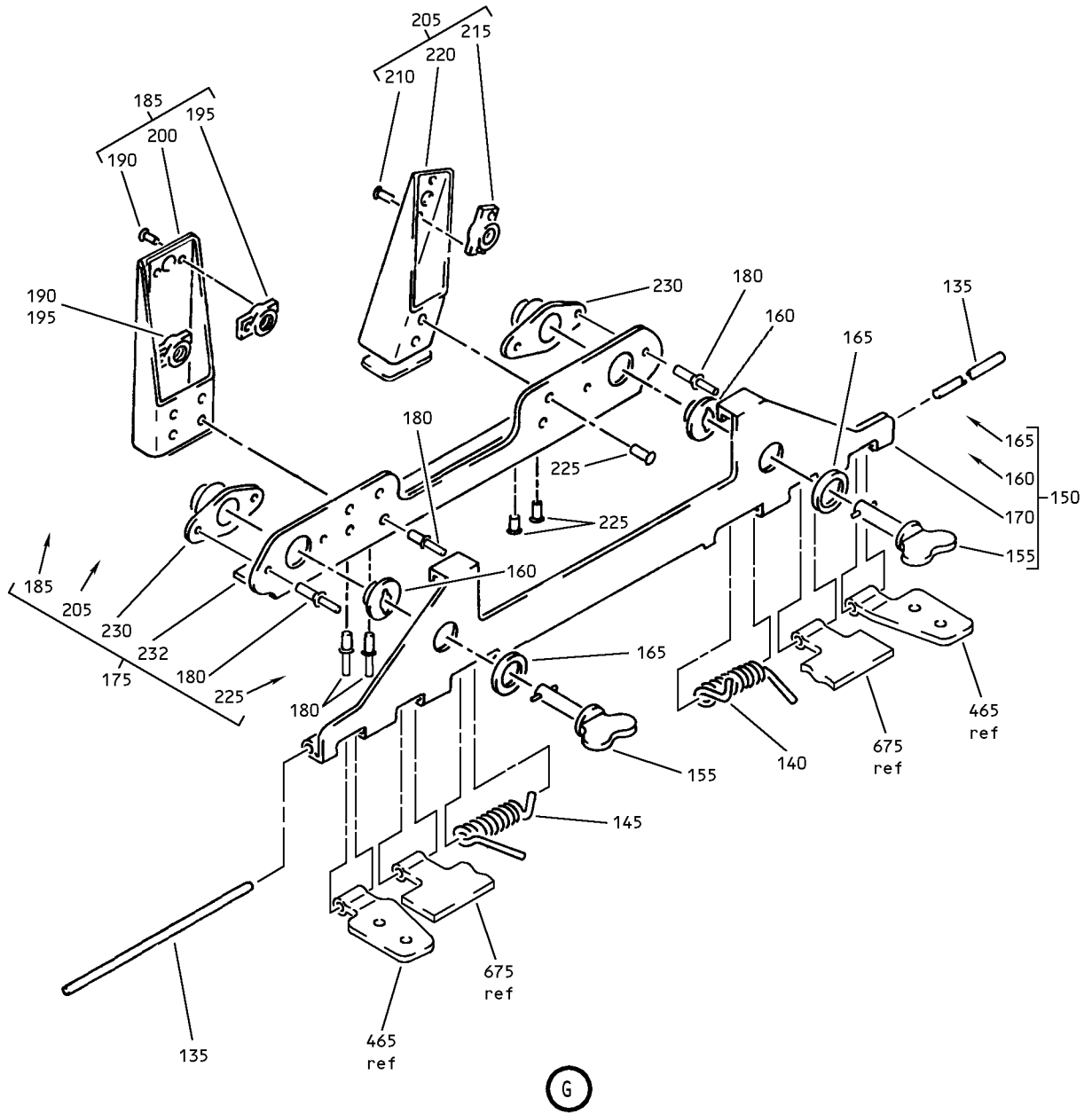
ILLUSTRATED PARTS LIST
 01.1 Page 1084E
 Jul 01/05



Outboard Passenger Service Unit Oxygen/Light Panel Assembly
 Figure 4 (Sheet 3)

25-23-10

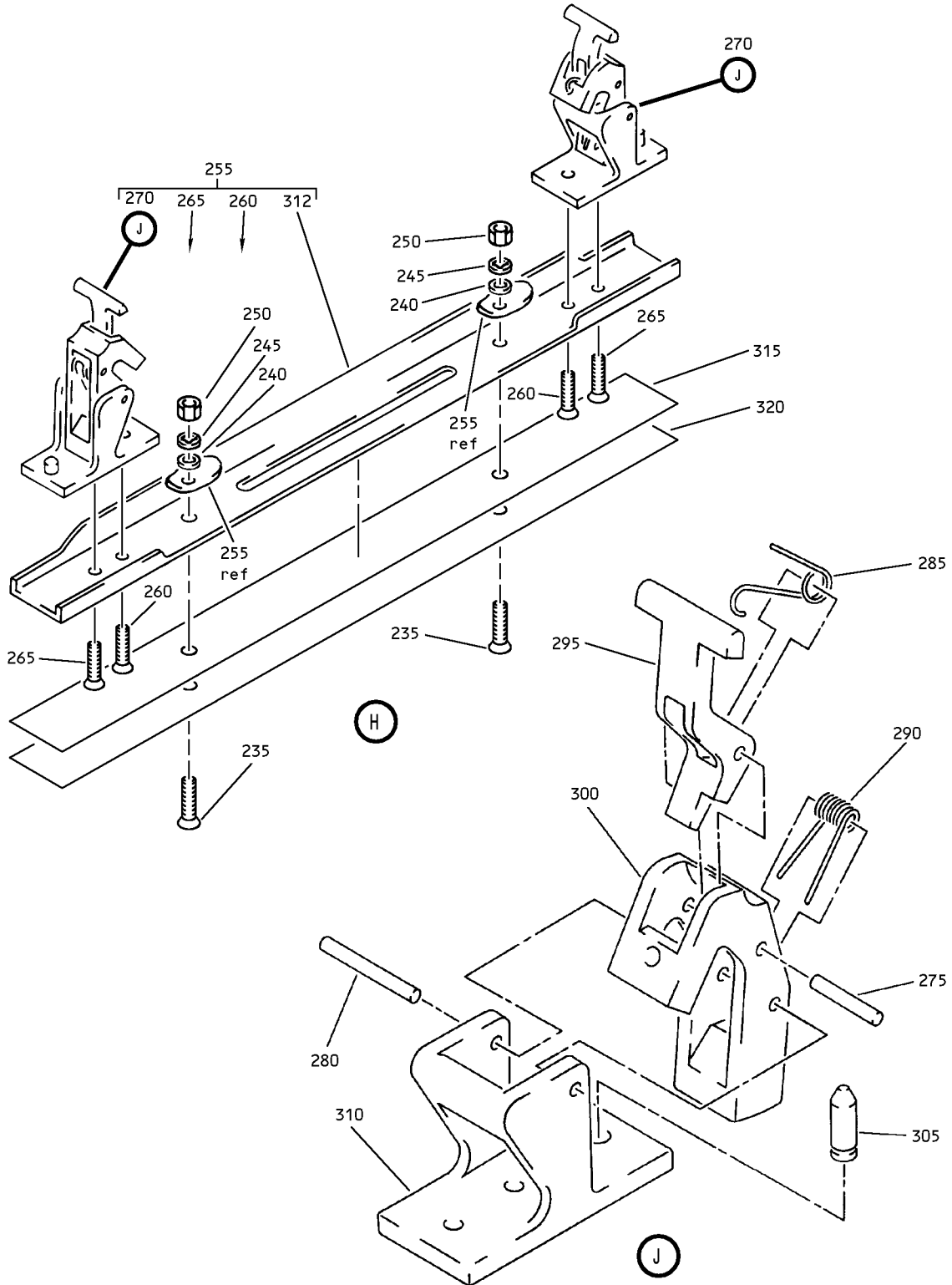
ILLUSTRATED PARTS LIST
 01.1 Page 1084F
 Jul 01/05



Outboard Passenger Service Unit Oxygen/Light Panel Assembly
Figure 4 (Sheet 4)

25-23-10

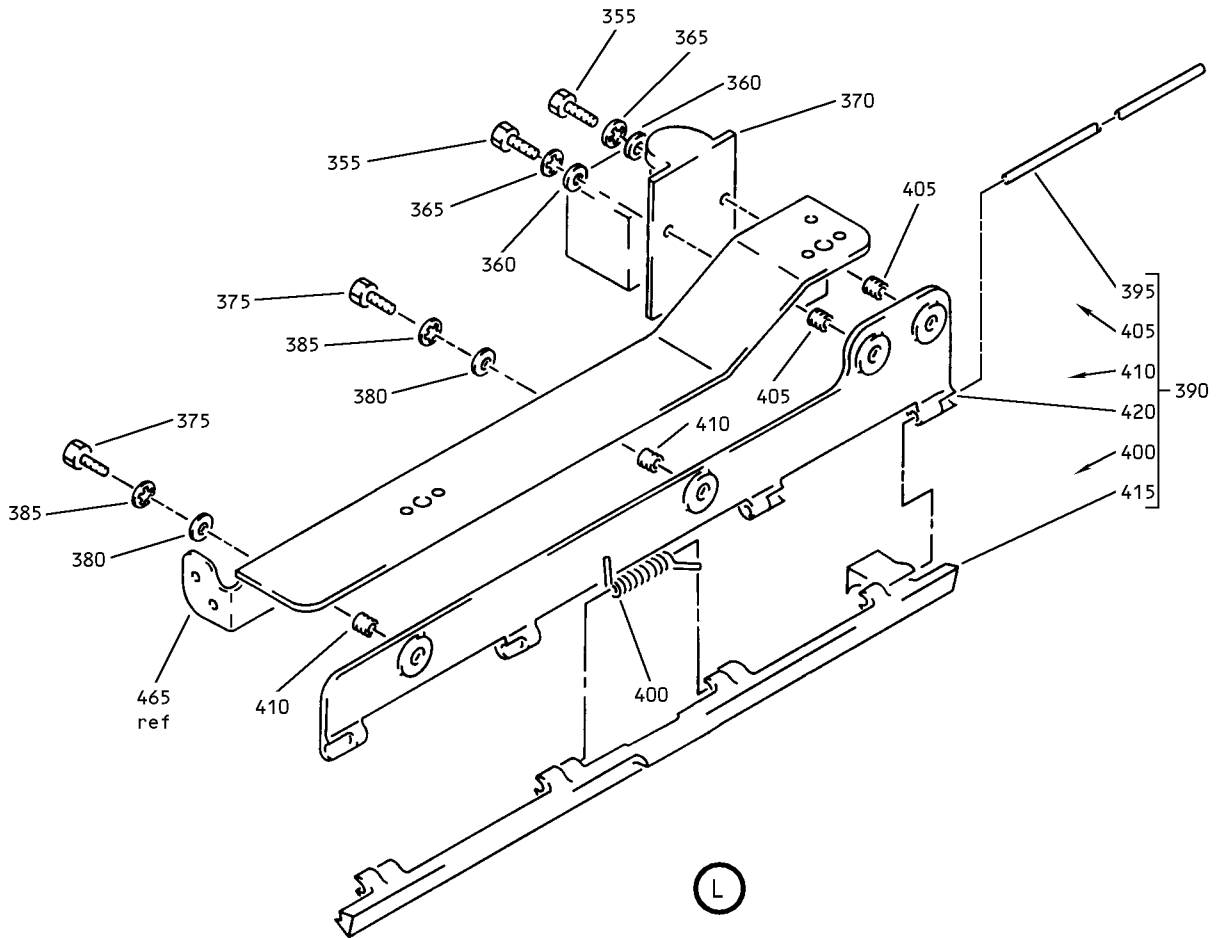
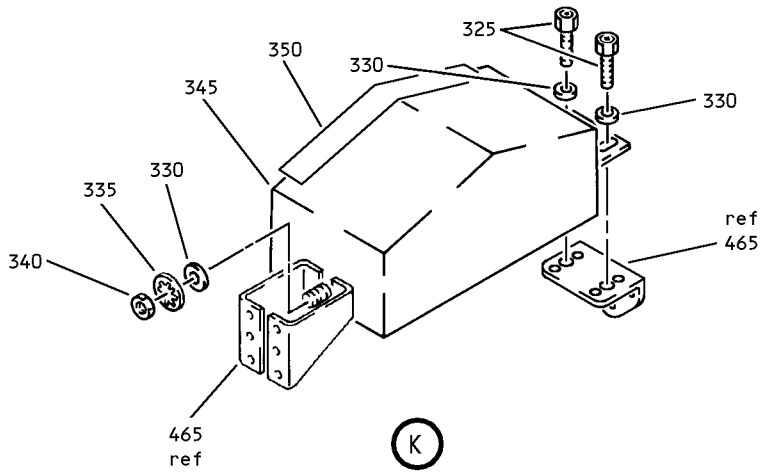
ILLUSTRATED PARTS LIST
01.1 Page 1084G
Jul 01/05



Outboard Passenger Service Unit Oxygen/Light Panel Assembly
 Figure 4 (Sheet 5)

25-23-10

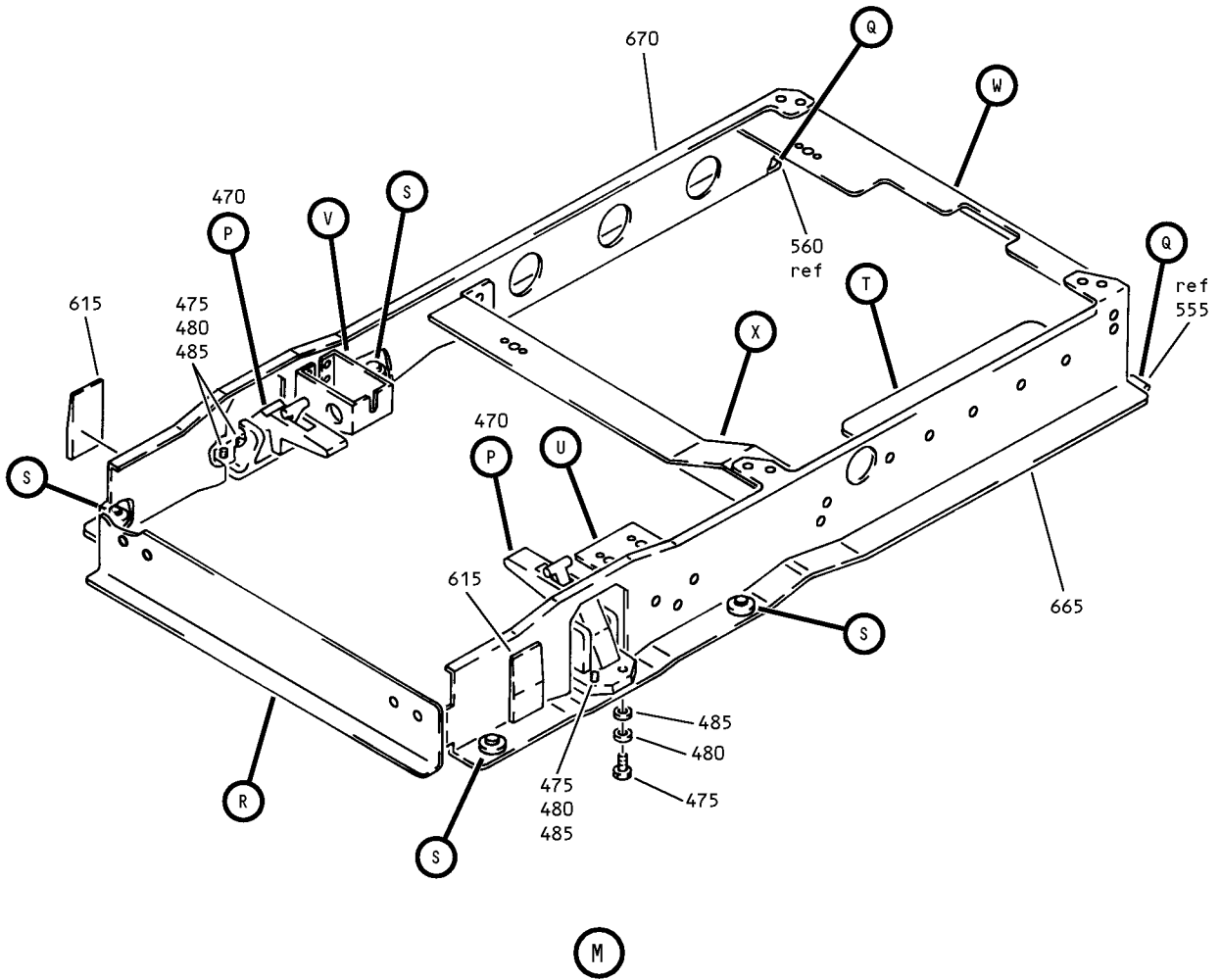
ILLUSTRATED PARTS LIST
 01.1 Page 1084H
 Jul 01/05



Outboard Passenger Service Unit Oxygen/Light Panel Assembly
 Figure 4 (Sheet 6)

25-23-10

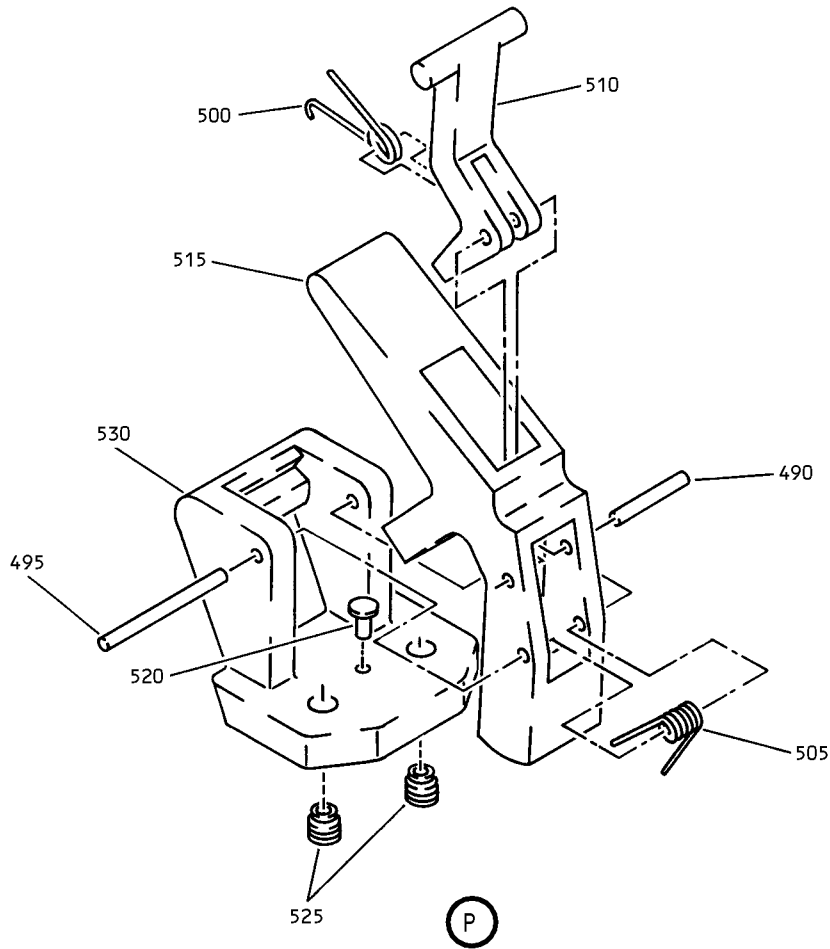
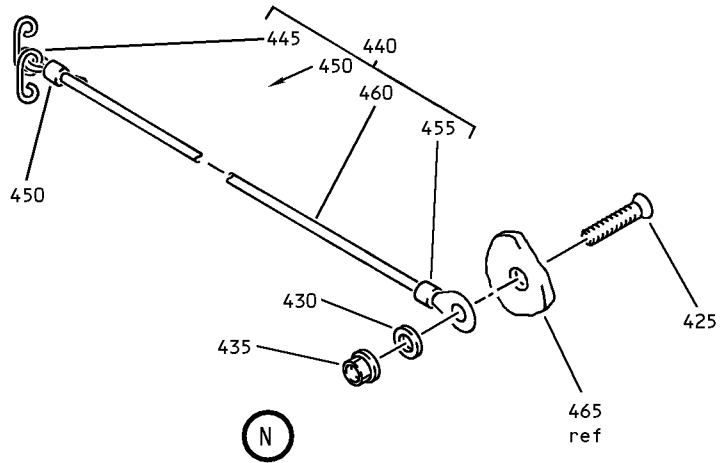
ILLUSTRATED PARTS LIST
 01.1 Page 1084I
 Jul 01/05



Outboard Passenger Service Unit Oxygen/Light Panel Assembly
 Figure 4 (Sheet 7)

25-23-10

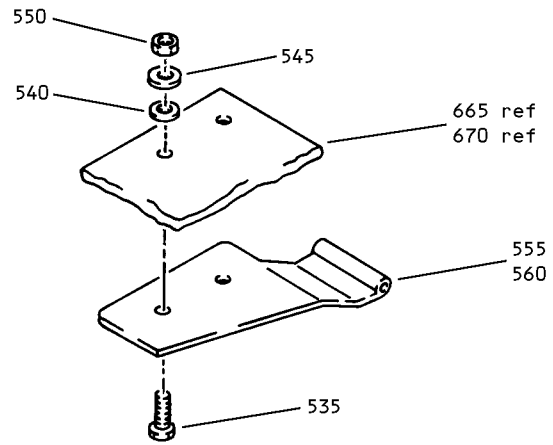
ILLUSTRATED PARTS LIST
 01.1 Page 1084J
 Jul 01/05



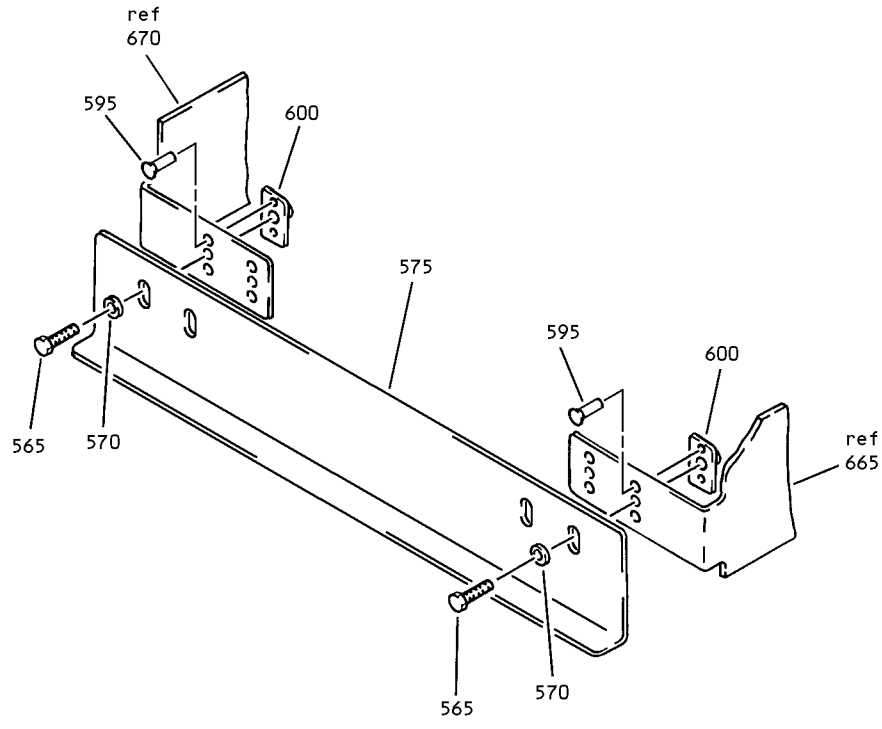
Outboard Passenger Service Unit Oxygen/Light Panel Assembly
Figure 4 (Sheet 8)

25-23-10

ILLUSTRATED PARTS LIST
01.1 Page 1084K
Jul 01/05



Q

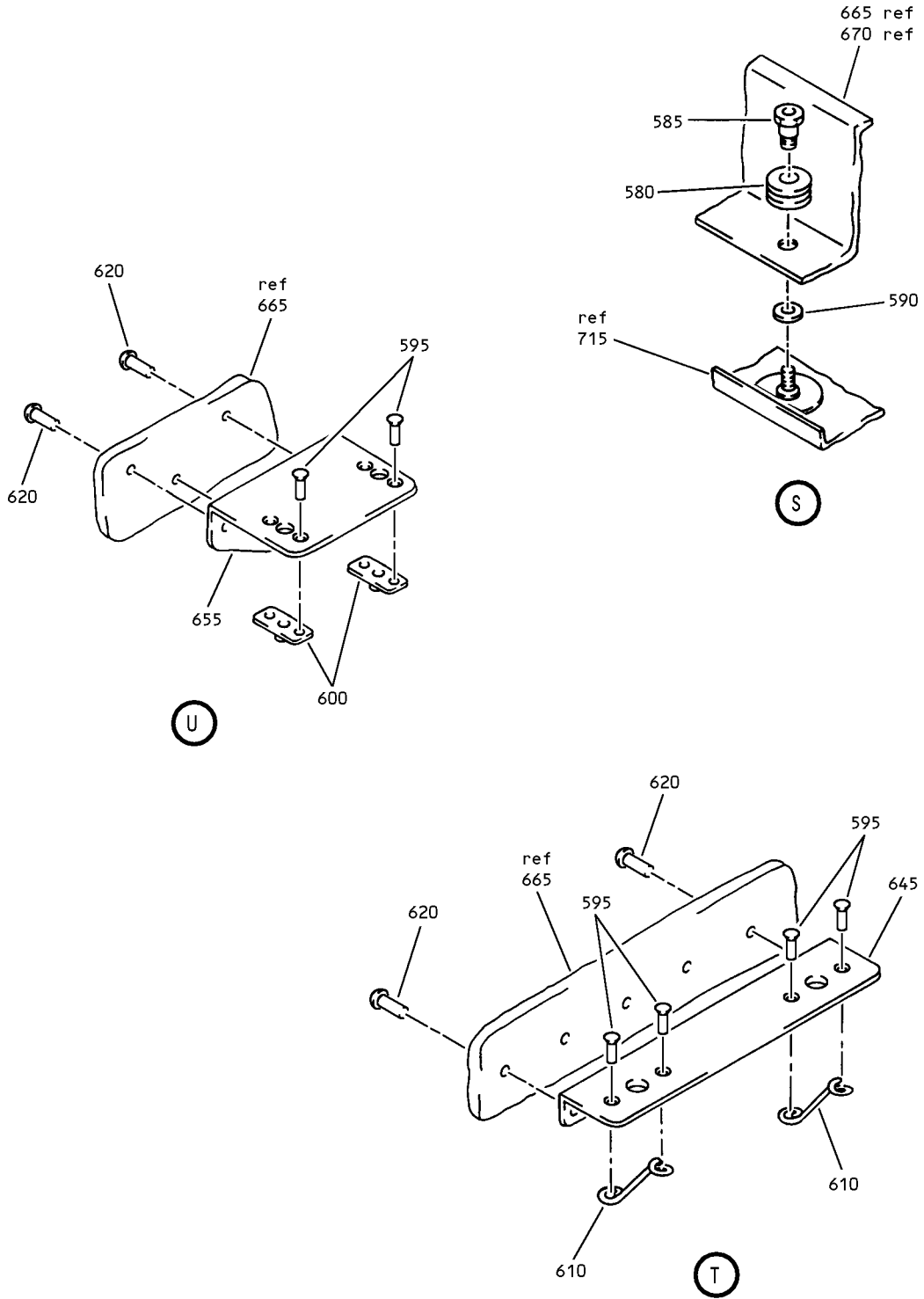


R

Outboard Passenger Service Unit Oxygen/Light Panel Assembly
 Figure 4 (Sheet 9)

25-23-10

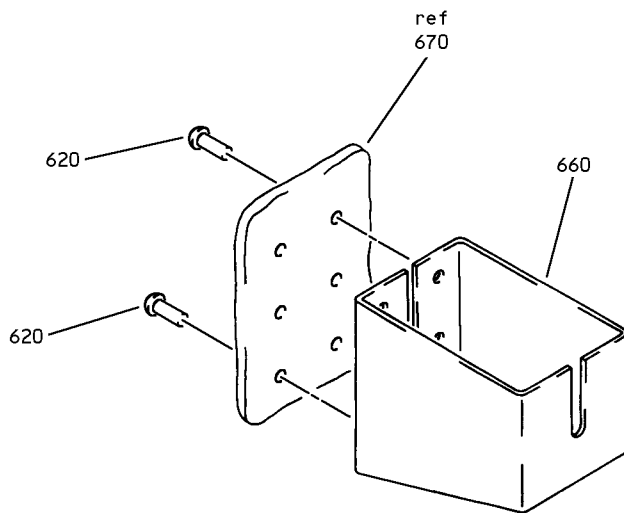
ILLUSTRATED PARTS LIST
 01.1 Page 1084L
 Jul 01/05



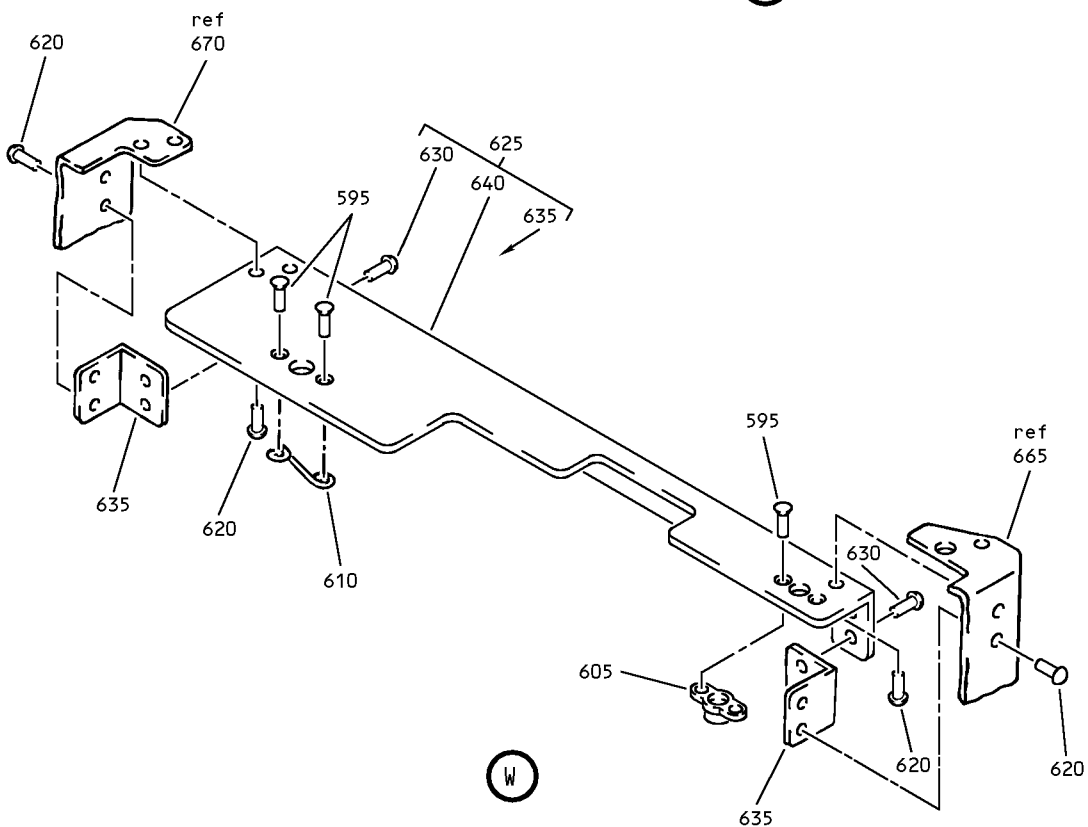
Outboard Passenger Service Unit Oxygen/Light Panel Assembly
Figure 4 (Sheet 10)

25-23-10

ILLUSTRATED PARTS LIST
01.1 Page 1084M
Jul 01/05



(V)

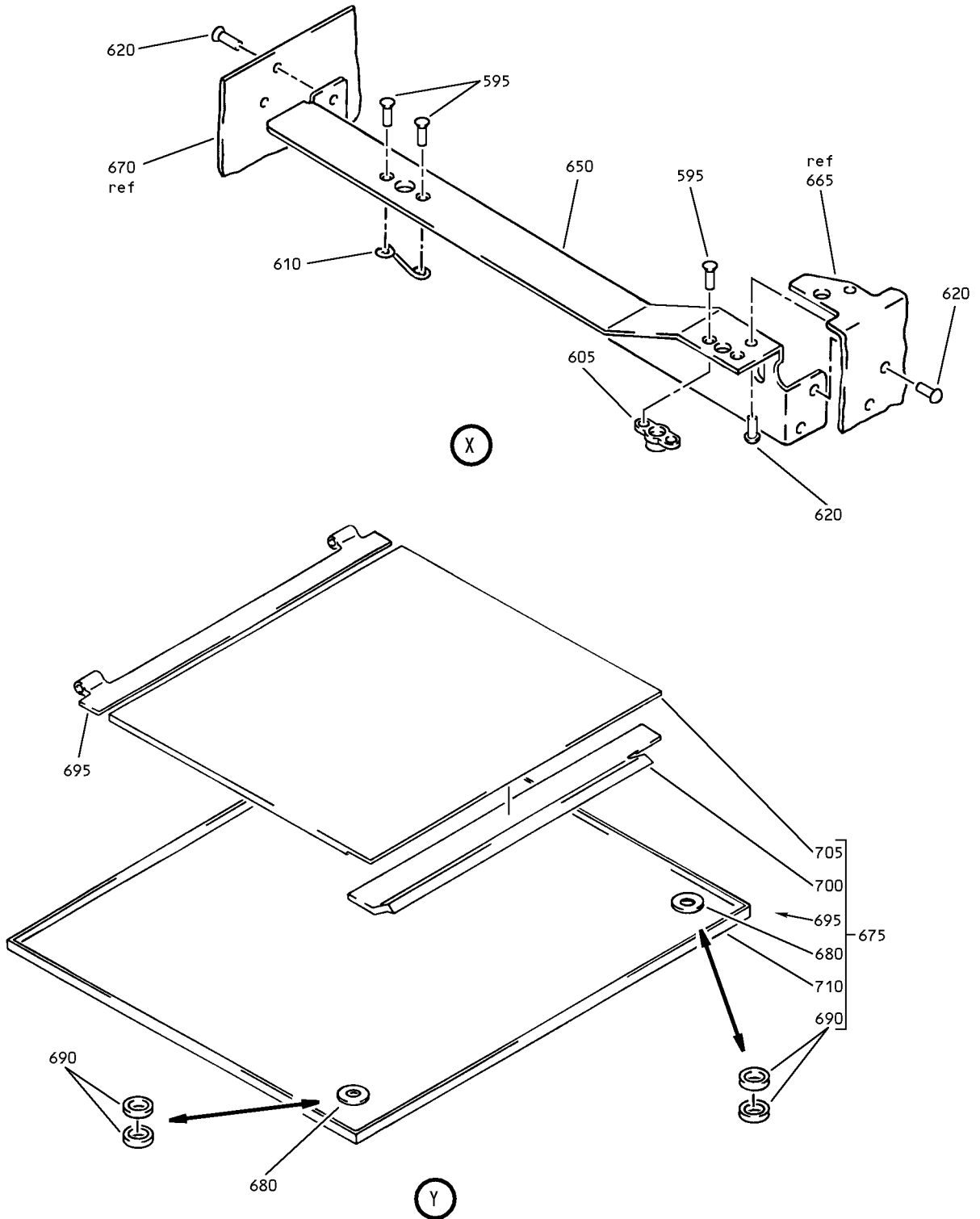


(W)

Outboard Passenger Service Unit Oxygen/Light Panel Assembly
 Figure 4 (Sheet 11)

25-23-10

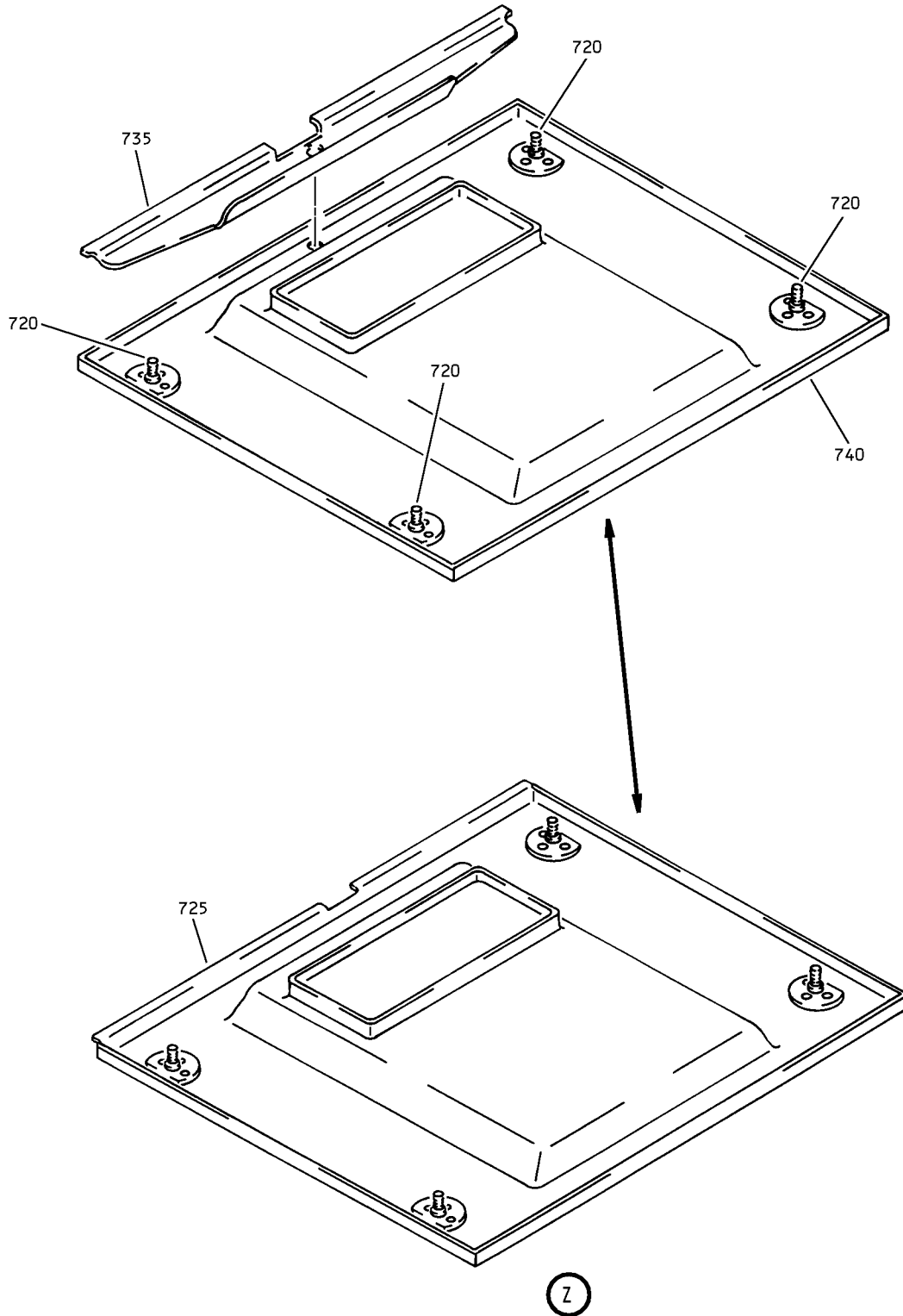
ILLUSTRATED PARTS LIST
 01.1 Page 1084N
 Jul 01/05



Outboard Passenger Service Unit Oxygen/Light Panel Assembly
Figure 4 (Sheet 12)

25-23-10

ILLUSTRATED PARTS LIST
01.1 Page 10840
Jul 01/05



Outboard Passenger Service Unit Oxygen/Light Panel Assembly
Figure 4 (Sheet 13)

25-23-10

ILLUSTRATED PARTS LIST
01.1 Page 1084P
Jul 01/05


BOEING
 COMPONENT
 MAINTENANCE MANUAL

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
04- -1A	417T3052-473B		PANEL ASSY-OUTBD PASS. SVCE UNIT OXY/LT	AY	RF
5	NAS1801-06-9		.SCREW	AY	1
10	NAS1149DN632H		.WASHER	AY	2
15	740A11-16		.JUMPER ASSY- (V91812) (SPEC BACJ40A11-16) (OPT ITEM 15A)	AY	1
-15A	940CW20-16		.JUMPER ASSY-BONDING (V91812) (SPEC BACJ40AB20-16) (OPT 100220-16 (V1FF12)) (OPT RBEJ40AB20-16 (V1GK47)) (OPT ITEM 15)	AY	1
20	417T3052-470SP		.PANEL ASSY	AY	1
25	MS3367-4-9		..STRAP	AY	8
30	BCREF5417		..LIGHT-CALL (V08717) (102SKWLUCSTDFB12H5)	AY	1
35	17-310-01		..CLAMP-WIRE (V02660)	AY	1
40	17-20090-1		..CONNECTOR- (V02660)	AY	1
45	17-857		..LATCH-SPR (V50738)	AY	1
50	C0909A08-02PN		..CONNECTOR- (V13556) (SPEC BACC63BN8-2P) (OPT 48-63N8-2P (V02660))	AY	1

25-23-10

ILLUSTRATED PARTS LIST

01.1 Page 1084Q

Jul 01/05

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
04-					
55	BACC10GH08		..CLAMP	AY	1
60	417T3052-6		..SLEEVING-NON FRAY	AY	1
65	BACG20ZA000790		..GROMMET	AY	1
70	BACG20ZA000475		..GROMMET	AY	1
75	BACG20ZA000500		..GROMMET	AY	1
80	NAS1801-3-8		..SCREW	AY	2
85	NAS514P832-12		..SCREW	AY	1
90	NAS43DD3-16		..SPACER	AY	1
95	NAS1149DN832J		..WASHER	AY	1
100	MS21042L08		..NUT	AY	1
105	N2088		..PLUG- (V75345) (SPEC BACP20BA1) (OPT SZ7105 (V95272)) (OPT 4841 (V84914))	AY	2
110	BACC10DK4		..CLAMP	AY	1
115	BACC10DK3		..CLAMP	AY	2
120	NAS1801-06-7		..SCREW	AY	3
125	NAS1149DN632J		..WASHER	AY	3
130	RDAX5301A		..DECODER-3 SEAT (V54473) (SPEC S220T111-501)	AY	1
135	MS20253P2-350		..PIN-HINGE	AY	2
140	417T3051-9		..SPRING	AY	1
145	417T3051-10		..SPRING	AY	1
150	417T3052-5		..HINGE ASSY	AY	1
155	4002-5W		...STUD- (V71286)	AY	2
160	R4T		...RING-RETAINING (V71286)	AY	2
165	40G20-11		...GROMMET- (V71286) (OPT ITEMS 165A, 165B)	AY	2

25-23-10

ILLUSTRATED PARTS LIST

01.1 Page 1084R

Jul 01/05

BOEING
 COMPONENT
 MAINTENANCE MANUAL

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
04- -165A	4002T11S		...GROMMET- (V71286) (OPT ITEMS 165, 165B)	AY	2
-165B	4002T11		...GROMMET- (V71286) (OPT ITEMS 165, 165A)	AY	2
170	417T3054-14		...HINGE	AY	1
175	417T3052-54		..MOUNT ASSY-HINGE	AY	1
180	NAS1399D4-2		...RIVET	AY	10
185	417T3090-44		...BRACKET ASSY	AY	1
190	BACR15BA3AD	RIVET- (SIZE DETERMINE ON INST)	AY	4
195	MF53049-06	NUTPLATE- (V15653) (SPEC BACN10JN06) (OPT MF1000-06BAC (V15653)) (OPT NS103218-62 (V80539)) (OPT RMF9201M62 (V72962)) (OPT VN252A62L (V92215)) (OPT T8124S06S (V11815)) (OPT BRFM20A06L (V52828))	AY	2

25-23-10

ILLUSTRATED PARTS LIST
 01.1 Page 1084S
 Jul 01/05

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
04-					
200	417T3090-46	BRACKET	AY	1
205	417T3090-45		...BRACKET ASSY	AY	1
210	BACR15BA3AD	RIVET- (SIZE DETERMINE ON INST)	AY	2
215	MF53049-06	NUTPLATE- (V15653) (SPEC BACN10JN06) (OPT MF1000-06BAC (V15653)) (OPT NS103218-62 (V80539)) (OPT RMF9201M62 (V72962)) (OPT VN252A62L (V92215)) (OPT T8124S06S (V11815)) (OPT BRFM20A06L (V52828))	AY	1
220	417T3090-47	BRACKET	AY	1
225	BACR15BA3AD		...RIVET- (SIZE DETERMINE ON INST)	AY	4
230	214-16N		...RECEPTACLE- (V71268)	AY	2
232	417T3054-61		...MOUNT	AY	1
235	NAS514P832-6		..SCREW	AY	2
240	NAS1149D0363J		..WASHER	AY	2
245	MS35333-38		..WASHER	AY	2
250	MS35649-282		..NUT	AY	2

25-23-10

ILLUSTRATED PARTS LIST

01.1 Page 1084T

Jul 01/05


BOEING
 COMPONENT
 MAINTENANCE MANUAL

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
04-					
255	417T3052-3		..BAR ASSY-TIE	AY	1
260	NAS514P832-5		...SCREW	AY	2
265	NAS514P832-4		...SCREW	AY	2
270	417T3058-105		...LATCH ASSY	AY	2
275	MS20253P2-54	PIN-HINGE	AY	1
280	MS20253P2-76	PIN-HINGE	AY	1
285	417T3058-121	SPRING-TRIGGER	AY	1
290	417T3058-120	SPRING-CAM	AY	1
295	417T3058-115	TRIGGER	AY	1
300	417T3058-114	CAM-SHORT ARM	AY	1
305	417T3058-117	PIN-INDEX	AY	1
310	417T3058-111	BASE-NARROW	AY	1
312	417T3054-23		..BAR-TIE	AY	1
315	4920		..TAPE-DBL BACK (V76381)	AY	1
320	417T3052-23		..COVER-TEDLAR	AY	1
325	NAS1801-08-7		..SCREW	AY	2
330	NAS1149DN832J		..WASHER	AY	3
335	MS35333-38		..WASHER	AY	1
340	MS25082-2		..NUT	AY	1
345	81000-13301		..LIGHT ASSY-READING (VS5006) (SPEC S417T505-1) (FOR DETAILS SEE FIG. 80)	AY	1
350	3M850		..TAPE-BLACK MYLAR (V76381)	AY	1
355	NAS1801-06-6		..SCREW	AY	2
360	NAS1149DN616J		..WASHER	AY	2
365	MS35333-37		..WASHER	AY	2
370	78175-4		..ACTUATOR- (V09790) (SPEC S417T402-4)	AY	1
375	NAS1801-08-6		..SCREW	AY	2
380	NAS1149DN832J		..WASHER	AY	2
385	MS35333-38		..WASHER	AY	2
390	417T3058-21		..LATCH ASSY-OUTBD	AY	1
395	MS20253-2-942		...PIN-HINGE	AY	1
400	417T3058-5		...SPRING	AY	1
405	6035-06BR0150		...INSERT- (V01556)	AY	2

25-23-10

ILLUSTRATED PARTS LIST

01.1 Page 1084U

Jul 01/05

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
04-410	6035-2BR0185		...INSERT- (V01556)	AY	2
415	417T3058-123		...LATCH	AY	1
420	417T3058-6		...MOUNT	AY	1
425	NAS514P832-6		..SCREW	AY	1
430	NAS1149DN832J		..WASHER	AY	1
435	MS21042L08		..NUT	AY	1
440	417T3051-295		..LANYARD ASSY	AY	1
445	417T3084-4		...CLIP	AY	1
450	GSC149		...SLEEVE- (V56501) (SPEC BACS13S149C) (OPT Y0C90 (V12357))	AY	1
455	MS20659-104		...TERMINAL-LUG	AY	1
460	417T3051-296		...CORD	AY	1
465	417T3052-167		..FRAME ASSY	AY	1
470	417T3058-127		...LATCH ASSY ATTACHING PARTS	AY	2
475	NAS1801-08-5		...SCREW	AY	4
480	MS35333-38		...WASHER	AY	4
485	NAS1149DN816J		...WASHER -----*-----	AY	4
490	MS20253P2-54	PIN-HINGE	AY	1
495	MS20253P2-095	PIN-HINGE	AY	1
500	417T3058-121	SPRING-TRIGGER	AY	1
505	417T3058-120	SPRING-CAM	AY	1
510	417T3058-115	TRIGGER	AY	1
515	417T3058-113	CAM-LONG ARM	AY	1

25-23-10

 ILLUSTRATED PARTS LIST
 01.1 Page 1084V
 Jul 01/05


BOEING
 COMPONENT
 MAINTENANCE MANUAL

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
04-					
520	417T3058-116	PAD-RUBBER	AY	1
525	60352BR0185	INSERT- (V01556)	AY	2
530	417T3058-128	BASE-WIDE	AY	1
535	NAS1801-06-5		...SCREW	AY	4
540	NAS1149DN632J		...WASHER	AY	4
545	MS35333-37		...WASHER	AY	4
550	MS25082-1		...NUT	AY	4
555	417T3054-28		...HINGE HALF	AY	1
560	417T3054-29		...HINGE HALF	AY	1
565	NAS1801-08-7		...SCREW	AY	4
570	NAS1149DN832J		...WASHER	AY	4
575	417T3090-30		...BRACKET-AFT	AY	1
580	417T3059-1		...GROMMET	AY	4
585	417T3091-1		...SLEEVE-ADJUSTING	AY	4
590	1200-25CD		...RING-RETAINING (V97464)	AY	4
-590A	1200-25ZD		...RING-RETAINING (V97464) (OPT ITEM 590A)	AY	4
595	BACR15BA3AD		...RIVET- (SIZE DETERMINE ON INST)	AY	24
600	MF53049-08		...NUTPLATE- (V15653) (SPEC BACN10JN08) (OPT BRFM20A08 (V52828)) (OPT MF1000-08BAC (V15653)) (OPT NS103218-82 (V80539)) (OPT RMF9201M82 (V72962)) (OPT VN252A82 (V92215)) (OPT T8124S08S (V11815))	AY	6

25-23-10

ILLUSTRATED PARTS LIST

01.1 Page 1084W

Jul 01/05

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
04-605	T8076S1032		...NUTPLATE- (V11815) (SPEC BACN10JP3A) (OPT MK1000-3BAC (V15653)) (OPT NS103197-02 (V80539)) (OPT RMA9201M3 (V72962)) (OPT VN202A1-02 (V92215)) (OPT BRM200A3 (V52828))	AY	2
610	S3-150		...SPRING-RETAINER (V72794)	AY	4
615	417T3092-6		...SPACER	AY	2
620	BACR15BB3AD		...RIVET- (SIZE DETERMINE ON INST)	AY	26
625	417T3054-56		...BRACKET ASSY-FWD	AY	1
630	BACR15BB3AD		...RIVET- (SIZE DETERMINE ON INST)	AY	4
635	417T3090-119	CLIP	AY	2
640	417T3054-57	BRACKET	AY	1
645	417T3090-67		...BRACKET-OXY	AY	1
650	417T3090-29		...BRACKET-MID	AY	1
655	417T3090-26		...BRACKET-LT	AY	1
660	417T3090-146		...BRACKET-LT	AY	1
665	417T3090-124		...RAIL-R	AY	1
670	417T3090-123		...RAIL-L	AY	1
675	417T3070-90SP		..PANEL ASSY-FACE	AY	1
680	417T3012-1		...SPACER- (OPT ITEM 685)	AY	2
-685	417T3070-150		...KIT ASSY-SUBSTITUTE (OPT ITEM 680)	AY	2

25-23-10

 ILLUSTRATED PARTS LIST
 01.1 Page 1084X
 Jul 01/05


BOEING
 COMPONENT
 MAINTENANCE MANUAL

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
04-					
690	BACW10J3	WASHER	AY	2
695	417T3054-115		...HINGE HALF	AY	1
700	417T3054-66		...STRIKER	AY	1
705	417T3070-142		...SANDWICH ASSY	AY	1
710	417T3070-71SP		...PANEL	AY	1
715	417T3073-241SP		..PANEL ASSY-FACE LT	AY	1
720	SL6164-08-3		...STUD- (V97393) (OPT ITEM 720A)	AY	4
-720A	22395-1		...STUD- (V1047B) (OPT ITEM 720)	AY	4
725	417T3073-262SP		...PANEL- (OPT ITEM 730)	AY	1
-730	417T3073-275		...KIT ASSY-SUBSTITUTE (OPT ITEM 725)	AY	1
735	417T3073-204SP	COVER-GAP	AY	1
740	417T3073-223SP	PANEL	AY	1

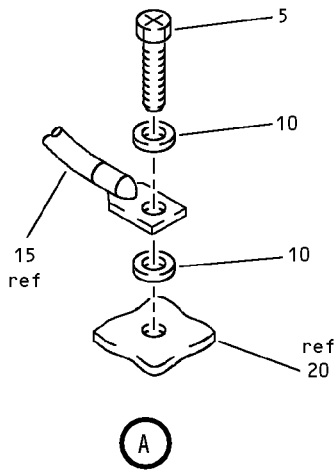
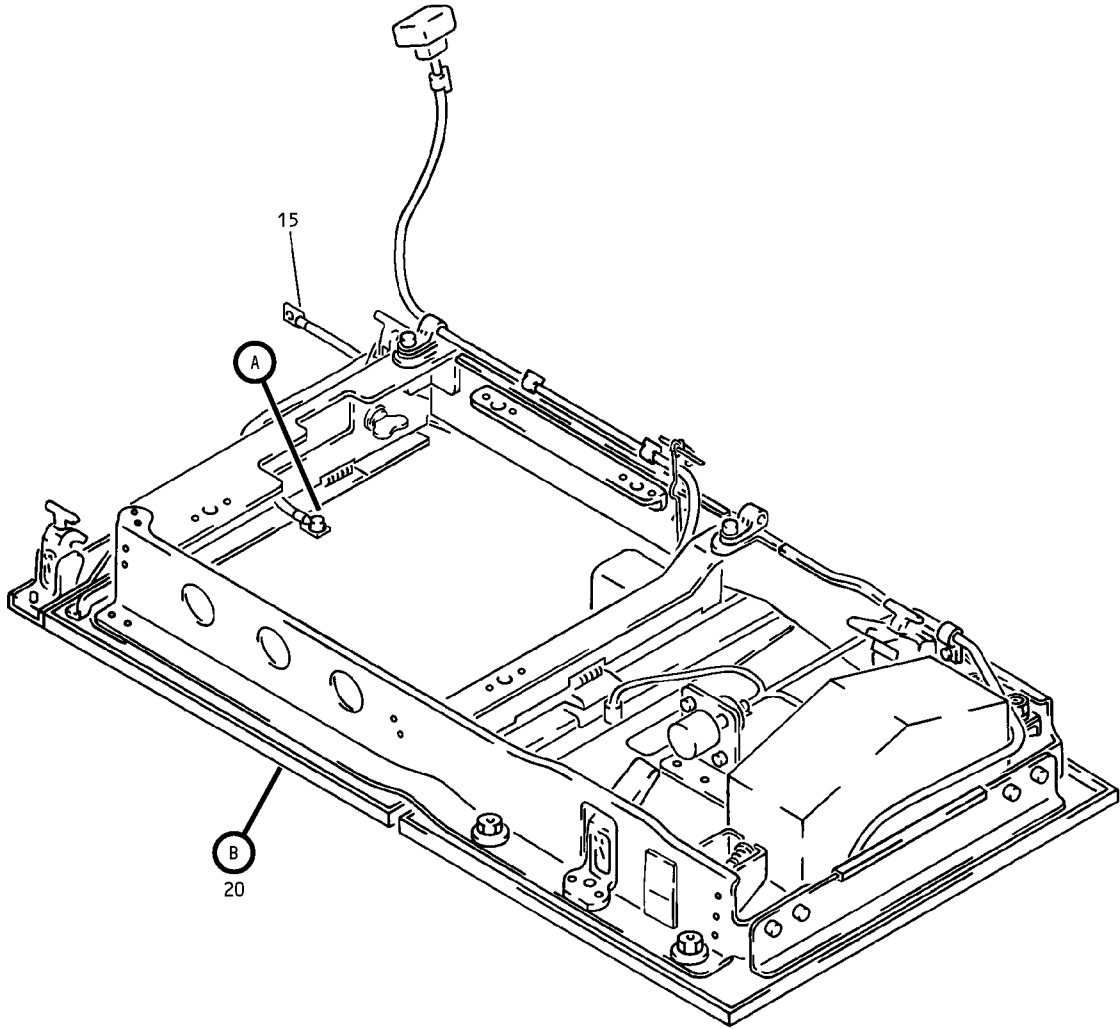
- Item Not Illustrated

25-23-10

ILLUSTRATED PARTS LIST

01.1 Page 1084Y

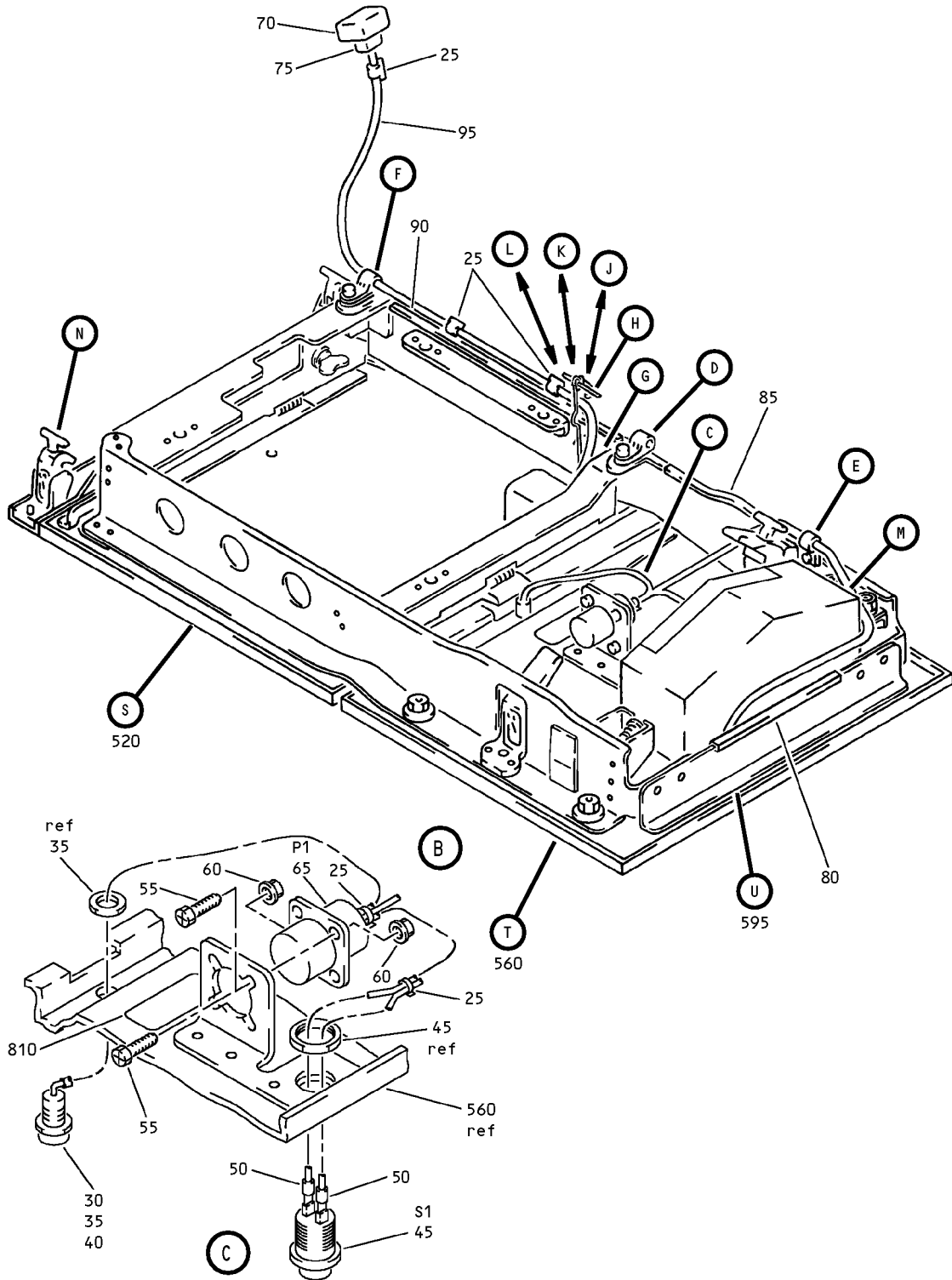
Jul 01/05



Outboard Passenger Service Unit Oxygen/Light Panel Assembly
Figure 5 (Sheet 1)

25-23-10

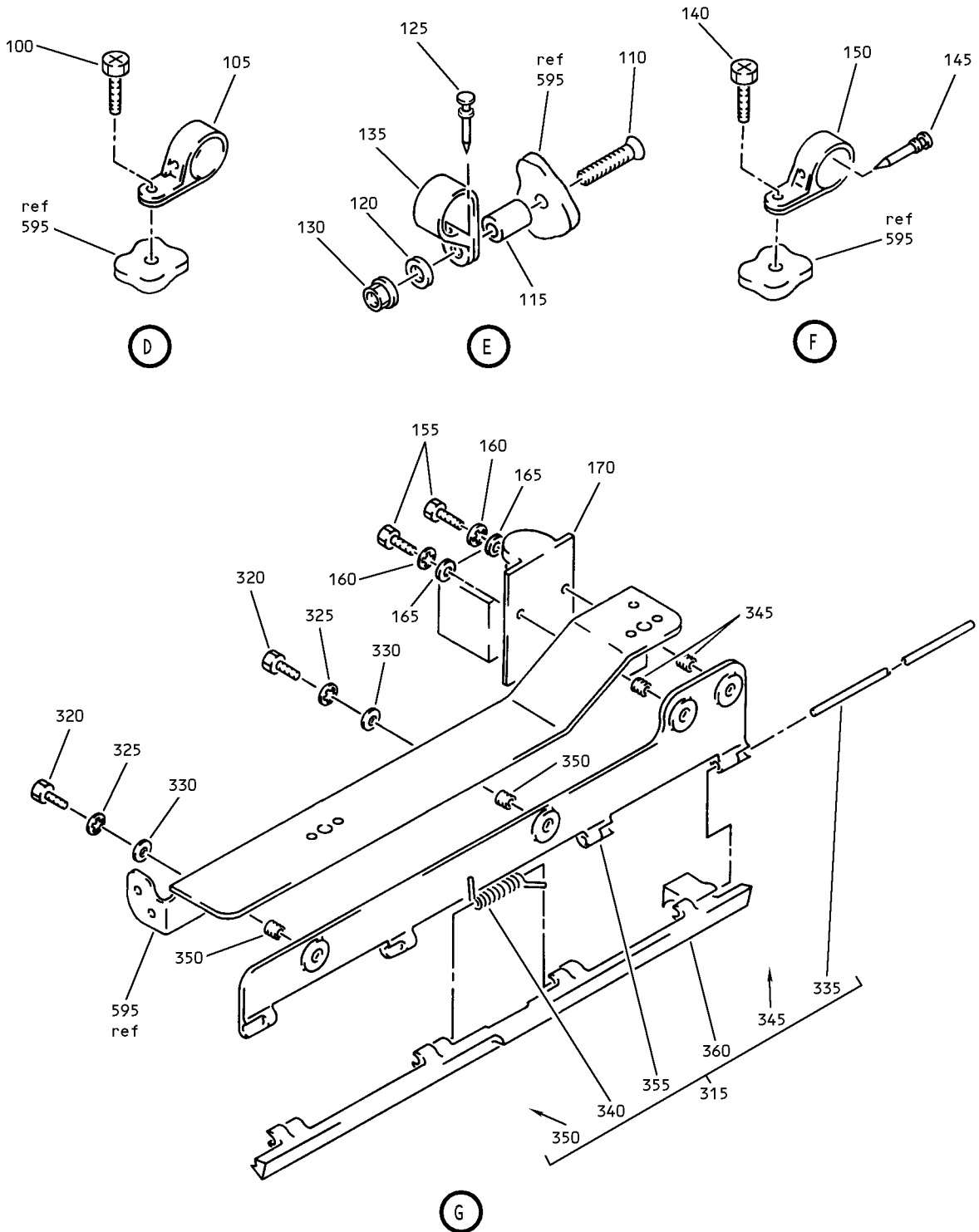
ILLUSTRATED PARTS LIST
01.1 Page 1085
Jul 01/05



Outboard Passenger Service Unit Oxygen/Light Panel Assembly
 Figure 5 (Sheet 2)

25-23-10

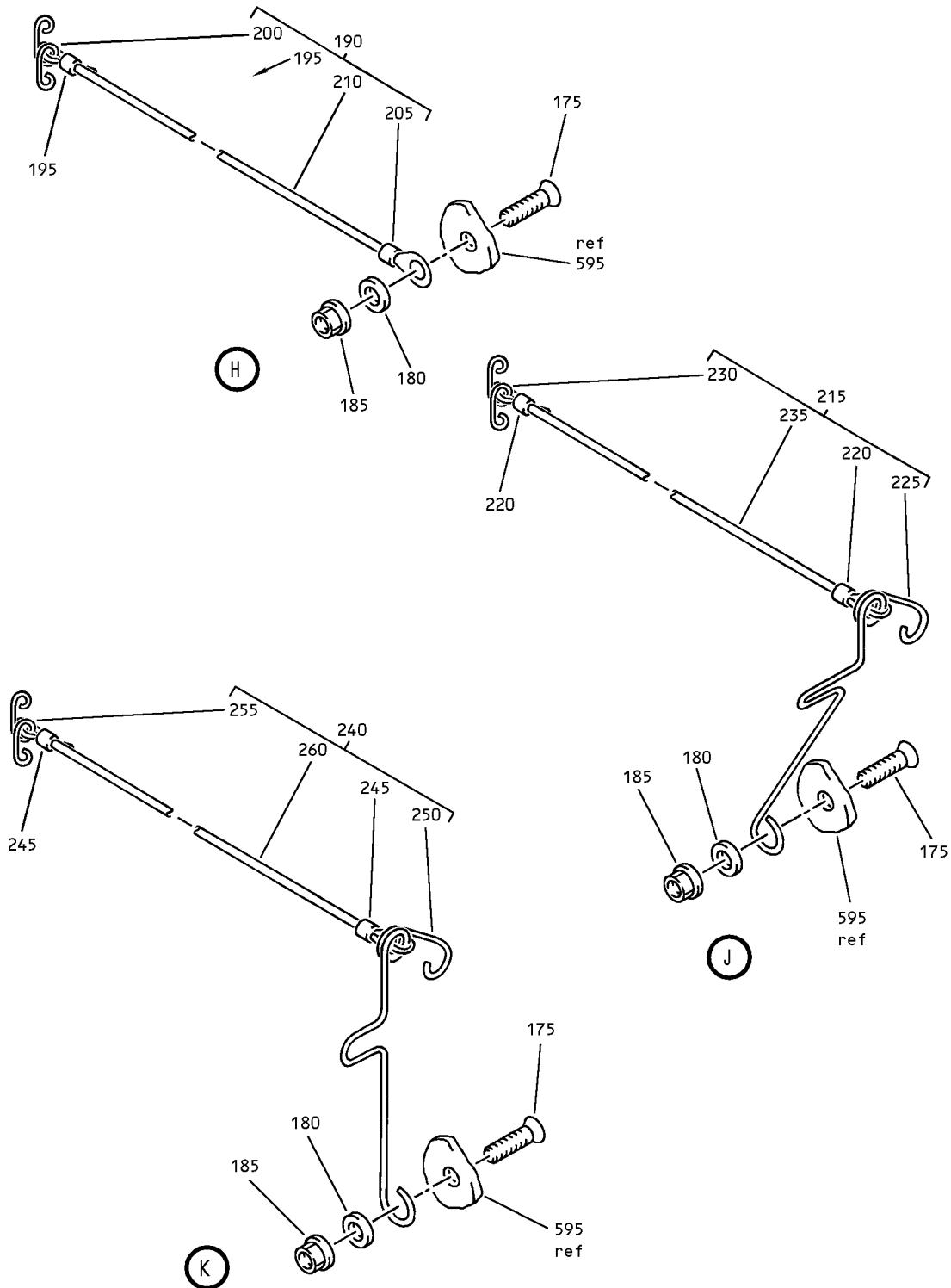
ILLUSTRATED PARTS LIST
 01.1 Page 1086
 Jul 01/05



Outboard Passenger Service Unit Oxygen/Light Panel Assembly
 Figure 5 (Sheet 3)

25-23-10

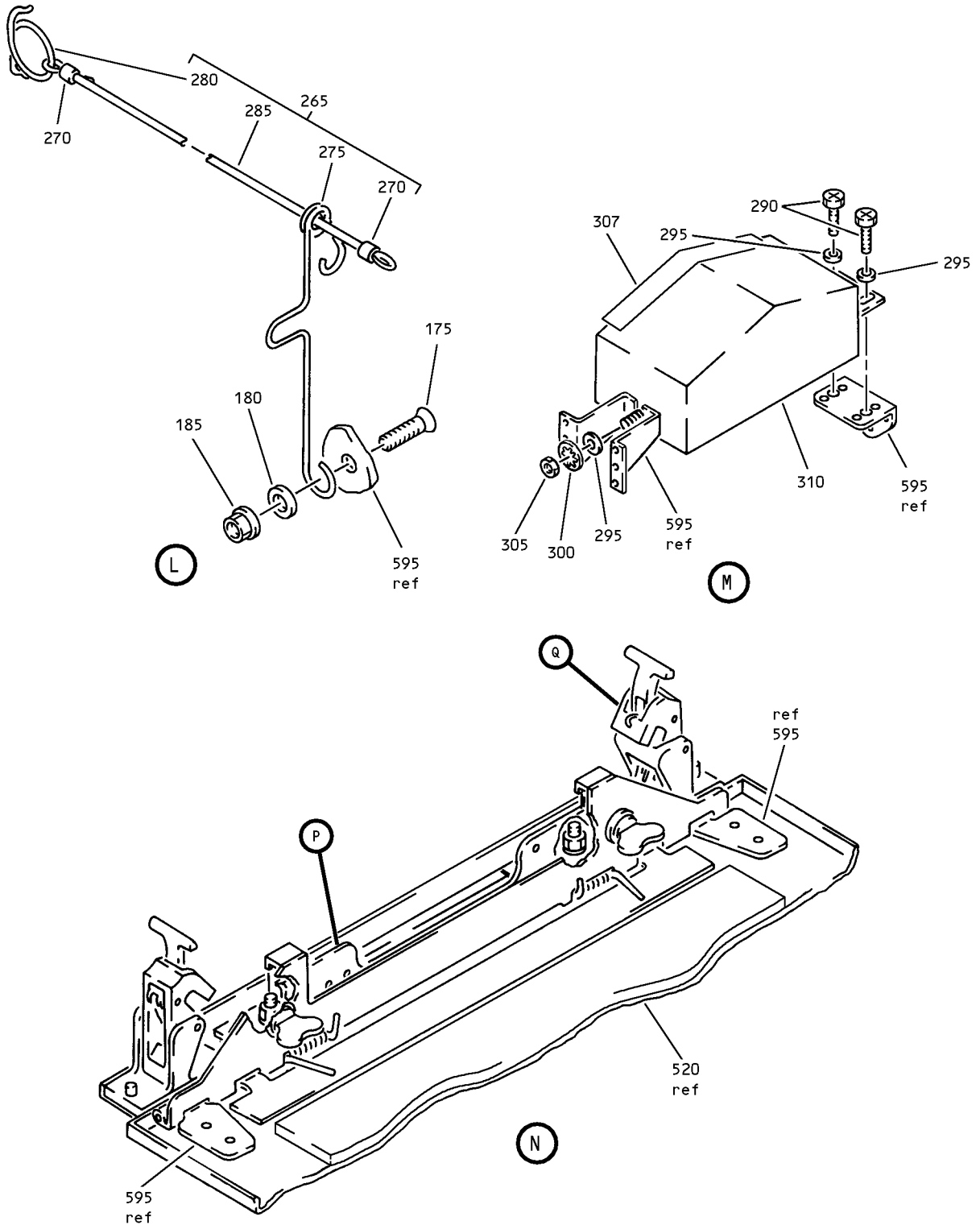
ILLUSTRATED PARTS LIST
 01.1 Page 1086A
 Jul 01/05



Outboard Passenger Service Unit Oxygen/Light Panel Assembly
 Figure 5 (Sheet 4)

25-23-10

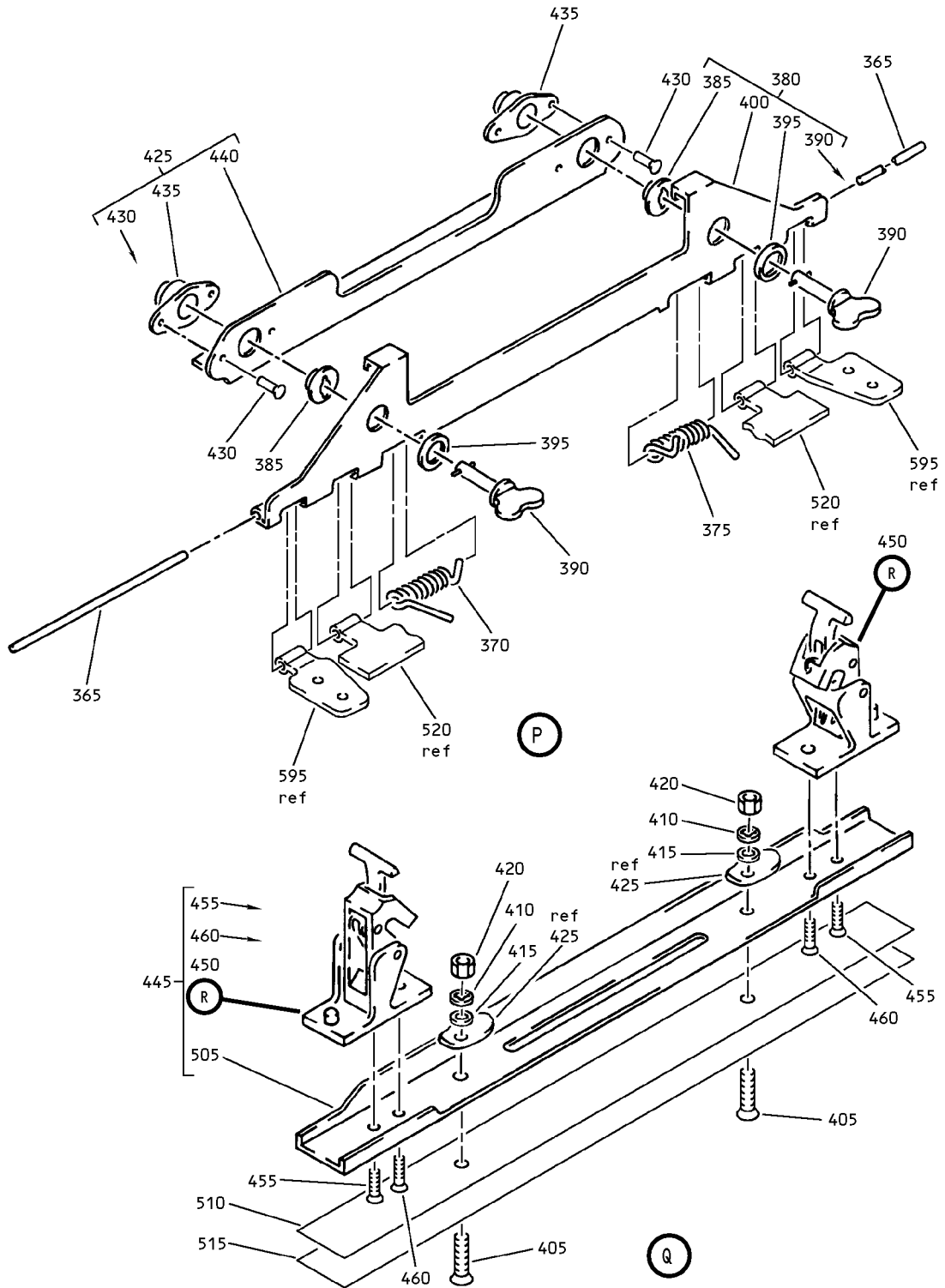
ILLUSTRATED PARTS LIST
 01.1 Page 1086B
 Jul 01/05



Outboard Passenger Service Unit Oxygen/Light Panel Assembly
Figure 5 (Sheet 5)

25-23-10

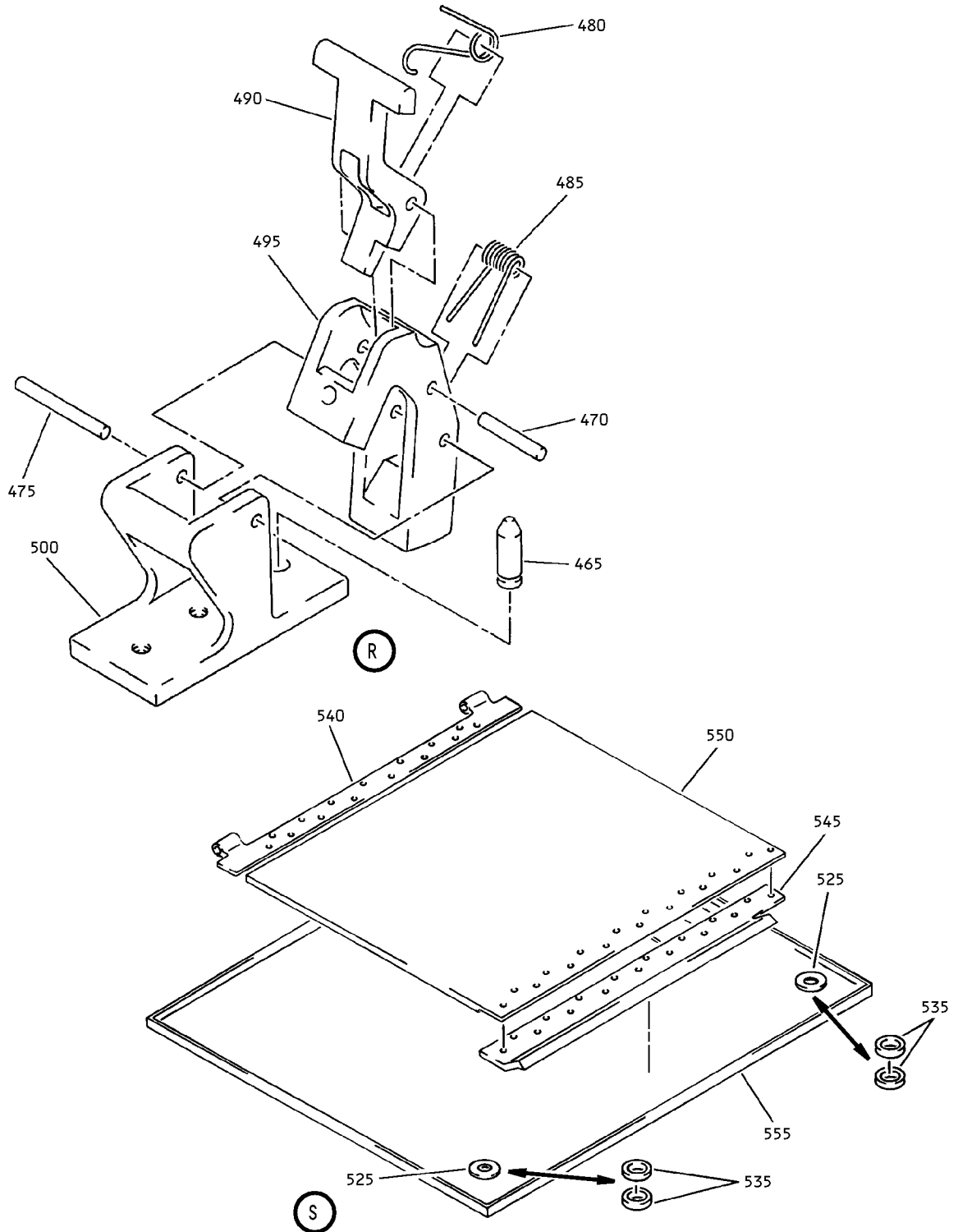
ILLUSTRATED PARTS LIST
01.1 Page 1086C
Jul 01/05



Outboard Passenger Service Unit Oxygen/Light Panel Assembly
 Figure 5 (Sheet 6)

25-23-10

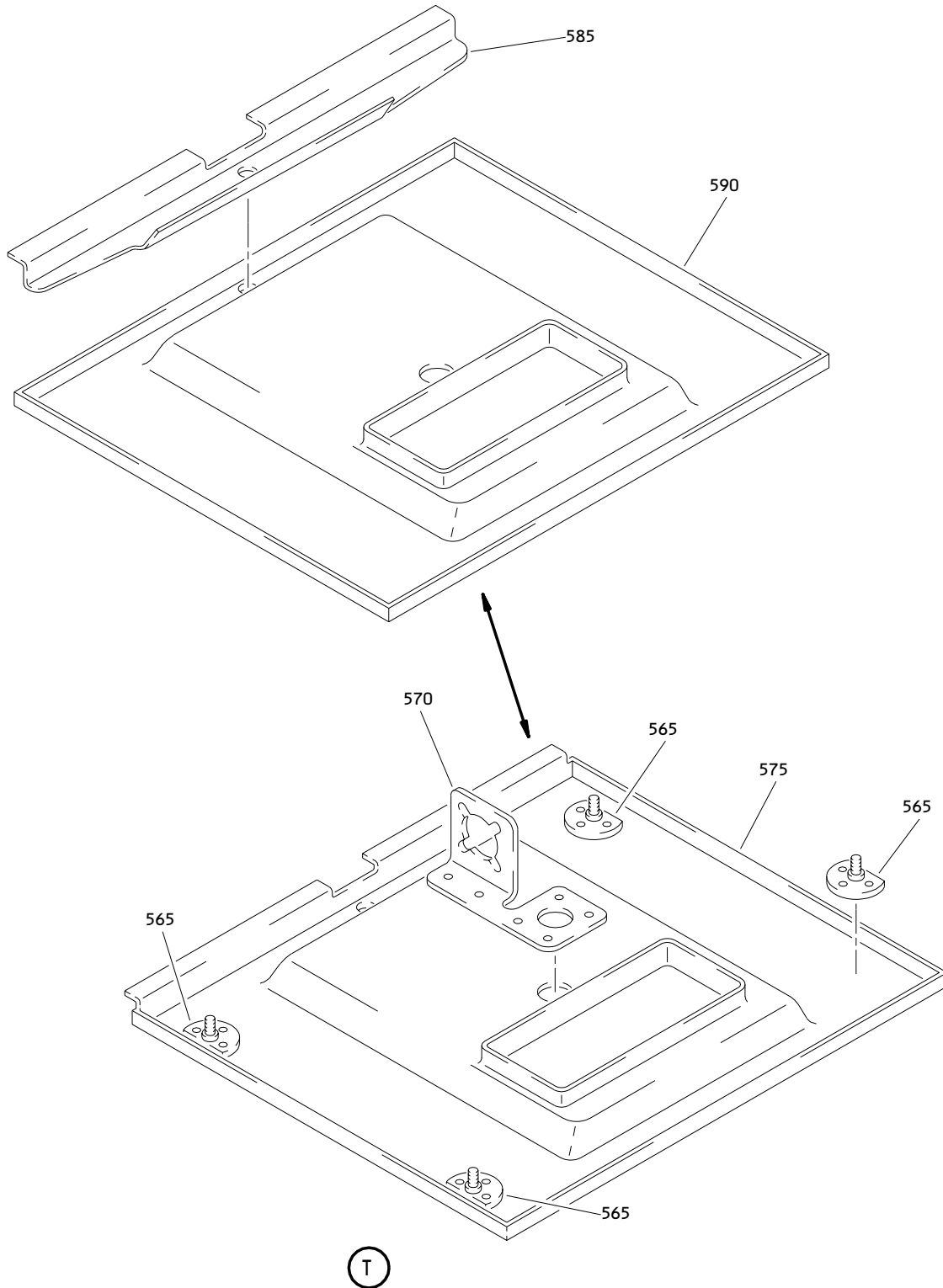
ILLUSTRATED PARTS LIST
 01.1 Page 1086D
 Jul 01/05



Outboard Passenger Service Unit Oxygen/Light Panel Assembly
Figure 5 (Sheet 7)

25-23-10

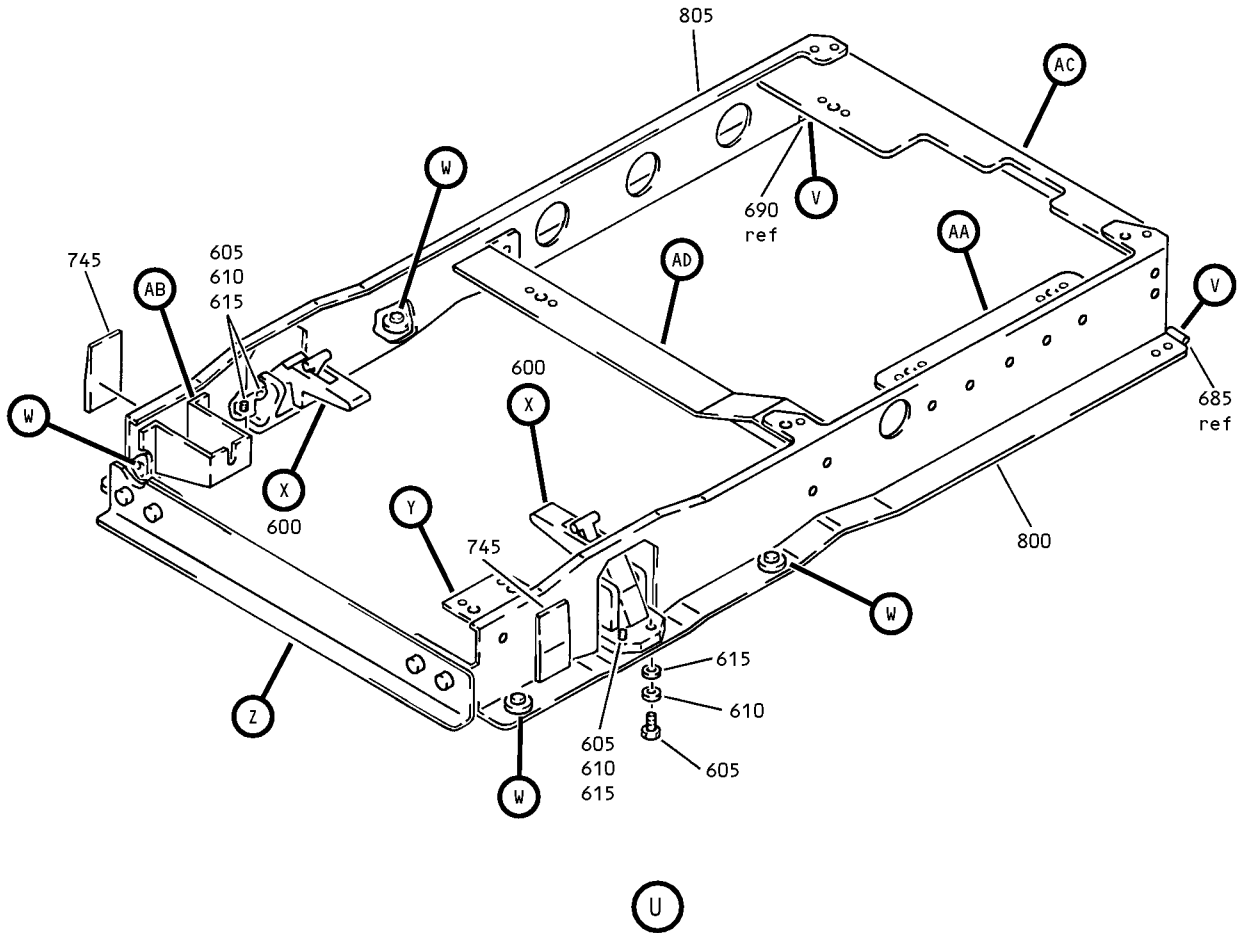
ILLUSTRATED PARTS LIST
01.1 Page 1086E
Jul 01/05



Outboard Passenger Service Unit Oxygen/Light Panel Assembly
Figure 5 (Sheet 8)

25-23-10

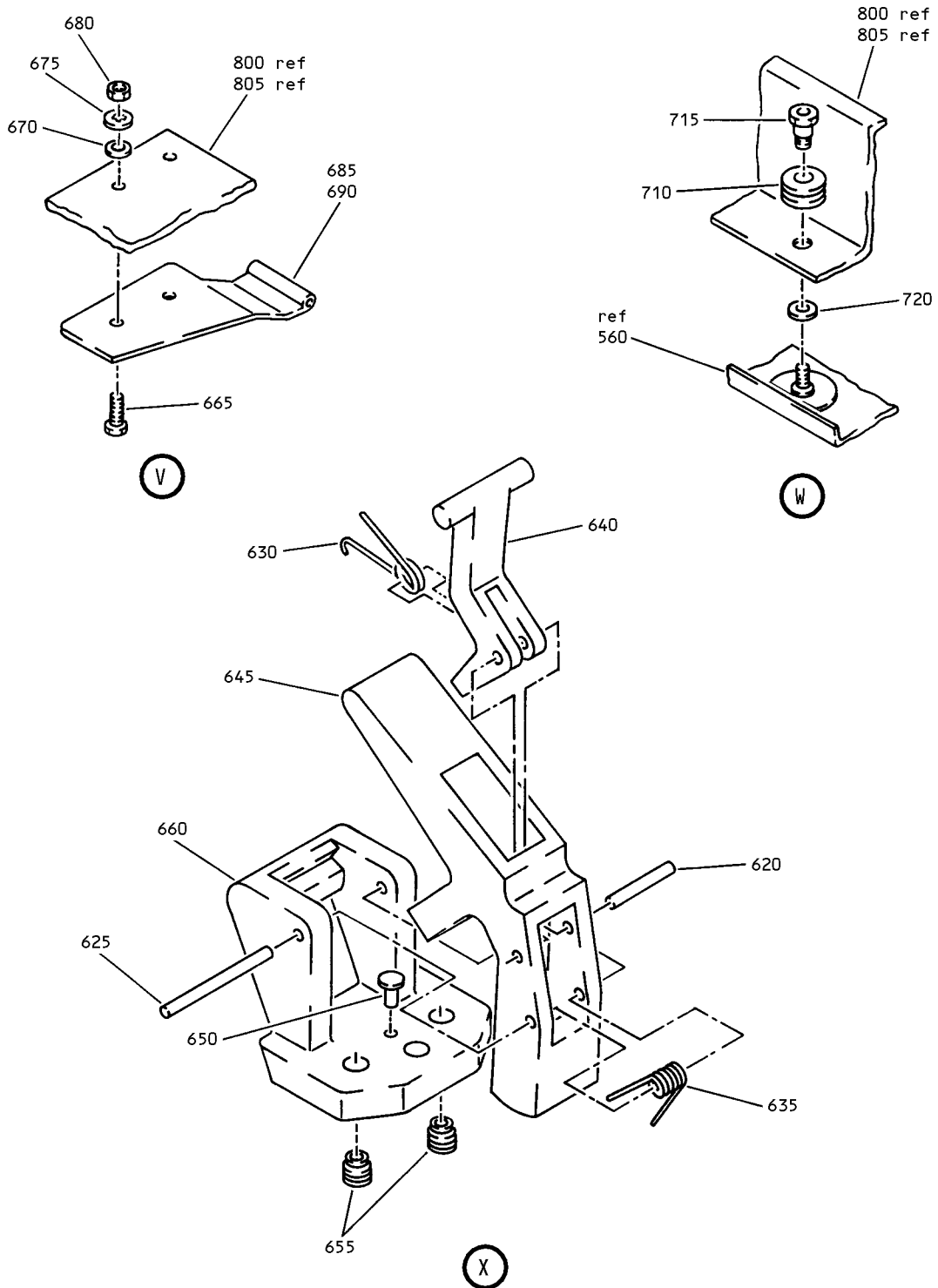
ILLUSTRATED PARTS LIST
01.1 Page 1086F
Jul 01/05



Outboard Passenger Service Unit Oxygen/Light Panel Assembly
Figure 5 (Sheet 9)

25-23-10

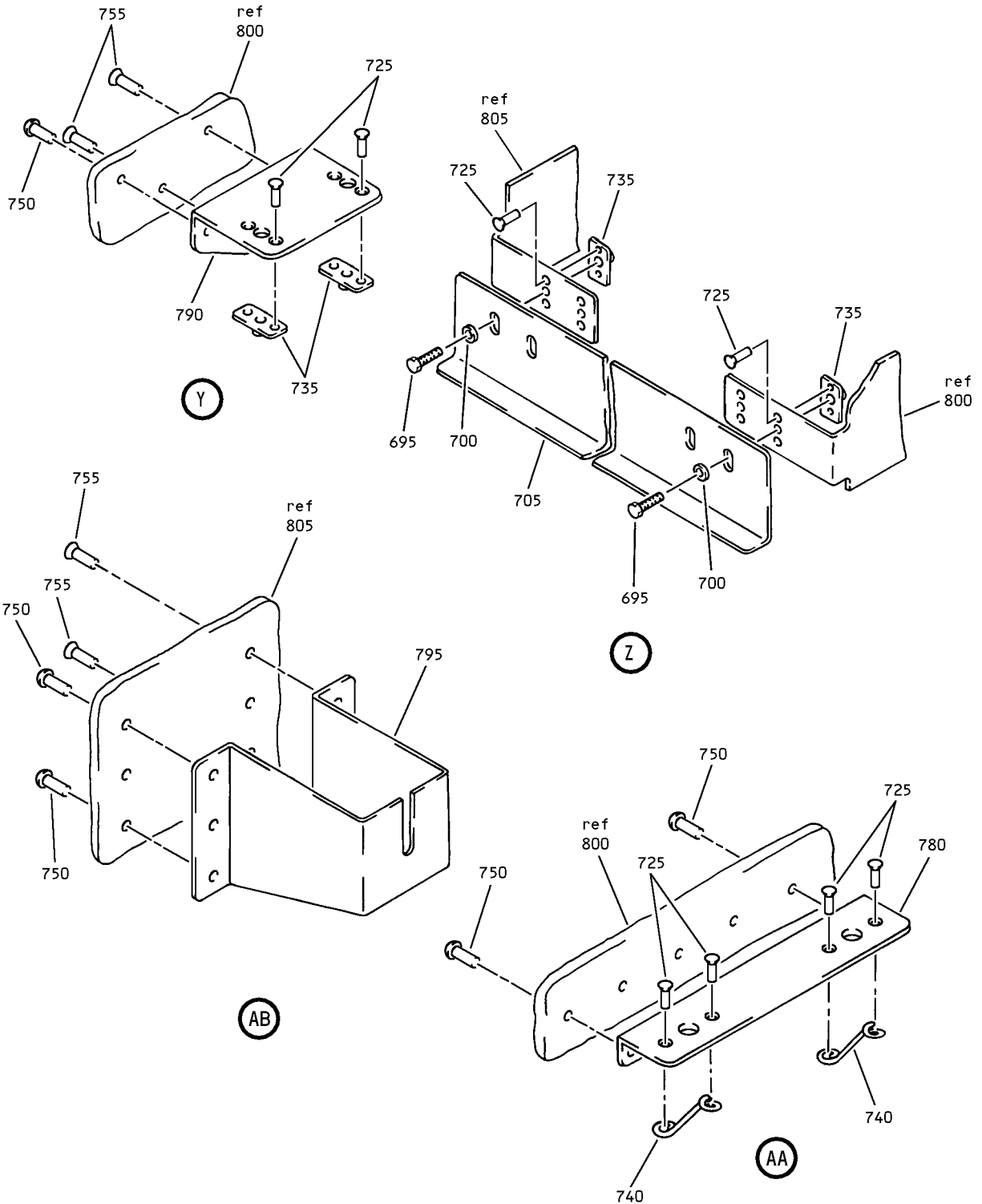
ILLUSTRATED PARTS LIST
01.1 Page 1086G
Jul 01/05



Outboard Passenger Service Unit Oxygen/Light Panel Assembly
 Figure 5 (Sheet 10)

25-23-10

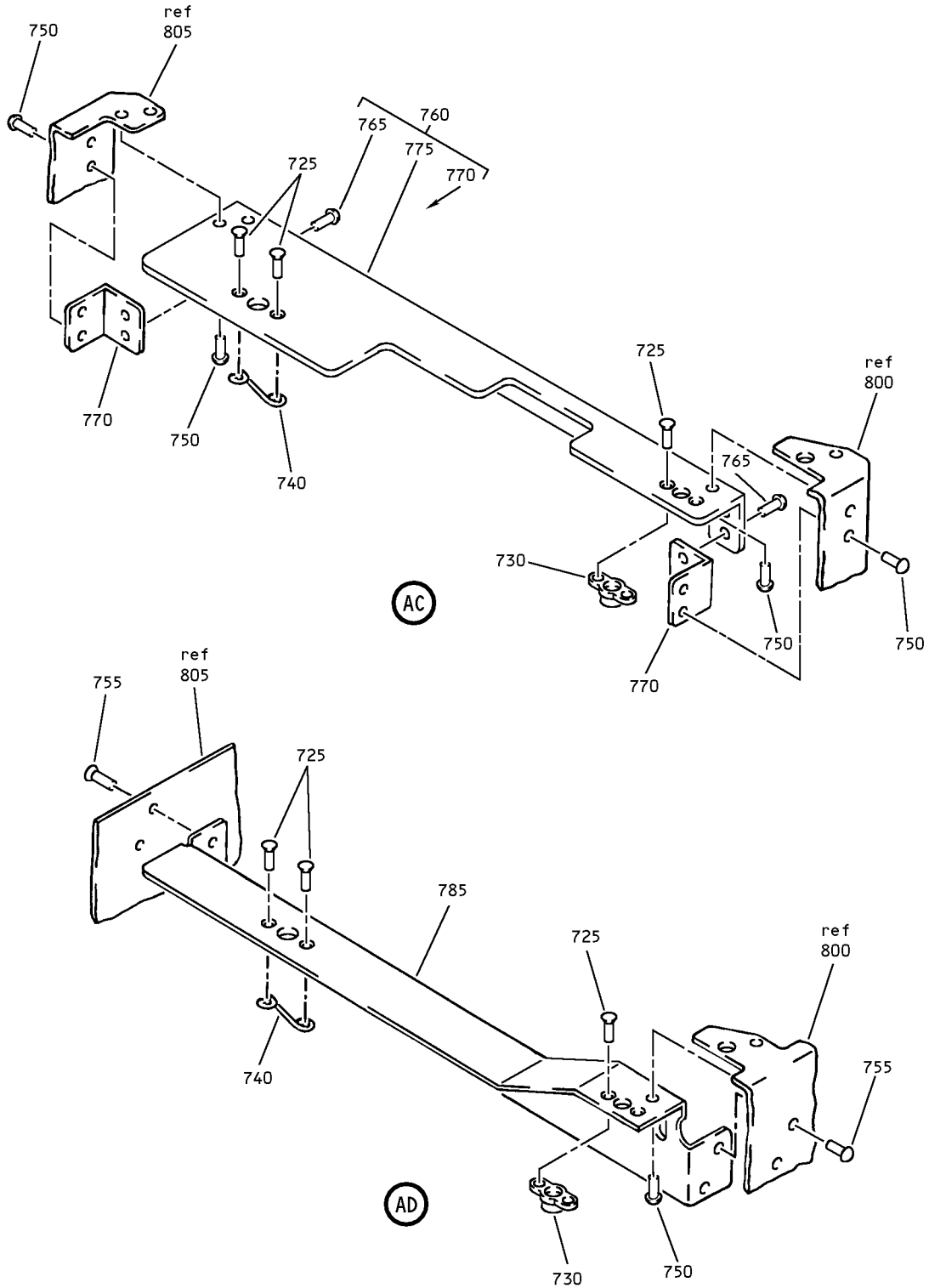
ILLUSTRATED PARTS LIST
 01.1 Page 1086H
 Jul 01/05



Outboard Passenger Service Unit Oxygen/Light Panel Assembly
 Figure 5 (Sheet 11)

25-23-10

ILLUSTRATED PARTS LIST
 01.1 Page 1086I
 Jul 01/05



Outboard Passenger Service Unit Oxygen/Light Panel Assembly
 Figure 5 (Sheet 12)

25-23-10

ILLUSTRATED PARTS LIST
 01.1 Page 1086J
 Jul 01/05


BOEING
 COMPONENT
 MAINTENANCE MANUAL

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
05- -1A	417T3052-474B		PANEL ASSY-OUTBD PASS. SVCE UNIT OXY/LT	AZ	RF
5	NAS1801-06-9		.SCREW	AZ	1
10	NAS1149DN632H		.WASHER	AZ	2
15	740A11-16		.JUMPER ASSY- (V91812) (SPEC BACJ40A11-16) (OPT ITEM 15A)	AZ	1
-15A	940CW20-16		.JUMPER ASSY- (V91812) (SPEC BACJ40AB20-16) (OPT 100220-16 (V1FF12)) (OPT RBEJ40AB20-16 (V1GK47)) (OPT ITEM 15)	AZ	1
20	417T3052-457SP		.PANEL ASSY	AZ	1
25	MS3367-4-9		..STRAP	AZ	5
30	855307-7		..LENS-PINK (V08717)	AZ	1
35	855308-9		..BODY ASSY-LT (V08717)	AZ	1
40	387		..LAMP- (V08806) (L1)	AZ	1
45	L18366-12		..SWITCH- (V17744) (S1)	AZ	1
50	51863-3		..TERMINAL- (V00779) (SPEC BACT12AR202)	AZ	2
55	NAS1801-04-4		..SCREW	AZ	2
60	MS21042L04		..NUT	AZ	2

25-23-10

 ILLUSTRATED PARTS LIST
 01.1 Page 1086K
 Jul 01/05

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
05-65	BACC45FN10A5P		..CONNECTOR- (P1)	AZ	1
70	C0909A08-02PN		..CONNECTOR- (V13556) (SPEC BACC63BN8-2P) (OPT 48-63N8-2P (V02660))	AZ	1
75	BACC10GH08		..CLAMP	AZ	1
80	BACG20ZA000500		..GROMMET	AZ	1
85	BACG20ZA000475		..GROMMET	AZ	1
90	BACG20ZA000790		..GROMMET	AZ	1
95	417T3052-6		..SLEEVING-NONFRAY	AZ	1
100	NAS1801-3-8		..SCREW	AZ	1
105	BACC10DK3		..CLAMP	AZ	1
110	NAS514P832-12		..SCREW	AZ	1
115	NAS43DD3-16		..SPACER	AZ	1
120	NAS1149DN832J		..WASHER	AZ	1
125	N2088		..PLUG- (V75345) (SPEC BACP20BA1) (OPT SZ7105 (V95272)) (OPT 4841 (V84914))	AZ	1
130	MS21042L08		..NUT	AZ	1
135	BACC10DK3		..CLAMP	AZ	1
140	NAS1801-3-8		..SCREW	AZ	1
145	N2088		..PLUG- (V75345) (SPEC BACP20BA1) (OPT SZ7105 (V95272)) (OPT 4841 (V84914))	AZ	1
150	BACC10DK4		..CLAMP	AZ	1
155	NAS1801-06-6		..SCREW	AZ	2
160	MS35333-37		..WASHER	AZ	2
165	NAS1149DN616J		..WASHER	AZ	2
170	78175-4		..ACTUATOR- (V09790) (SPEC S417T402-4)	AZ	1

25-23-10

ILLUSTRATED PARTS LIST

01.1 Page 1086L

Jul 01/05


BOEING
 COMPONENT
 MAINTENANCE MANUAL

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
05-					
175	NAS514P832-6		..SCREW	AZ	1
180	NAS1149DN832J		..WASHER	AZ	1
185	MS21042L08		..NUT	AZ	1
190	417T3051-295		..LANYARD ASSY- (OPT ITEMS 215, 240, 265)	AZ	1
195	GSC149		...SLEEVE- (V56501) (SPEC BACS13S149C) (OPT Y0C90 (V12357))	AZ	1
200	417T3084-4		...CLIP	AZ	1
205	MS20659-104		...TERMINAL-LUG	AZ	1
210	417T3051-296		...CORD	AZ	1
215	417T3051-249		..LANYARD ASSY- (OPT ITEMS 190, 240, 265)	AZ	1
220	GSC149		...SLEEVE- (V56501) (SPEC BACS13S149C) (OPT Y0C90 (V12357))	AZ	2
225	417T3084-13		...CLIP	AZ	1
230	417T3084-4		...CLIP	AZ	1
235	417T3051-13		...CORD	AZ	1
240	417T3051-49		..LANYARD ASSY- (OPT ITEMS 190, 215 265)	AZ	1
245	GSC149		...SLEEVE- (V56501) (SPEC BACS13S149C) (OPT Y0C90 (V12357))	AZ	2

25-23-10

ILLUSTRATED PARTS LIST

01.1 Page 1086M

Jul 01/05

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
05-					
250	417T3084-3		...CLIP	AZ	1
255	417T3084-4		...CLIP	AZ	1
260	417T3051-13		...CORD	AZ	1
265	417T3051-12		..LANYARD ASSY- (OPT ITEMS 190, 215, 240)	AZ	1
270	GSC149		...SLEEVE- (V56501) (SPEC BACS13S149C) (OPT Y0C90 (V12357))	AZ	2
275	417T3084-2		...CLIP	AZ	1
280	417T3084-1		...CLIP	AZ	1
285	417T3051-13		...CORD	AZ	1
290	NAS1801-08-7		..SCREW	AZ	2
295	NAS1149DN832J		..WASHER	AZ	3
300	MS35333-38		..WASHER	AZ	1
305	MS25082-2		..NUT	AZ	1
307	3M850		..TAPE-BLACK MYLAR (V76381)	AZ	1
310	81000-13301		..LIGHT ASSY-READING (VS5006) (SPEC S417T505-1) (FOR DETAILS SEE FIG. 80)	AZ	1
315	417T3058-21		..LATCH ASSY ATTACHING PARTS	AZ	1
320	NAS1801-08-6		..SCREW	AZ	2
325	MS35333-38		..WASHER	AZ	2
330	NAS1149DN832J		..WASHER	AZ	2
			-----*-----		

25-23-10

 ILLUSTRATED PARTS LIST
 01.1 Page 1086N
 Jul 01/05


BOEING
 COMPONENT
 MAINTENANCE MANUAL

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
05-					
335	MS20253-2-942		...PIN-HINGE	AZ	1
340	417T3058-5		...SPRING	AZ	1
345	6035-06BR0150		...INSERT- (V01556)	AZ	2
350	6035-2BR0185		...INSERT- (V01556)	AZ	2
355	417T3058-6		...MOUNT	AZ	1
360	417T3058-123		...LATCH	AZ	1
365	MS20253P2-350		..PIN-HINGE	AZ	2
370	417T3051-10		..SPRING	AZ	1
375	417T3051-9		..SPRING	AZ	1
380	417T3052-5		..HINGE ASSY	AZ	1
385	R4T		...RING-RETAINING (V71286)	AZ	2
390	4002-5W		...STUD- (V71286)	AZ	2
395	40G20-11		...GROMMET- (V71286) (OPT ITEMS 395A, 395B)	AZ	2
-395A	4002T11		...GROMMET- (V71286) (OPT ITEMS 395, 395B)	AZ	2
-395B	4002T115		...GROMMET- (V71286) (OPT ITEMS 395, 395A)	AZ	2
400	417T3054-14		...HINGE- (V71286)	AZ	1
405	NAS514P832-6		..SCREW	AZ	2
410	MS35333-38		..WASHER	AZ	2
415	NAS1149D0363J		..WASHER	AZ	2
420	MS35649-282		..NUT	AZ	2
425	417T3052-52		..MOUNT ASSY-HINGE	AZ	1
430	BACR15BA4AD		...RIVET- (SIZE DETERMINE ON INST)	AZ	4
435	214-16N		...RECEPTACLE- (V71286)	AZ	2

25-23-10

 ILLUSTRATED PARTS LIST
 01.1 Page 10860
 Jul 01/05

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
05-					
440	417T3054-61		...MOUNT	AZ	1
445	417T3052-3		..BAR ASSY-TIE	AZ	1
450	417T3058-105		...LATCH ASSY ATTACHING PARTS	AZ	2
455	NAS514P832-4		...SCREW	AZ	2
460	NAS514P832-5		...SCREW -----*-----	AZ	2
465	417T3058-117	PIN-INDEX	AZ	1
470	MS20253P2-54	PIN-HINGE	AZ	1
475	MS20253P2-76	PIN-HINGE	AZ	1
480	417T3058-121	SPRING-TRIGGER	AZ	1
485	417T3058-120	SPRING-TRIGGER	AZ	1
490	417T3058-115	TRIGGER	AZ	1
495	417T3058-114	CAM-SHORT ARM	AZ	1
500	417T3058-111	BASE-NARROW	AZ	1
505	417T3054-23		...BAR	AZ	1
510	4920		..TAPE-DOUBLE BACK (V76381) (OPT ITEM 510A)	AZ	AR
-510A	P55		..TAPE-DOUBLE BACK (V99742) (OPT ITEM 510)	AZ	AR
515	417T3052-23		..COVER-TEDLAR	AZ	1
520	417T3070-90SP		..PANEL ASSY-FACE, OXY DOOR (OPT ITEM 520A)	AZ	1
-520A	417T3070-80SP		..PANEL ASSY-FACE, OXY DOOR (OPT ITEM 520)	AZ	1
525	417T3012-1		...SPACER- (OPT ITEM 530)	AZ	2
-530	417T3070-150		...KIT ASSY-SUBSTITUTE (OPT ITEM 525)	AZ	2
535	BACW10J3	WASHER	AZ	2
540	417T3054-115		...HINGE HALF- (USED ON ITEM 520)	AZ	1
-540A	417T3054-15		...HINGE HALF- (USED ON ITEM 520A)	AZ	1
545	417T3054-66		...STRIKER- (USED ON ITEM 520)	AZ	1
-545A	417T3054-66		...STRIKER- (OPT ITEM 545B) (USED ON ITEM 520A)	AZ	1
-545B	417T3054-16		...STRIKER- (OPT ITEM 545A) (USED ON ITEM 520A)	AZ	1

25-23-10

 ILLUSTRATED PARTS LIST
 01.1 Page 1086P
 Jul 01/05


BOEING
 COMPONENT
 MAINTENANCE MANUAL

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
05-550	417T3070-142		...SANDWICH ASSY- (USED ON ITEM 520)	AZ	1
-550A	417T3070-42		...SANDWICH ASSY- (USED ON ITEM 520A)	AZ	1
555	417T3070-71SP		...PANEL	AZ	1
560	417T3073-238SP		..PANEL ASSY-FACE LT	AZ	1
565	SL6164-08-3		...STUD- (V97393) (OPT ITEM 565A)	AZ	4
-565A	22395-1		...STUD- (V1047B) (OPT ITEM 565)	AZ	4
570	417T3090-112		...BRACKET	AZ	1
575	417T3073-242SP		...PANEL- (OPT ITEM 580)	AZ	1
-580	417T3073-274		...KIT ASSY-SUBSTITUTE (OPT ITEM 575)	AZ	1
585	417T3073-204SP	COVER-GAP	AZ	1
590	417T3073-239SP	PANEL	AZ	1
595	417T3052-156		..FRAME ASSY	AZ	1
600	417T3058-127		...LATCH ASSY ATTACHING PARTS	AZ	2
605	NAS1801-08-5		...SCREW	AZ	4
610	MS35333-38		...WASHER	AZ	4
615	NAS1149DN816J		...WASHER -----*	AZ	4
620	MS20253P2-54	PIN-HINGE	AZ	1
625	MS20253P2-095	PIN-HINGE	AZ	1
630	417T3058-121	SPRING-TRIGGER	AZ	1
635	417T3058-120	SPRING-CAM	AZ	1
640	417T3058-115	TRIGGER	AZ	1

25-23-10

 ILLUSTRATED PARTS LIST
 01.1 Page 1086Q
 Jul 01/05

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
05-					
645	417T3058-113	CAM-LONG ARM	AZ	1
650	417T3058-116	PAD-RUBBER	AZ	1
655	60352BR0185	INSERT- (V01556)	AZ	2
660	417T3058-128	BASE-WIDE	AZ	1
665	NAS1801-06-5		...SCREW	AZ	4
670	NAS1149DN632J		...WASHER	AZ	4
675	MS35333-37		...WASHER	AZ	4
680	MS25082-1		...NUT	AZ	4
685	417T3054-29		...HINGE HALF	AZ	1
690	417T3054-28		...HINGE HALF	AZ	1
695	NAS1801-08-7		...SCREW	AZ	4
700	NAS1149DN832J		...WASHER	AZ	4
705	417T3090-30		...BRACKET-AFT	AZ	1
710	417T3059-1		...GROMMET	AZ	4
715	417T3091-1		...SLEEVE-ADJUSTING	AZ	4
720	1200-25CD		...RING-RETAINING (V97464)	AZ	4
			(OPT ITEM 720A)		
-720A	1200-25ZD		...RING-RETAINING (V97464)	AZ	4
			(OPT ITEM 720)		
725	BACR15BA3AD		...RIVET- (SIZE DETERMINE ON INST)	AZ	24
730	T8076S1032		...NUTPLATE- (V11815) (SPEC BACN10JP3A) (OPT MK1000-3BAC (V15653)) (OPT NS103197-02 (V80539)) (OPT RMA9201M3 (V72962)) (OPT VN202A1-02 (V92215)) (OPT BRM200A3 (V52828))	AZ	2

25-23-10

ILLUSTRATED PARTS LIST

01.1 Page 1086R

Jul 01/05

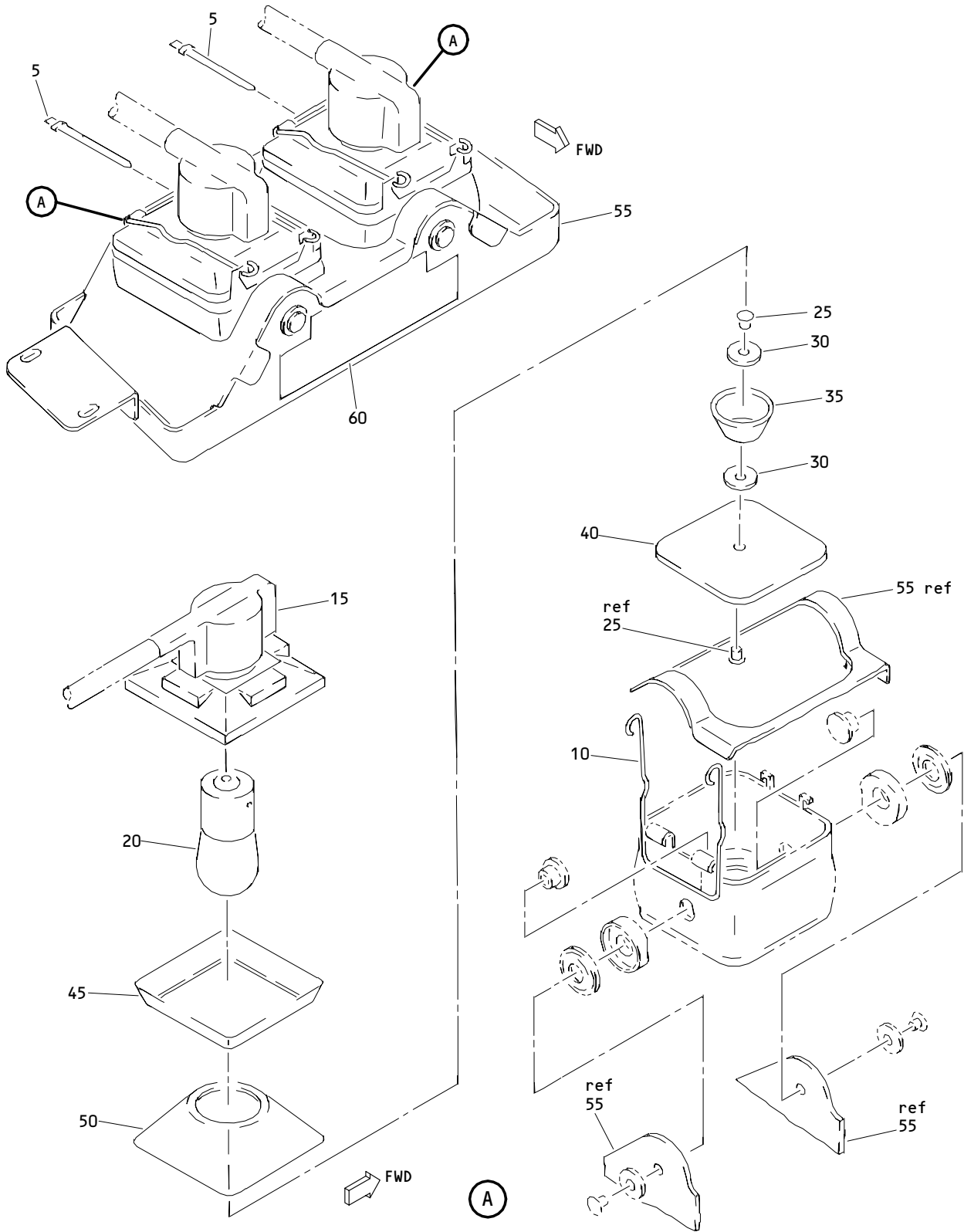

BOEING
 COMPONENT
 MAINTENANCE MANUAL

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
05-735	MF53049-08		...NUTPLATE- (V15653) (SPEC BACN10JN08) (OPT BRFM20A08 (V52828)) (OPT MF1000-08BAC (V15653)) (OPT NS103218-82 (V80539)) (OPT RMF9201M82 (V72962)) (OPT VN252A82 (V92215)) (OPT T8124S08S (V11815))	AZ	6
740	S3-150		...SPRING-RETAINER (V72794)	AZ	4
745	417T3092-6		...SPACER	AZ	2
750	BACR15BB3AD		...RIVET- (SIZE DETERMINE ON INST)	AZ	17
755	BACR15BA3AD		...RIVET- (SIZE DETERMINE ON INST)	AZ	9
760	417T3054-56		...BRACKET ASSY	AZ	1
765	BACR15BB3AD		...RIVET- (SIZE DETERMINE ON INST)	AZ	4
770	417T3090-119	CLIP	AZ	2
775	417T3054-57	BRACKET	AZ	1
780	417T3090-67		...BRACKET-OXY	AZ	1
785	417T3090-29		...BRACKET-MID	AZ	1
790	417T3090-26		...BRACKET-LT	AZ	1
795	417T3090-22		...BRACKET-LT	AZ	1
800	417T3090-123		...RAIL-L	AZ	1
805	417T3090-124		...RAIL-R	AZ	1
810	BAC27TPPS5187		..MARKER-ALUMINUM FOIL M1289 ATTND WORK LTS	AZ	1

- Item Not Illustrated

25-23-10

 ILLUSTRATED PARTS LIST
 01.1 Page 1086S
 Jul 01/05



Reading Light Assembly
 Figure 80

25-23-10

ILLUSTRATED PARTS LIST
 01.1 Page 1086T
 Jul 01/05


BOEING
 COMPONENT
 MAINTENANCE MANUAL

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
80- -1	81000-13301		LIGHT ASSY-READING (VS5006) (SPEC S417T505-1)		RF
5	89176-00002		.STRAP-TIEDOWN (VS5006)		2
10	81107-13301		.SPRING-HOLDING (VS5006)		2
15	81007-13301		.SOCKET ASSY- (VS5006)		1
20	1308		.BULB- (V08806)		2
25	89928-00020		.EYELET- (VS5006)		2
30	81131-13301		.WASHER- (VS5006)		4
35	81110-13301		.SHIELD-LT (VS5006)		2
40	81109-13301		.LENS- (VS5006)		2
45	81112-13301		.SUPPORT-REFLECTOR (VS5006)		2
50	81111-13301		.REFLECTOR- (VS5006)		2
55	81001-13301		.BRACKET ASSY- (VS5006)		1
60	81101-13301		.NAMEPLATE- (VS5006)		1

- Item Not Illustrated

25-23-10

ILLUSTRATED PARTS LIST

01.1 Page 1086U

Jul 01/05